



LaserControl Nano NT



Tool Measurement



NT Technology



Tool Breakage Detection



Tool Length Measurement



Tool Radius Measurement



Tool Form Measurement



Tool Form Monitoring



Single Cutting Edge Monitoring



RunoutControl



ToolTipControl



GrindControl



MicroWearControl



Axes Compensation

LaserControl Nano NT

BLUM
focus on productivity



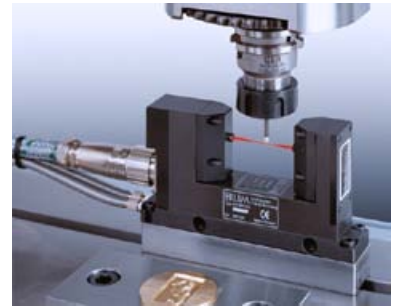
LaserControl Nano NT | Non-contact tool setting system for machine tools

Compact, highly precise support system for tool setting and monitoring in micromachining applications

- High-end system for measurement of smallest tools (from $\varnothing 5 \mu\text{m}$)
- Perfect for small and highly precise machines
- Measurement at nominal spindle speed
- Highest absolute accuracy due to focused laser beam
- Process reliability due to patented NT-Electronics
- Pre-aligned laser for easy mounting
- Programmable by integrated microprocessor

Your benefit:

- Best measuring accuracy
- Increased productivity and production quality
- No subsequent damage due to tool breakage
- Reduced set-up time
- Unmanned operation
- Reduced scrap rate



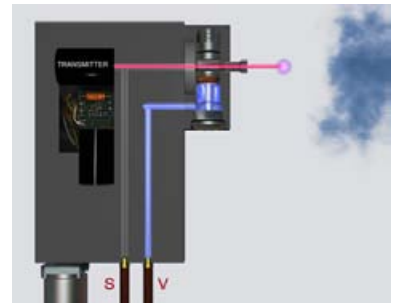
Nano NT – perfect for micro-tools



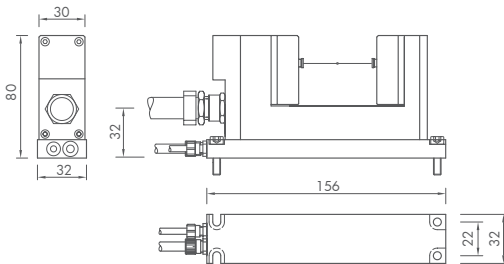
Compact design



NT-H and NT-H 3D versions also available



Indispensable – the Blum pneumatic unit



Technical data

Laser safety classification	Class 2 acc. to IEC60825-1, 21 CFR 1040.10
Laser type	Visible red light laser 630 - 700 nm <1 mW
Protection class	IP68
Power supply	24V DC / 160 mA
Inputs Outputs	24V DC 0 - 5V DC analogue output*
Repeatability	0,1 μm 2 σ **
Minimum tool diameter	Standard: 15 μm ** Option BL105: 5 μm **
Test speed (spindle)	Up to 200.000 rpm
Storage/Operating temperature	-10 °C ... +70 °C +5 °C ... +45 °C

* Option

** Depending on installation situation, stability of fixation, distance and measuring mode



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www.blum-novotest.com

Blum-Novotest Ltd.

33 Townfields
Lichfield, Staffordshire
WS13 8AA, United Kingdom

Phone: +44 1543 257111

Fax: +44 1543 251746

E-Mail: info@blum-novotest.co.uk

Blum LMT, Inc.

4144 Olympic Boulevard
Erlanger, KY 41018
USA

Phone: +1 (859) 344 6789

Fax: +1 (859) 344 6799

E-Mail: solutions@blumlmt.com