

SEDONA ELITE 3200 FRONT BEARING REPLACEMENT

2015- 2017 SEDONA ELITE 3200 FRONT BEARING REPLACEMENT

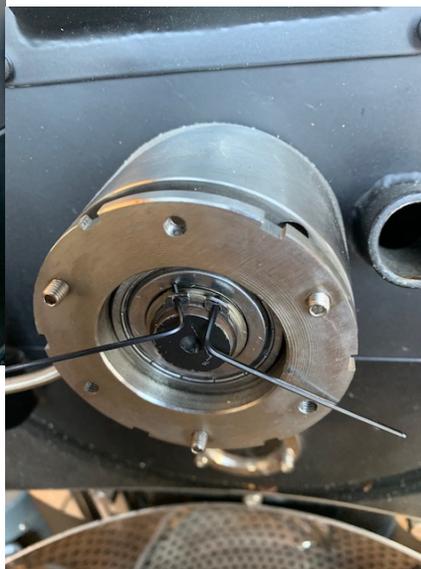
The front bearing on the Sedona Elite 3200 are either ceramic in 2016 and earlier models or sealed metal. The ceramic bearing should be removed and cleaned monthly as debris will get into bearing.

The metal bearings are sealed and do not need greased but will need replaced every 1-3 years depending on use. It is always good to keep extra front & back bearings on hand to avoid any down time should your bearing go out during use. Listen for sounds of bearing squeaking or making noise as this will indicate the time to replace bearing. Do not wait until bearing locks up and drum freezes or it will require much more work to remove & replace bearing.

You may just wish to schedule replacing a bearing every 1-1.5 years to avoid any extra time for repair work or down time should a bearing go out.

STEPS IN BEARING REPLACEMENT

1. Using a Metric Hex Key remove outer bearing cover. 2. Next Remove and store 3 set screws



3. Once removed you may find the shaft has a **Retaining Clip Ring** on it. If so you will need to remove this. You may be able to revoke this with a flathead screwdriver or small needle nose pliers. We found it easy to remove with two 1mm hex keys as shown in image (7) **(If your unit does not have the RING CLIP you may proceed to step 5)**

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4. Once Retaining Clip Ring is removed (If your unit has this- many models 2015 and older do not have this ring) You may need to also remove a washer



5. Next Unscrew bearing holder. If tight you may need gloves or a tool to get it started. If needed lubricate threads.



6. Once Bearing holder is removed you may need to use a Rod or wood dowel to tap bearing out of holder

7. Then clean and lubricate holder before putting new bearing back into it.



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8. Next put bearing into holder. You may need to heat holder to expand so bearing will easily slide into place.
9. Replace washer and ring if applicable



10. Last reassemble and adjust drum to proper distance from front plate and do a heat test