



Clamp-On to Access Limitless Data

Clamp-On Gas Flow Meter

NEW FD-G Series





ENDLESS OPPORTUNITIES

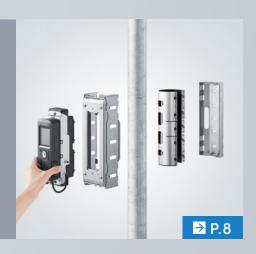
- Variety of Applications
- Wide Range of Pipe Sizes
- Monitor Consumption and Leaks





EFFORTLESS INSTALLATION

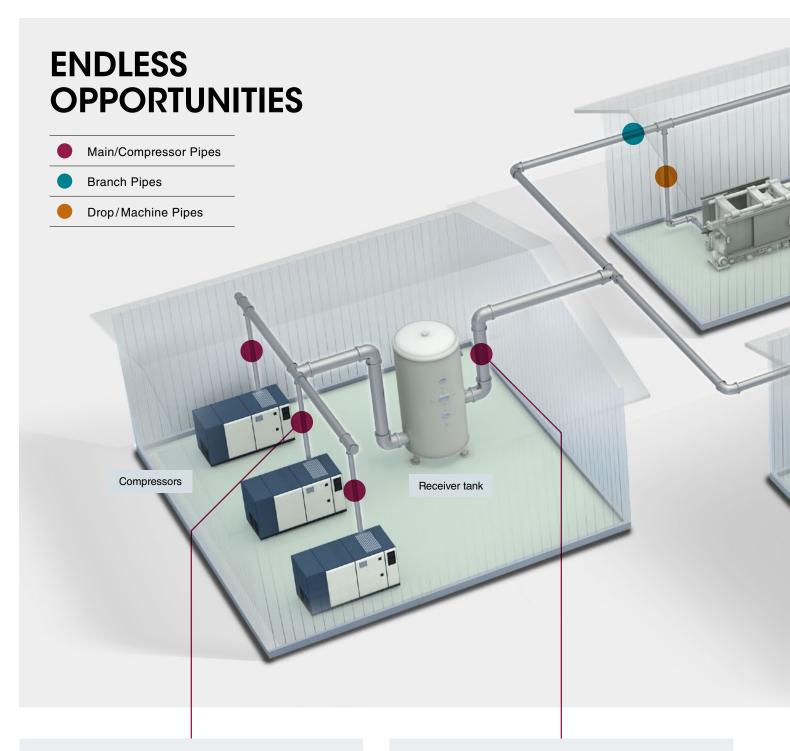
- No Special Tools Required



LIMITLESS INFORMATION

- Versatile Output Options
- Intuitive Optional Software





Compressor Monitoring



Energy saving (cost reduction)

Stable operation

By monitoring the discharge amount from each compressor, performance issues can be recognized and preventative maintenance can be performed.

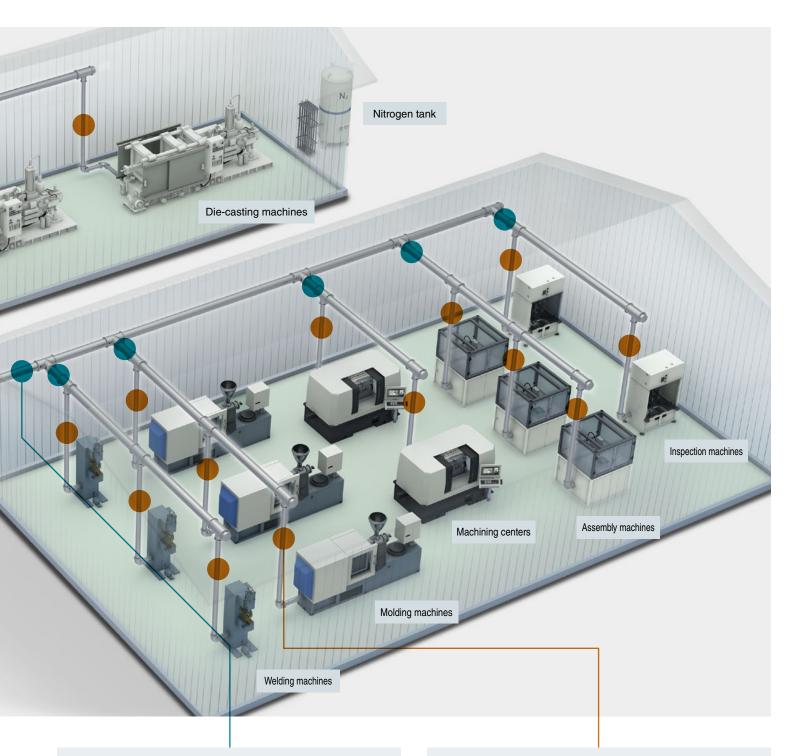
Facility Air Consumption



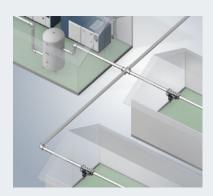
Energy saving (cost reduction)

Stable operation

Finally determine how much compressed air your facility consumes and optimize your compressor usage.



Branch Pipe Comparisons



Energy saving (cost reduction)

Stable operation

Easily identify which lines are potentially leaking the most air, by comparing overall consumption and leakage amounts between branch pipes.

Machine Gas Usage/Leakage

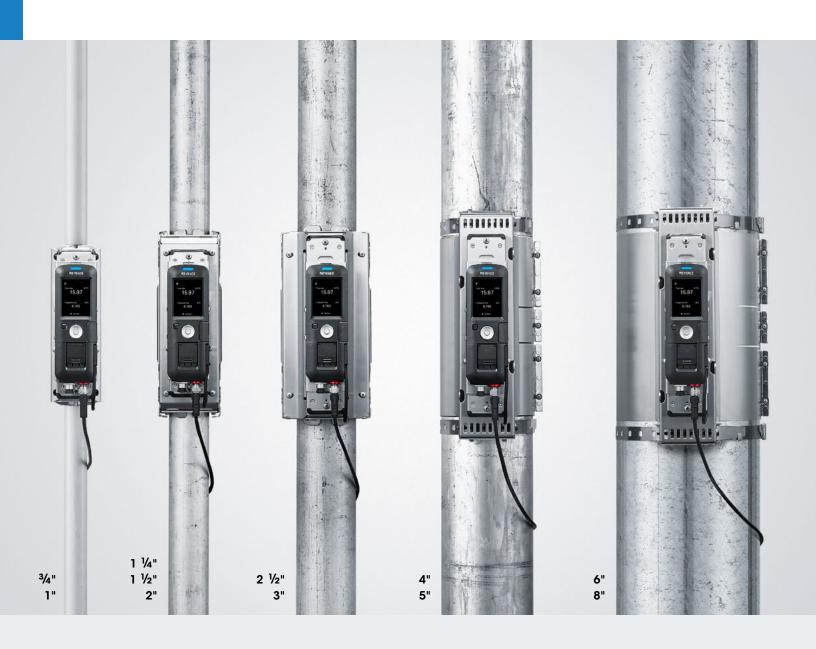


Stable operation

Quality control

Maintain quality at the machine level, by monitoring gas or compressed air usage and also identifying potential leakage concerns.

ENDLESS OPPORTUNITIES



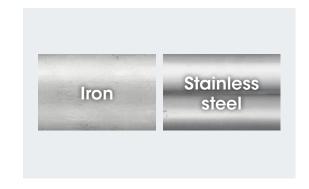
Range of Sizes

The FD-G Series is designed to work with a variety of pipe sizes throughout the facility. With five distinct models, the FD-G Series can fit on pipes from 3/4" up to 8" in size.

NPS (Nominal Pipe Size)	DN (Diameter Nominal)	Compatible model
3/4", 1"	20A/25A	FD-G25
1 1/4", 1 1/2", 2"	32A/40A/50A	FD-G50
2 1/2", 3"	65A/80A	FD-G80
4", 5"	100A/125A	FD-G125
6", 8"	150A/200A	FD-G200

Compatible Pipes

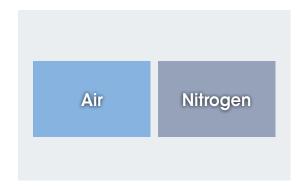
Clamp directly onto a variety of metal pipes throughout your facility. This includes painted pipes, as well as pipes that may be rusted on the inside, which will not affect the detection stability of the unit.



Compatible Gases

Monitor air as it moves through the compressors, receiving tanks, main lines, and machines throughout the facility. Along with compressed air, the FD-G Series is designed to detect Nitrogen, as well as other pressurized* gases in the facility.

*Gases must be pressurized to 58 PSI or greater to be detected



Consumption & Leakage Monitoring

The FD-G Series is designed to not only monitor air/gas consumption for an entire facility, but also measure large and small amounts of leakage at all levels. With an impressive rangeability of 1:100, the FD-G Series can help identify costly leakage points for easy cost savings.



EFFORTLESS INSTALLATION



Mount in Minutes

With zero pipe modification necessary and no special tools or knowledge required for installation, the FD-G Series units can be mounted in mere minutes.



Completely Non-Invasive

Unlike conventional air flow meters that require probes or pipe modifications, the FD-G Series has zero impact on the air or gas inside the pipe.

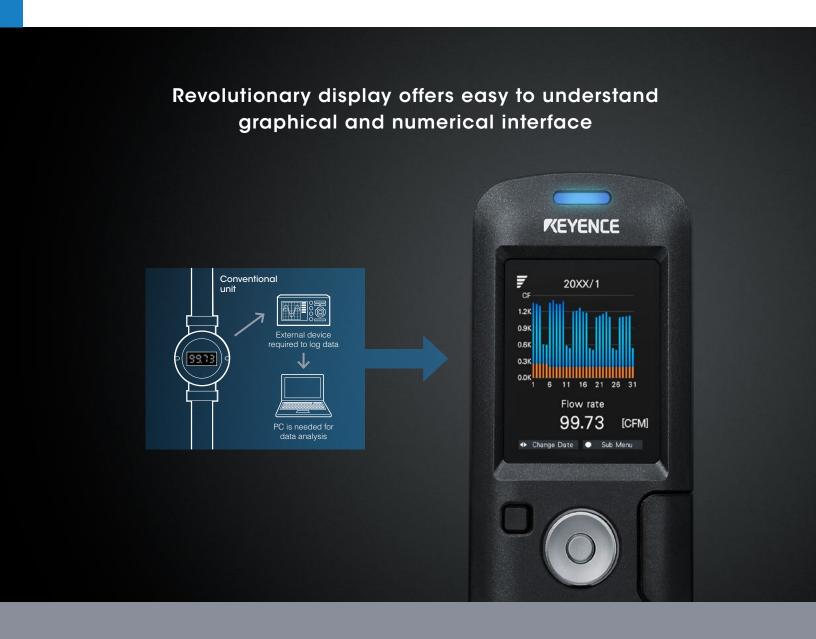


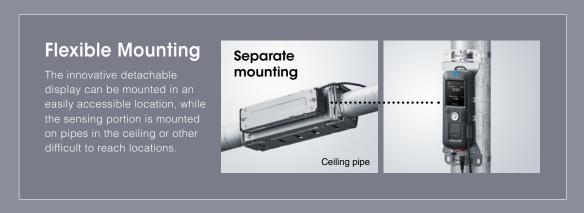
No Added Leakage Points

Avoid new sources of costly leakage by simply clamping the unit around the pipe. No modifications means no new spots for air or gas to escape.



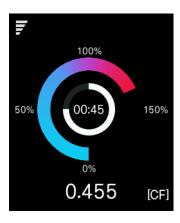
LIMITLESS INFORMATION





A wide range of functions and displays are at your fingertips

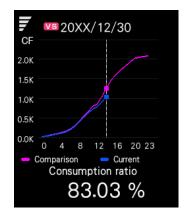
Measure the amount of leakage when the equipment is shut down



Static Leak Function

Easily determine the amount of leakage, and associated costs, by shutting down the equipment that is consuming the air/gas, and then measuring the amount of air that is still flowing through the leak points.

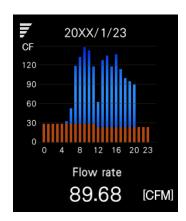
Compare current data to previous dates or times



Historical Comparison Function

Observe the impacts of your consumption reduction efforts, or simply look for anomalies, by comparing your current data against previous days, months, or years. With up to 5 years of data storage, comparison has never been easier.

Measure and update the leakage amount during operation



Dynamic Leak Function

If it is not possible to shut down your equipment, the Dynamic Leak Function can judge and update the leakage rate during operation. By monitoring the change in leakage rate, you can also identify when preventative maintenance is necessary.

Visualize the cost of compressed air & other gases

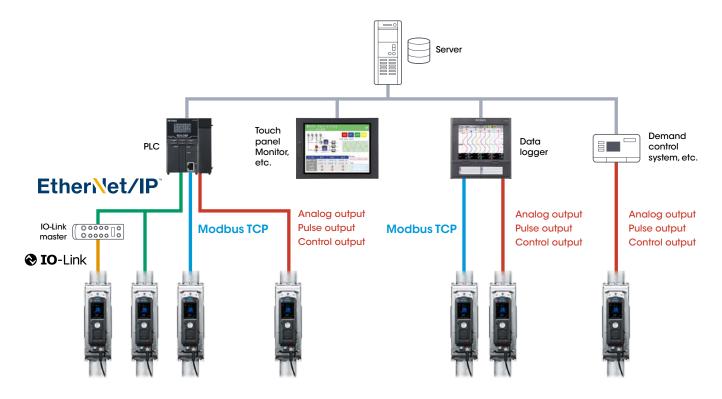


Monetary Value Conversion

Clearly calculate the true ROI of your efforts by converting the consumption and leakage amounts into true monetary values. The results of any cost or energy saving projects can now be easily visualized and monetized.

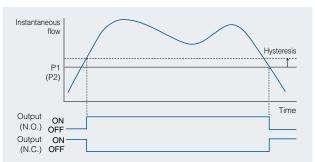
LIMITLESS INFORMATION

Versatile Outputs



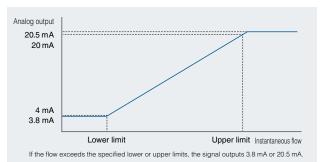
Control outputs

Monitor the instantaneous flow rate or total consumption/leakage amount and trigger an output signal when they pass a certain level or enter a particular area.



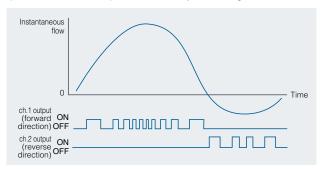
Analog output

Track the instantaneous flow rate over time with a continuous analog signal that can range from 4 to 20 mA or 0 to 20 mA with customizable upper and lower limits.



Pulse output mode

Ideal for data loggers and counters, the pulse output mode sends a signal each time a specified amount of flow has passed, with the ability to also distinguish direction of flow.

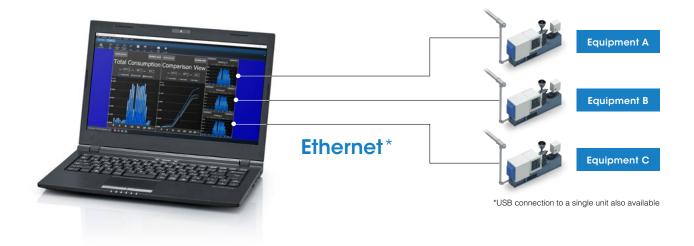


Network communication capabilities

	EtherN	EtherNet/IP™		IO-L	
	Cyclic communication	Message communication	Modbus TCP	Process data	Service data
Output status readout	1	1	1	1	1
Instantaneous flow readout	1	1	1	1	1
Total consump. readout	1	1	1	1	1
Accumulated flow/leak rate readout	1	1	1	_	1
Settings readout	_	1	1	_	1
Execution of external input operations	1	_	1	_	1

* For these values, the graph displayed on the FD-G unit can be displayed on an external monitor or other device.

Intuitive Software





Batch monitoring

Monitor FD-G units all throughout the facility via Ethernet on a single PC with the FD-G Monitor software. Quickly and easily compare consumption and leakage amounts across different locations to identify new energy saving opportunities.



Screen output function

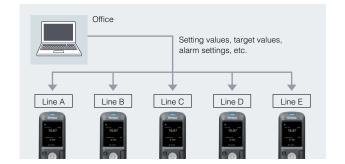
The data that is being monitored can be output as a screen capture and used to improve clarity in reporting.

*Data can be transmitted to the PC via USB or Ethernet.



Fully customizable monitor

In the past, monitoring screens needed to be programmed by specialist over months of times. Now with the FD-G Monitor, anyone can create an intuitive interface in minutes by simply selecting what information they want and laying it out how they best see fit.



Copy settings function

Flow meter settings can be configured via the PC. Settings can then be saved and copied to several different units saving time.

ADDITIONAL FEATURES



Temperature and pressure correction

To ensure proper volume readings, pressure, and temperature must be monitored. Automatic temperature correction is carried out constantly and the pressure can be input numerically or the unit can be connected directly to a pressure sensor.



IP65/67 enclosure rating, robust cover

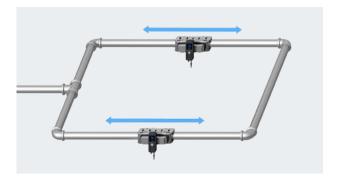
Designed for use in all sorts of environments, the FD-G is IP65/67 compliant. A robust protection cover (optional) is also available to protect against damage from impact.



Selectable language options

As a Global Sensor provider, KEYENCE is dedicated to making our products as easy to use as possible.

This includes adding language selection options for English, Japanese, Chinese, and German.



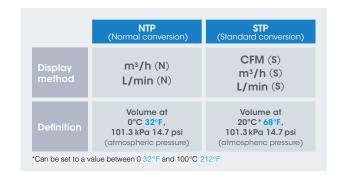
Compatible with loop piping

The FD-G Series is able to detect bi-directional flow, making it compatible with pipe loops. This can be utilized for not only instantaneous flow, but also for accumulated flow monitoring.



AC power unit

KEYENCE offers an IP65/67-compliant AC power unit. This can help when the installation location is far from a DC power source.



Normal and standard conversion displays

The volume of gas changes according to temperature and pressure. On FD-G series models, the display can be switched between normal and standard conversion, enabling the flow amount to be shown under the same conditions.

CLEAR RETURNS

Example 1

Compressor Optimization

Situation

Compressors are one of the largest energy consumers in most facilities, and in turn have some of the biggest impacts on electricity costs. Sadly most facilities do not understand how much air is consumed on a regular basis and only know the risk associated with not having compressed air available. Due to this, multiple compressors are run continuously to make sure there is always enough.

Advantage of The FD-G

With the FD-G Series, it is now possible to determine a baseline for how much air your facility truly needs by monitoring overall usage after the receiver tank. This means you can optimize your compressor usage and save money.

Cost Savings

Run fewer compressors

Extend compressor lifetime with less wear

Only turn on additional compressors when absolutely necessary



Example 2

Leakage Identification

Situation

Air and gas leakage is all too common throughout any facility, but it is near impossible to recognize how much air or gas is being lost and the associated energy costs. Due to this, most facilities rarely take actions to reduce leakage, as the impacts are hard to realize.

Advantage of The FD-G

With the FD-G Series, all main lines, branch pipes, and machine drop points can be monitored to determine how much they are leaking and show the true monetary value associated with the unchecked leakage. Now users can identify their biggest leakage points and measure the true impact of improvements.

Cost Savings

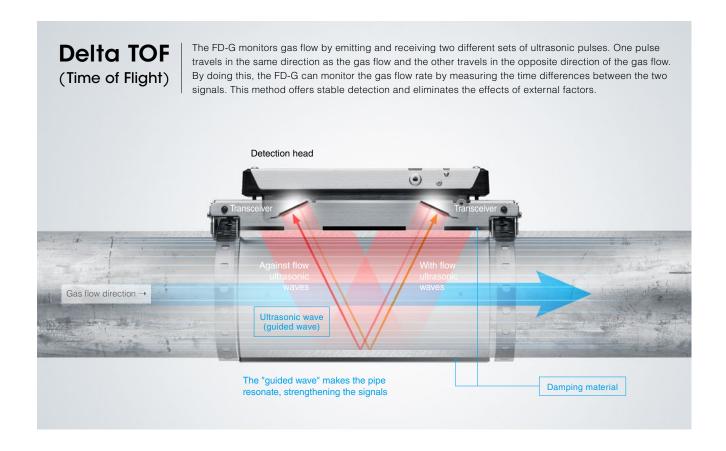
Less leakage = Lower energy costs

Prevent unnecessary maintenance

Identify valuable preventative maintenance opportunities



DETECTION PRINCIPLES



Guided Wave & Damping Material

Signal strength is key to proper ultrasonic transmission. The FD-G Series utilizes a guided wave technique that resonates the pipe and strengthens the overall signal inside the pipe. Damping material is used to prevent this signal from wrapping around the pipe and affecting detection.



Impressive Detection Capabilities

From detecting tiny leaks to measuring all the air coming from a receiving tank, the FD-G Series can monitor it all. This series boasts an impressive ±2% RD accuracy rating, which is even more impressive with its 1:100 rangeability.

Measurement accuracy: ±2.0% of RD '1

Minimum detectable flow: 0.018 CFM '2

Rangeability'3: 1:100

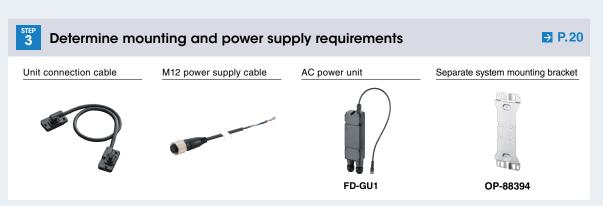
1 Value obtained under conditions specified by KEYENCE. For details, see the specifications. '2 Detectable flow taking account of zero point error in a 3/4 pipe.
*3 'Rangeability' is the ratio of the maximum to minimum flow for which accuracy is guaranteed.

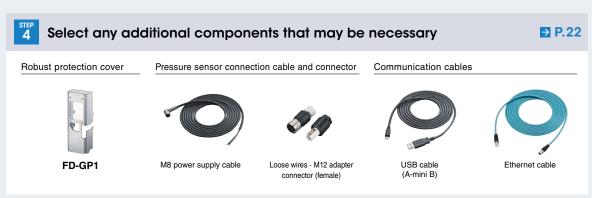
How to Choose a Clamp-On Gas Flow Meter

To select the best FD-G series components for your installation location, follow the steps shown below.



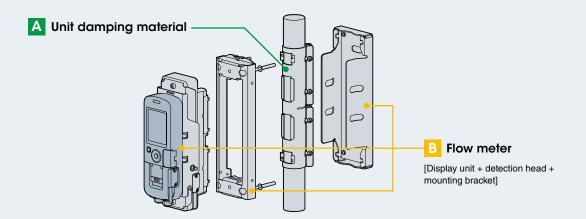








Check the diameter of the pipe on which the FD-G is to be mounted



Select the unit damping material based on the size/diameter of the pipe it is to be mounted on.

2 This will also determine the flow meter main unit.

Pipe size/ Outer diameter			aterial		B Flow	v meter main uni	main unit	
[mm inch]	Appearance	Model	Weight		Appearance	Model	Weight	
3/4" (20 A) ø25 to ø29 ø0.98" to ø1.14"		FD-GD20U	Approx. 0.19 kg		AN .	FD-G25	Approx.	
1" (25 A) ø32 to ø36 ø1.26" to ø1.42"		FD-GD25U	Approx. 0.21 kg			PD-Q23	2.2 kg	
1 1/4" (32 A) ø41 to ø45 ø1.61" to ø1.77"		FD-GD32U	Approx. 0.29 kg		6 2300			
1 1/2" (40 A) ø47 to ø51 ø1.85" to ø2.01"		FD-GD40U	Approx. 0.31 kg	>		FD-G50	Approx. 2.7 kg	
2" (50 A) ø58 to ø62 ø2.28" to ø2.44"	eta S iri	FD-GD50U	Approx. 0.34 kg					
2 1/2" (65 A) ø72 to ø78 ø2.83" to ø3.07"		FD-GD65U	Approx. 0.41 kg			FD-G80	Approx.	
3" (80 A) ø86 to ø92 ø3.39" to ø3.62"	3, 3	FD-GD80U	Approx. 0.46 kg			PD-G00	3.6 kg	
4" (100 A) ø111 to ø117 ø4.37" to ø4.61"		FD-GD100U	Approx. 0.56 kg			FD-G125	Approx.	
5" (125 A) ø138 to ø144 ø5.43" to ø5.67"		FD-GD125U	Approx. 0.65 kg			1 0-0123	2.7 kg	
6" (150 A) ø163 to ø171 ø6.42" to ø6.73"		FD-GD150U	Approx. 0.77 kg			FD-G200	Approx.	
8" (200 A) ø214 to ø222 ø8.43" to ø8.74"		FD-GD200U	Approx. 0.96 kg			FD-G200	2.8 kg	

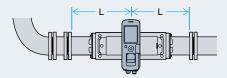


Check the location where the FD-G will be installed

In order to detect the ultrasonic signals correctly, upstream/downstream damping material may be required, depending on the FD-G unit's installation location.

1 Check the distance "L" to the nearest upstream and downstream junctions

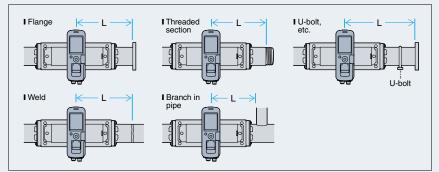
"L" is the distance from the center of the sensor head to the nearest junctions on the pipe.



A "junction" is defined as follows:

A weld, a threaded area, a flange or a branch in the pipe

(U-bolts and other items not directly connected to the pipe itself are not included)



2 Determine if upstream/downstream damping material is required

The length "L" from the sensor head to the junction on the upstream and downstream sides determines whether or not upstream/downstream damping material is required.

If L is smaller than Lmin:The flow meter cannot be installed in this location. Look for another installation location.

If Lmin < L < Lmax: Upstream/downstream damping material is required on that side of the unit.

If L is greater than Lmax: ------Upstream/downstream damping material is not required on that side of the unit.

Pipe size/Outer diameter [mm inch]	Lmin	Lmax	Upstream/downstream damping mo		amping mate	terial	
[11111 111011]	[mm inch] [mm inch]		Appearance	Model	Length x quantity in pack	Weight	
3/4" (20 A) ø25 to ø29 ø0.98" to ø1.14"	321 12.64"	1200 47.24"		FD-GD20B	200 7.87" × 1	Approx. 0.2 kg	
1" (25 A) ø32 to ø36 ø1.26" to ø1.42"	321 12.64"	1200 47.24"		FD-GD25B	200 7.87" × 1	Approx. 0.22 kg	
1 1/4" (32 A) ø41 to ø45 ø1.61" to ø1.77"	387 15.24"	1100 43.31"		FD-GD32B	245 9.65" × 1	Approx. 0.3 kg	
1 1/2" (40 A) ø47 to ø51 ø1.85" to ø2.01"	387 15.24"	1200 47.24"	_	FD-GD40B	245 9.65" × 1	Approx. 0.32 kg	
2" (50 A) ø58 to ø62 ø2.28" to ø2.44"	387 15.24"	1500 59.06"		FD-GD50B	245 9.65" × 1	Approx. 0.35 kg	
2 1/2" (65 A) ø72 to ø78 ø2.83" to ø3.07"	471 18.54"	1900 74.80"	2	FD-GD65B	320 12.60" × 1	Approx. 0.52 kg	
3" (80 A) ø86 to ø92 ø3.39" to ø3.62"	471 18.54"	2200 86.61"		FD-GD80B	320 12.60" × 1	Approx. 0.58 kg	
4" (100 A) ø111 to ø117 ø4.37" to ø4.61"	690 27.17"	2000 78.74"		FD-GD100B	260 10.24" × 2	Approx. 1.13 kg	
5" (125 A) ø138 to ø144 ø5.43" to ø5.67"	690 27.17"	2400 94.49"		FD-GD125B	260 10.24" × 2	Approx. 1.32 kg	
6" (150 A) ø163 to ø171 ø6.42" to ø6.73"	727 28.62"	2800 110.24"		FD-GD150B	275 10.83" × 2	Approx. 1.57 kg	
8" (200 A) ø214 to ø222 ø8.43" to ø8.74"	727 28.62"	3600 141.73"		FD-GD200B	275 10.83" × 2	Approx. 1.95 kg	

[Example] When the meter is mounted in the following location on a 2" (50 A) pipe:

500 mm 19.69' 1700 mm 66.93'

Upstream/downstream damping U-bolt

Lmin is 387 mm 15.24', and Lmax is 1500 mm 59.06', so the flow meter can be used if upstream/downstream damping

Lmin is 387 mm 15.24*, and **Lmax** is 1500 mm 59.06*, so the flow meter can be used if upstream/downstream damping material is installed on the upstream side. There is no need to install upstream/downstream damping material on the downstream side. Therefore, only one upstream/downstream damping material is needed.

*Install the upstream/downstream damping material in any position between the flow meter and the junction.

*If using the FD-GD100B/FD-GD125B/FD-GD150B/FD-GD200B, 2 upstream/downstream damping materials need to be installed on one side.

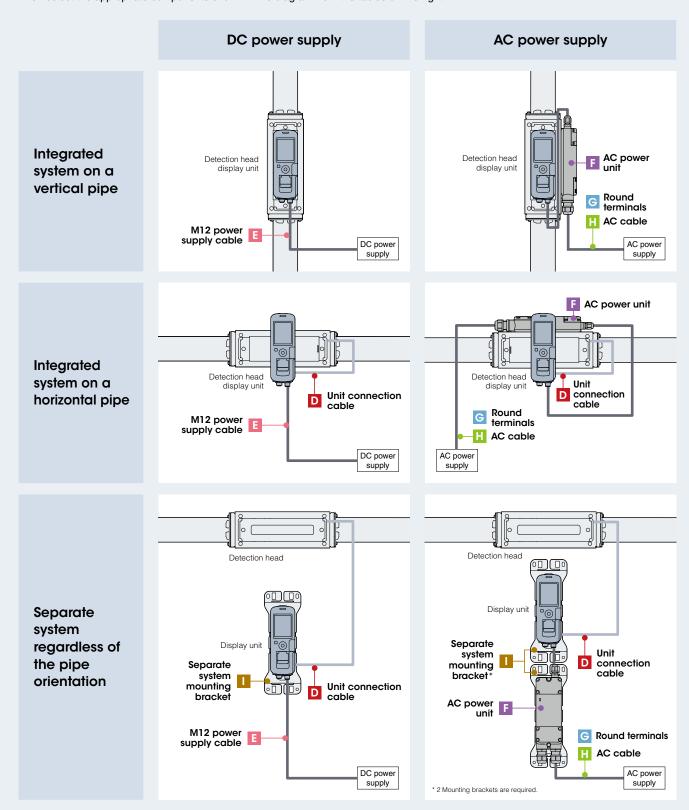
*Ensure that the upstream/downstream damping material does not interfere with U-bolts and other such piping supports. If it does interfere, mount the piping support around the upstream/downstream damping material.

U-bolt



Determine the mounting style and power supply method for the display unit

The components required vary depending on the mounting style and power supply method for the display unit. Determine the most appropriate mounting style and power supply method for the display unit from the table below. Then select the appropriate components shown in the diagram from the tables on the right.



Unit connection cable

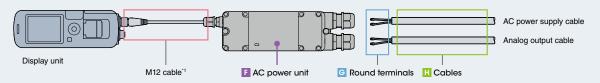
D Unit connection cable							
Appearance	Appearance Specifications Model Length Material Weight						
	Horizontal integrated system	OP-88390	0.3 m 0.98'		Approx. 20 g		
- Control of the cont		OP-88391	5 m 16.40'	PVC	Approx. 200 g		
	Separate system	OP-88392	15 m 49.21'	- PVC	Approx. 600 g		
		OP-88393	30 m 98.43'		Approx. 1200 g		

 $^{{}^{\}star}\text{The unit connection cable for a vertical integrated system is included with the flow meter.}$

Cable for DC power supply options Select a M12 power supply cable according to the required cable length and specification.

E M12 power supply cable							
Specifications	Appearance	Model	Length	Material	Weight		
Standard (PVC)		OP-75721	2 m 6.56'	PVC nickel-plated brass	Approx. 55 g		
Standard (FVC)		OP-85502	10 m 32.81'		Approx. 220 g		
Oil proof (PUR)		OP-87636	2 m 6.56'	PUR	Approx. 55 g		
		OP-87637	10 m 32.81'	zinc nickel plating	Approx. 260 g		

AC power supply options The AC power unit convert AC power to 24 VDC for the FD-G.



F AC power unit								
Appearance	Appearance Model Material Weight							
	FD-GU1	PBT	Approx. 400 g					



Round Terminals (to be provided separately by customer)						
Туре	Round terminal size	Number required	B (outer diameter)	ød (inner diameter)		
AC power supply	M4	2	8.2 mm 0.32" or less	4.3 mm 0.17" or more		
Analog output*2	М3	2	5.5 mm 0.22" or less	3.2 mm 0.13" or more		

Cables (to be provided separately by customer)						
Туре	No. of core wires	Overall outer diameter	Nominal cross- sectional area			
AC power supply cable	2	ø6.5 to ø12.5	1.2 to 2.1 mm ²			
Analog output cable*2	2	ø0.26" to ø 0.49"	0.3 to 1.75 mm ²			

^{*1} A 350 mm 13.78' M12 cable is supplied with the AC power unit. If the display unit is to be installed distant from the AC power unit, an extension cable such as OP-85503 (2 m 6.56') or OP-85504 (5 m 16.40') must be purchased separately. *2 The use of an analog output cable is optional.

Separate system mounting bracket

Separate system mounting bracket									
Appearance	Appearance Model Material Weight								
	OP-88394	SUS304	Approx. 210 g						

^{*}If the flow meter is to be installed as a separate system with an AC power supply, 2 separate system mounting brackets will be required.



Select any additional components that may be necessary

Protection cover for display unit



Name	Appearance	Model	Material	Weight
Robust protection cover		FD-GP1	SUS304 Polycarbonate	Approx. 180 g

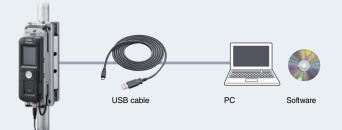
Cable components to integrate the analog signal from a pressure sensor



Name	Appearance	Model	Length	Material	Weight
M8 power	OP-87632		2 m 6.56'	PUR Nickel-	Approx. 55 g
supply cable		OP-87633	10 m 32.81'	plated brass	Approx. 260 g
Loose wires - M12 adapter connector (female)*		OP-88395	_	Nylon Zinc nickel plating	Approx. 12 g

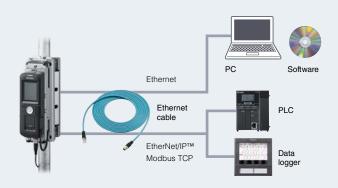
^{*}Use this when using a M12 connector type pressure sensor.

Connection to PC (via USB)



Name	Appearance	Model	Length
USB cable	A-mini B	OP-51580	2 m 6.56'
USB cable	A-IIIIII B	OP-86941	5 m 16.40'
No	me	Ma	del
INA	ille	IVIO	uei
Software		FD-	GH1

Connections to PC, PLC, data logger, and other external devices on LAN



Name	Appearance	Model	Length
		OP-88086	2 m 6.56'
Ethernet cable		OP-88087	5 m 16.40'
		OP-88088	10 m 32.81'
N	lame	Mode	ı
Software		FD-GI	H1

Clamp-On Gas Flow Meter

Model			FD-	G25		FD-G50		FD-	G80	FD-0	G125	FD-0	G200
	DN (Diam	eter Nominal)	20 A	25 A	32 A	40 A	50 A	65 A	80 A	100 A	125 A	150 A	200 A
	NPS (Non	ninal Pipe Size)	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	4"	5"	6"	8"
Pipe size	Outer dian (mm inch)	neter of pipe	ø25 to 29 0.98" to 1.14"	ø32 to 36 1.26" to 1.42"	ø41 to 45 1.61" to 1.77"	ø47 to 51 1.85" to 2.01"	ø58 to 62 2.28" to 2.44"	ø72 to 78 2.83" to 3.07"	ø86 to 92 3.39" to 3.62"	ø111 to 117 4.37" to 4.61"	ø138 to 144 5.43" to 5.67"	ø163 to 171 6.42" to 6.73"	ø214 to 222 8.43" to 8.74"
	Pipe thick (mm inch)	ness	2 to 4.2 0.08" to 0.17"	2.2 to 4.5 0.09" to 0.18"	2.4 to 5.3 0.09" to 0.21"	2.4 to 5.3 0.09" to 0.21"	2.6 to 5.7 0.10" to 0.22"	2.9 to 6.3 0.11" to 0.25"	2.9 to 6.3 0.11" to 0.25"	3.1 to 6.8 0.12" to 0.27"	3.1 to 6.8 0.12" to 0.27"	3.5 to 7.5 0.14" to 0.30"	4.0 to 8.7 0.16" to 0.34"
Supported pip	e materials						Iron, s	steel, stainles	s steel				
Supported flui						-		rogen, other					
Fluid tempera								60°C 32 to 1					
Recommende Rated velocity							U.4 IVIPa or (greater (58 P) Up to 15 m/s					
nated velocity	OI HOW TAIL	m³/h	20.00	32.00	54.00	72.00	120.00	200.0	280.0	470.0	720.0	1000.0	1800.0
Actual flow rat	e range	L/min	330.0	540.0	900.0	1200.0	2000.0	3300	4600	7800	12000	17000	30000
(typical)		CFM	12.00	19.00	32.00	42.00	70.00	120.00	160.00	280.00	420.00	600.00	1100.00
Standard	20°C 68°F	60 psi 0.41 MPa	56.84	90.00	151.58	198.95	331.58	568.43	757.91	1326.34	1989.51	2842.15	5210.62
flow rate	20°C 68°F	80 psi 0.55 MPa	72.06	114.10	192.17	252.22	420.37	720.64	960.85	1681.49	2522.23	3603.18	6605.84
range		100 psi 0.69 MPa	87.28	138.20	232.76	305.49	509.16	872.84	1163.79	2036.63	3054.95	4364.21	8001.06
(typical) [CFM]		120 psi 0.83 MPa	102.50	162.30	273.35	358.77	597.95	1025.05	1366.73	2391.78	3587.67	5125.24	9396.28
	20°C 68°F	140 psi 0.97 MPa	117.73	186.40	313.93	412.04	686.73	1177.25	1569.67	2746.93	4120.39	5886.27	10791.50
Display Display update	e cycle							2.2" LCD colo Approx. 3 Hz					
Display update	- cycle			0.0	1 m³/h, 0.1 L/	/min		πρριύχ. 3 Π <i>ι</i>		0.1 m³/h	1 I /min	-	
Display	Instantane	ous flow rate	0.001	CFM 0.0	,, 0.1 L/		0.01 CFM	1		5.1111711		CFM	
resolution	Consumpt	ion/leakage	0.001				0.01 m³, 1 L					1 ³ , 1 L	
	amount				0.1 CF					1(CF		
Response tim	е			1.0 s/2.5 s/5.0 s/10.0 s/30.0 s/60.0 s/120.0 s/200.0 s (variable)									
Measurement		and 100% of F.S.						2.0% of RD*2,3					
accuracy		and 10% of F.S.						.0% of F.S.*2.					
Zero point erro		4						0.15% of F.S.					
Static leakage Hysteresis	repeatabili	ıy						±1.0% of RD⁴ Variable	, ,				
Flow units						CFM(S), CFM	l. m³/h (N) m		L/min (N) L/	min (S) 1/mir	n		
I/O wiring con	nection por	t				(<i>O</i>), Or IV		pin connecto		(0), 4,1111	-		
Detection	ch.1			Instar	ntaneous flow	v mode/area				node/warning	g mode (cons	sump)	
mode (switchable)*8	ch.2		Instant			node/pulse (-	-) mode/warr	ning mode (le		out mode/ana		ntegrated flov	v reset/
,	Control ou	tput (ch.1/ch.2)		NPN/PNP se	tting switcha				· · · · · ·		dual voltage:	2.5 V or less	
Standard I/O (switchable)	Analog ou								stance: 500 Ω				
(GIVILOIIADIE)	External in	nput (ch.2)							nput time: 20				
	Power sup	ply voltage				20 to	30 VDC incl	uding 10% ri	ople (P-P), CI	ass 2			
Power supply	(analog ou	ensumption atput of the sensor excluded)				at 20 V, 290 0 V, 490 mA o							
Protection circ	uit		Power suppl	y reverse con	nection protec	ction, power s	upply surge p	rotection, sho	rt-circuit prote	ction for each	output, surge	protection for	each output
Analog input (ector (female							
Power supplie		re sensor	Supply vo	tage: Equiva	lent to voltag	e applied to	the FD-G, Su		70 mA or less	s (analog out	put of the pre	essure senso	r included)
	USB	Otd !					,eee -	USB 2.0	OF TV				
Communication		Standard Transmission rate				-	IEEE 8	02.3u (100BA	ASE-IX)				
interface	Ethernet	Transmission rate Cable			Category 5	or higher ST	P (shipldad to	100 Mbps wisted pair) o	r LITP (unehi	elded twieton	l nair) cable		
		Connector			Jalegul y 3	or migner of		nector (female		oraca (WISIEC	· pair / Cabie		
Recording	Consumption a	amount/ leakage amount						pprox. 5 yea					
capacity	Events							100					
Network funct	ion						Modbus TO	CP, EtherNet/	P™. IO-Link				
	Enclosure							6/67 (IEC 605					
Environmental		emperature		Detection	head: -10 to	o +60°C 14 to		0,- 1		to +55°C 14	to 131°F (no	freezing)	
resistance	Ambient h					40 1. 505 1	-	RH (no cond		- \0/7			
	Vibration r Shock res								: 0.816 G ² /H2 000 times for				
	Display un			Rody: PRT	+ coating o	lisplay: PMM					nort: zinc nic	kel plating	
Material	Detection			bouy. I BI	i coaing, c				urface: rubbe		POIL ZIIIC IIIC	oner platting	
		damping bracket						SUS304					
Weight			Approx	. 2.2 kg	A	Approx. 2.7 k	g		. 3.6 kg	Approx	. 2.7 kg	Approx	. 2.8 kg
							_						

^{*1} The gas must be uniform and capable of transmitting ultrasonic waves. Measurement may be unstable due to the pressure inside of the pipe and the type of gas.

^{*2} This value is guaranteed by KEYENCE inspection facilities. Errors will be introduced by factors such as the type and status of the pipe and the type and temperature of the gas.

^{*3} This is the value when considering linearity + span error in a stable environment with a temperature of 25°C 77°F.

*4 Defined with stable velocity of flow distribution. Does not include pulsations and fluctuations in the velocity of flow distribution primarily attributable to the equipment.

*5 The linearity error characteristic due to the pipe is not included in this value.

^{*6} It is possible to reduce zero point errors by performing an origin adjustment.

 $[\]ensuremath{^{\star}} 7$ This is the value within the range where measurement accuracy is guaranteed.

^{*8} When Bi-directional is specified, the following functions cannot be used. The selection of the comparison view/leak ratio view/static leakage, the measurement/display of the leakage amount/integrated flow, the setting of the target value/warning set value, and money conversions. Also, the I/O settings are limited as shown below.

• ch.1: Pulse(-) mode, Error output mode, Integrated flow reset, Flow zero input, Origin adjustment input

^{*9} IO-Link: Compatible with specification v1.1/COM1 (4.8 kbps). IO-Link is a trademark or registered trademark of PROFIBUS Nutzerorganisation e.V. (PNO).

^{*10} The IP65/67 enclosure rating is lost when a USB connection is established.

AC power unit

Model		FD-GU1		
System		Switching type		
Input supply voltage		100 to 240 VAC; +10%/-15% (50/60 Hz)		
Output voltage 24 VDC ±5%		24 VDC ±5%		
Overvoltage cat	egory	II.		
Ripple noise		260 mV (p-p) or lower		
Output capacity		9.1 W (0.38 A) (Class 2)		
Power consump	ition	100 VAC: 0.3 A or lower; 200 VAC: 0.2 A or lower		
Pollution degree		2		
Withstand voltage		3000 VAC, 1 minute (between input and output, between all external terminals and case)		
Momentary interruption		20 ms or lower		
Wiring specifications		AC input: power supply M4 terminal block, 2 poles; Analog output: M3 terminal block, 2 poles; DC output: M12 4-pin connector		
Protection circuit		Protection against power supply surge, protection against output short-circuiting		
	Enclosure rating	IP65/67 (IEC60529)		
For decree and all	Operating ambient temperature	-20 to +50°C -4 to 122°F (no freezing)		
Environmental resistance	Operating ambient humidity	5 to 90%RH (no condensation)		
16313141106	Vibration resistance	10 to 500 Hz power spectral density: 0.816 G²/Hz in X, Y, Z axis directions		
Shock resistance		Shock resistance 50 m/s ² ; 16 ms pulses, 1000 times each for X, Y, and Z axes		
Material		PBT		
Weight		Approx. 400 g		
Main unit size		63 2.48° × 240 9.45° × 40 1.57° mm		

Wiring examples

When FD-G unit is used alone

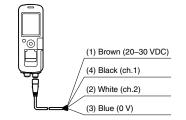
Wiring varies according to the functions selected. I/O wires that will not be used should be insulated independently.



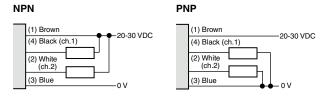
Load (input device) Analog current input device (4–20 mA or 0–20 mA)



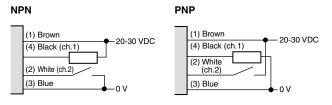
Pin layout on display unit side



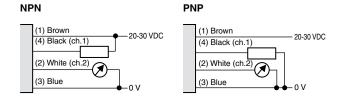
When control output is used



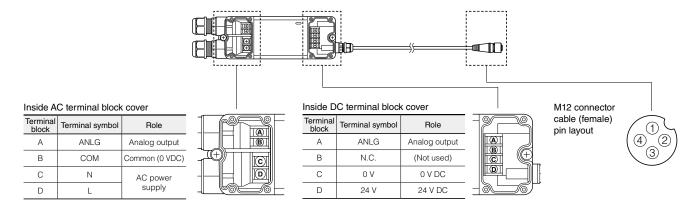
When control output + external input is used



When control output + analog output is used



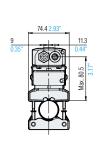
When the AC power unit FD-GU1 is used

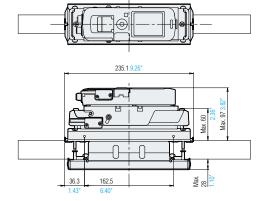


Flow meter

FD-G25



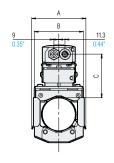


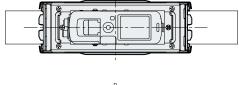


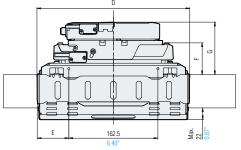
FD-G50/FD-G80









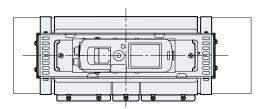


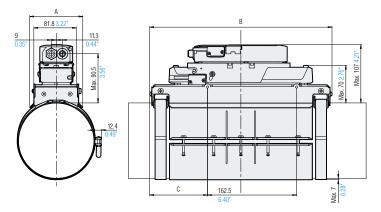
	FD-G50	FD-G80
Α	98.8 3.89"	139.6 5.50"
В	89.6 3.53"	130.3 5.13"
С	Max.80.5 3.17"	Max.90.5 3.56"
D	278.9 10.98"	296.1 11.66"
Е	58.2 2.29"	66.8 2.63"
F	Max.60 2.36"	Max.70 2.76"
G	Max.97 3.82"	Max.107 4.21"

FD-G125/FD-G200







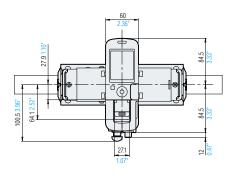


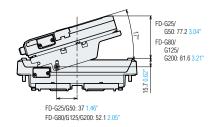
	FD-G125	FD-G200
Α	96.8 3.81"	97.5 3.84"
В	332.4 13.09"	347.4 13.68"
С	105.3 4.15"	112.8 4.44"

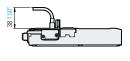
When mounted on a horizontal pipe

When tilted

When USB cable is connected

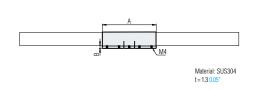






Upstream/downstream damping material





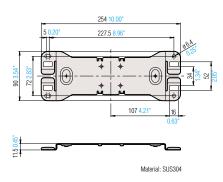
Model	Α	В
FD-GD20B/FD-GD25B	200 7.87"	
FD-GD32B/FD-GD40B/ FD-GD50B	245 9.65"	May 40
FD-GD65B/FD-GD80B	320 12.60"	Max. 18
FD-GD100B/FD-GD125B*	260 10.24"	
FD-GD150B/FD-GD200B*	275 10.83"	
-		

^{* 2} Upstream/downstream damping materials need to be installed on one side.

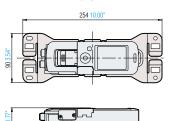
Separate system mounting bracket

OP-88394





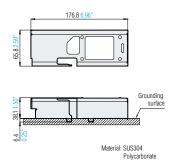
When used with display unit



Robust protection cover

FD-GP1

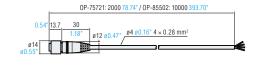




M12 power supply cable

Standard PVC **OP-75721/85502**



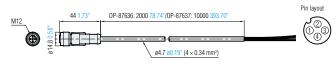


When M12 power supply cable is connected



Oil proof PUR **OP-87636/87637**

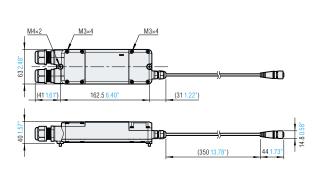




AC power unit

FD-GU1





When separate system mounting bracket OP-88394 is used

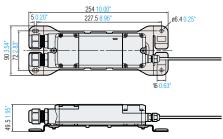
Colour

Brown

Blue

Number

② White



When mounted on flow meter

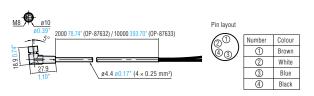


M8 power supply cable (for use with pressure sensor signal input)

Loose wires - M12 adapter connector (female)

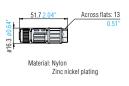
OP-87632/87633





OP-88395





www.keyence.com/CADG

GP-M Series



Key Features

- > Multiple adapter options ensure fit
- > Clog resistant step flush diaphragm
- > Rotatable display requiring no union joint

Sensors

Appearance	Rated pressure range	Fluid type	Thread diameter	Model
	-14.50 to +14.50 PSI (-100 to +100 kPa			GP-M001
1250	-14.5 to +145.0 PSI (-0.1 to +1 MPa	Gas Liquid	iid	GP-M010
	-14.5 to +362.6 PSI (-0.1 to +2.5 MPa			GP-M025
•	0 to +1450 PSI (0 to +10 MPa		G3/4	GP-M100
	0 to +3626 PSI (0 to +25 MPa	Liquid		GP-M250
	0 to+5802 PSI (0 to +40 MPa			GP-M400

Accessories

Adapters

Appearance	Type	Model
	R male 1/8	OP-87281
4	R male 1/4	OP-87282
	R male 3/8	OP-87280
	G female 1/4	OP-87283
4	NPT male 1/8	OP-87284
	NPT male 1/4	OP-87285
	Rc female 1/2	OP-87286

Do not use unauthorized adapters.

Cables: Please refer to the GP-M Series Brochure

Display protection cover

Appearance	Material	Model
	Polysulfone	OP-87289

Throttles (Attach to the adapter before use)

Appearance	Material	Applicable adapter	Model
	SUS303	OP-87280/OP-87281 OP-87282/OP-87284 OP-87285	OP-87311
0	SUS303	OP-87283	OP-87312

It is recommended to attach a throttle to the **GP-M100/M250/M400**. For the other models, use it when excessive pulses or surge pressure is expected.

AP-V80 Series



Key Features

- > IP67 full stainless steel structure
- > Up to 7,250 PSI range
- > Up to 100°C (212°F) heat resistance

Sensor Heads

Appearance	Pressure port	Pressure type	-29.9 C	29.9 145.0 1,450 2,900 7,250	Model
Sensor head		Compound		-29.9 to +29.9 inchHg	AP-10SK
Consor ricad	NPT	Negative		-29.9 to 0 inchHg	AP-11SK
	1/8	Positive (Low)		0 to 14.5 PSI	AP-12SK
Carrie II		Positive		0 to 145 PSI	AP-13SK
	NPT			0 to 1,450 PSI	AP-14SK
Pressure port	1/4 (with a	Positive (High)		0 to 2,900 PSI	AP-15SK
r ressure port	throttle)	(911)		0 to 7,250 PSI	AP-16SK

Amplifiers

	Туре		Annogrango	Model			
			Appearance	NPN	PNP		
	DIN	Standard	The same of the sa	AP-V80W	AP-V80WI		
	אווט	Differential pressure	Includes brackets for installation without DIN rail.	AP-V82W	AP-V82WF		
	Devel	Standard		AP-V85W	AP-V85WF		
	Panel	Differential pressure		AP-V87W	AP-V87WF		

Accessories

Appearance	Designation	Model
<u>U</u>	Panel mounting bracket kit for AP-V85W(P)	OP-51476
OP-51605 AP-V85W	Panel spacer kit for AP-V85W(P)	OP-51605
	Head connectors (x2)	OP-42367

AP-C30 Series





Key Features

- > Compact size
- > Large display
- > Various mounting options



AP-C40/V40 Series

Key Features

- > Small heads
- > Fast response time
- > Pre-programmed modes for various applications

FL Series

Liquid Level Sensors



Key Features

- > Completely trouble-free operation
- > Sensing Guide-Pulse Technology
- > Multiple output options

3 Different Models Designed for Varying Applications







Standard type FL-001

Sanitary type FL-S001

Plastic/Chemical type FL-C001

- Water/oil model
 Applicable for liquids containing solid particulates
 Applicable for viscous liquids
- Food/chemical industry model
 Ready for CIP/SIP cleaning
 Applicable for viscous liquids
- Chemical resistant modelApplicable for corrosive liquidsApplicable for viscous liquids

Sensors

55115615						
CONTROLLER (Required)	PROBE (Required)					
Standard type FL-001	FL-P20 (200 mm 0.66') FL-P40 (400 mm 1.31') FL-P60 (600 mm 1.97') FL-P80 (800 mm 2.62') FL-P100 (1000 mm 3.28') FL-P120 (1200 mm 3.94') FL-P140 (1400 mm 4.59') FL-P160 (1600 mm 5.25') FL-P180 (1800 mm 5.91') FL-P200 (2000 mm 6.56')					
Sanitary type FL-S001	FL-SP20 (200 mm 0.66) FL-SP40 (400 mm 1.31) FL-SP60 (600 mm 1.97) FL-SP80 (800 mm 2.62) FL-SP100 (1000 mm 3.28') FL-SP120 (1200 mm 3.94') FL-SP140 (1400 mm 4.59') FL-SP160 (1600 mm 5.25') FL-SP180 (1800 mm 5.91') FL-SP200 (2000 mm 6.56')					
Plastic/Chemical type FL-C001	FL-CP20 (200 mm 0.66') FL-CP40 (400 mm 1.31') FL-CP60 (600 mm 1.97') FL-CP60 (600 mm 2.62') FL-CP100 (1000 mm 3.28') FL-CP120 (1200 mm 3.94') FL-CP140 (1400 mm 4.59') FL-CP160 (1600 mm 5.25') FL-CP180 (1800 mm 5.91') FL-CP200 (2000 mm 6.56')					

Cables

Cables		
Appearance	Standard power supply cable	Model
Straight cable OP-87564 (2 m 6.56') OP-87565 (5 m 16.40') OP-87566 (10 m 32.81') Zinc die-casting (Nickel plated)	The following are standard PVC	OP-87564 OP-87565 OP-87566
L-shaped cable PVC Zinc OP-87568 (2 m 6.56') OP-87569 (5 m 16.40') OP-87570 (10 m 32.81') Zinc (Nickel plated)	cables.	OP-87568 OP-87569 OP-87570
Straight cables OP-87647 (2 m 6.56') OP-87648 (5 m 16.40') OP-87649 (10 m 32.81') SUS316L	The following are PVC cables with stainless steel (SUS316L) connectors.	OP-87647 OP-87648 OP-87649
L-shaped cables PVC OP-87650 (2 m 6.56') OP-87651 (5 m 16.40') OP-87652 (10 m 32.81') SUS316L	Use in situations where rust is a concern for the connectors.	OP-87650 OP-87651 OP-87652
Straight cables OP-87582 (2 m 6.56') OP-87583 (5 m 16.40') OP-87584 (10 m 32.81') SUS316L	The following are PUR cables with	OP-87582 OP-87583 OP-87584
L-shaped cables PVC OP-87586 (2 m 6.56') OP-87587 (5 m 16.40') OP-87588 (10 m 32.81') SUS316L	high resistance to oily environments.	OP-87586 OP-87587 OP-87588

Accessories: Please refer to the FL Series Brochure

FD-X Series

Clamp-On Flow Sensors



Key Features

- > Detect micro flow rates
- > Compatible with tubes and metal pipes
- > Stable detection of nearly any liquid

0	Supporte	d pipe diameters	Clamp set			Sensor he	ad	5
Supported pipes	Pipe outer diameter*	Installable range	Appearance	Model		Appearance	Model	Rated flow range
	ø3 1/8" (3.18 mm)	ø2.7 to 3.7 0.11" to 0.15"		FD-XC1R1	>	10	FD-XS1	0 to 1000
	ø4	ø3.5 to 4.5 0.14" to 0.18"		FD-XC1R2				mL/min
	ø6	ø5.5 to 6.5 0.22" to 0.26"		FD-XC8R1				0 to 3000
Plastic	1/4" (6.35 mm)	ø5.9 to 6.9 0.23" to 0.27"	OF THE	FD-XC8R2	•		FD-XS8	mL/min
piping/ tubing	ø8	ø7.5 to 8.5 0.30" to 0.33"		FD-XC8R3		~		0 to 8000 mL/min
	3/8" (9.53 mm)	ø9.0 to 10.0 0.35" to 0.39"		FD-XC20R1				0 to 15 L/min
	ø10	ø9.5 to 10.5 0.37" to 0.41"		FD-XC20R2		117	FD-XS20	0 10 13 [///////
	ø12	ø11.5 to 12.5 0.45" to 0.49"		FD-XC20R3	,			0 to 20 L/min
	1/2" (12.7 mm)	ø12.2 to 13.2 0.48" to 0.52"		FD-XC20R4				0 10 20 1711111
	Ø3 1/8" (3.18 mm) Ø4	ø2.8 to 5.5 mm 0.11" to 0.22"		FD-XC1M	•		FD-XS1	0 to 1000 mL/min
	Ø6 1/4" (6.35 mm)	ø5.5 to 8.3 mm 0.22" to 0.33"		FD-XC8M	•	11	FD-XS8	0 to 3000 mL/min
Metal piping	ø8 3/8"							0 to 8000 mL/min
p.pg	(9.53 mm)	ø8.3 to 10.8 mm	1.00					
	ø10 ø10.5	0.33" to 0.43"		FD-XC20M1		10		0 to 15 L/min
	ø12	10.01.11	V. C.		•		FD-XS20	
	1/2" (12.7 mm) ø13.8	ø10.8 to 14 mm 0.43" to 0.55"		FD-XC20M2		•		0 to 20 L/min

^{*}Inch notation does not refer to the B-nominal in the JIS or ANSI standards, but to the standard whereby 1 inch = 25.4 mm.
*For a complete FD-X Series setup, please reference the FD-X Series brochure or contact your local KEYENCE office.

FD-Q Series

Clamp-On Flow Sensors



Key Features

- > No pipe modification necessary
- > Detects a large variety of liquid
- > Adapts to all sorts of pipe materials

Flow Sensors

Appearance	Maximum rated flow range	Connection Bore Diameter	Model
	20 L/min 5.2 gal/min	1/4"(8 A)	FD-Q10C
	30 L/min 7.9 gal/min	3/8"(10 A)	rb-Q10C
	60 L/min 15.9 gal/min	1/2"(15 A)	FD-Q20C
	100 L/min 26.4 gal/min	3/4"(20 A)	FD-Q20C
	200 L/min 52.8 gal/min	1"(25 A)	
	300 L/min 79.3 gal/min	1 1/4"(32 A)	FD-Q32C
	400 L/min 105.7 gal/min	1 1/2"(40 A)	FD-Q50C
	500 L/min 132.1 gal/min	2"(50 A)	

Cables *When using the sensor without the controller

Appearance	Material	Connector type	Cable termination	Length	Model
	PVC M12 4 pins			2 m 6.56'	OP-75722
•	(Polyvinyl chloride)	L-shape	Loose wire	10 m 32.81'	OP-87274
	PUR (Poly wyothogo)	M12 4 pins	Loose wire	2 m 6.56'	OP-87640
46	(Oil Resistant)	(Polyuretnane) Lebano		10 m 32.81'	OP-87641

FD-R Series

Clamp-On Flow Meters



Key Features

- > No pipe modification necessary
- > Compatible with countless liquids and pipe materials
- > Integrated temperature monitoring

Flow Meters

Supported pipe size (Outer diameter)	Appearance	Rated flow velocity range	Flow rate range (Typical)	Weight	Model	
1 1/2" (40A) (ø44 to ø55)			36 to 400 L/min 9 to 100 gal/min 2.4 to 24 m³/h	Approx.	ED BEO	
2" (50A) (ø55 to ø64)			36 to 600 L/min 9 to 150 gal/min 2.4 to 36 m³/h	2.5 kg	FD-R50	
2 1/2" (65A) (ø64 to ø83)		0.3 m/s to 5 m/s	90 to 1000 L/min 24 to 260 gal/min 5.4 to 60 m³/h	Approx.	FD-R80	
3" (80A) (ø83 to ø100)			90 to 1500 L/min 24 to 390 gal/min 5.4 to 90 m³/h	3.0 kg	I D-NOU	
4" (100A) (ø100 to ø127)			220 to 2500 L/min 60 to 660 gal/min 12 to 150 m³/h	Approx.	FD-R125	
5" (125A) (ø127 to ø152)			220 to 3700 L/min 60 to 990 gal/min 12 to 220 m³/h	3.3 kg	FD-K125	
6" (150A) (ø152 to ø191)			570 to 5500 L/min 150 to 1400 gal/min 36 to 330 m³/h	Approx.	FD-R200	
8" (200A) (ø191 to ø220)				570 to 9500 L/min 150 to 2500 gal/min 36 to 570 m³/h	3.5 kg	FD-R200

 $[\]ensuremath{^{\star}}\xspace$ The minimum flow rates (zero cut flow rates) can be changed in the settings.

Cables

Specifications	Appearance	Length	Material	Weight	Model	
Indoor use		2 m 6.56'	PVC	Approx. 55 g	OP-75721	
(standard)		10 m 32.81'	Brass nickel plating	Approx. 220 g	OP-85502	
Indoor use		2 m 6.56'	PUR	Approx. 75 g	OP-87636	
(oil resistant)			10 m 32.81'	Zinc nickel plating	Approx. 260 g	OP-87637
Outdoor use		10 m 32.81'	PUR SUS316L	Approx. 310 g	OP-88196	

Cable gland *When supplying AC power to the unit

Appearance	Material	Compatible cable outer diameter	Number of pieces	Weight	Model
	PA/FKM/EPDM	ø7 to ø12	2 Pieces	Approx. 20 g 2 pieces	OP-88199

Accessories

Description	Appearance	Usage	Weight	Model
Protection cover		Prevent damage to the main unit or unintended settings changes Material : SUS304, Polycarbonate	Approx. 285 g	FD-RP1
Modular cable		Send recorded data stored in	Approx. 72 g	OP-26487
RS-232C conversion adapter [9-pin]		FD-R to a computer	Approx. 25 g	OP-26401



Clamp-On Gas Flow Meter **FD-G Series**





www.keyence.com



CONTACT YOUR NEAREST OFFICE FOR RELEASE STATUS

KEYENCE CORPORATION OF AMERICA

Head Office 500 Park Boulevard, Suite 200, Itasca, IL 60143, U.S.A. PHONE: +1-201-930-0100 FAX: +1-855-539-0123 E-mail: keyence@keyence.com

IL Chicago PA Philadelphia AL Birmingham CA San Jose CO Denver MI Detroit MO St. Louis NC Raleigh TN Nashville WI Milwaukee PA Pittsburgh AR Little Rock CA Cupertino IN Indianapolis MI Grand Rapids NJ Elmwood Park OH Cincinnati FL Tampa TX Austin CA Los Angeles AZ Phoenix GA Atlanta KY Louisville MN Minneapolis NY Rochester **OH** Cleveland SC Greenville TX Dallas CA San Francisco IA lowa MO Kansas City **OR** Portland TN Knoxville WA Seattle **KEYENCE MEXICO S.A. DE C.V.**

KEYENCE CANADA INC.

Head Office PHONE: +1-905-366-7655 FAX: +1-905-366-1122 E-mail: keyencecanada@keyence.com PHONE: +1-514-694-4740 FAX: +1-514-694-3206 Windsor PHONE: +1-905-366-7655 FAX: +1-905-366-1122 **PHONE:** +52-55-8850-0100 **FAX:** +52-81-8220-9097

E-mail: keyencemexico@keyence.com