



*Highlights: Naples | Phlegraean Fields | Royal  
Palace of Caserta | Caserta Vecchia | Sorrento |  
Capri | Amalfi | Amalfi Coast by Private Boat |  
Positano | Wine & Food | Pompeii | Tasting on Mt  
Vesuvius | Limoncello Tasting and Demonstration and  
more*



Dear Friends;

The following trip “Limoncello” does not have any set departure dates and can run anytime of the year. We have chosen to make it available in May & October because these are the most favorable times with regard to the weather; not too hot and not too cool. The trip is geared to small intimate groups of 12 to 15 passengers, perfect for a family & friends trip or a small club or organization. The trip can also be modified or extended to meet the needs of your people. We can add extras such as days in Rome or extra days in the same region. Suggestions are always welcome and we will try our best to accommodate.

The price quote for this trip does not include Air Fare but we can certainly assist you or procure it for you if you wish. The price includes, as per the program, all the tours listed, meals with beverages listed, entrance fees to the sites, luggage handling at the hotels, motor-coach with driver, English speaking guides and tour manager throughout.

May or October— 12—15 passengers— \$3,199. per person /double occupancy (Land Portion)

Private rooms available for a supplemental fee.

Please feel free to contact us if you are interested in planning this trip for your group (908)766-8994 or visit us at [www.fratelliandcompany.com](http://www.fratelliandcompany.com) or email at [info@fratelliandcompany.com](mailto:info@fratelliandcompany.com)

### Day 1: NAPLES – SORRENTO

Arrival and pickup at NAPLES, Capodichino Airport or Napoli Centrale Train Station. After collecting all the passengers we will begin our day with a panoramic city tour of Naples including Mergellina, Castle dell’Uovo, the Galleria and Piazza Plebescito. Some freetime for lunch (on your own) in Naples. Time permitting we can make a stop for a wonderful Neapolitan Espresso and the famous “Sfogliatella” pastry invented in this region.



*The great theater actor*

*and author, Eduardo De Filippo once said, “When the night falls and your heart sinks deep, eat a sfogliatella and your heart will soar!” The fragrance and scent of warm puff pastry, filled with sweet ricotta cheese and enriched with a few pieces of candied fruit, are delicacies that can bring anyone back at peace with the world and its contradictions.*

Tonight supper included will be at a local restaurant with regional seafood dishes; wine, water and coffee included. After supper tonight we can stroll around the old village of Sorrento for some free Limoncello tastings. Overnight in Sorrento.

Sorrento Limoncello is known for its quality, and as such, many tourists hope to sample some of this liqueur while in the Sorrento area. As the name would imply, limoncello in general is a lemon-flavored liqueur. It has an alcohol content of 35 percent at the least and the very best is, arguably, that which is made from Sorrento lemon peels. Local factories in the Sorrento area employ traditional methods in order to render their special liqueur. As a digestive, limoncello is typically chilled and served after dinner. That's not the only way that it can be served, however. More and more cocktails are starting to feature it as an ingredient. Among the liqueur's main attractions is the fact that while it imparts plenty of lemon flavor, it is not as bitter or sour as lemon juice.





## Day 2: SORRENTO - POMPEII—The SLOPES of MOUNT VESUVIUS

This morning, after breakfast, we will journey to the remarkable and extraordinary city of Pompeii at the foot of Mount Vesuvius; the volcano responsible for the destruction of this city and the surrounding area of the Bay of Naples. Pompeii lay under ashes and lava for almost 2000 years until it was discovered in the 19<sup>th</sup> century. Here, we can marvel at the advanced culture of this Roman city and the Pompeian citizens. The baths, the homes, the market place and the gardens had all been remarkably preserved under the lava for nearly two millennium. The cataclysmic eruption re-shaped the entire coastline of the Bays of Pompeii, Naples and Sorrento.



Afterwards we will begin our ascent of the slopes of Mount Vesuvius. Along the way we will be stopping at a local winery and *agriturismo* for much needed refreshments of food and wine tasting. This will be our lunch (included) of the day. Here we will sample the unique Lacrima Christi (tears of Christ) wines, paired with local products from the slopes of Mount Vesuvius. The tastings are held on the terrace (weather permitting) overlooking the Mediterranean.

### Tasting menu (sample menu below subject to change with seasonal availability)

**Antipasto appetizer** with local products: salami, provolone cheese, "casatiello" (a savory bread), and bruschetta with heirloom Piennolo tomatoes on bread baked in a wood-burning oven, paired with **Lacrima Christi del Vesuvio Bianco DOP** (100% Caprettone), **Rosato** (100% Piediroso), and **Rosso** (100% Piediroso).

**Pasta** made with durum wheat flour and embellished with a sauce made from heirloom Piennolo tomatoes and basil, paired with **Lacrima Christi Riserva** (80% Piediroso and 20% Aglianico, aged in French oak barrels for 18 - 24 months).

**Pastiera Napolitana**, a traditional dessert featuring sweetened ricotta, candied fruit, and boiled wheat berries, paired with **Capafresca Spumante Rosato** (100% Aglianico) and **Acquavite di Albicocche del Vesuvio**, our apricot distillate (grappa).

Before returning to Sorrento we will continue up the slopes of the volcano in a special 4x4 vehicle called a "Busavia" to the observation area, the rest of the journey to the crater is on foot for those who are still willing! . Supper will be on your own this evening and overnight in Sorrento.





### Day 3: Sorrento – Napoli /Fire & Food & Food

The city of Naples is thought to be one of the oldest continually inhabited cities on the planet, but its recorded history began when Greek settlers established colonies in the area during the second millennium B.C. Later, another colony, called *Parthenope*, was founded by more Greek colonists from the Aegean island of Rhodes during the ninth century B.C. Parthenope eventually declined, however, and the true beginning of Naples (as such) was found in the new Greek settlement called Neapolis during the sixth century B.C. To-



day will be quite an interesting day for all. **FIRE: Pozzuoli** / Today we will visit the Campi Flegrei , home of the Roman god Vulcan. The Phlegraean Fields are a large volcanic area situated to the west of Naples. It was declared a regional park in 2003. Lying mostly underwater, the area of the caldera consists of 24 craters and volcanic edifices.



The name, literally burning fields, refers to the highly volcanic nature of this area. Although none of the volcanoes here are technically considered "active" today, there's still plenty of seismic activity as one can see. *The ground moves, the earth shakes, and scalding, stinking steam rises from hissing fissures in one of the most seismically active volcanic landscapes on Earth.* [Sofia Costanza Brigida Villani Scicolone, or Sofia Loren is a native of Pozzuoli.]



**Food : Pizza Lunch** An often recounted story holds that on 11 June 1889, to honor the Queen consort of Italy, Margherita of Savoy, the Neapolitan pizza-maker Raffaele Esposito created the "**Pizza Margherita**", a **pizza** garnished with tomatoes, mozzarella, and basil, to represent the national colors of Italy as on the Italian flag. Today a "pizza" Margherita lunch would definitely be in order! We will stop at one of the 100s of pizzerie located throughout Naples to savor this treat in its original birthplace.

Upon our arrival in this largest port city of Italy we will have a panoramic tour with its magnificent views of Mount Vesuvius, the Bay of Naples, the Bay of Sorrento, the Sorrentine Peninsula and the many islands in those bays. Afterwards we will have some free time in the area known as the Spanish Quarter. Via Gregorio Armenio, famous for its shops of hand-crafted Cloth Mache` Christmas Nativities . Later we will stroll down to the waterfront for some great views and photos. Here we will take some "chil-lax" time. Perhaps have a glass of wine or a coffee and relax before this evenings festival of seafood supper!

**FOOD #3: - Seafood Supper** (included) This evening we will dine and be entertained at the famous seafood restaurant of "**'a figlia d'o marenaro**" Translation from the Neapolitan dialect "**the daughter of the sailor**" this particular restaurant is run by Signora Assunta who takes special pride in her seafood's quality, freshness and preparation. Have a look at her place and food art on "Facebook" - search—**a figlia d'o marenaro**



#### Day 4—Caserta—Palazzo Reale & Caserta Vecchia

Today will be a full day excursion to the Province of Caserta, slightly north of Naples. We will visit the Royal Palace (La Reggia) of the Bourbon Royal Family. A splendid palace, a gracious garden, and all the opulence you'd expect from a royal residence is found at the Palace of Caserta. It was built by King Charles when he took the throne of the Kingdom of Naples, wanting to establish a prestigious place that would be "fit for a Bourbon king". The magnificent mansion and gorgeous gardens were meant to rival the splendor of Versailles in France, Schonbrunn in Vienna and Palacio Real of Madrid and act as a symbol of the new kingdom. Charles enlisted the architect Luigi Vanvitelli to design the palazzo; the foundation stone was laid on January 20, 1752, on the king's 36th birthday.



Later we will make our ascent to Caserta Vecchia (literally the old Caserta) at the foot of Mount Virgo. This tiny hamlet is a splendid medieval and very well-preserved hamlet founded by the Longobards in the VIII century. This enchanting village, at only 10 km from the Royal Palace of Caserta, was built over a pre-existing Roman hamlet. It offers a great view of the plains of Caserta. You will be mesmerized by its rustic simplicity and the silence in which every house is wrapped! The name derives from "Casahirta" (Casa = House; Hirta = rough, hard to reach).

Today we will have a typical Italian pranzo (lunch) with wine and water included. Today's gastronomic event will take place in this little storybook hamlet in a medieval

osteria. An *osteria* in Italy was originally a place serving wine and simple food. Today the simple food has come to mean local products and foods typical of the village or immediate local area. Most Osterias were and still are family owned and run. Many times you find a room or two in a family's home transformed into an Osteria. Supper (on your own) overnight in Sorrento.



### Day 5: Sorrento to Positano

Today we'll depart Sorrento and travel south on the Amalfi Coast Drive to the magnificent city of Positano, which like the legendary Sirens of Li Galli, never fails to seduce. Seen from the sea, Positano is set in a dramatic vertical panorama of colors; the green of the Monti Lattari, the white, pink and yellow of the Mediterranean houses, the silvery grey of its pebble beaches and the blue of the sea. Once a vital part of a mighty sea power, Positano is today a sophisticated resort on the central Amalfi Coast. Moorish-style architecture rises up steep slopes that gaze out on the Sirenuse Islands. Smart boutiques, selling fashions for visitors to display on Grand Beach, abound in the village; it's a great base for exploring the area. You'll find everything you could possibly make with the Amalfi Coast's lemons in Positano. Supper (included) with wine and water. Overnight in Hotel Pupetto or similar.



### Day 6: AMALFI / Relax Free time

Amalfi is a town in a dramatic natural setting below steep cliffs on Italy's southwest coast. Between the 9th and 11th centuries, it was the seat of a powerful maritime republic. The Arab-Norman Sant' Andrea cathedral at the heart of town, with its striped Byzantine facade, survives from this era. Today will be a day at leisure to discover the beauty of this wonderful coastal resort or to explore the area. Your tour escort will give you a brief orientation of the village before setting you free to enjoy its wonder. You can take a local bus and visit Ravello, or if you like the beach take a plunge into the blue water of the Mediterranean Sea. Alternatively, you may want to take time to relax and people watch in one of the many outdoor cafes or bars sipping some ice cold Limoncello. See **"L'arte di fare niente"** on the next page for instructions on some **Italian Style Relaxation**. Supper will be on your own. Overnight in Positano.



**Robert Lewis Stevenson once said, - “There are no foreign lands. It is the traveler only who is foreign.”**

As a fairly frequent traveler, I am continually reminded of how "for eign" I truly am, especially as I observe, with deep envy, even the most mundane activities of Italian living. If you've been to Italy, you have surely noticed that there is a certain "ease" in the way Italians go about things. Not that their lives are "easier" than ours, but even when life is hard and busy for them, life is not rushed to the point of completely missing out on what is essential and most important.

Italians possess the unique ability to be present in the moment, and when the gift of leisure actually is within their grasp, they have perfected what is called:

### **"L'arte di fare niente"... "the art of doing nothing"**

**When was the last time that you kicked back and sat at an outside cafe and nursed a cappuccino or glass of wine for 2 hours without feeling guilty about the other "important" things that you should be doing?**

A few years ago, after managing a trip with a large group, I found myself in Rome after they had departed. One day while walking through Piazza del Popolo, I decided to sit for a cool glass of white wine, a very Roman tradition in mid-afternoon. It turned into an afternoon event of **"L'arte di fare niente"**. I believe that it was probably one of the most relaxed times of the whole trip. I sat and exchanged light conversation with others also taking part in this exercise of sanity, I people watched and pondered the trip that I had just successfully completed. Best of all I relaxed and took stock of my surroundings and how fortunate I was to be there.

**Take some time on this trip and treat yourself to sitting at an outside café and nurse a drink and just people watch. Take a moment to enjoy the beauty and life around you. Stop sightseeing and taking pictures, texting and “Facebooking” for a moment, think about and reflect upon where you are geographically and be in awe of the sights that abound around you.**

**"The art of doing nothing,"** the ability of being present in the moment, and not missing out on what is essential and most important when life gets a little "pazzo" is truly to be a much appreciated Italian gift from above...

#### **Day 7: Positano– CAPRI – Positano**

#### **Capri, the Isle of Lovers**

Those of you who have never been there you will soon realize why it is so called one of the most romantic places in the world. Its streets are lined with boutiques famous for perfume making and lemon products of every sort imaginable. **YES IT'S TRUE!!!** Lemons on Capri grow as large as grapefruits. A private chartered boat will take us from Positano to the Isle of Capri, approximately a one hour boat ride that offers wondrous views of the entire Amalfi Coast. Along the way we will see the natural rock formations including the Green and White Grottos. After cruising around the entire island of Ca-



pri, we will have a couple of hours to take in the sights. Capri is a glamorous island that features high fashion shopping and breathtaking panoramic views. We will visit the Garden of the Four Seasons and Anacapri with its magnificent views; there will be free time for lunch, shopping and leisure before returning to the port to re-board our boat back to the mainland. Tonight a farewell dinner (included) with wine and music will be in order. Overnight in Positano.



## **Day 8—Positano to Naples—Departure Day**

Today, we bid not farewell, but ***Arrivederci*** (see you again) as you board your transfer back to Naples Airport or Train Station for the continuation of your journey. Upon boarding, not only will we be carrying many memories of fun days, wonderfully interesting meals shared with friends, but a bit more culture to add to our already cultured consciousness, but above all the recollection of an impressive and wonderful journey on the **ITALIAN PENINSULA**.

### **ADDITIONAL INFORMATION**

#### **INCLUDED**

**ROUND TRIP GROUP AIRPORT or TRAIN STATION TRANSFERS FROM NAPLES to SORRENTO**

**ENGLISH SPEAKING TOUR ESCORT FROM DAY of ARRIVAL to DAY of DEPARTURE**

**ENGLISH SPEAKING LOCAL GUIDES THROUGHOUT**

**ENTRANCE FEES INCLUDED**

**BUFFET BREAKFAST DAILY with coffee, tea**

**WINE, MINERAL WATER & COFFEE AT MEALS**

**DE LUXE AIR-CONDITIONED MOTORCOACH**

**PORTERAGE in HOTELS**

**TAXES (19% VAT) & SERVICE CHARGES**

#### **EXCLUDED**

**ROUND TRIP TRAN-ATLANTIC FLIGHTS (we can book or assist you with arranging your flights if necessary)**

**PASSPORTS and/or VISA FEES**

**GRATUITIES to DRIVER, GUIDES, TOUR ESCORTS**

**PORTERAGE IN AIRPORTS & TRAIN STATIONS**

**ITEMS OF PERSONAL NATURE (Laundry, telephone calls, room service, etc)**

**BEVERAGES at MEALS OTHER THAN LISTED IN THE ITINERARY**

**CITY HOTEL TAX (3 to 4 Euro per person per night)**

**May through October— 12—15 passengers— \*\$3,299. per person /double occupancy (Land Portion)**

**Private rooms available for a supplemental fee.**

**Please feel free to contact us if you are interested in planning this trip for your group (908)766-8994 or visit us at [www.fratelliandcompany.com](http://www.fratelliandcompany.com) or email at [info@fratelliandcompany.com](mailto:info@fratelliandcompany.com)**

**Please let us know the dates that you are planning to travel and approximate number of people in your group. Let us know if you will need accommodations prior or after the tour. A \$500. deposit per passenger will be required prior to any bookings, full payment is due 60 days prior to the departure date.**

**All airfare bookings must be paid in full at the time of booking. All pre and post tour accommodations and services must be paid at time of booking**

**\*Priced based on US Dollar vs. the Euro Dec 1, 2018. Any change in the exchange rate may subject the above quote to change.**

**Price based on 15 passengers.**