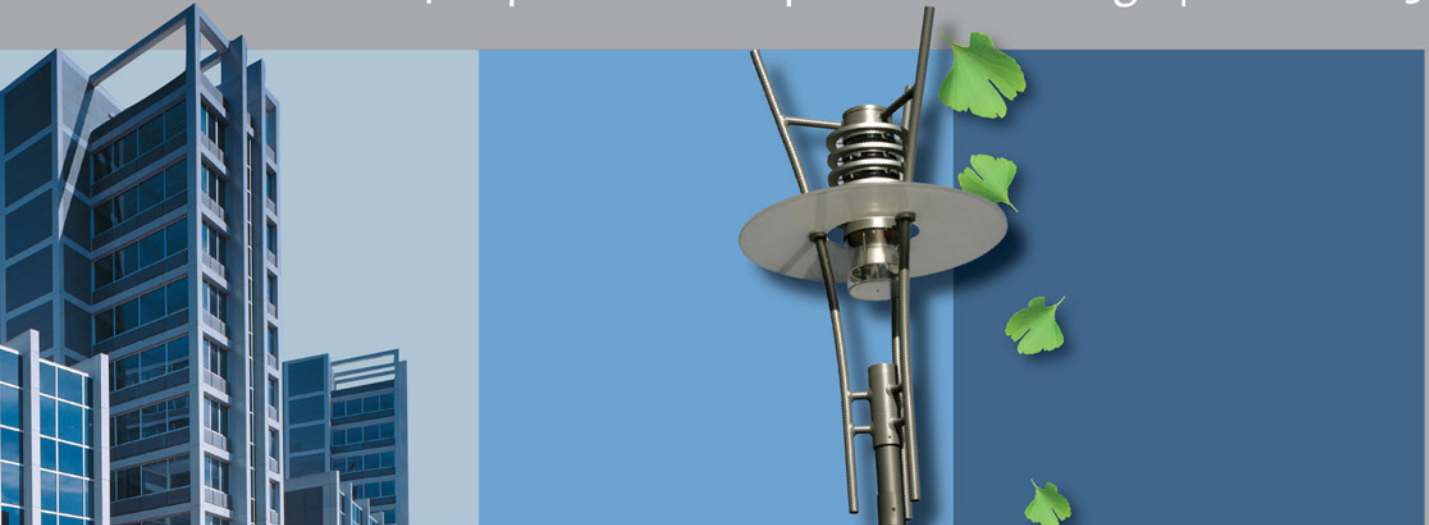




Drylac[®]
Powder Coatings

Series 38

AAMA 2604 super durable powder coatings | Volume 3



Super durable powder coatings for exterior and interior architectural applications

This color chart features a wide selection of **TIGER Drylac® Series 38** high performance powder coatings intended for architectural applications such as metal façades, steel constructions, stadium seating, railings and residential window and door frames.

TIGER Drylac® Series 38 is also suitable for industrial applications where a high performance weather resistance is required such as agricultural equipment, external ship components, military equipment, communication towers, playground equipment, patio furniture and garden equipment.

AAMA 2604 compliance

TIGER Drylac® Series 38 complies with the American Architectural Manufacturing Association's specification AAMA 2604*. It imparts excellent weather and UV resistance. Based on 5-year Florida exposure, **TIGER Drylac® Series 38** exhibits $\leq \Delta E$ 5.0 (Hunter) color change and $> 30\%$ gloss retention.

* AAMA 2604 compliance is dependent upon the color and or effect.

TIGER Shield system

To achieve excellent corrosion resistance in marine environments and coastal regions where objects coated are directly exposed to salt and fog conditions, it is recommended to use **TIGER Shield** system.

TIGER Shield is a two-coat system consisting of a corrosion protective primer as base coat and an opaque weather resistant **TIGER Drylac®** powder coating as top coat.

Dryprotector, **TIGER Drylac® 69/70000**, **Zinc-Rich Primer**, **TIGER Drylac® 69/90500 (69/90701 Canada only)** and zinc-free **OGF Primer**, **TIGER Drylac® 09/73841** are recommended primers to achieve an optimum non-porous film. For additional information on the application of **TIGER Shield** system, it is recommended to refer to the latest edition of the Product Data Sheets of these primers.

Standard BLM colors

The Bureau of Land Management Standard Environmental Colors (BLM) were developed by the American government to minimize adverse visual contrast with the background landscape and ensure proper color selection for a facility.

BLM colors in **TIGER Drylac® Series 38** are weather and UV resistant and can withstand long exposure to harsh environments.

Color swatches featured in this color chart have been matched to color standards at a 60-degree visual angle under a D65 Daylight primary source. Gloss level on metallic and fine textured swatches cannot be accurately measured.

The swatches are to be considered as an indication only. In practice, discrepancy between the color swatch and the actual powder coating may arise. This is due to paper and ink limitations, the influence of light and heat during the color chart production, as well as gloss level, substrate, surface variations, binder systems and pigments, coating thickness and cure oven conditions used during application.

For an accurate color and finish assessment, it is recommended to obtain a powder coated sample panel from **TIGER Drylac®**.



TIGER Drylac® Series 38 is available in smooth glossy finish (*gloss level 85±5*) in the following RAL colors as standard product:

| RAL color Product ID | RAL color Product ID | RAL color Product ID | RAL color Product ID |
|------------------------|------------------------|------------------------|------------------------|
| RAL 1001 38/15001 | RAL 6021 38/50021 | RAL 7023 38/70023 | RAL 8004 38/60004 |
| RAL 1013 38/10013 | RAL 6028 38/50028 | RAL 7024 38/70024 | RAL 8008 38/60008 |
| RAL 1015 38/15015 | RAL 6033 38/50033 | RAL 7030 38/70027 | RAL 8011 38/60011 |
| RAL 1019 38/15019 | RAL 6034 38/50034 | RAL 7031 38/70031 | RAL 8014 38/60010 |
| RAL 5004 38/40004 | RAL 7002 38/70007 | RAL 7033 38/70033 | RAL 8017 38/60017 |
| RAL 5007 38/40007 | RAL 7004 38/70004 | RAL 7035 38/70035 | RAL 8019 38/60019 |
| RAL 5011 38/40011 | RAL 7005 38/70005 | RAL 7037 38/70037 | RAL 8025 38/60025 |
| RAL 5013 38/40013 | RAL 7006 38/70006 | RAL 7038 38/70038 | RAL 8028 38/60028 |
| RAL 5017 38/40017 | RAL 7010 38/70014 | RAL 7039 38/70039 | RAL 9001 38/10001 |
| RAL 6001 38/50005 | RAL 7011 38/70011 | RAL 7040 38/70046 | RAL 9002 38/10002 |
| RAL 6004 38/50004 | RAL 7012 38/70012 | RAL 7042 38/70042 | RAL 9003 38/10003 |
| RAL 6005 38/50002 | RAL 7013 38/70013 | RAL 7043 38/70043 | RAL 9004 38/80004 |
| RAL 6009 38/50009 | RAL 7015 38/70015 | RAL 7044 38/70044 | RAL 9005 38/80010 |
| RAL 6012 38/50012 | RAL 7016 38/70016 | RAL 7045 38/70045 | RAL 9010 38/10004 |
| RAL 6013 38/50013 | RAL 7021 38/70021 | RAL 7046 38/70002 | RAL 9016 38/10010 |
| RAL 6018 38/50018 | RAL 7022 38/70022 | RAL 7047 38/70047 | RAL 9018 38/10018 |

TIGER Drylac® Series 38 is also available in smooth glossy finish (*gloss level 85±5*) in the following RAL colors as custom-match product (*minimum order quantity applies*):

| RAL color Product ID | RAL color Product ID | RAL color Product ID | RAL color Product ID |
|------------------------|------------------------|------------------------|------------------------|
| RAL 1002 38/20002 | RAL 6003 38/50003 | RAL 6022 38/50022 | RAL 8001 38/60005 |
| RAL 1014 38/15014 | RAL 6006 38/50006 | RAL 6026 38/50026 | RAL 8002 38/60002 |
| RAL 1016 38/20016 | RAL 6007 38/50007 | RAL 6027 38/50027 | RAL 8003 38/60003 |
| RAL 1020 38/20020 | RAL 6008 38/50008 | RAL 6029 38/50029 | RAL 8007 38/60007 |
| RAL 1024 38/20024 | RAL 6010 38/50031 | RAL 6032 38/50032 | RAL 8012 38/60012 |
| RAL 5008 38/40008 | RAL 6011 38/50011 | RAL 7000 38/70000 | RAL 8016 38/60016 |
| RAL 5018 38/40020 | RAL 6016 38/50016 | RAL 7009 38/70009 | RAL 8022 38/60022 |
| RAL 5019 38/40019 | RAL 6017 38/50017 | RAL 7026 38/70026 | RAL 8023 38/60023 |
| RAL 5020 38/40018 | RAL 6019 38/50019 | RAL 7032 38/70001 | RAL 8024 38/60024 |
| RAL 5021 38/40021 | RAL 6020 38/50020 | RAL 7036 38/70036 | RAL 9017 38/80017 |
| RAL 6000 38/50000 | | | |

For visual inspection of RAL colors, please refer to the latest edition of “RAL colors, Interior and exterior applications” color chart from **TIGER Drylac®**.

For an accurate RAL color and finish assessment, it is recommended to obtain a powder coated sample panel from **TIGER Drylac®**.

To eliminate adverse inaccuracies related to color and finish during the specification process, it is highly recommended to indicate the **TIGER Drylac®** product ID along with the RAL number.



metallic | 38/90018
Argento 314



metallic | 38/20014
Deore 302 ***



metallic | 38/50043
Highland 301



metallic | 38/60060
Medium Bronze





metallic | 38/90016
Argento 312



metallic | 38/90011
Argento 308



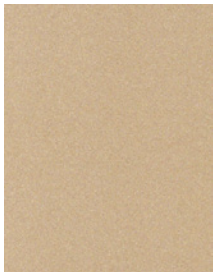
metallic | 38/90009
Argento 307



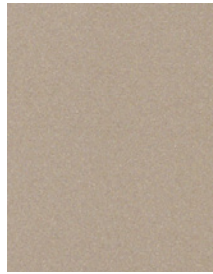
metallic | 38/90007
Argento 305



metallic | 38/90003
Argento 301



metallic | 38/20013
Deore 301



metallic | 38/15021
Champagne 304



metallic | 38/15020
Champagne 303



metallic | 38/15018
Champagne 302



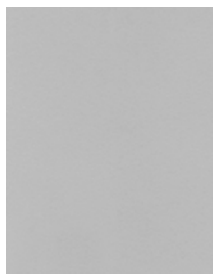
metallic | 38/15017
Champagne 301



metallic | 38/50035
Seafoam Green



metallic | 38/90010
Marine Silver One Coat



metallic | 38/91020
Anodized Silver



metallic | 38/99999
Bengal Silver ***



metallic | 38/90080
Brilliant Sparkle Silver
** | ***



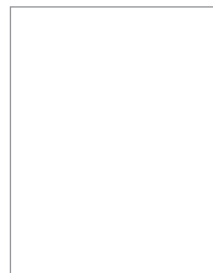
metallic | 38/60064
Pearl Copper



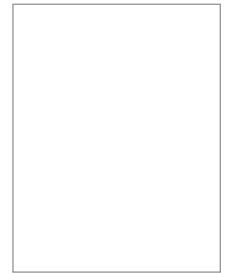
metallic | 38/40127
Pearl Night Blue



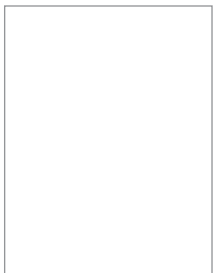
metallic | 38/90015
Pearl Dark Grey




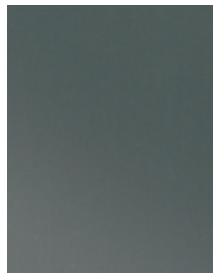
clear | 38/00088
Clear Matte ❖
gloss level 10±5



clear | 38/00001
Clear Glossy ❖
gloss level 85+



fine texture 
all colors can be custom-
made in this finish



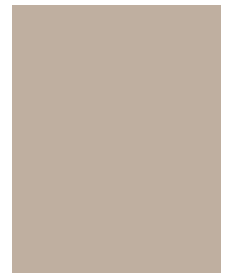
primer
69/90500 (USA and Mexico)
69/90701 (Canada)
Zinc-Rich Primer | gloss level 70±5



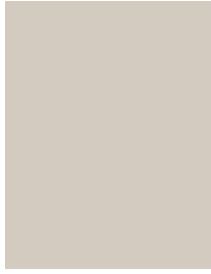
primer | 69/70000
Dryprotector
gloss level 3±2



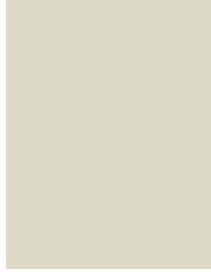
primer | 09/73841
OGF
gloss level 70±5



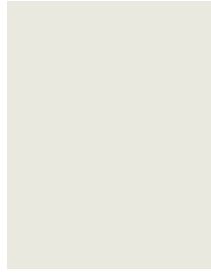
satin | 38/15002
Sierra Tan ***
gloss level 30±5



satin | 38/15012
Sandstone ***
gloss level 30±5



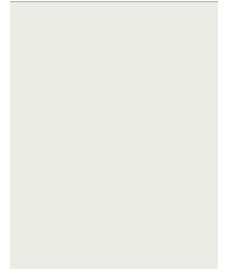
satin | 38/15003
Almond ***
gloss level 30±5



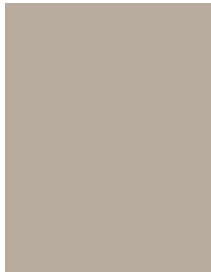
satin | 38/10070
Bone White ***
gloss level 30±5



satin | 38/10130
Seashell White ***
gloss level 30±5



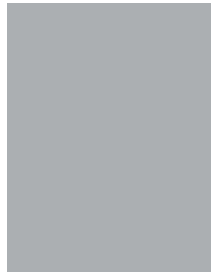
semi matte | 38/11401
Pompano White ***
gloss level 45±5



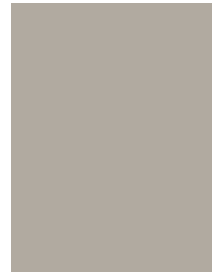
satin | 38/70070
Taupe ***
gloss level 30±5



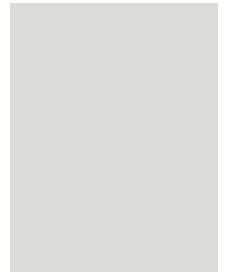
satin | 38/70019
Slate Grey
gloss level 30±5



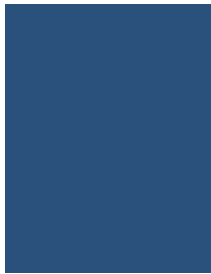
satin | 38/70049
Grey
gloss level 30±5



satin | 38/70025
Ash Grey
gloss level 30±5



satin | 38/70048
Sky Grey
gloss level 30±5



matte | 38/40025
Interstate Blue
gloss level 20±5



satin | 38/40051
Military Blue
gloss level 25±5



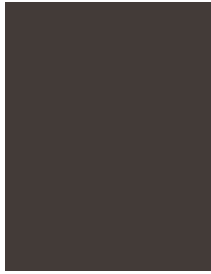
semi gloss | 38/81009
Railing Black
gloss level 60±5



satin | 38/80020
Jet Black
gloss level 30±5



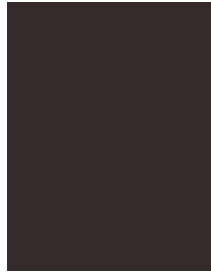
satin | 38/60018
Koko Brown
gloss level 30±5



satin | 38/60080
Statuary Bronze
gloss level 30±5



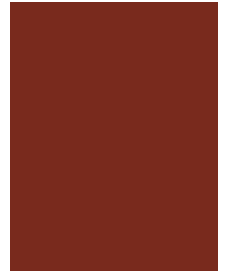
satin | 38/60014
Medium Bronze
gloss level 30±5



matte | 38/60090
Dark Anodized Bronze
gloss level 20±5



satin | 38/30041
Redwood
gloss level 30±5



matte | 38/30028
Brick Red
gloss level 20±5



matte | 38/30033
Boysenberry
gloss level 20±5



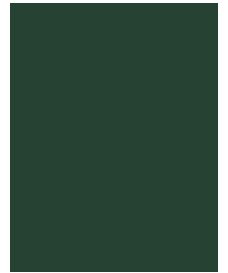
matte | 38/60006
Aged Copper
gloss level 20±5



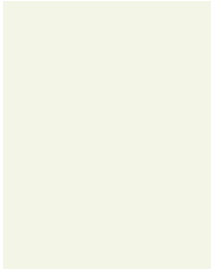
satin | 38/50080
Ivy Green
gloss level 30±5



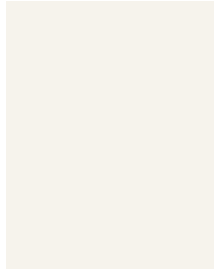
satin | 38/50037
Classic Green
gloss level 30±5



satin | 38/50110
Hartford Green
gloss level 30±5



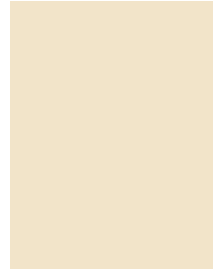
glossy | 38/10007
Bianco 302 ***
 gloss level 85±5



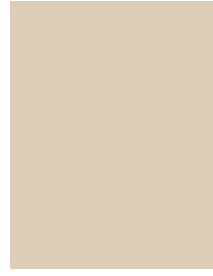
glossy | 38/10090
Extrusion White ***
 gloss level 80-95



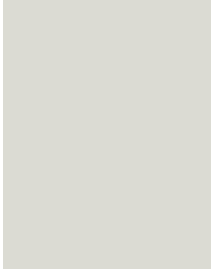
glossy | 38/15005
Creme 301 ***
 gloss level 80-95



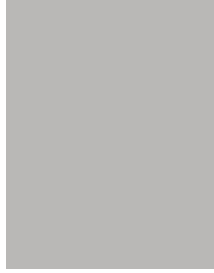
glossy | 38/15007
Creme 303 ***
 gloss level 85±5



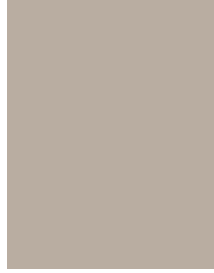
glossy | 38/15009
Creme 305 ***
 gloss level 80-95



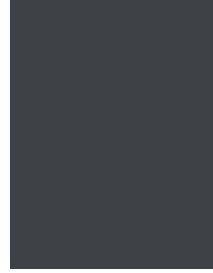
glossy | 38/70032
Grey Classic 303
 gloss level 80-95



glossy | 38/70054
Grey Classic 308
 gloss level 85±5



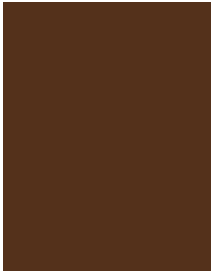
glossy | 38/70056
Grey Classic 310
 gloss level 80-95



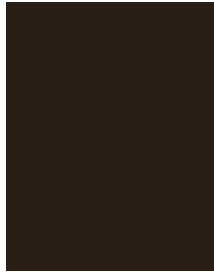
glossy | 38/70061
Grey Classic 314
 gloss level 80-95



glossy | 38/80002
Carbon 301
 gloss level 85±5



glossy | 38/60026
Marrone 306
 gloss level 85±5



glossy | 38/60039
Marrone 308
 gloss level 80-95



glossy | 38/50039
Highland 305
 gloss level 85±5



glossy | 38/50040
Highland 306
 gloss level 85±5



glossy | 38/50041
Highland 307
 gloss level 85±5



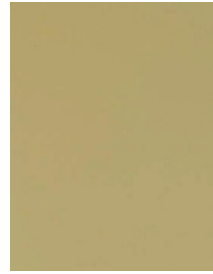
BLM | 38/60500
Carob Brown
 gloss level 60±5



BLM | 38/60400
Sudan Brown
 gloss level 60±5



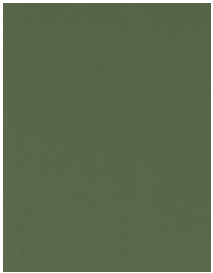
BLM | 38/71700
Shadow Gray
 gloss level 60±5



BLM | 38/16500
Carlsbad Canyon Brown
 gloss level 60±5



glossy | 38/40033
Azzurro 307
 gloss level 85±5



BLM | 38/50400
Beetle
 gloss level 65±5



BLM | 38/53000
Yuma Green
 gloss level 60±5



BLM | 38/51400
Juniper Green
 gloss level 60±5



BLM | 38/50500
Covert Green
 gloss level 60±5



BLM | 38/52600
Shale Green
 gloss level 60±5

series 38



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