ROCKY HILL, CONNECTICUT 06067 EMERGENCY PHONE: (860) 571-5100

MATERIAL SAFETY DATA SHEET

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Loctite(R) Hi-Tack Gasket Sealant 30524

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name:	Loctite(R)	Hi-Tack	Gasket	Sealant
Item No.:	30524			
Product Type:	Adhesive/Se	ealant		

2. COMPOSITION, INFORMATION ON INGREDIENTS

Ingredients	CAS No.	010
ACETONE Natural resin derivative	67-64-1 68186-14-1	35-40 25-30
n-HEXANE*	110-54-3	15-20
Rosin derivative Synthetic rubber	61790-51-0 9003-18-3	10-15 5-10
Xanthylium,9-(2-carboxyphenyl) -3,6-bis(diethylamino)-chlorid*	81-88-9	0.1-1

* This component is listed as a SARA Section 313 Toxic Chemical.

Ingredients which have exposure limits

Exposure Limits (TWA) Ingredients	ACGIH (TLV)	OSHA (PEL)	OTHER
ACETONE	500 ppm TWA 1188 mg/m3	1000 ppm TWA 2400 mg/m3	None
n-HEXANE	50 ppmTWA(skin)	5	None
Exposure Limits (STEL) Ingredients	ACGIH (TLV)	OSHA (PEL)	
ACETONE	750 ppm 1782 mg/m3	None	

3. HAZARDS IDENTIFICATION

Toxicity: Primary Routes of Entry: Signs and Symptoms	Eye, skin, and respiratory irritant. Inhalation, ingestion, contact.
of Exposure:	Headache, nausea, dizziness, irritation of mucous
of Exposure.	membranes. Vapor irritates eyes, nose and throat. Liquid may cause eye injury and is irritating to the skin. May cause sensitization.
Existing Conditions	
Aggravated by Exposure:	None known

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3. HAZARDS IDENTIFICATIO	Ν				(con	tinued)
	terature Reference rget Organ and Otl		n Effects		cinog IARC	en OSHA
ACETONE Natural resin derivative n-HEXANE Rosin derivative Synthetic rubber Xanthylium,9-(2-carboxyphe -3,6-bis(diethylamino)-ch	lorid IRR SKI	NER REP		NO NO NO NO NO	NO NO NO NO N/A	NO NO NO NO NO
Abbreviations N/A Not Applicable CNS Central nervous system IRR Irritant NER Nervous System NTO No Target Organs	BLO DEV LUN NR	Blood Developme Lung No Record Reproduct	ental İs			
SKI Skin 4. FIRST AID MEASURES Ingestion:	Keep calm. Obta:	in modical	attention	Do	not	in_
Inhalation:	duce vomiting. Remove to fresh a medical attention	air. If s n.				
Skin Contact: Eye Contact:	Wash with soap an Flush with water medical attention	at least	15 minutes	. 0]	btain	
5. FIRE FIGHTING MEASURE	S					
Flash Point:	-		Tag Closed (Pensky Mart)		Close	d Cup
Recommended Extinguishing Agents: Special Firefighting Procedures: Hazardous Products formed by Fire or Thermal Decomp Unusual Fire or Explosion Hazards:	Carbon dioxide, : Not available	foam, dry	-			a cup
Explosive Limits: (% by volume in air)Lower (% by volume in air)Upper	2% 13%					

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6. ACCIDENTAL RELEASE MEASURES

Steps to be taken in case
 of spill or leak: Avoid all sources of ignition. Maintain adequate
 ventilation. Soak up in an inert absorbent and
 store in a closed container until disposal.

7. HANDLING AND STORAGE

Safe Storage: Store away from heat or flame. (Contact Loctite Customer Handling: Service 1-800-243-4874 for shelf life information) Avoid prolonged breathing of fumes. Keep away from eyes. Avoid prolonged skin contact. Do not use near heat or flame.

8. EXPOSURE CONTROLS, PERSONAL PROTECTION

Eyes:	Safety glasses or goggles.
Skin:	Rubber or plastic gloves.
Ventilation:	Must be adequate to avoid exceeding TLV.
Respiratory	Not available

See Section 2 for Exposure Limits.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Red liquid
Odor:	Acetone
Boiling Point:	Approximately 135°F
pH:	Does not apply
Solubility in Water:	Partial
Specific Gravity	0.872
Volatile Organic Compound	
(EPA Method 24)	55.3%
Vapor Pressure:	400 mm at 100°F
Vapor Density:	2.5
Evaporation Rate	
(Ether = 1)	Not available

10. STABILITY AND REACTIVITY

Stability:	Stable	
Hazardous Polymerization:	Will not occur	
Incompatibility:	Strong oxidizers.	
Conditions to Avoid:	Not available	
Hazardous Decomposition		
Products (non-thermal):	None	

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11. TOXICOLOGICAL INFORMA	FION		
	See Sect:	ion 3.	
12. ECOLOGICAL INFORMATION	И		
	No data a	available	
13. DISPOSAL CONSIDERATION	NS		
Recommended methods of disposal:	Incinera	te following EPA and local regu	ulations.
EPA Hazardous Waste Number	D001 - Ha	azardous waste per 40CFR 261.23	L
14. TRANSPORTATION INFORM	ATION		
DOT (49 CFR 172) Domestic Ground Transport Proper Shipping Name:		Commodity (Not more than one I s (More than one liter)	liter);
Hazard Class or Division: Identification Number: Marine Pollutant:	ORM-D (Not more than one liter); Class 3, Packing Group II (More than one liter) None (Not more than one liter); UN 1133 (More than one liter)		
IATA Proper Shipping Name: Class or Division: UN or ID Number:	None Adhesives Class 3, UN 1133	s Packing Group II	
15. REGULATORY INFORMATION	N		
CA Proposition 65:	WARNING:	This product contains chemical the State of California to cau and birth defects or other rep harm. Xanthylium, 9-(2-carboxypheny) (diethylamino),- chloride {D.C. Red No.19 (Rhodamine B)) benzene; acrylonotrile; butad	<pre>use cancer productive L)-3,6-bis };</pre>
16. OTHER INFORMATION			
Estimated NFPA(R) Code: Health Hazard: Fire Hazard: Reactivity Hazard: Specific Hazard:	3 3 0 Does not	apply	

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16. OTHER INFORMATION		(continued)
Estimated HMIS(R) Code: Health Hazard: Flammability Hazard: Reactivity Hazards: Personal Protection:	3 3 0 See Section 8.	
_	trademark of the National Fire trademark of the National Pain	
Prepared By: Title: Company: (24hr.) Phone: Revision Date:	Stephen Repetto Research Chemist - Health & Re Henkel Loctite Corporation, Re (860) 571-5100 January 27, 1999	5 1