These installation instructions address the base and extruder mounting for the Micro Swiss and Stock hot end Petsfang Direct Titan Mod and does not address wiring or filament spool mounting which will be different on each platform and user preferences.



Install your PTFE tube leaving about 70mm excess on top or use your stock hot end with the stock PTFE and cut it to at least 100mm above the hot end.









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WITHOUT the metal Titan in place measure the PTFE from the top bowden mounting surface. Cut PTFE 16mm from this position. Cut PTFE just below your 16mm mark.



Install provided metal E3D Bowden Adapter and the WHITE filament guide into the Titan Extruder and then slide the whole assembly down to position

6.





Make sure you have the (3) Titan Extruder to motor through holes to the motor temporarily so extruder position will be true. These just need to be loose and pushed through the base mount for positioning.



At this point you can finish the E3D Titan assembly at https://wiki.e3d-online.com/Titan_Assembly