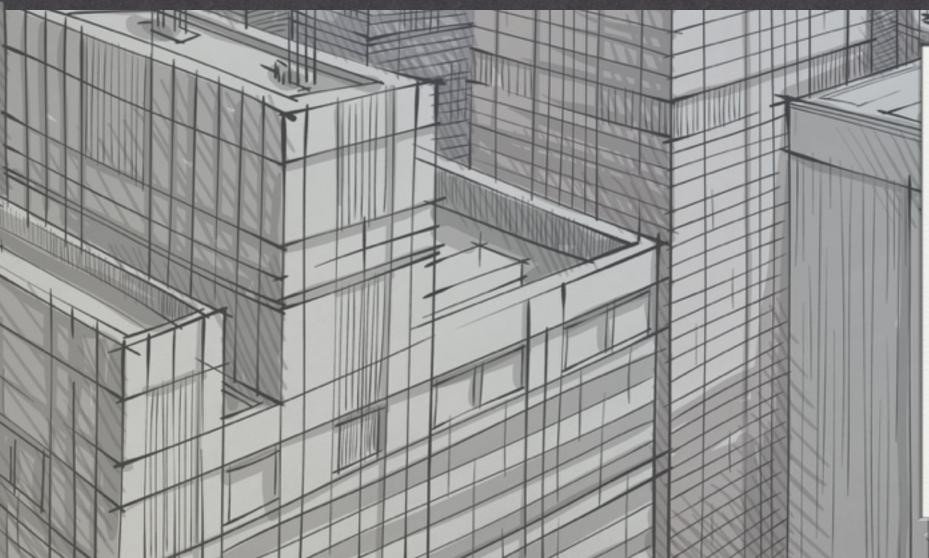
SMOKE FREE COFFEE ROASTING BUCKEYE ELECTROSTATIC PRECIPITATOR







Solution: Remove smoke with a PHOENIX ORO Smoke Suppression System

COFFEE WITHOUT THE SMOKE

Smoke in the City or even in a small town can be a problem. Whether the ordinances in your community or the businesses or residents around your shop are effected you could be asked to reduce smoke or smoke odor in your shop or roastery.

This could put your business at risk... ...What to do?



BUCKEYE ARIZONA COFFEE ROASTERS OFFERS AFFORDABLE SMOKE SUPPRESSION SYSTEMS

MORE AND MORE CITIES AND COUNTIES ARE REQUIRING LOCAL BUSINESSES TO CONTROL THE SMOKE AND SMOKE ODOR THAT IS PRODUCED IN THEIR BUSINESSES

CLEAN FRESH AIR IS A GOOD THING WE NEVER WANT TO TAKE FOR GRANTED. BUT OFTEN IN BUSINESS AND PRODUCTION AREAS IT CAN BE A REAL CHALLENGE RUNNING A PROFITABLE BUSINESS WHILE KEEPING THE NATURAL BEAUTY OF YOUR COMMUNITY AT ITS BEST. FOR YEARS THE ONLY OPTION FOR THE COFFEE ROASTING INDUSTRY HAS BEEN EXTREMELY EXPENSIVE AFTERBURNERS. AND THERE HAS BEEN DEBATE OVER THE TECHNOLOGY USED IN AFTERBURNERS AND THEIR OVERALL EFFECT ON THE ENVIRONMENT.

CHANGE IS IN THE AIR!

FINALLY AN AFFORDABLE SOLUTION IS AVAILABLE FOR THE MICRO ROASTING INDUSTRY:

THE BUCKEYE ELECTROSTATIC PRECIPITATORS

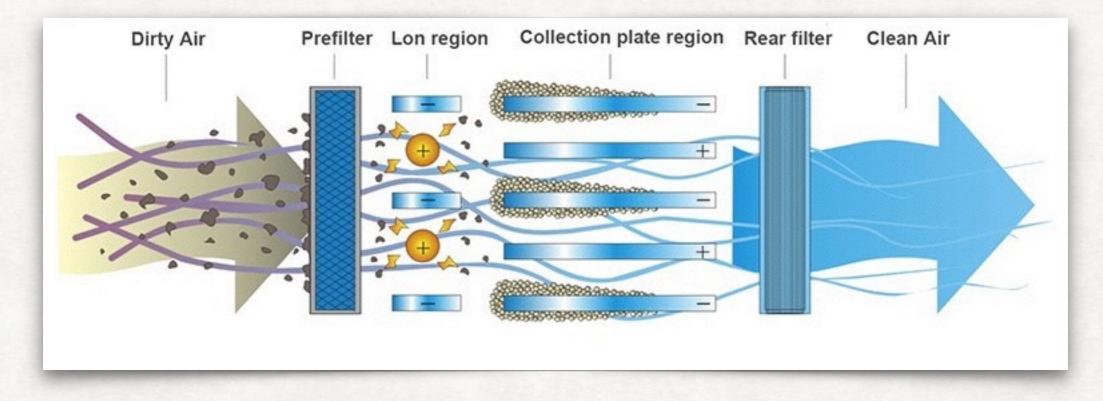


WHAT MAKES OUR SMOKE SUPPRESSION SYSTEMS STAND AHEAD OF THE REST?

3 THINGS: 1. PRICE-**OUR SMOKE FILTERS SYSTEMS** ARE ABOUT 1/3 THE PRICE OF THE NEAREST COMPETITOR 2. QUALITY BUILD-NOT ONLY ARE THE STANDS HEAVY DUTY BUT ALSO CONTAIN THE BEST COMPONENTS TRIPLE FILTER 3. SYSTEM-**OUR UNITS HAVE 3 FILTER** SYSTEMS TO ELIMINATE THE SMOKE AND MOST OF THE SMELL FROM SMOKE OR ROASTING



HOW IT WORKS: EXCLUSIVE 3 WAY FILTER SYSTEM ON THE ORO LINE



Smoke from roaster enters filter with some debris that may get past chaff unit. It next goes through the
(1) pre-filter to catch particles. The next filtration occurs with (2) air ionizer filters which remove particle smoke from air which are attracted to to electrode collection plate region of filter similar to static electricity. Then air filters through a final rear (3) air filter. Note: On the ORO Brand filters we use a custom designed carbon filter to further reduce smoke odor.

IMPORTANT NOTE: ALL FILTERED AIR STILL MUST BE EXHAUSTED OUT OF BUILDING AS SOME TOXIC CHEMICALS MAY REMAIN PLUS AIR IS FULL OF CARBON MONOXIDE

3 SIZES FOR YOUR NEEDS

T-BAR SYSTEMS

Designed to work with all gas and electric roasters from sample roasters up to 7 lb. units

The T-Bar System is our most economical model for clients on a budget. It will illuminate smoke from roasts as big as 6-7 lb. up into first crack. Some smoke may be released if roasting into 2nd crack. It will also aid in smoke odor reduction up to 50%



T-Bar System



PHOENIX ORO ELECTRIOSTATIC PECIPITATOR

In 2 sizes designed around the ORO line but can be adapted for most all roasters:

The ORO Line is a step forward in Air Quality control	
	with 3 filtration systems in one:
1.	Electrostatic Precipitator
2.	Debris filter
3.	Carbon Filter to reduce extra odors
THE 2.5 SIZE WORKS ON ROASTERS UP TO 3lb.	
While the ORO 5/8 will work on roasters from 3 to 8 lb.	

CHOOSE M3 OR M4 MODELS FOR THE ORO ROASTERS



SHOWN ABOVE IS THE M3 MODEL

If using filter on the Phoenix Roasters be sure to order one that matches your Roaster type.

<u>M3 Filters</u> are made for the Phoenix Basic Models and any roaster you may have ordered from the Phoenix line that has the 3 motor system and single exhaust system * M3 FILTERS ARE ONLY MADE FOR PHOENIX M3 MODELS

M4 Filters are made for the Phoenix ORO Models and any roaster you may have ordered from the Phoenix line that has the 4 motor system and duel exhaust system. The M4 Filter will work inmost brand drum roasters and may even work with some fluid roasters

M4 MODELS FIT ALL BRAND ROASTERS:

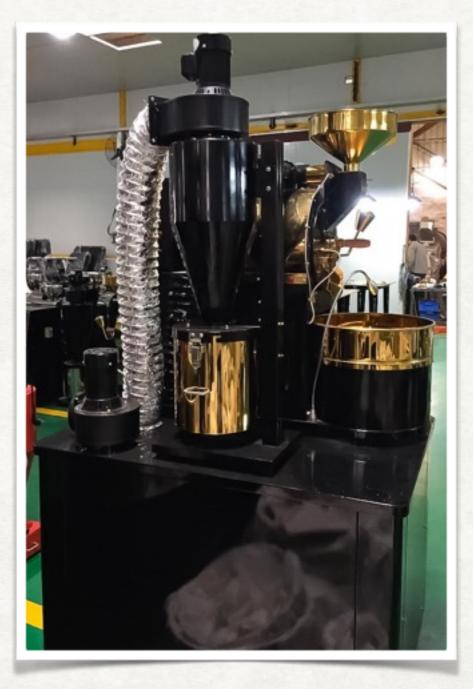
M4 MODELS

Come equipped with an additional built on exhaust motor to aid in pulling exhaust out of filter after cleaning air Only the chaff exhaust pipe hooks into filter as exhaust from cooling tray is mostly just hot air

You can get both ORO 2.5 and ORO 5/8 Smoke Suppression Systems in M4 Models and these will work on drum roasters up to 7 to 8 lb. units

You can use permanent piping from roaster to filter of your choice. We recommend either flexible Stainless Steel piping or solid stainless piping

*****PICTURE SHOWS TEMPORARY ALUMINUM PIPE



M4-ORO 2.5 FILTER ABOVE*

TECHNICAL SPECIFICATIONS:

*T-BAR SPECS: VOLTAGE: 220V 50/60Hz 300W SIZE: 100x70x73 CM or 40x28x29 inches SIZE OF STAND WITHOUT ROASTER: NET WEIGHT: 120kg 264lb. Gross Weight: 140kg 308lb. A voltage converter may be used with unit to run

* The T Bar series are light weight stands and not as big as the ORO Type

ORO 2.5 FILTER

SPECS: VOLTAGE: 220V 50/60Hz 150W SIZE: 110x64x190 CM or 43x26x75 inches with an attached ORO 2.5 Roaster

SIZE OF STAND WITHOUT ROASTER: 44x26x34 inches NET WEIGHT: 120kg 264lb. Gross Weight: 140kg 308lb. If running with an ORO roaster we can have all electric ran into roaster if custom ordered at time of purchased. A voltage converter may be used with unit to run on 110V

ORO 5/8 FILTER SPECS: VOLTAGE: 220V 50/60Hz 300W SIZE: 150x76x195 CM or 59x30x77 inches with an attached ORO 5 Roaster SIZE OF STAND WITHOUT **ROASTER:** 59x30x34 inches NET WEIGHT: 120kg 264lb. Gross Weight: 140kg 308lb. If running with an ORO roaster we can have all electric ran into roaster if custom ordered at time of purchased. A voltage converter may be used with unit to run on 110V

ORDER YOUR SMOKE SUPPRESSION FILTERS FROM YOUR NEARBY SALES REPS:

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Tennessee Rep: Jeremiah Barrett - jeremiah@buckeyecoffee.com 614.565.4391