

## **Feeding Operator**

**Job Purpose:** To ensure raw material is supplied to the production line in a continuous manner

### **JOB DUTIES:**

- Operate forklift to bring supersacks of raw material and stage to appropriate hopper for use
- With mechanical hoist, move supersacks from the floor up to the top of the hoppers
- Open the bottom of the supersacks to release raw material into the hoppers
- Push/squeeze bags to ensure all flake falls from the supersacks into the hoppers
- When supersack is empty, use mechanical hoist to lower supersack back down to floor
- Operate controls on a control panel to the level/speed of hopper flow, auger flow, pipe flow
- Housekeeping requirements
  - Sweep flake that has overflowed hoppers back into the hoppers
  - Place empty supersacks into bale machine
  - Sweep floors of spilled flake
- Work within a team environment.
- Other duties as assigned by lead, supervisor and/or manager.

### **EDUCATION / TRAINING:**

- High School Diploma / GED
- General Safety Practices
- Lock Out / Tag Out

### **Skills / Qualifications:**

- Employee must be able to work in hot and cold environments
- Stand for 12 hour shifts on concrete floor and/or platform area.
- Ability to climb stairs up platform to the hopper station
- Ability to operate a mechanical hoist, lifting between 500-1000 lbs
- Ability to push/pull up to 25 lbs continuously, 50 lbs occasionally
- Ability to drive a forklift
- Complete forklift certification prior to usage