



Volvo 740 Aluminum Race Pedal Cover Kit Installation Instructions

Part #: PSS-740PC (bare aluminum finish)

Part #: PSS-740PC-B (black with aluminum finish highlights in the machined holes)

Warning: These pedal covers are for off road use only

When installing our pedal covers you will have to drill holes into your factory pedals.

If you ever decide to remove the pedal covers, the factory rubber covers can be put back on the brake and clutch pedals to cover the holes. The holes you drill into the gas pedal are small enough to not be noticed, unless looked at closely, but they are permanent.

The typical installation time is 30 minutes to 1 hour. Your results may vary.

Required tools:

- Drill
- 3/16" drill bit
- 1/8" drill bit
- 1/16" drill bit
- Center punch
- Silver marker pen
- Flashlight or shop light
- Vacuum cleaner
- Phillips head screwdriver
- 9mm wrench
- Safety glasses
- Masking tape

We recommend reading these instructions completely before starting the installation process.

Warning: Make sure you wear safety glasses during this installation.

- 1) Remove the factory rubber pedal covers from the brake and clutch pedals.



- 2) Using the new aluminum pedal covers as a template, mark the mounting holes with the silver marker. The clutch pedal is a plastic pedal assembly. The brake pedal is a metal pedal assembly. The covers used for each of these pedals are the same. Make sure your holes are going to clear the pedal assembly and are going to leave room for the locking nuts on the backside of the pedal. Make note of where the pedal arm is attached to the back side of the pedal pad in relationship to the holes in the billet cover. Align the billet covers in such a way that after you drill through the pedals there will be room to install and hold the nuts on the back side of the pedals. Make sure your drill holes do NOT go into the arm that supports the pedal pad. Depending on your vehicle you may not be able to locate the screw holes in a symmetric pattern on the pedal cover. Do not use less than three of the four mounting screws to secure the pedal cover.



- 3) Using the pen marks made earlier as a guide, use the center punch to mark the holes on the brake and clutch pedals. The center punch marks will make it easier to start the holes with the drill and will ensure that the drill holes start in the correct locations. Use the 1/16" drill bit to drill pilot holes, followed by the 3/16" bit.



- 4) Mount the brake and clutch using the supplied stainless machine screws and lock nuts. Use the supplied 3/32" Allen key and a 9mm wrench to tighten the fasteners in position.



- 5) Position the throttle pedal (aka gas pedal) cover over the pedal. Make sure your pedal location will not rub or get caught on the tunnel carpet. Be sure to check the full travel of the pedal. As before, also be careful to align the mounting hole locations so that the drill bit does not cut into the pedal arm. Using the aluminum pedal cover as a guide, mark your mounting holes with silver marker. You do not need to leave room for locking nuts on the backside of this pedal because you will be securing the pedal with self-tapping screws. Remove the aluminum pedal cover. Drill pilot holes with 1/16" drill bit then follow up with the 1/8" drill bit. Do not use the 3/16" bit as this may make too big a hole.



- 6) Put the throttle pedal cover into position and attach using the supplied self tapping screws. The throttle pedal is made of plastic so be careful not to over-tighten the screws.



- 7) Vacuum up the plastic and metal shavings from the carpet.
- 8) Safety checks:
 - **Check that all pedals are securely attached using all mounting locations.**
 - **Make sure all pedals have adequate clearance between adjacent pedals and floor covering.**
 - **After driving, recheck all pedals to make sure they are secure.**
 - **NOTE: the gas pedal is typically smooth so that your foot will slide across it.**

Congratulations—the installation of your PSS aluminum billet pedal cover kit is now complete.

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