

NORMAC

PROTECTING THE FUTURE... TODAY!

NORMAC 600R PLASTIC ADHESIVE

PRODUCT:

Normac 600R is our two component polymer based adhesive used to bond PVC to PVC, urethane and other substrates.

DESCRIPTION:

Normac 600R plastic cement is a two component, room temperature curing, polymer dissolved in a special blend of solvents. Addition of the proportioned Normac R Hardener (cross-linking agent) accelerates cure and improved adhesive strength.

APPLICATION:

Normac 600R is a clear, translucent, honey-like liquid. Normac 600R is a flammable product in shipping, storage and application. Fast initial bond strength allows for less downtime. Excellent cold weather properties to -45°C (-49°F).



PROPERTIES:

Shelf Life	1 years +	Rev. 3
Pot Life	mixed, 4 – 6 hours	
Solvent Base	Acetone / Toluene	
Viscosity	6900cps	
Chemical Resistance	Excellent – pH 3 to pH11 is considered a range of use for 600R.	
Hardener Ratio	8% - 8g R Hardener to 100g 600R, by weight	
Flash Point	25°C (13°F)	
Shipping	DGR – Dangerous Goods	

Product Code	600R	R Hardener	Approximate Shipping Weight
6RK.5	375g/1/2 liter/pint can	40g/30ml bottle	0.50kg
6RK1	750g/1 liter/quart can	80g/60ml bottle	1.10kg
6RK5	3.0kgs/4 liter/1 gallon can	3 x 80g/60ml bottles	40kg
6RK25	15kgs/20 liter/5 gallon pail	15 x 80g/60ml/2oz bottles	17kg

This data is based on information believed to be reliable and is offered solely for evaluation. Normac products are sold with the understanding that clients make their own tests to determine the suitability of these products for their particular application. Since the use of this product is beyond the control of the Seller, the Buyer assumes all risks of use or handling, whether in accordance with directions or not, as the Seller makes no warranty, expressed or implied, concerning this product.