

®CSC SCREEN PROCESS SUPPLIES SDN. BHD.

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Email : sales@cscscreen.com Website: www.cscscreen.com

TECHNICAL DATA SHEET

RUBBER TC MATT M7000 (TOP-COAT MATT)

GENERAL INFORMATION

Rubber TC Matt M7000 gives a matt print effect of our generic of non PVC, non-Phthalate and Formaldehyde free high solid content, hybrid of waterbase silicones which meets our E1 compliance. Rubber TC Matt M7000 is a super high clarity clear which are recommended to be printed over any M7000 Series products to obtain a matt finishing. Rubber TC Matt M7000 are ready for use and can be screen printed immediate out of its can. Rubber TC Matt M7000 can be used in conjunction with a wide range of waterbase pigment concentrated to achieve desire colors with a matt finishing.

TYPE OF FABRICS

Cotton and Blends are recommended.

****ALWAYS PRETEST FASTNESS PROPERTIES BEFORE PRODUCTION****

APPLICATION METHOD

- Print a base using Rubber M7000 (White or Color) onto your garment.
- Over print with Rubber TC Matt M7000 till desire thickness.
- Matt effect appear only upon ink fully dry.

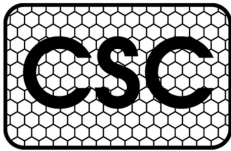
TYPE OF STENCIL & MESH

Used only water resistant, direct in direct emulsion.

43S/110S ~53S/135S mono-filament at 25 Newton.

SQUEEGEE AND TABLE

To achieve an excellent effect, use 45 to 55 durometer hardness squeegees with partial rounded edge bevel type squeegee are recommended. For automatic press, sandwich squeegee 45/90/45 recommended.



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DRYING AND POLYMERIZATION

All base colors should be touch dry prior over laying the Rubber TC Matt M7000 paste.

Final drying is suggested at 150°C/302°F for 90 seconds with Airflow recommended are 2000 cfm/50cm for proper polymerization.

OTHERS IMPORTANT TIPS

Off contact screen are strongly recommended for printing matt effect. A small dosage of CBA NF (1% to 2%) by weight are recommended to improve the washing fastness.

Info: 11.05.17.

