

**IMPORTANT CHANGES ON THE 2018 BC-1, 2, 3, 5:****THE ALL NEW MDDS AIRFLOW SYSTEM:****THE AIR NEW MANUAL DIAL DAMPER SYSTEM  
PROVIDES THE MOST PRECISE CONTROL OF  
AIRFLOW INTO YOUR ROASTER:**

TO GIVE YOU GREATER CONTROL  
WE HAVE CHOSEN TO LEAVE THE  
ELECTRONIC AIRFLOW SYSTEM  
ON... BUT TO BEGIN WITH FOLLOW THIS  
PROCEDURE TO START ROAST:

1. TURN ELECTRONIC FAN SPEED ON  
100%
2. TURN MANUAL DAMPER TO 30
3. START ROASTER AS OUTLINED  
IN MANUAL

