


PATENT PENDING

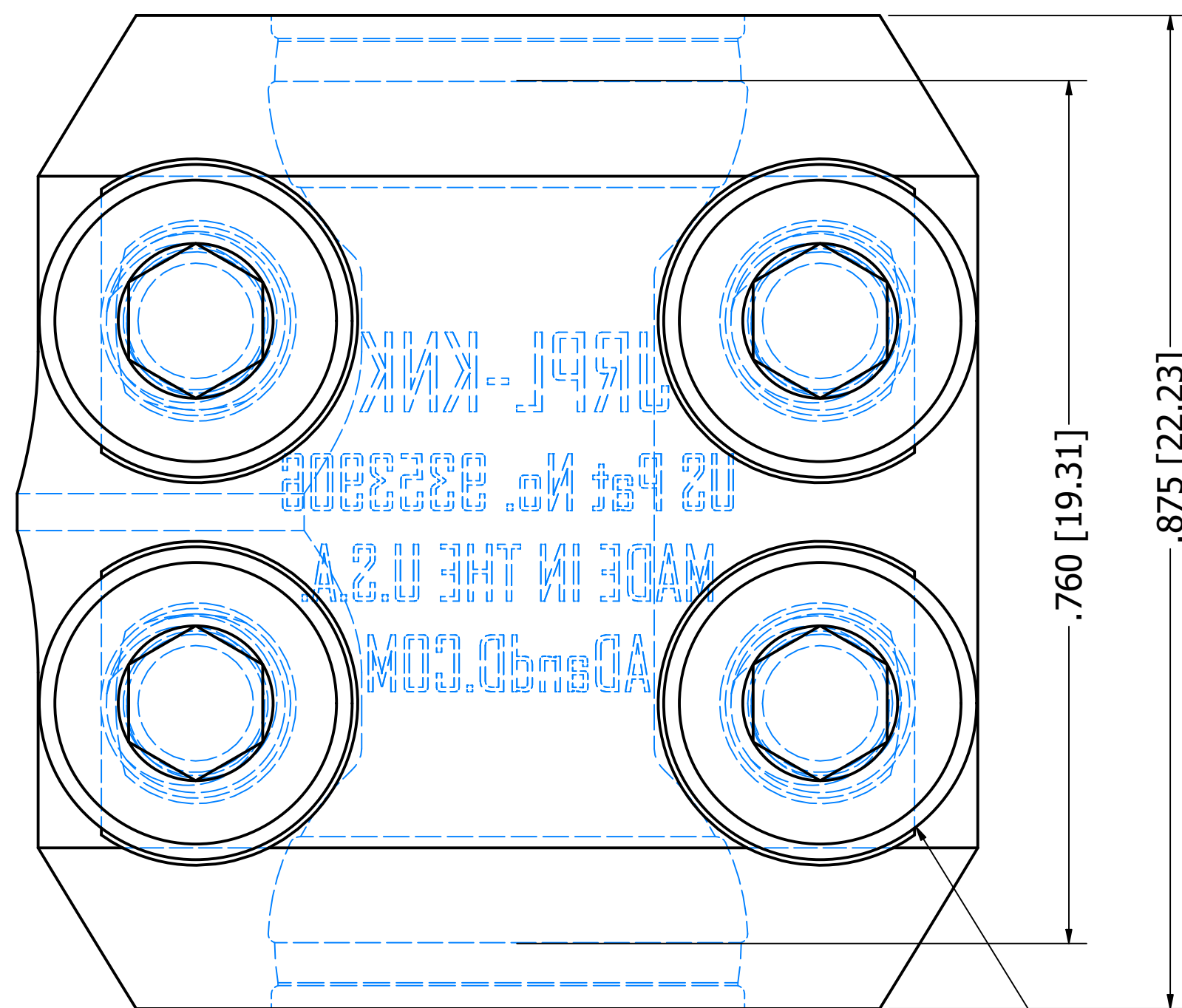
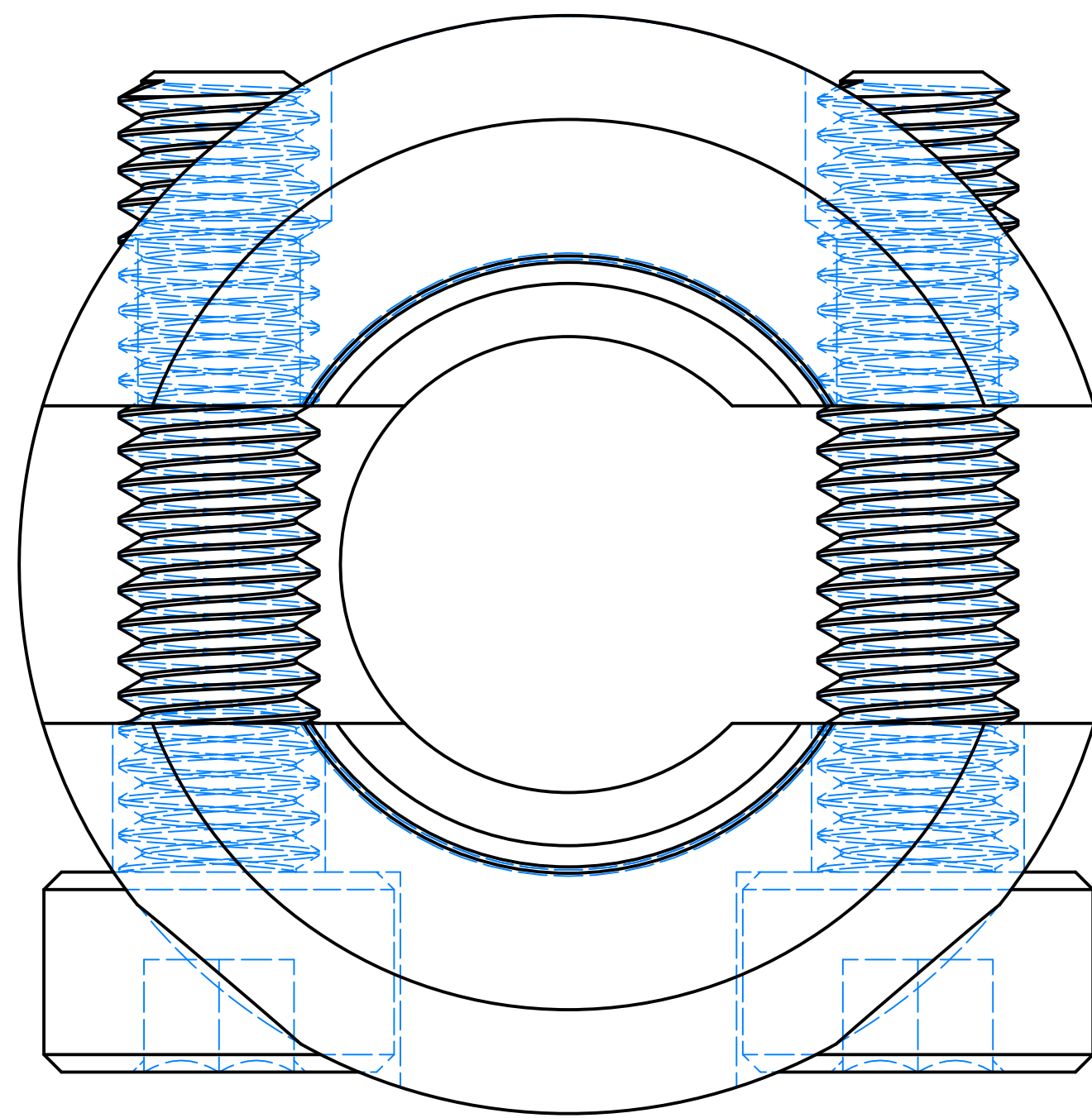
BREAK ALL SHARP EDGES AND REMOVE ALL BURRS UNLESS OTHERWISE SPECIFIED

MARK DETAILS WITH P/N, MATERIAL & HEAT TREAT SPEC UNLESS OTHERWISE SPECIFIED

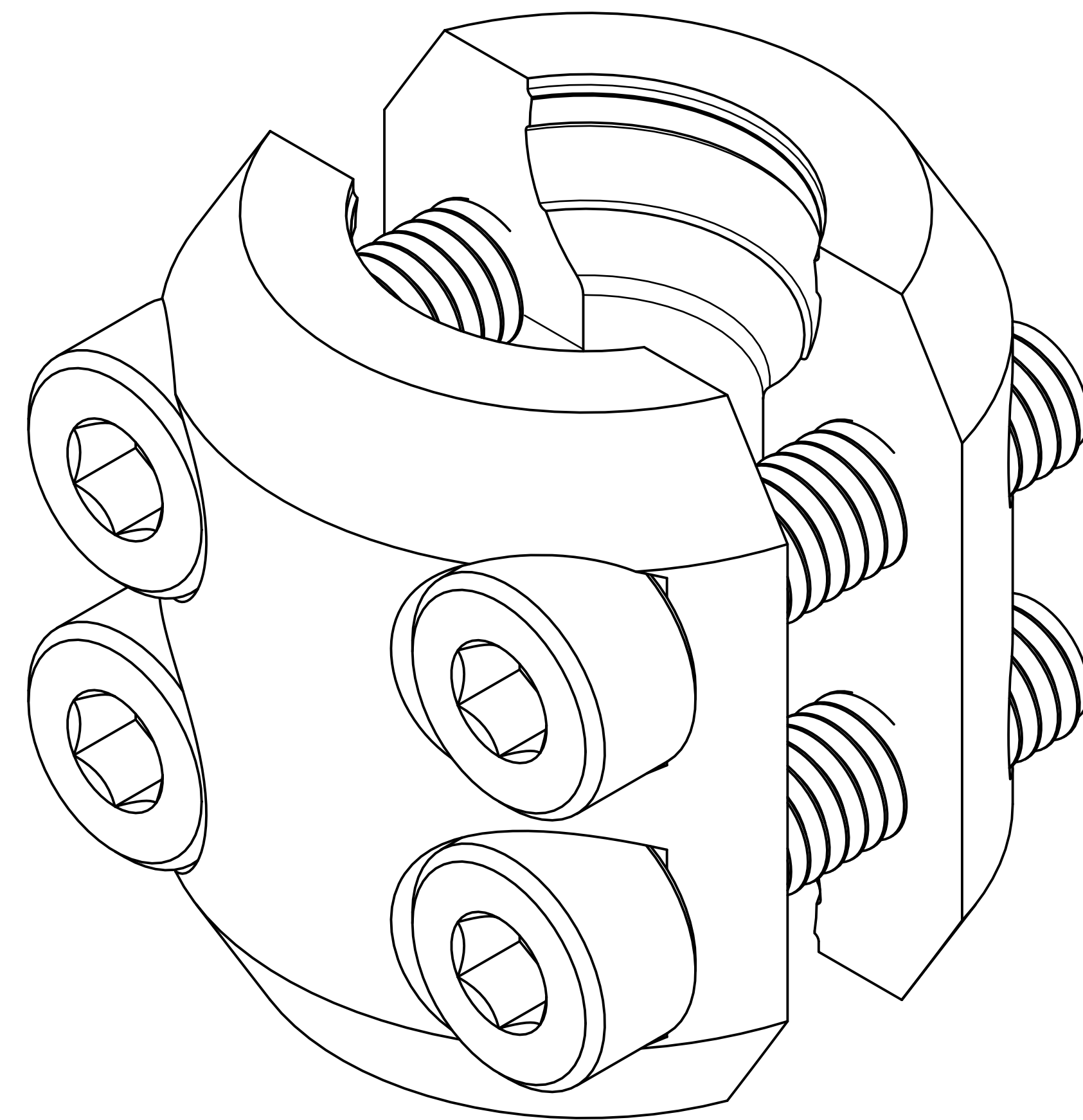
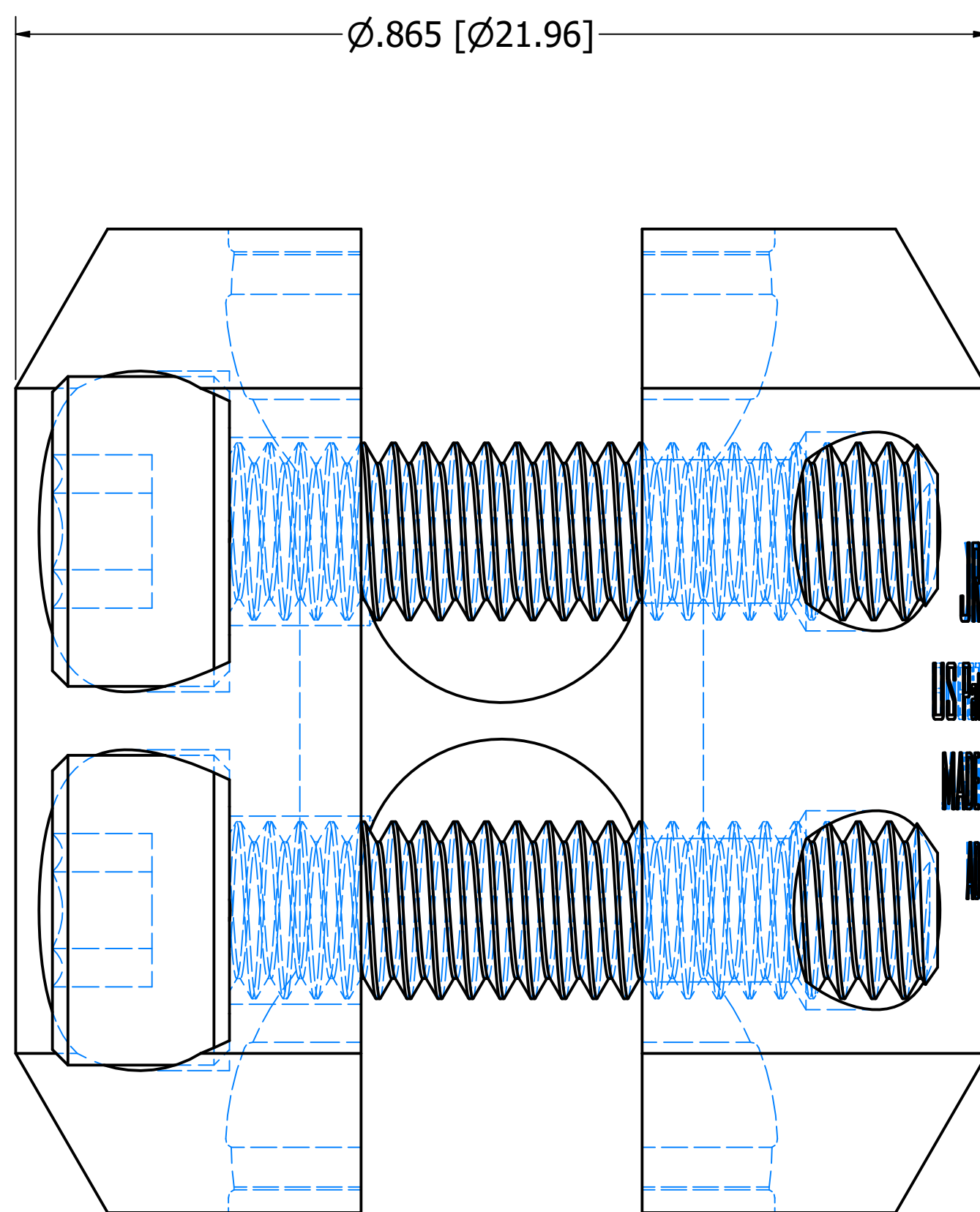
ALL WEIGHTS ARE ESTIMATED AND SHOULD NOT BE USED IN LOADING CALCULATIONS

STANDARD TOLERANCE UNLESS OTHERWISE SPECIFIED	GEOMETRIC CHARACTERISTIC SYMBOLS PER ASME Y14.5M - 1994	
2 PLACE DEC. ± .030	FLATNESS	CIRC RUNOUT
3 PLACE DEC. ± .005	STRAIGHTNESS	TOTAL RUNOUT
4 PLACE DEC. ± .0005	CIRCULARITY	POSITION
ANGLES ± 1°	CYLINDRICITY	CONCENTRICITY
THIRD ANGLE PROJECTION	PROFILE OF A SURFACE	DIAMETER
	PERPENDICULARITY	AT MAX MATL. CONDITION
	PARALLELISM	REGARDLESS OF FEATURE SIZE
	ANGULARITY	AT LEAST MATL. CONDITION
		DATUM FEATURE


A	RELEASED TO PRODUCTION	3/6/2020	S. RILEY
ZONE	REV	DESCRIPTION	DATE
REVISIONS			
 Pop-Link Mounting Systems			
JRPL BASE			
MATERIAL:		DESIGNED BY: S. RILEY	
FINISH:		DRAWN BY: S. RILEY	
WT. (LBS): 0.049 lbmass		DRAWN DATE: 11/6/2020	
SHEET. SIZE: D		SCALE: 5 : 1	
DETAIL NO. JRPL-BASE			REV. A

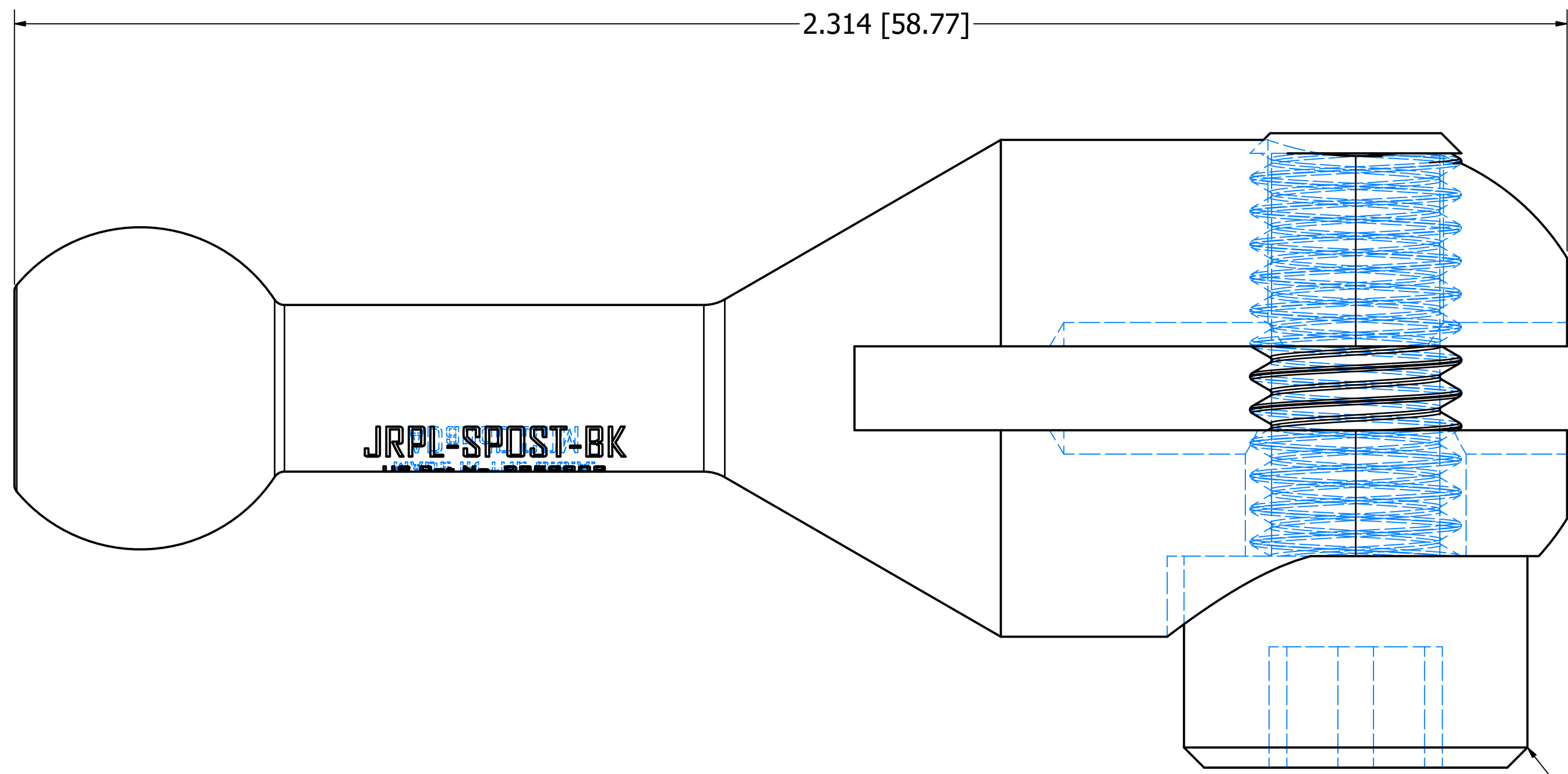


4X S.H.C.S. - M4-0.7mm X16mm 18-8SS



PATENT PENDING	
BREAK ALL SHARP EDGES AND REMOVE ALL BURRS UNLESS OTHERWISE SPECIFIED	
MARK DETAILS WITH P/N, MATERIAL & HEAT TREAT SPEC UNLESS OTHERWISE SPECIFIED	
ALL WEIGHTS ARE ESTIMATED AND SHOULD NOT BE USED IN LOADING CALCULATIONS	
STANDARD TOLERANCE UNLESS OTHERWISE SPECIFIED	GEOMETRIC CHARACTERISTIC SYMBOLS PER ASME Y14.5M - 1994
2 PLACE DEC. ± .030	FLATNESS
3 PLACE DEC. ± .005	STRAIGHTNESS
4 PLACE DEC. ± .0005	CIRCULARITY
ANGLES ± 1°	CYLINDRICITY
THIRD ANGLE PROJECTION	PROFILE OF A SURFACE
	PERPENDICULARITY
	PARALLELISM
	ANGULARITY
	CIRC RUNOUT
	TOTAL RUNOUT
	POSITION
	CONCENTRICITY
	DIAMETER
	AT MAX MATL. CONDITION
	REGARDLESS OF FEATURE SIZE
	AT LEAST MATL. CONDITION
	DATUM FEATURE

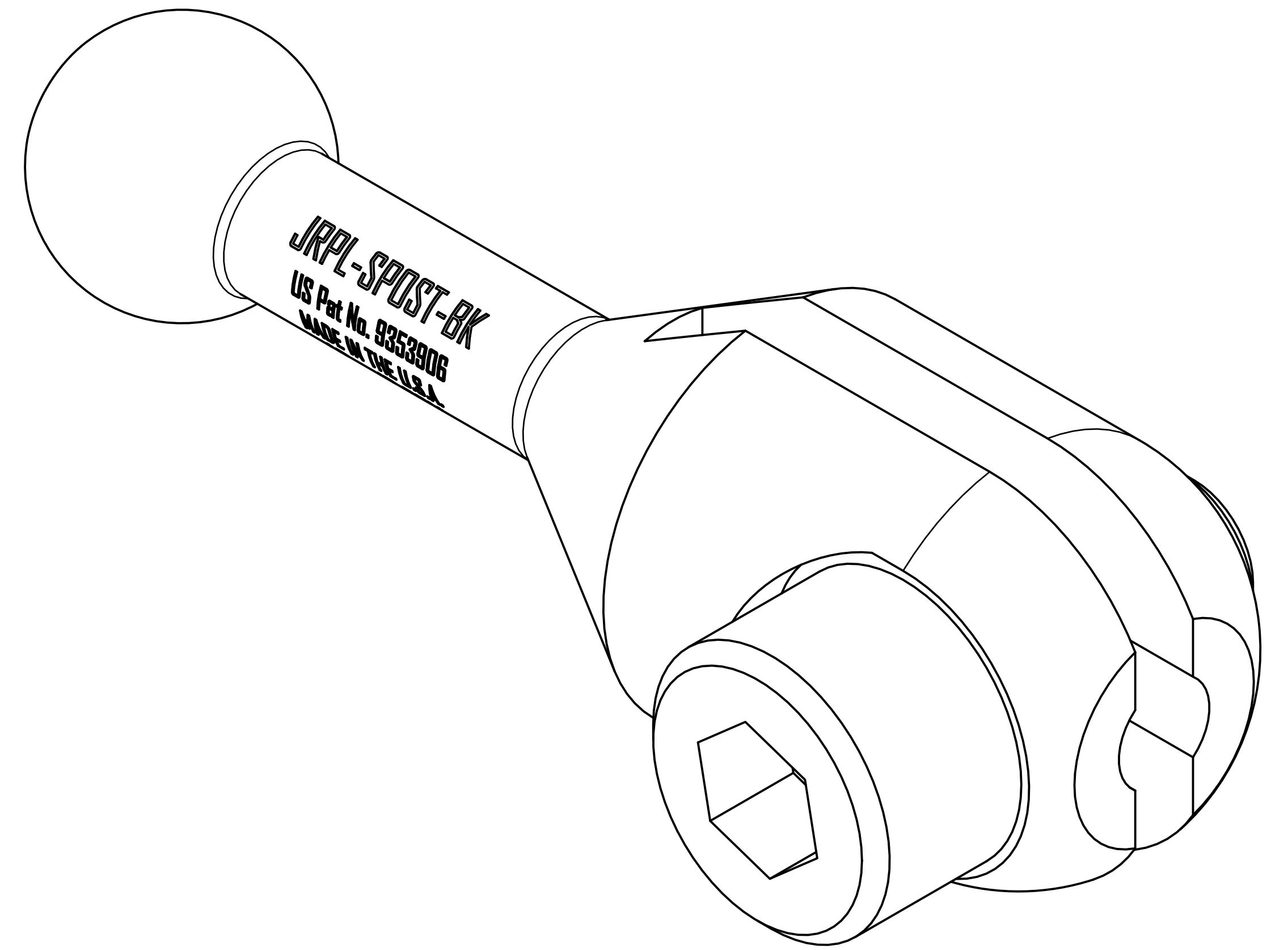
A	RELEASED TO PRODUCTION	3/6/2020	S. RILEY
ZONE/REV	DESCRIPTION	DATE	APPROVED BY
REVISIONS			
 Pop-Link Mounting Systems			
JRPL KNUCKLE			
MATERIAL:		DESIGNED BY: S. RILEY	
FINISH:		DRAWN BY: S. RILEY	
WT. (LBS): 0.044 lbmass		DRAWN DATE: 11/6/2020	
SHEET. SIZE: D		SCALE: 8 / 1	
DETAIL NO. JRPL-KNK			REV. A



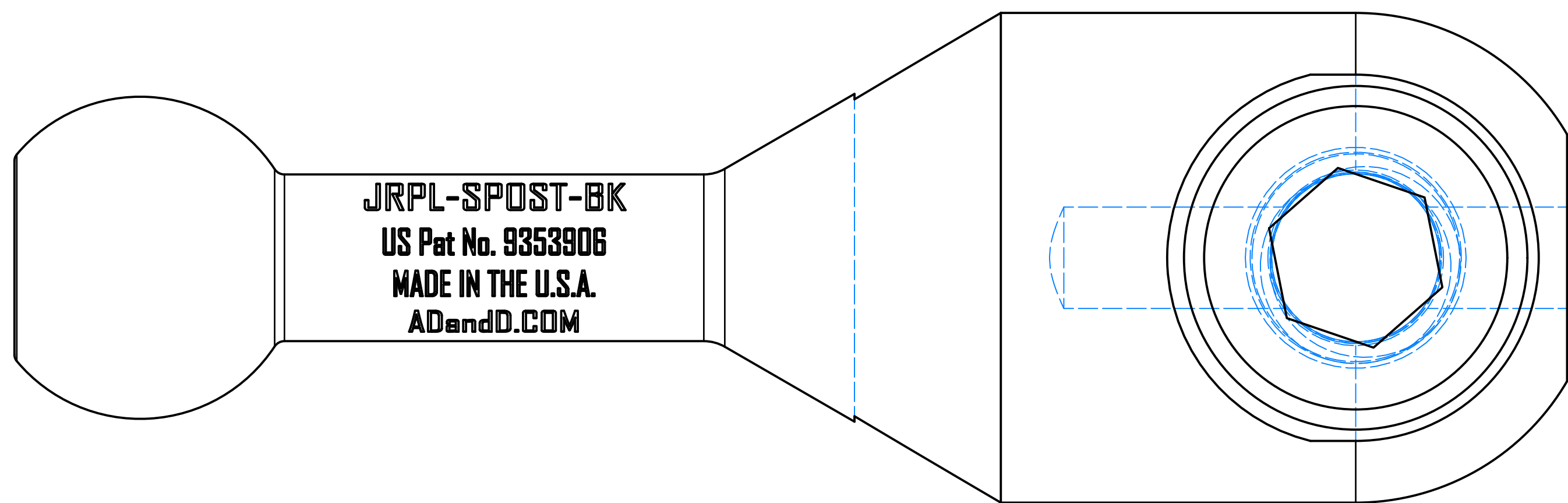
JRPL-SPOST-BK

2.314 [58.77]

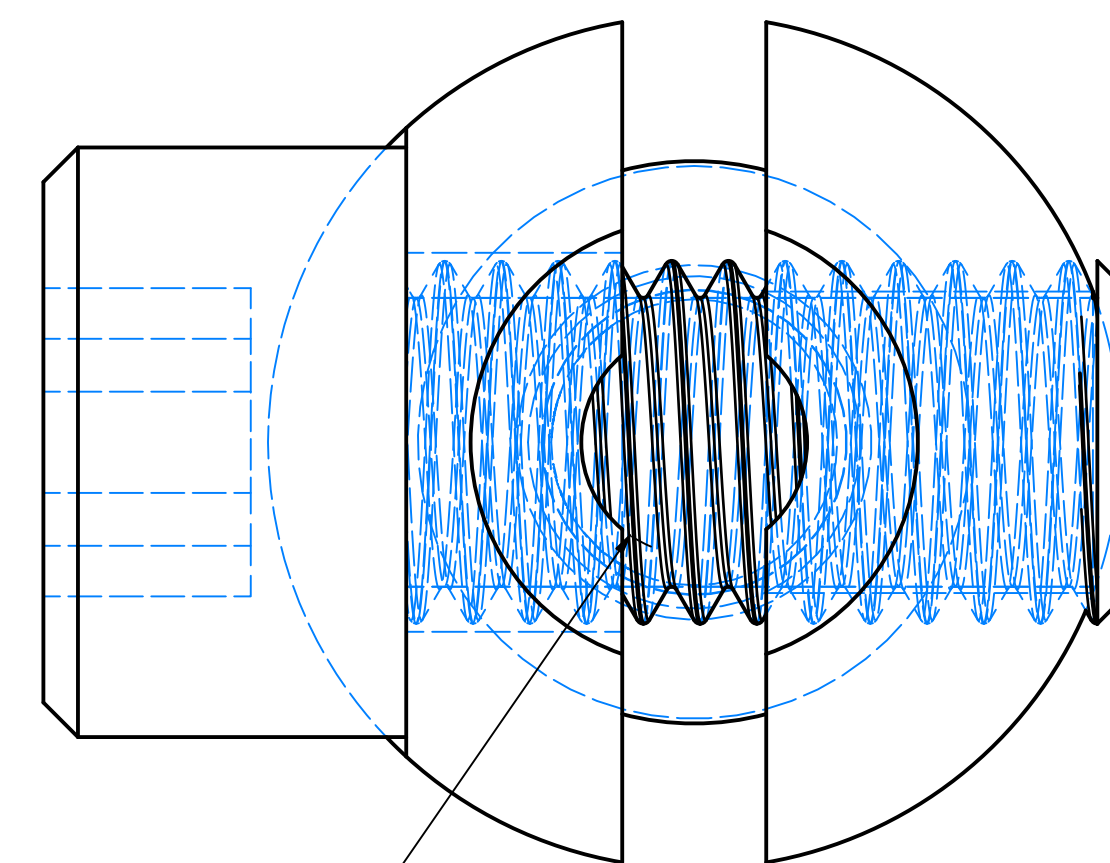
S.H.C.S. - M8-1.25mm X 16mm 18-8SS



JRPL-SPOST-BK
US Pat No. 9353906
MADE IN THE U.S.A.




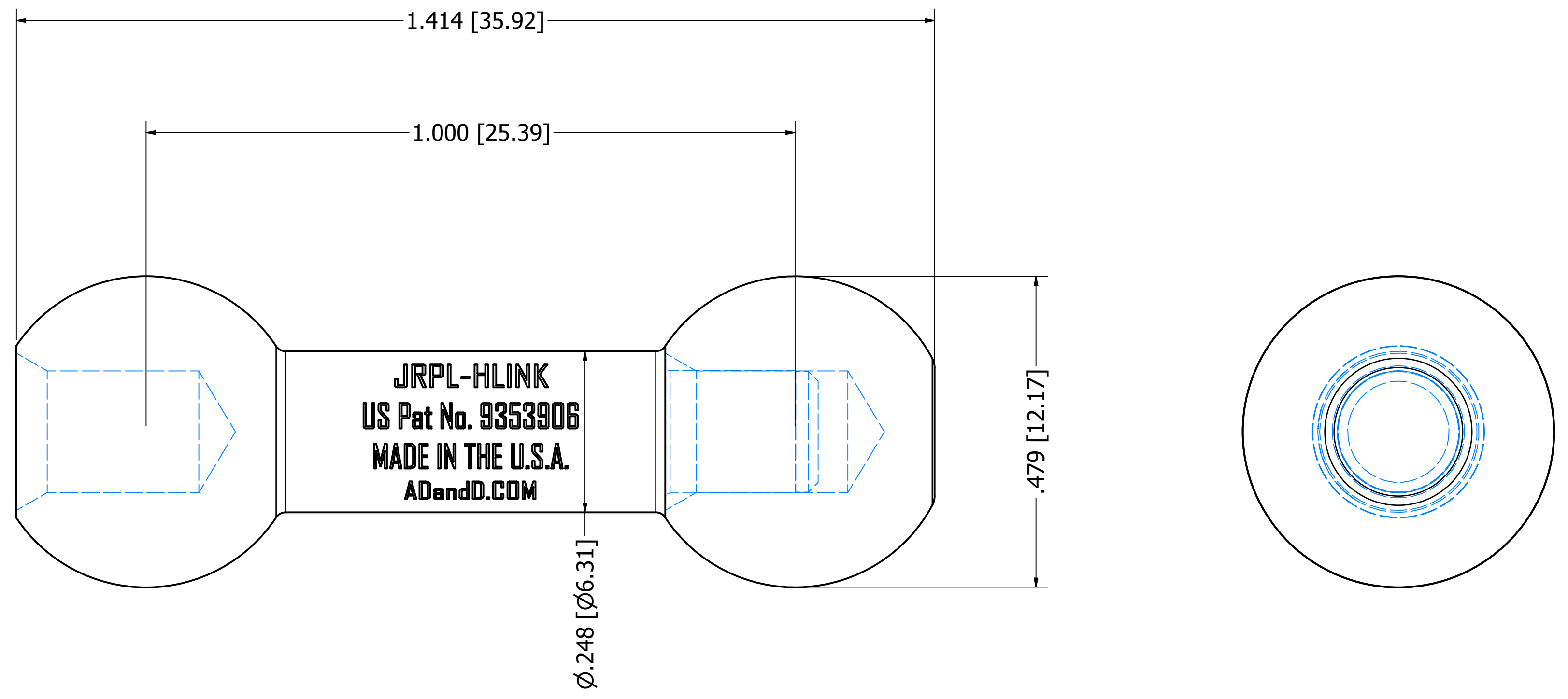
JRPL-SPOST-BK
US Pat No. 9353906
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Ø.201 ∇ .750
1/4-20 UNC - 2B ∇ .500

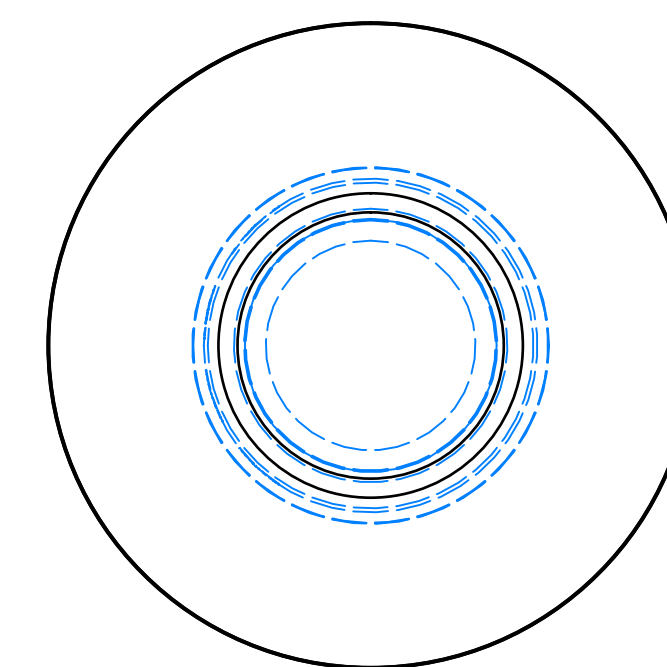
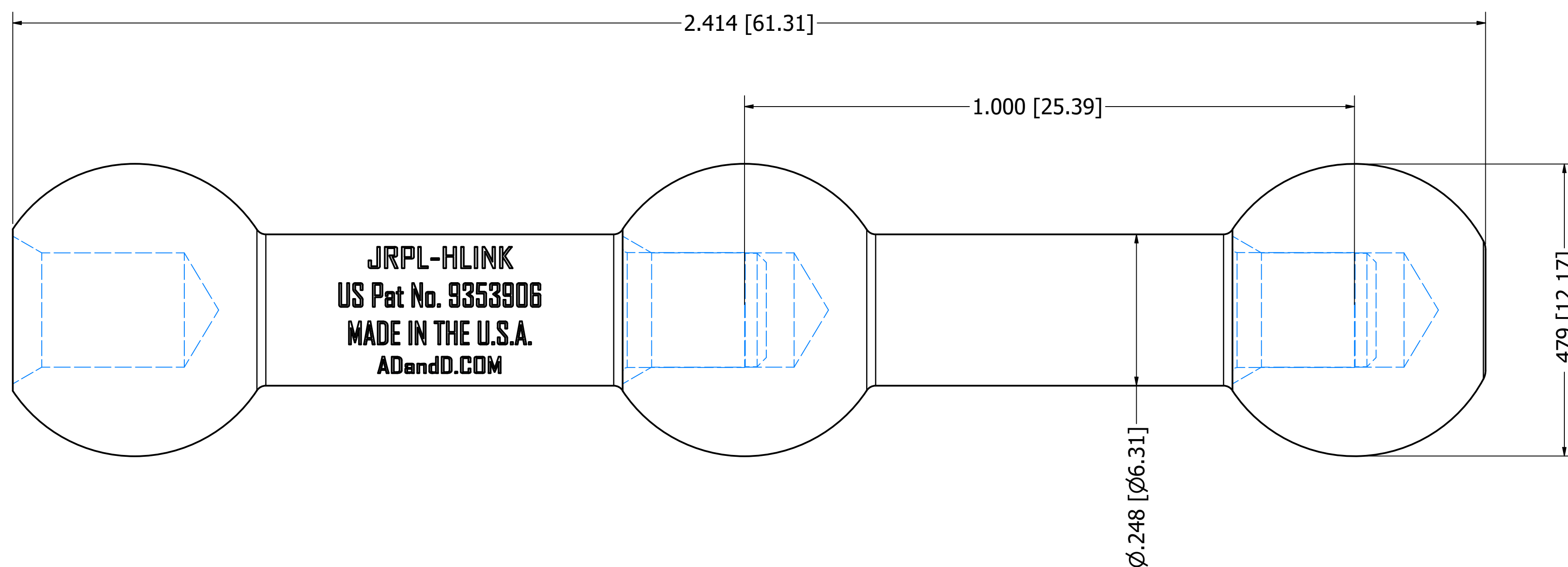
PATENT PENDING	
BREAK ALL SHARP EDGES AND REMOVE ALL BURRS UNLESS OTHERWISE SPECIFIED	
MARK DETAILS WITH P/N, MATERIAL & HEAT TREAT SPEC UNLESS OTHERWISE SPECIFIED	
ALL WEIGHTS ARE ESTIMATED AND SHOULD NOT BE USED IN LOADING CALCULATIONS	
STANDARD TOLERANCE UNLESS OTHERWISE SPECIFIED	GEOMETRIC CHARACTERISTIC SYMBOLS PER ASME Y14.5M - 1994
2 PLACE DEC. \pm .030	FLATNESS
3 PLACE DEC. \pm .005	STRAIGHTNESS
4 PLACE DEC. \pm .0005	CIRCULARITY
ANGLES \pm 1°	CYLINDRICITY
THIRD ANGLE PROJECTION	PROFILE OF A SURFACE
	PERPENDICULARITY
	PARALLELISM
	ANGULARITY
	CIRC RUNOUT
	TOTAL RUNOUT
	POSITION
	CONCENTRICITY
	DIAMETER
	AT MAX MATL. CONDITION
	REGARDLESS OF FEATURE SIZE
	AT LEAST MATL. CONDITION
	DATUM FEATURE

A	RELEASED TO PRODUCTION	3/6/2020	S. RILEY
ZONE	DESCRIPTION	DATE	APPROVED BY
REVISIONS			
 Pop-Link Mounting Systems			
JRPL BRACKET POST			
MATERIAL:		DESIGNED BY: S. RILEY	
FINISH:		DRAWN BY: S. RILEY	
WT.(LBS): 0.063 lbmass		DRAWN DATE: 11/6/2020	
SHEET. SIZE: D		SCALE: 6 / 1	
DETAIL NO. JRPL-SPOST-BK			REV. A




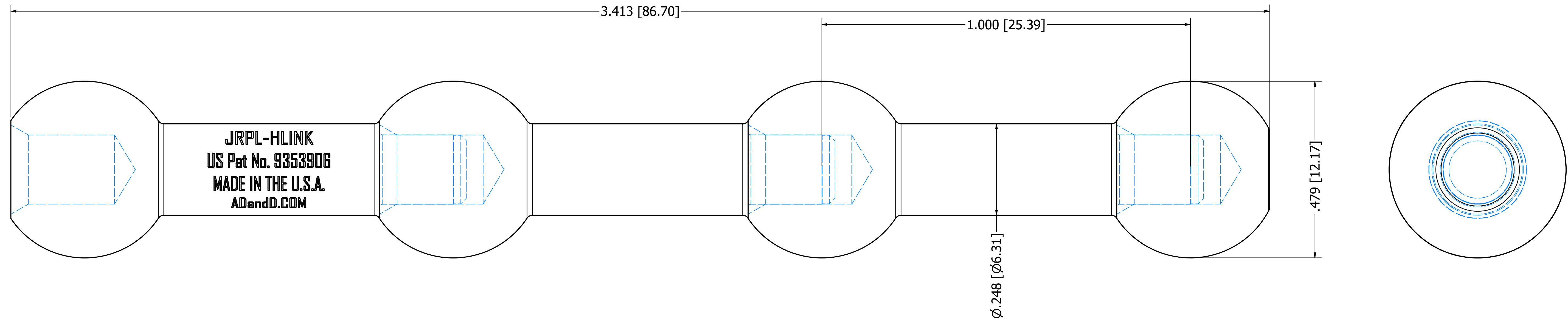
PATENT PENDING	
BREAK ALL SHARP EDGES AND REMOVE ALL BURRS UNLESS OTHERWISE SPECIFIED	
MARK DETAILS WITH P/N, MATERIAL & HEAT TREAT SPEC UNLESS OTHERWISE SPECIFIED	
ALL WEIGHTS ARE ESTIMATED AND SHOULD NOT BE USED IN LOADING CALCULATIONS	
STANDARD TOLERANCE UNLESS OTHERWISE SPECIFIED	GEOMETRIC CHARACTERISTIC SYMBOLS PER ASME Y14.5M - 1994
2 PLACE DEC. ± .030	FLATNESS
3 PLACE DEC. ± .005	STRAIGHTNESS
4 PLACE DEC. ± .0005	CIRCULARITY
ANGLES ± 1°	CYLINDRICITY
THIRD ANGLE PROJECTION	PROFILE OF A SURFACE
	PERPENDICULARITY
	PARALLELISM
	ANGULARITY
	CIRC RUNOUT
	TOTAL RUNOUT
	POSITION
	CONCENTRICITY
	DIAMETER
	AT MAX MATL. CONDITION
	REGARDLESS OF FEATURE SIZE
	AT LEAST MATL. CONDITION
	DATUM FEATURE

A	RELEASED TO PRODUCTION	3/6/2020	S. RILEY
ZONE	REV	DESCRIPTION	DATE
REVISIONS			
Pop-Link Mounting Systems			
JRPL 1IN HYPERLINK			
MATERIAL:		DESIGNED BY: S. RILEY	
FINISH:		DRAWN BY: S. RILEY	
WT.(LBS): 0.013 lbmass		DRAWN DATE: 11/3/2020	
SHEET. SIZE: D		SCALE: 7 / 1	
DETAIL NO. JRPL-HLINK1IN			REV. A



PATENT PENDING	
BREAK ALL SHARP EDGES AND REMOVE ALL BURRS UNLESS OTHERWISE SPECIFIED	
MARK DETAILS WITH P/N, MATERIAL & HEAT TREAT SPEC UNLESS OTHERWISE SPECIFIED	
ALL WEIGHTS ARE ESTIMATED AND SHOULD NOT BE USED IN LOADING CALCULATIONS	
STANDARD TOLERANCE UNLESS OTHERWISE SPECIFIED	GEOMETRIC CHARACTERISTIC SYMBOLS PER ASME Y14.5M - 1994
2 PLACE DEC. ± .030	FLATNESS
3 PLACE DEC. ± .005	STRAIGHTNESS
4 PLACE DEC. ± .0005	CIRCULARITY
ANGLES ± 1°	CYLINDRICITY
THIRD ANGLE PROJECTION	PROFILE OF A SURFACE
	PERPENDICULARITY
	PARALLELISM
	ANGULARITY
	CIRC RUNOUT
	TOTAL RUNOUT
	POSITION
	CONCENTRICITY
	DIAMETER
	AT MAX MATL. CONDITION
	REGARDLESS OF FEATURE SIZE
	AT LEAST MATL. CONDITION
	DATUM FEATURE

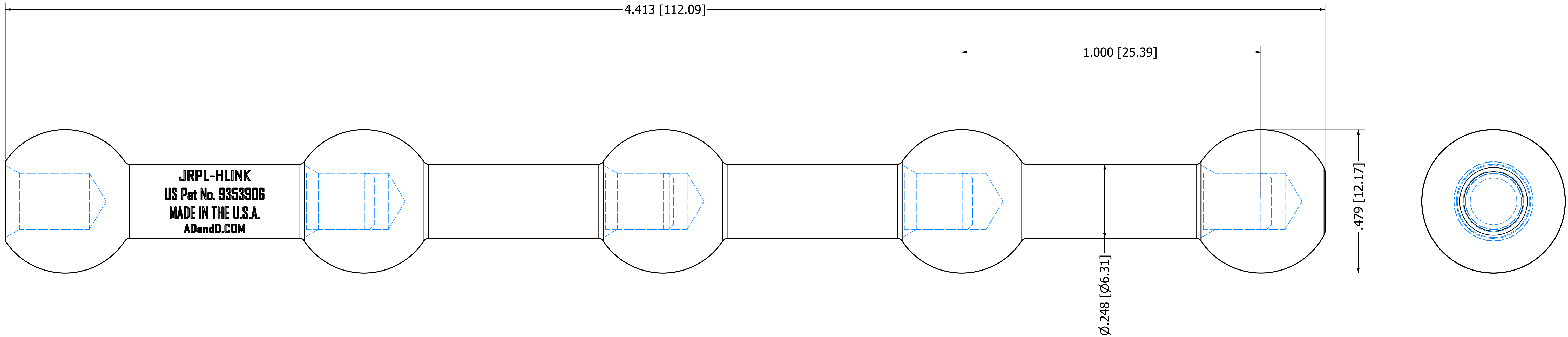
A	RELEASED TO PRODUCTION	3/6/2020	S. RILEY
ZONE	REV	DESCRIPTION	DATE APPROVED BY
REVISIONS			
 Pop-Link Mounting Systems			
JRPL 2IN HYPERLINK			
MATERIAL:		DESIGNED BY: S. RILEY	
FINISH:		DRAWN BY: S. RILEY	
WT.(LBS): 0.021 lbmass		DRAWN DATE: 11/3/2020	
SHEET. SIZE: D		SCALE: 7 / 1	
DETAIL NO. JRPL-HLINK2IN			REV. A



JRPL-HLINK
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PATENT PENDING	
BREAK ALL SHARP EDGES AND REMOVE ALL BURRS UNLESS OTHERWISE SPECIFIED	
MARK DETAILS WITH P/N, MATERIAL & HEAT TREAT SPEC UNLESS OTHERWISE SPECIFIED	
ALL WEIGHTS ARE ESTIMATED AND SHOULD NOT BE USED IN LOADING CALCULATIONS	
STANDARD TOLERANCE UNLESS OTHERWISE SPECIFIED	GEOMETRIC CHARACTERISTIC SYMBOLS PER ASME Y14.5M - 1994
2 PLACE DEC. ± .030	FLATNESS
3 PLACE DEC. ± .005	STRAIGHTNESS
4 PLACE DEC. ± .0005	CIRCULARITY
ANGLES ± 1°	CYLINDRICITY
THIRD ANGLE PROJECTION	PROFILE OF A SURFACE
	PERPENDICULARITY
	PARALLELISM
	ANGULARITY
	CIRC RUNOUT
	TOTAL RUNOUT
	POSITION
	CONCENTRICITY
	DIAMETER
	AT MAX MATL. CONDITION
	REGARDLESS OF FEATURE SIZE
	AT LEAST MATL. CONDITION
	DATUM FEATURE

A	RELEASED TO PRODUCTION	3/6/2020	S. RILEY
ZONE	REV	DESCRIPTION	DATE
REVISIONS			
Pop-Link Mounting Systems			
JRPL 3IN HYPERLINK			
MATERIAL:		DESIGNED BY: S. RILEY	
FINISH:		DRAWN BY: S. RILEY	
WT.(LBS): 0.029 lbmass		DRAWN DATE: 11/3/2020	
SHEET. SIZE: D		SCALE: 7 / 1	
DETAIL NO. JRPL-HLINK3IN			REV. A



PATENT PENDING	
BREAK ALL SHARP EDGES AND REMOVE ALL BURRS UNLESS OTHERWISE SPECIFIED	
MARK DETAILS WITH P/N, MATERIAL & HEAT TREAT SPEC UNLESS OTHERWISE SPECIFIED	
ALL WEIGHTS ARE ESTIMATED AND SHOULD NOT BE USED IN LOADING CALCULATIONS	
STANDARD TOLERANCE UNLESS OTHERWISE SPECIFIED	GEOMETRIC CHARACTERISTIC SYMBOLS PER ASME Y14.5M - 1994
2 PLACE DEC. ± .030	FLATNESS
3 PLACE DEC. ± .005	STRAIGHTNESS
4 PLACE DEC. ± .0005	CIRCULARITY
ANGLES ± 1°	CYLINDRICITY
THIRD ANGLE PROJECTION	PROFILE OF A SURFACE
	PERPENDICULARITY
	PARALLELISM
	ANGULARITY
	CIRC RUNOUT
	TOTAL RUNOUT
	POSITION
	CONCENTRICITY
	DIAMETER
	AT MAX MATL. CONDITION
	REGARDLESS OF FEATURE SIZE
	AT LEAST MATL. CONDITION
	DATUM FEATURE

A	RELEASED TO PRODUCTION	3/6/2020	S. RILEY
ZONE	DESCRIPTION	DATE	APPROVED BY
REVISIONS			
Pop-Link Mounting Systems			
JRPL 4IN HYPERLINK			
MATERIAL:		DESIGNED BY: S. RILEY	
FINISH:		DRAWN BY: S. RILEY	
WT.(LBS): 0.037 lbmass		DRAWN DATE: 11/3/2020	
SHEET. SIZE: D		SCALE: 6 / 1	
DETAIL NO. JRPL-HLINK4IN			REV. A