



CUT MARK NEEDS TO PRINT

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FACE BLEED

KNOCK OUT

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#9 SSBKLT

PLEASE PRINT ALL CUT MARKS



**ENVELOPE DIELINE**

- ✓ Please follow the exact die lines. It is important to keep the scale at 100%
- ✓ It is essential that the grain run in the direction specified by Cutting Edge Envelope.
- ✓ The position of the envelope is critical to insure proper breakout in the die cutting process.
- ✓ Envelope machines cannot fold perfect borders or bleeds. Designs with bleeds must wrap 1/8" around to back.
- ✓ Mark your guide and gripper. Make sure stock is jogged. Print die marks.
- ✓ Knockout areas must be free of inks and varnishes, otherwise glue or gum may fail.
- ✓ We cannot guarantee envelopes if our die line is not followed.
- ✓ Cut marks must be printed on sheet.
- ✓ There may be a variance of 1/16" in any direction. This is industry standard.
- ✓ Please provide 10% or minimum of 1000 overs

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KNOCK OUT