PRODUCT DATA SHEET
SikaBit® T-130 SG

ATACTIC POLY PROPYLENE (APP) MODIFIED BITUMEN-BASED WATERPROOFING MEMBRANE WITH NON-WOVEN POLYESTER FELT REINFORCEMENT WITH SAND BROADCAST

DESCRIPTION
This type of membrane is manufactured by modifying premium grade asphalts with atactic poly propylene and specially reinforced with nonwoven polyester felt. They show excellent strength, elasticity and durability.

USES
It is used as waterproofing membrane for protection of various substrates in wide range of applications.
- Medium to large roof slabs (domestic, commercial and industrial)
- Basements and raft slabs
- Underground car parks etc.

CHARACTERISTICS / ADVANTAGES
- Can be handled in warmer temperatures easily
- Requires solvent / water based primer before laying of membrane
- Minimum water absorption
- Easy to install by torching method
- Overlaps to be provided minimum 80 to 100 mm
- Long term flexibility
- Excellent water tightness
- High tensile strength, tear and puncture resistant
- Capable of withstanding thermal and structural stresses
- Highly durable-excellent under long term aging

PRODUCT INFORMATION

<table>
<thead>
<tr>
<th>Chemical base</th>
<th>APP modified bituminous membranes</th>
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<tbody>
<tr>
<td>Packaging</td>
<td>1.0 x 10 m roll</td>
</tr>
<tr>
<td>Appearance / Colour</td>
<td>Black membrane, Upper finish: Sand, Underside finish: PE Film</td>
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<tr>
<td>Shelf life</td>
<td>24 months if stored as per recommendations</td>
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<tr>
<td>Storage conditions</td>
<td>Rolls must be stored in their original package, in vertical position and under cool and dry conditions. They must be protected from direct sunlight, rain, snow and ice, etc</td>
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</tbody>
</table>

Effective Thickness 3 mm (± 5 %) (EN 1849-1)

TECHNICAL INFORMATION

<table>
<thead>
<tr>
<th>Resistance to Impact</th>
<th>≥ 600 mm (EN 12691:2006)</th>
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<tbody>
<tr>
<td>Resistance to Static Load</td>
<td>≥ 10 kg (EN 12730 (A))</td>
</tr>
<tr>
<td>Tensile Strength</td>
<td>Maximum Tensile Strength (L x T) N/50 mm 700 ± 20 %, 500 ± 20 % (EN 12311-1)</td>
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</tbody>
</table>
Elongation (L x T), %
45 (± 20 %) (EN 12311-1)

Tear Strength (L x T), N
200 x 220 (EN 12310-1)

Joint Shear Resistance (L x T), N/50 mm
500 ± 20 %, 300 ± 30 % (EN 12317-1)

Foldability at Low Temperature ≤ 0 °C (EN 1109)

Flow Resistance
High Temperature
≥ 120 °C (EN 1110)

Watertightness ≥ 60 kPa (EN 1928 (B))

APPLICATION INFORMATION

Ambient Air Temperature +5 °C min. / +50 °C max.

Substrate Temperature +5 °C min. / +60 °C max.

APPLICATION INSTRUCTIONS

SUBSTRATE QUALITY
Concrete, mortar surfaces must be clean, free from grease, oil, and loosely adhering particles. Steel and iron surfaces must be free from scale, rust, grease and oil.

APPLICATION METHOD / TOOLS
Application procedure may vary slightly depending upon site conditions. However given below are general guidelines.

Apply solvent / water based primer to a clean, smooth and dry surface by brush, roller or spray. Unroll, align and re roll correctly before torching.

Overlaps should be minimum 80 mm. Use gas burner to heat the substrate and thermo fusible film on the underside on lower face of membrane.

When the thermo- fusible film melts after torching, the membrane is ready to stick. Roll forward and press firmly against the substrate to bond. Heat both the overlaps and use the round tipped trowel heating the same to smoothen and press into seam. Side overlaps should be a minimum of 80 mm and end overlaps 150 mm.

All angles and abutments should be sealed with extra care to ensure full bondage. The edges should be sealed well into the grooves.

The membrane should be protected from getting damaged due to on going site activities and during backfilling either by cement sand plaster or other suitable methods.

BASIS OF PRODUCT DATA
All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LOCAL RESTRICTIONS
Please note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data and uses.

ECOLOGY, HEALTH AND SAFETY
For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.
LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika’s current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika’s recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product’s suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.