

## RINGTECH COOLANT SKIMMER

The coolant oil skimmer removes surface oil from the coolant in the machine sump.

Use a container to catch the oil and trim the supplied tube to match the container.

The skimmer is powered by 110v ac and is designed to be operated continuously.

The skimmer is controlled by a PLC timer, it will run for a specific time and dwell for a specific time.

The time setting is controlled by PLC parameter P019 it is set for 60.0 = 60 minutes

In rare occasions the belt may not pick up oil. One remedy is to wipe the belt down with alcohol.

### **CAUTION:**

Do not turn the motor pulley by hand as this will damage the motor.

