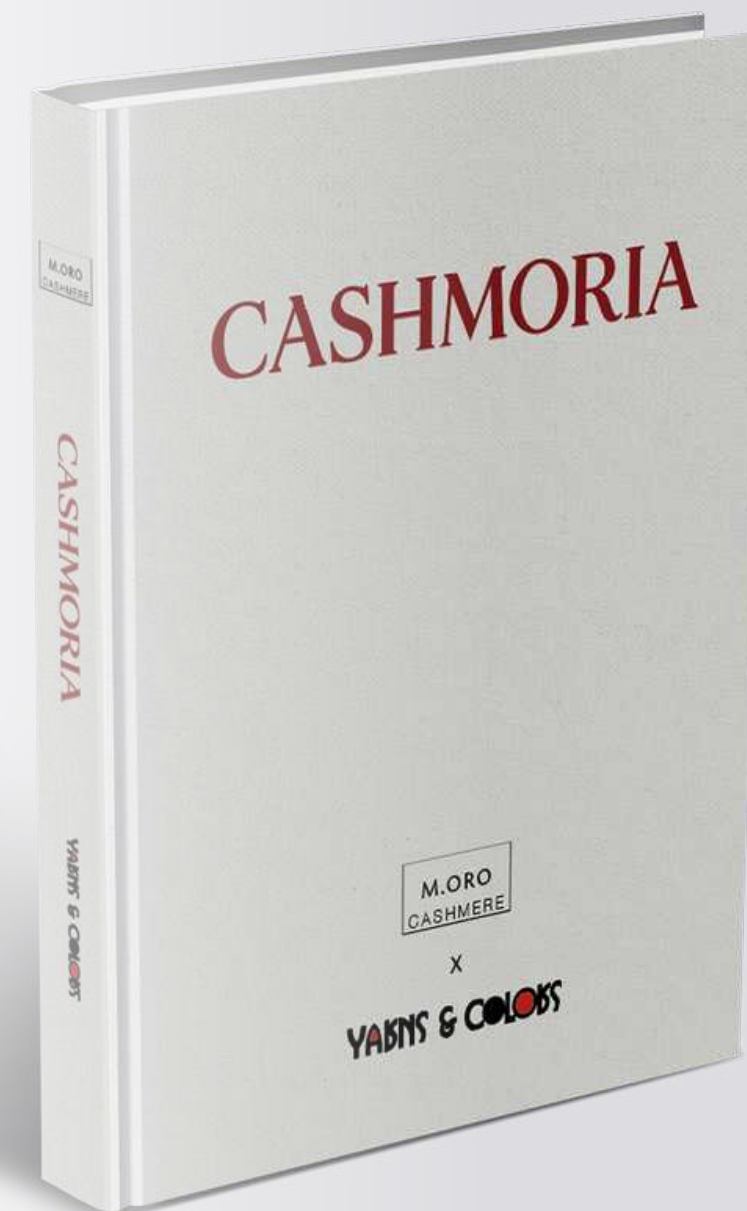




CASHMORIA

Fancy Cashmere Collection



CASHMORIA



X

M.ORO
CASHMERE

BRAND STORY

In a realm where softness meets emotion,
CASHMORIA is born — the exquisite fusion of cashmere
craftsmanship and euphoric aesthetics.

As the strategic collaboration between two industry leaders -
YARNS & COLORS and M.ORO CASHMERE,
this partnership perfectly blends creative ingenuity
with the natural purity of premium cashmere.
Every strand embodies our artisans' relentless pursuit of
perfection,
resulting in exquisite creations
that unite luxurious tactility with captivating visual appeal.

BRAND PHILOSOPHY

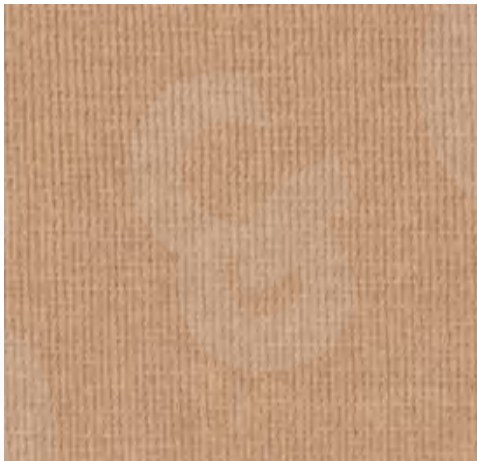
Feel Emotion in Every Thread
Elevate Design Through Natural Luxury
Sustainable Sophistication

COLLECTION



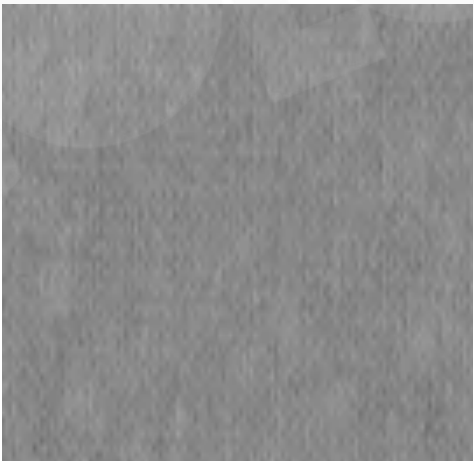
ZEST

CM0001 16G*1P
2/60NM
86Cashmere 14Nylon



VESPER

CM0002 14G*1P
2/48NM
30Cashmere 60Silk 10Linen



DORIAN*

CM0003 14G*1P
1/20NM
7Cashmere 31Silk 62Wool



FLORIAN*

CM0005 9G*1P
1/11.3NM
90Cashmere 6Polyester 4 Metallic



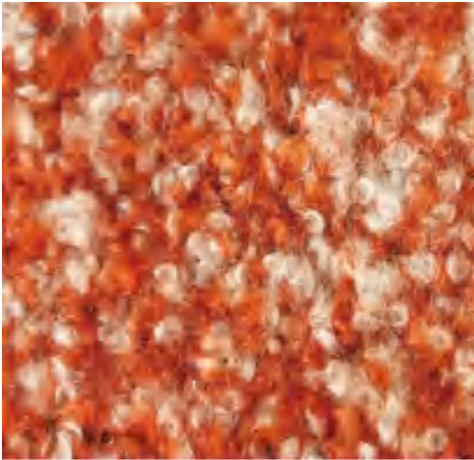
NERISSA

CM0006 3G*1P
1/4.2NM
80Cashmere 20Nylon



LUSTER

CM0007 5G*1P
1/4NM
82Cashmere 13Silk 5Nylon



LARK

CM0008 3G*1P
1/4.2NM
80Cashmere 20Nylon



LIORA

CM0009 3G*1P
1/2.1NM
9Cashmere 85Wool
6Nylon



AMIRA*

CM0010 3G*1P
1/2NM
100Cashmere



AMIRA*

CM0011 5G*1P
1/4.8NM
100Cashmere

COLOR CARD

ZEST VESPER



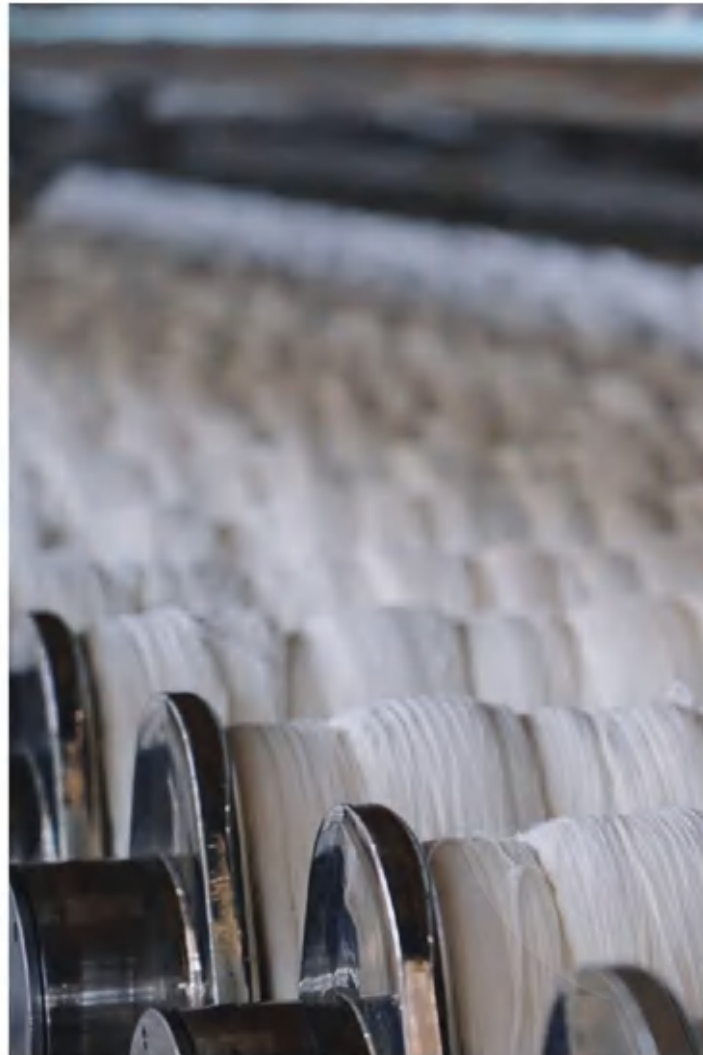
ZEST

CM0001 16G*1P
2/60NM
86Cashmere 14Nylon



Cashmere core spun yarn

- Refined through Italian spinning craftsmanship, the yarn delivers a delicate handfeel with soft luster, enhanced elasticity, pill-resistance, and wrinkle-resistance.
- Blended with nylon, it achieves 3x the durability of pure cashmere, making it ideal for cashmere suits, base layers, and performance activewear.



VESPER

CM0002 14G*1P
2/48NM
30Cashmere 60Silk 10Linen



Cashmere semi-worsted yarn

- The premium yarn count preserves linen' s crisp texture while integrating cashmere' s delicate sheen, perfectly balanced within the thread.
- Suitable for lace, stripes, jacquard, and plain weaves, it' s a versatile choice for all seasons.

COLOR CARD

DORIAN*



DORIAN
CM0003
Nm 20000
7%Cashmere 31%Silk 62%Wool

HP5038



YM076



YM081



YM086



YM077



YM082



YM087



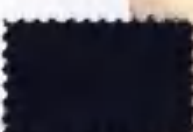
YM078



YM083



YM088



YM079



YM084



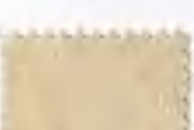
YM089



YM080



YM085



YM090



DORIAN
CM0003
Nm 20000
7%Cashmere 31%Silk 62%Wool



針織
1針織機，1層結構

組織
7.針織已打鬆，不必使用縫紉，單獨給與縫紉基技術部。
2.針片含異拉毛不易情況，纖維絲織物，組織複雜，花型，可給色有誤，請確認花樣。
3.不同顏色針織力及織率必有一致差異，針片時要適當調整工藝。
4.皮白異絲織物不織，洗水時要適當不能過鹹性洗水，忌用漂白不可打松洗。
5.收盤前洗水，若有異色問題，1天內反應，異色問題只限用等織物，不負責異色問題，不負責異色問題。

工業洗滌指南
1.建議小洗，30℃-40℃溫中洗滌40分鐘，最高溫度15分鐘。
2.平鋪晾干，不可漂白。
3.對溫度小於110℃。
4.不可重洗。
5.不同機器有影響效果少許差異，請與自己聯繫或聯繫我們。

說明
1.針織標準：7200M（無有花樣，針織力）為3倍。
2.說明：3%

最後調整
針織30kg/箱，洗水150kg/箱。

APPLICATION
Flat Knitting machines (4 gauge 1 ply).

Knitting
1.The yarn has been washed, try to avoid reweaving, if reweaving is necessary, please contact the technical Department.
2.Uneven lap may occur during knitting - please continue knitting, feel switches belowward, or complex patterns may cause fabric breakage.
3.Torn of different colors may exhibit slight variations in elasticity and denierage rate. Precise adjustments are required during weaving to accommodate these differences.
4.Fraction fibers are acid-resistant but alkaline-sensitive. Avoid alkaline detergents during washing, and post-finishing items cannot be remedied by re-spinning.
5.After receiving the goods, conduct a flat knitting test, if there is any quality issue, please provide feedback within 15 days. In for providing the same quality of yarn, and we will not cover the costs of fabric knitting and delivery time.

Washing instruction
1.We suggest perform a light rinsing first then to soak in warm water at 30-40°C for 40 minutes and tumble gently for 15 minutes.
2.Lay flat to dry.Do not tumble dry.
3.Run at temperatures below 110°C.
4.Cannot be chlorine bleached.
5.Different machine type may yield varying misshapen at the finishing method, appropriately based on the desired nap effect.

Instruction
1.Pile and/or 3 has been tested on the collection (which) same strength/gauge/weight according to Pile test (ISO 12945-1) or 7200 M of 7200 turns.
2.Regards for careful control and even using determining count we recommend to calculate an unavoidable production waste of 3% due to the characteristics of the yarn.

TEST GIVEN
30kg/box for each used color, 150kg/color for other color.

COLOR FASTNESS(Average)	LIGHT		MEDIUM		DARK		STANDARD
	Change	Stain	Change	Stain	Change	Stain	
Dyeing	3	4	3-4	3	3-4	3	ISO 105 D01 / GM/T 5711
Acid preparation	3	4	3-4	3	3-4	3	ISO 105 D04 / GM/T 3920
Alkaline preparation	3	4	3-4	3	3-4	3	ISO 105 D04 / GM/T 3922
Washing	3	4	3-4	3	3-4	3	ISO 105 C01 / GM/T 12495
By rubbing		4		3-4		3	ISO 105 K11 / GM/T 3926
Wet rubbing		3-4		3		3-3	ISO 105 K12 / GM/T 3929
Light (except white color)	4		3-4		4		ISO 105 B02 / GM/T 5427

For above points marked by * in refer to GB/T 100 STANDARD 100 requirements.
Above data are average values coming from tests carried out in our laboratories.



DORIAN*

CM0003 14G*1P
1/20NM
7Cashmere 31Silk 62Wool



Silky Softness × Trendy Comfort × Premium Texture

Plush & Soft

Breathable

Luxury

Brushed Cashmere Yarn



- The brushing process enhances its loftiness;
- Yielding fabrics with rich, muted hues and delicate luster and moisture-wicking properties, embodying enduring performance and understated luxury with remarkable cost-effectiveness.



COLOR CARD

FLORIAN*





FLORIAN*

CM0005 9G*1P

1/11.3NM

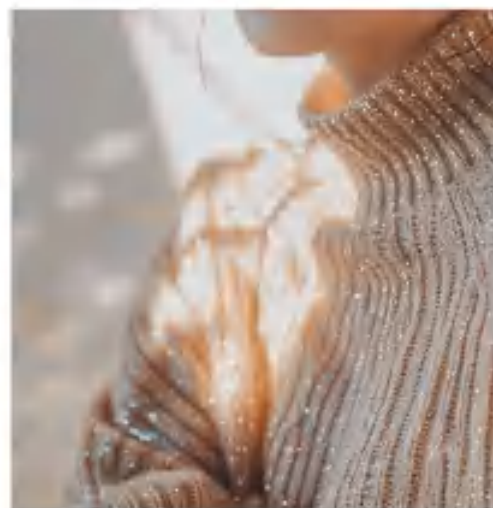
90Cashmere 6Polyester 4 Metallic



LUXURY & FASHION

The unique Metallic cashmere yarn

- Combines the softness, warmth and comfort of cashmere with the luster and luxury of metallic, forming a yarn with unique charm.
- The yarn exhibits a unique luster, adding a sense of luxury and fashion.
- It is suitable for the production of various high-end knitted garments, home knitwear and decorations.



COLOR CARD

NERISSA



NERISSA
CM0006
Nm 4200
80%Cashmere 20%Nylon



HP5023

YM113

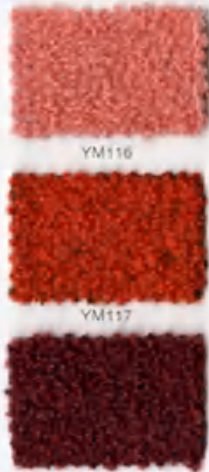


YM114



YM115





YM119



YM120



YM121



YM122



YM123



YM124





NERISSA CM0006 NM4200 80%Cashmere 20%Nylon

特長
3針機、1層造

製法
1.紗線已打轉，多采型勻面，柔軟與滑感兼
技術。2.強力保持一致，清洗色固染色耐洗耐光耐
是昇，轉染色調整工藝。3.為避免色差，請按樣編織，並給予時使染基
拉鍊1M品時更色花型，可避免有變壞，應隨時試
樣。4.漂白應仔細觀察不斷變，染水時要觀察不能
被烘烘烘烘，新製方染不可打粉品。5.收貨前去試
樣，若有質量問題，15天內返
原，請按改裝說明書數量核，不包費原料的運
和文費等費。

工業洗滌指示
1.溫度小於30℃，30℃-40℃溫水洗滌40分鐘，禁
染漂2分鐘。2.漂洗時間18分鐘。3.漂洗溫度小於110℃，不要蒸
4.不可熨燙。5.不同乳膠可能導致效果少許差異，請根據自己
所製成效果調整溫度方法。

說明
1.此款樣標：7200特（雙針花型，雙層，雙山）
為5-4倍。2.樣標：85

備註及注意
色卡色30kg/色，起針100kg/色。

APPLICATION
Flat knitting machines 3 gauge 1 ply.

Knitting
1.The yarn has been washed, try to avoid twisting it, if rewinding
is necessary, please consult the Technical Department.
2.Avoid color transfer between adjacent samples for risk/light
color due to count variations caused by different knitting lines.
3.To prevent color discrepancies, ensure continuous knitting. Dis-
card 1M from both impacted ends before hand, or complete
pattern may cause fabric defects.
4.Avoid items use odd-risk (all risk-sensitive). Avoid
darker dyes during washing and post-finishing. Items
cannot be remedied by re-spinning.
5.After receiving the goods, conduct a trial knitting first. If there is
any quality issue, please provide feedback within 15 days in
providing the same quantity of yarn, and we will not cover the
costs of fabric knitting and delivery time.

Washing instruction
1. We suggest pattern of light rinsing first, then to soak in warm
water of 30-40°C for 40 minutes and tumble gently for 2 minutes.
3. tumble dry 18 minutes.
3. Wash at a temperature below 110°C and do not press while
rinsing.
4. Cannot be chlorine bleached.
5. Different machine types may yield varying results, adjust the
bleaching method appropriately based on the desired nap
effect.

INSTRUCTION
1. Please grade 5-4 (has been tested on this collection watch
some: 80% gauge, 100% gauge, 120% gauge, 140% gauge, 160%
120-140, 140-160, 160-180, 180-200, 200-220, 220-240, 240-260,
260-280, 280-300, 300-320, 320-340, 340-360, 360-380, 380-400,
400-420, 420-440, 440-460, 460-480, 480-500, 500-520, 520-540,
540-560, 560-580, 580-600, 600-620, 620-640, 640-660, 660-680,
680-700, 700-720, 720-740, 740-760, 760-780, 780-800, 800-820,
820-840, 840-860, 860-880, 880-900, 900-920, 920-940, 940-960,
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NERISSA

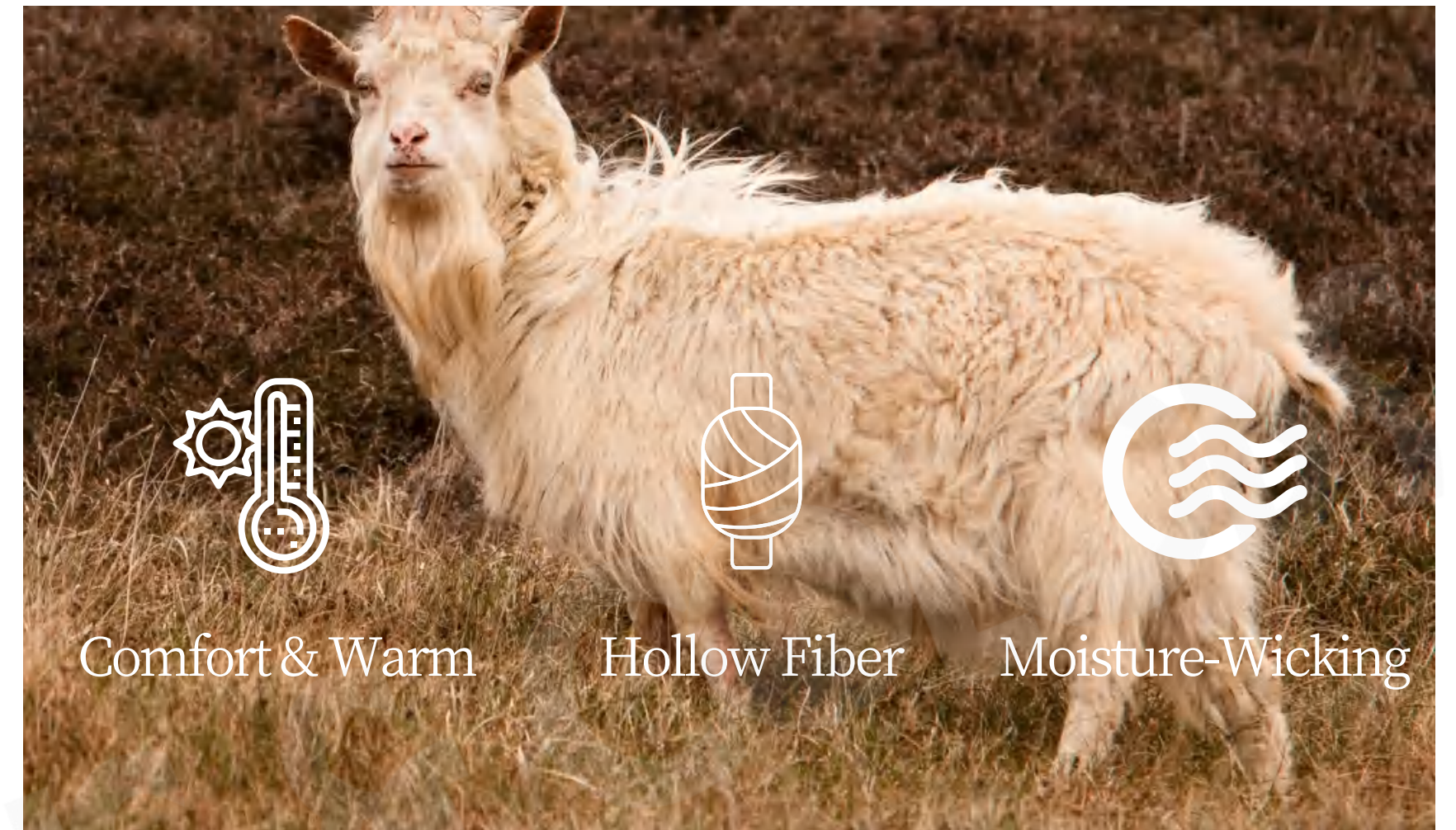
CM0006 3G*1P
1/4.2NM
80Cashmere 20Nylon



Cashmere nylon loop yarn



3D Texture × Warmth



Comfort & Warm

Hollow Fiber

Moisture-Wicking

The loop yarn has a stronger three-dimensional effect, the suede is more fluffy and full, and its warmth retention and skin-friendly properties are also better.

Cashmere is a thin layer of fine velvet that grows on the lower layer of the goat's coat. It is warm and thick, moisture-absorbent and breathable, and has a second-skin feel.

COLOR CARD

LUSTER



LUSTER
CM0007
Nm 4000
82%Cashmere 13%Silk 5%Nylon



HP5024



YM091



YM092



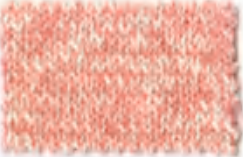
YM093



YM094



YM095



YM096



YM097



YM098



YM099



YM100



LUSTER
CM0007
Nm 4000
82%Cashmere 13%Silk 5%Nylon



针量
5针横机, 1横道针

织造
1. 针数已打样, 务必整匹织造; 织造前需清顺条
造式部。
2. 整个纱筒有4-5个手工打结处, 织造需开身小松
头, 织造需开身边, 织造时, 需将各段2米, 打结前打
边, 织造时保持平整。
3. 此数为大肚纱, 横编5000针片, 织片需大肚处
适度弯曲, 防止褶皱。
4. 该白度纱耐晒耐洗耐晒, 洗水时避免暴晒, 避免用
碱性洗剂洗水, 且需轻柔手打结处。
5. 收到货后先试穿, 若有质量问题, 15天内反馈。
质量问题仅承担材料等数量赔偿, 不负责面料折损
和交货期费用。

工业洗涤指示
1. 建议小洗, 30℃-50℃温水漂洗15分钟, 轻
柔漂洗3分钟。
2. 平铺晾干, 不可漂白。
3. 避免温度大于110℃, 不要挤压。
4. 不可熨烫。
5. 不同机号可能导致效果少许差异, 请根据自己
所需感受调整洗涤方法。

规格
1. 织造规格: 7200 (前片后片 针数 幅宽)
7200 针。
2. 规格: 82%

最佳效果
色卡色30g/色, 此卡100g/色。

APPLICATION
Flat knitting machines 3 gauge 1 ply.

Knitting
1. The yarn has been tested, try to avoid rounding it. If knitting
is necessary, please contact the Technical Department.
2. Each yarn come with 4-5 hand-knotted areas. When knitting,
pieces run on the small joint deflector and trim the edges. When
changing the color, put out 2 meters from both the start and the
end, tie to knot and trim the edges to prevent any streamlines
on both sides of the joint.
3. Recommended 5000 knitting for this sub yarn. Slow down when
encountering sub-sections to prevent folds.
4. Protein fibers are acid-resistant but alkali-sensitive. Avoid
alkaline detergents during washing, and post-finishing skins
cannot be removed by re-dyeing.
5. After receiving the goods, conduct a flat knitting test. If there is
any quality issue, please provide feedback within 15 days, in for
providing the same quality of yarn, and we will not cover the
costs of fabric, knitting and delivery fees.

Washing Instruction
1. We suggest perform a light rinsing test, then to wash in warm
water at 30-50°C for 15 minutes and tumble gently for 3 minutes.
2. Lay flat to dry. Do not tumble dry.
3. Iron at a temperature below 110°C and do not press while
wrapping.
4. Cannot be chlorine bleached.
5. Different machine types may yield varying results, adjust the
washing method appropriately based on the desired result.
Effect.

Instruction
1. Flitting grade 5000 Flat Knit tested on the selected model
before shipping, please refer to the following table.
2. Despite not careful machine and even using different care we
recommend to maintain an acceptable production waste of
2% due to the characteristics of the yarn.

BEST DYELOT:
30g/color for color card color; 100g/color for other color.

COLOR FASTNESS(Average)	LIGHT		MEDIUM		DARK		STANDARD
	Change	Stain	Change	Stain	Change	Stain	
Dry Cleaning	3	4	3-4	3	3-4	3	ISO 101 D01/GB/T 1711
Acid perspiration	3	4	3-4	3	3-4	3	ISO 104 B04/GB/T 17322
Alkaline perspiration	3	4	3-4	3	3-4	3	ISO 104 B04/GB/T 17322
Washing	3	4	3-4	3	3-4	3	ISO 105 C04/GB/T 12460
Dry rubbing		4		3-4		3	ISO 105 X12/GB/T 3920
Wet rubbing		3-4		3		3-4	ISO 105 X12/GB/T 3920
Light/Exposure white color	4		3-4		4		ISO 105 B01/GB/T 18427

For above parts marked by * to refer to GB/T 18427 (10) requirements.
Above data are average values coming from tests carried out in our laboratory.

YAKNS & COLOBS

CASHMERE SLUB YARN

LUSTER

CM0007 5G*1P

1/4NM

82Cashmere 13Silk 5Nylon



- Selected cashmere and silk materials, using the process of merging multiple yarns of different colors into one, mixed into a floral yarn effect, with rich and advanced color levels;
- The texture of the fabric is very delicate and smooth.
- The garments are thick, warm, colorful and have moderate elasticity.

COLOR CARD

LARK



LARK

CM0008 3G*1P
1/4.2NM
80Cashmere 20Nylon



- With its dreamy color combinations, it is ideal for crafting contrast cable knit sweaters, playful scarves, artistic tapestries, and other knitwear, and pairs seamlessly with various fabrics.



Two-tone loop yarn

- The special looping technique creates a dense, textured surface that effectively locks in warmth



YAKNS & COLOKS

Cashmere feather yarn

- The innovative feather yarn technique ensures a lightweight, fluffy texture with minimal shedding, maintaining the cozy thickness of knitwear while being weightless and pressure-free.
- Perfectly combining the advantages of high-end materials. Silky smooth, skin-friendly, and ultra-soft, it is also more durable, pill-resistant, and easy to care for.



LIORA

CM0009 3G*1P
1/2.1NM
9Cashmere 85Wool
6Nylon



COLOR CARD

AMIRA*



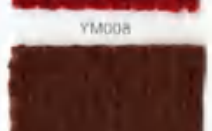
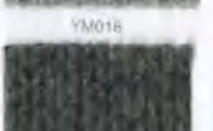
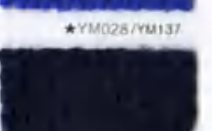
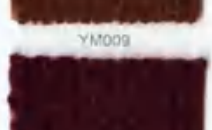
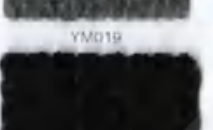
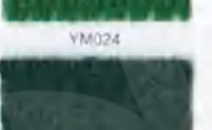
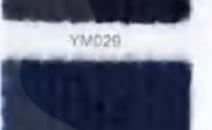
AMIRA
CM0010
Nm 2000
100%Cashmere



AMIRA
CM0011
Nm 4800
100%Cashmere





 YM001	 ★YM006 /YM132	 YM011	 ★YM016/YM133	 YM021	 YM026
 YM002	 YM007	 YM012	 ★YM017 /YM134	 ★YM022 /YM136	 YM027
 ★YM003 /YM130	 YM008	 YM013	 YM018	 YM023	 ★YM028 /YM137
 ★YM004 /YM131	 YM009	 YM014	 YM019	 YM024	 YM029
 YM005	 YM010	 YM015	 ★YM020 /YM135	 YM025	 YM030

★ Stock service of CM0011

AMIRA CM0010 NM 2000 100%Cashmere
AMIRA CM0011 NM 4800 100%Cashmere

針織
CM0010 3針機, 1梳送梳
CM0011 5針機, 1梳送梳

Knitting
1. The yarn has been washed, try to avoid re-washing if it is winding is necessary. Please contact the technical department.
2. Each yarn cone has 4-5 holes / knitted areas. When knitting, please turn on the end joint detector and trim the edges. When changing the cones, pull out 2 meters from both the start and the end. No knot and then trim the edges to prevent any damage to the knitted fabric of the joint.
3. Protein stains are addressed but alkali-sensitive. Avoid alkaline detergent during washing and post-finishing stain control can be remedied by re-spinning.
4. After receiving the goods, conduct a risk setting test. If there is any quality issue, please provide feedback within 15 days in for providing the same quantity of yarn, and we will not cover the cost of fabric setting and delivery time.

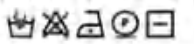
Washing instruction
1. We suggest perform a light ironing first, then to wash in warm water at 30-40°C for 10 minutes and tumble gently for 3 minutes.
2. Tumble dry 27 minutes.
3. Iron at a temperature below 110°C and do not press while ironing.
4. Cannot be chlorine bleached.
5. Different machine type may yield varying results, adjust the ironing method appropriately based on the desired iron effect.

Instruction
1. Pilling grade 2-3 that been tested on the collection swatch (name: 30x150cm/150x150cm/150x150cm) or 7500 tons.
2. Despite our careful control and even using advanced equipment, we cannot guarantee 100% quality of the yarn.
3. Despite our careful control and even using advanced equipment, we cannot guarantee 100% quality of the yarn.

BEST DYE-LIST:
degrade for color and color 150g/cover for other color.

COLOR FASTNESS(Average)	LIGHT		MEDIUM		DARK		STANDARD
	Change	Stain	Change	Stain	Change	Stain	
Dyeing	3	4	3-4	3	3-4	3	ISO 105 D01/GM/1 5711
Anti perspiration	3	4	3-4	3	3-4	3	ISO 105 E04/GM/1 3922
Making perspiration	3	4	3-4	3	3-4	3	ISO 105 E14/GM/1 3922
Washing	3	4	3-4	3	3-4	3	ISO 105 C04/GM/1 12490
Dye rubbing		4		3-4		3	ISO 105 X12/GM/1 3920
Wet rubbing		3-4		3		3-4	ISO 105 X12/GM/1 3920
Light (except white color)	4		3-4		4		ISO 105 B02/GM/1 3437

For above points marked by 1 to 4 refer to ISO 105 STANDARD 100 requirements
Above data are average values starting from tests carried out in our laboratories







AMIRA*

CM0010 3G*1P
1/2NM
100Cashmere



AMIRA*

CM0010 5G*1P
1/4.8NM
100Cashmere



- 100% pure cashmere has slender fibers, soft and waxy feel, rich wool feel, and excellent curl and elasticity.
- The thick needle design and natural ingredients are our exploration of traditional handcrafts and the originality of things.
- Suitable for making loose pullovers, cardigans and other designer knitwear.



CASHMORIA ONLINE



www.yarncolors.com



www.morocashmere.com

