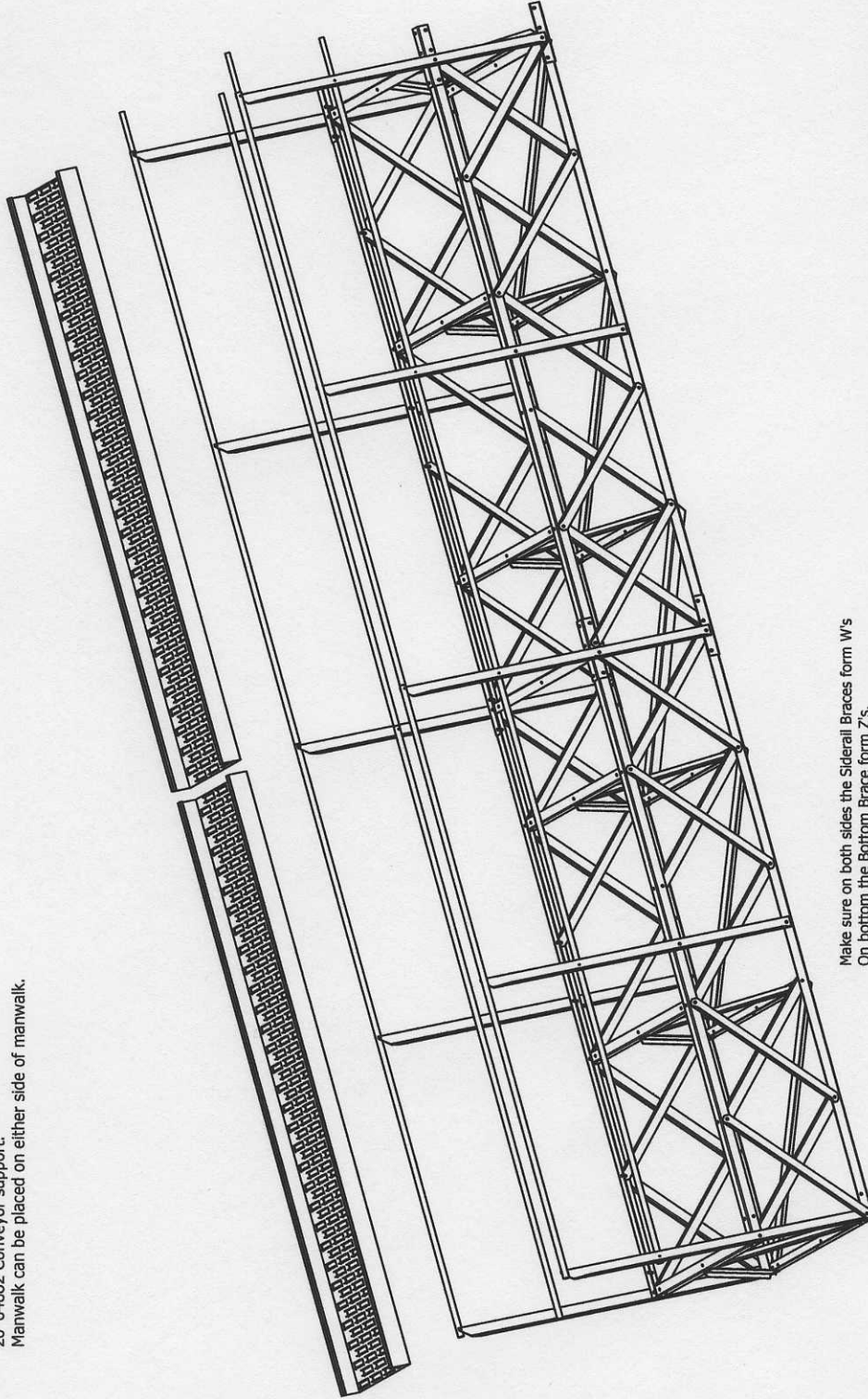


64882 Conveyor Support

20' 64882 Conveyor support.
Manwalk can be placed on either side of manwalk.



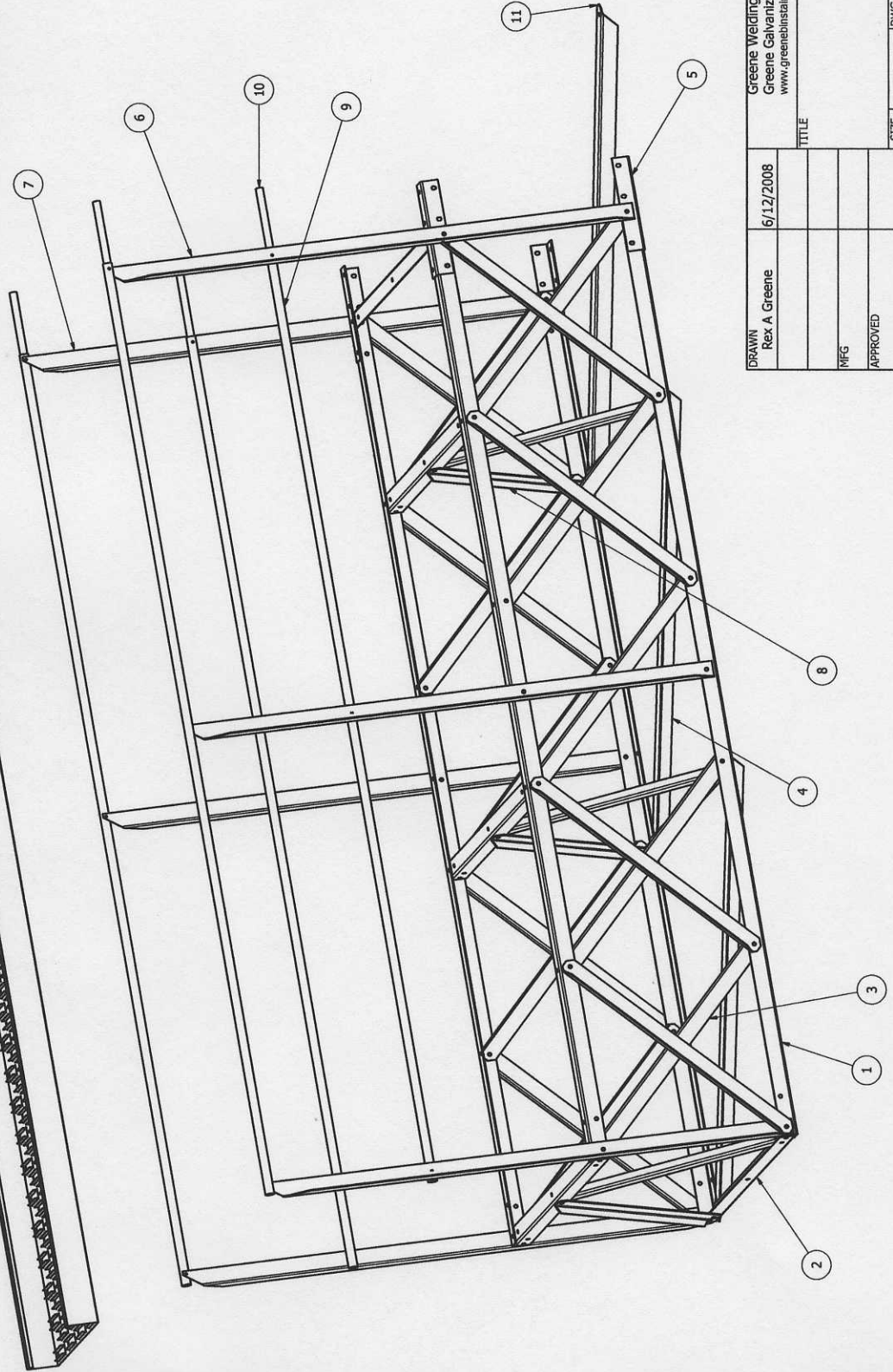
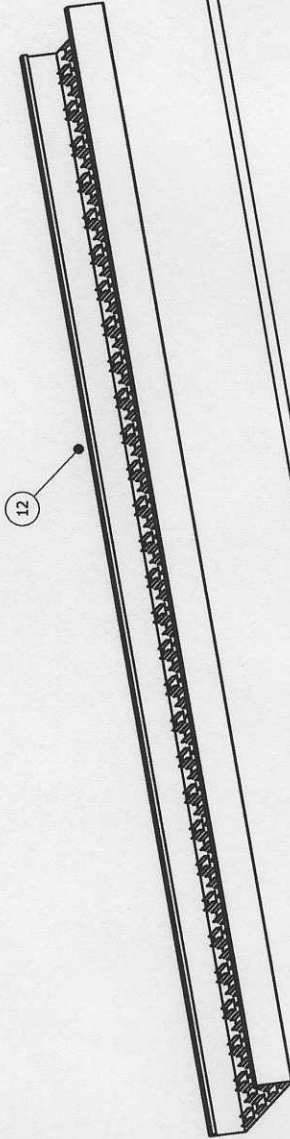
Make sure on both sides the Siderall Braces form W's
On bottom the Bottom Brace form Z's.
The Tie Braces alternate to form X's when looking from the end.

Use Hardware provided DO NOT Substitute
7/16 x 1 grade 5 bolts
7/16 whiz nuts
stitch screw for handrails
tech screws for mounting manwalk to support
Hold sections straight when tightening.
DO NOT drill holes out. This will allow support to sag and reduce strength.

DRAWN Rex A Greene	6/12/2008	Greene Welding and Hardware Inc. Greene Galvanized Stairs 217/375/4244 www.greenebstairs.com
MFG		TITLE
APPROVED		
	SIZE C	DWG NO 64882 assbly
		REV

64882 Starter Section

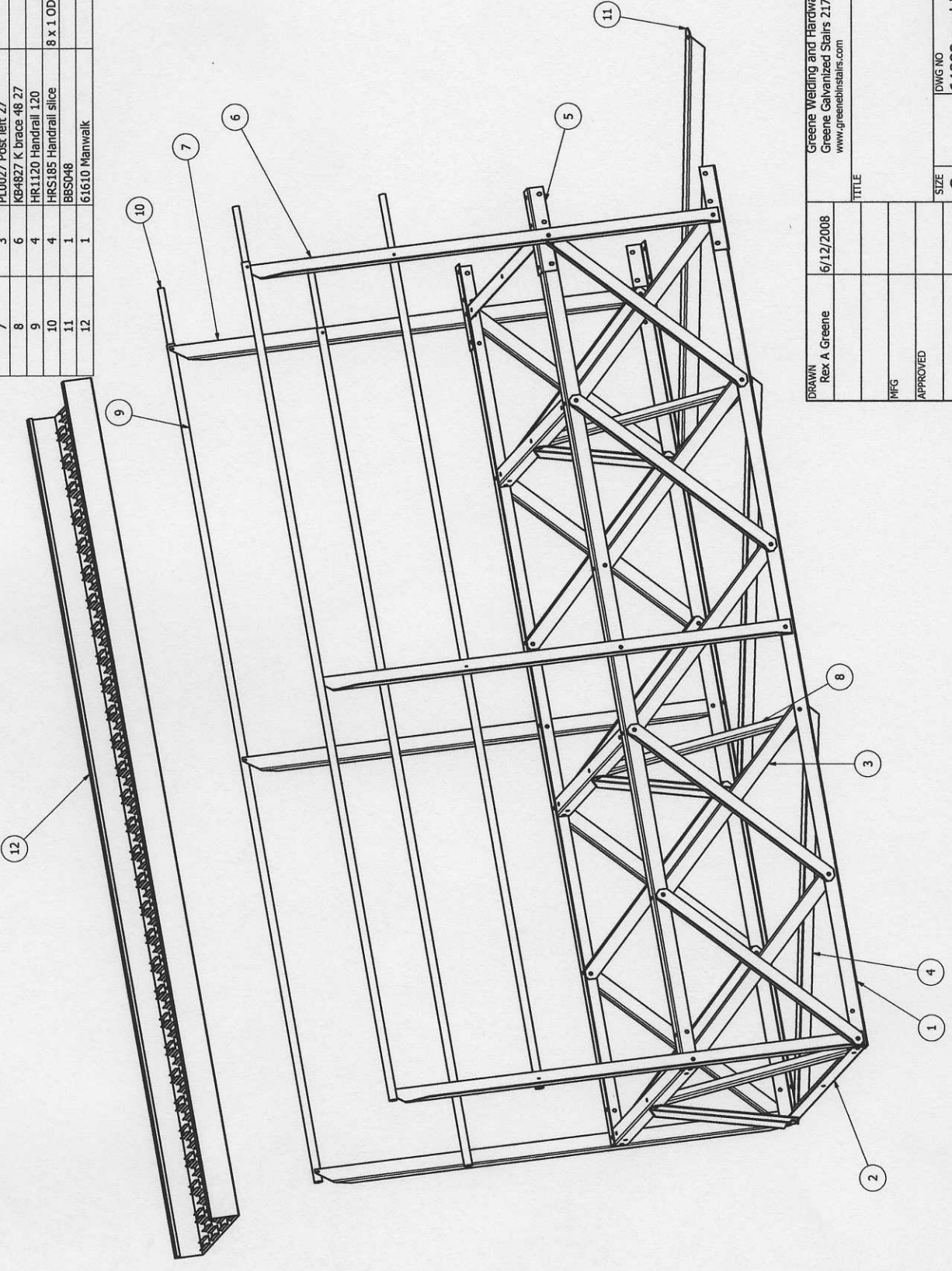
Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	SR1008Siderail	120 x 2 x 2 x 8 ga L
2	7	CT0048 48 cross tie	
3	18	SB0027 Side Brace 27	35 x 2 x 1 x 10 ga L
4	2	BB0048 Bottom Brace 48	
5	4	SS0008	12 x 2.25 2.25 x 8 ga L
6	3	PK0027 Post right 27	
7	3	PL0027 Post left 27	
8	6	KB4827 K brace 48 27	
9	4	HR1120 Handrail 120	
10	4	HRS185 Handrail slice	8 x 1 OD
11	1	BBS048	
12	1	61610 Manwalk	



DRAWN Rex A. Greene	6/12/2008	Greene Welding and Hardware Inc. Greene Galvanized Stairs 217/375/4244 www.greenebstairs.com	
MFG		TITLE	
APPROVED		SIZE	C
		DWG NO	64882 assbly
		REV	

64882 Even Sections

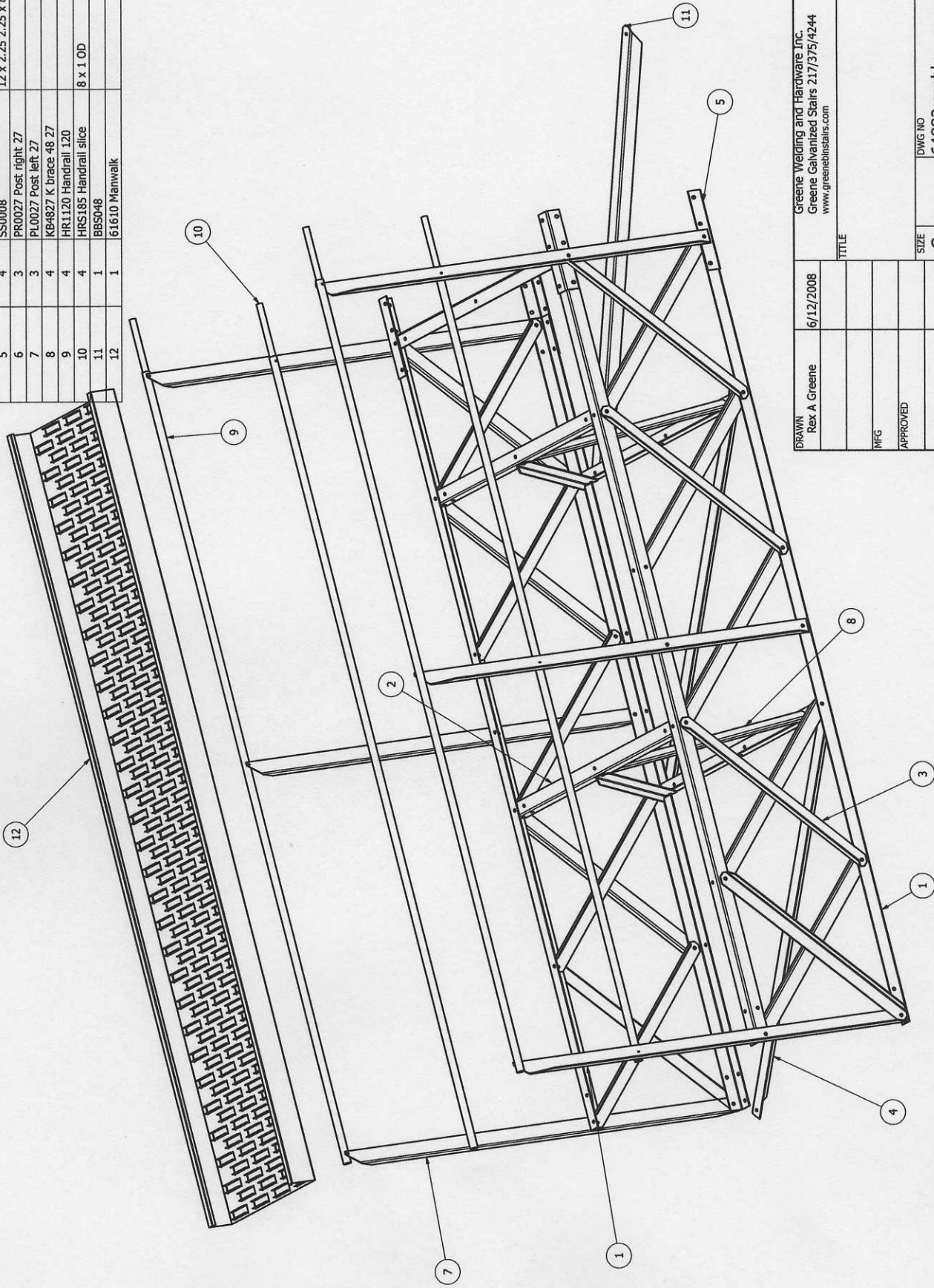
Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	SR1008Siderail	120 x 2 x 2 x 8 ga L
2	7	CT0048 48 cross tie	
3	18	SB0027 Side Brace 27	35 x 2 x 1 x 10 ga L
4	2	BB0048 Bottom Brace 48	
5	4	SS0008	12 x 2.25 2.25 x 8 ga L
6	3	PR0027 Post right 27	
7	3	PL0027 Post left 27	
8	6	KB4827 K brace 48 27	
9	4	HR1120 Handrail 120	
10	4	HRS185 Handrail slice	8 x 1 OD
11	1	BBS048	
12	1	61610 Manwalk	



DRAWN Rex A. Greene	6/12/2008	Greene Welding and Hardware Inc. Greene Galvanized Stairs 217/375/4244 www.greenebstairs.com
MFG		TITLE
APPROVED		
SIZE C	DWG NO 64882 assbly	REV

64882 Odd Sections

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	SR1008 Siderail	120 x 2 x 2 x 8 ga L
2	5	CT0048 48 cross tie	
3	18	SB0027 Side Brace 27	35 x 2 x 1 x 10 ga L
4	2	BB0048 Bottom Brace 48	
5	4	SS0008	12 x 2.25 2.25 x 8 ga L
6	3	PR0027 Post right 27	
7	3	PL0027 Post left 27	
8	4	KB4827 K brace 48 27	
9	4	HR1120 Handrail 120	
10	4	HRS185 Handrail slice	8 x 1 OD
11	1	BBS048	
12	1	61610 Manwalk	



DRAWN Rex A. Greene	6/12/2008	Greene Welding and Hardware Inc. Greene Galvanized Stairs 217/375/4244 www.greeneblstairs.com	
MFG		TITLE	
APPROVED		SIZE	C
		DWG NO	64882 assbly
		REV	