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## INSTRUCTIONS FOR ASSEMBLY AND USE OF UNIVERSAL CARD MOUNT MODULES

The universal card mount kit is designed for use with Vectorpak<sup>TM</sup> CCM-series Card Mount Subracks. It is one of a series of various sized interchangeable circuit card mounting units which may be at any one of up to 16 positions in the CCM-series subracks. The nylon shoulder washers provided in the hardware kit included can be used to completely insulate the screws from the aluminum 'L'-bracket if desired. One screw may be reserved for a case (chassis) ground by omitting one shoulder washer. Metal is all conductive aluminum with clear irridite finish. Assembly operation is recommended as follows:

- 1. Design front panel layout (if used to mount components) taking care that the 'L'-bracket mounting flanges will not cause an obstruction. Layout of the printed circuit cards should also include possible interference of the four 0.025" diameter spacers (P/N's SP0030 or SP0031) and mounting nuts (P/N NT6001).
- 2. Punch cut outs in front panel
- 3. Paint and silkscreen front panel if desired, don't forget the screw heads (P/N SC6-28#)
- 4. Assemble components to front panel
- Push threaded end of Jackscrew/Thumbscrew through the front panel and snap on retainer ring (P/N 0711-06-14) to secure
- 6. Attach 'L'-bracket using a 0.094"TH spacer between the 'L'-bracket and the work surface to correctly align the front panel when the attachment screws (P/N SC6-28#) are tightened
- 7. Attach printed circuit card and complete final wiring from card to front panel

