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UNCOMPROMISING QUALITY  
 CUSTOM SOLUTIONS

*Performance Driven Cartoners - Built for the Future with the Pride of the Past*

## CLYBOURN VERTICAL CHL 7 HANDLOAD CARTONER

### STANDARD HAND LOAD CARTONER FEATURES INCLUDED AT NO EXTRA CHARGE

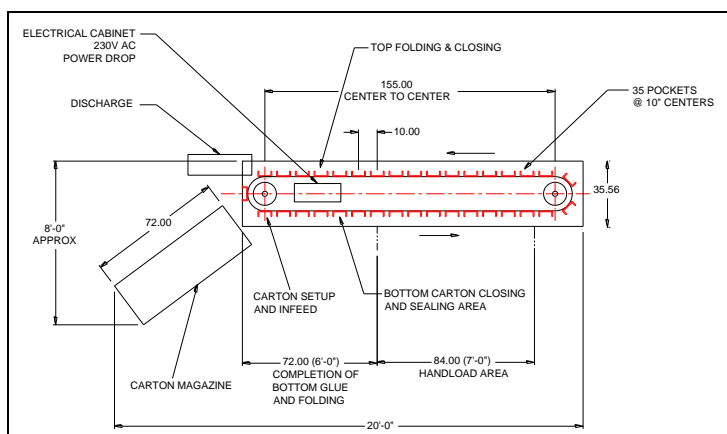
- Ample hand loading area for multiple personnel. Compact Foot Print yet provides 14 feet of hand load area.
- Rock Solid Heavy-Duty Welded Frame, No Flexing No Bowing Here!
- Superior Main Drive Timing and Reliability Delivered By Direct Drive Shafts and Gearing. Prolonged service life, minimal maintenance
- Name brand power transmission components such as Baldor, Dodge, Martin Gear/Sprocket
- Carton Set Up Delivered by Dual Opening Suction Pipes. (Rotary Carton Feeder Available at Additional Charge)
- Carton Size Changes – Fast, Repeatable Changeovers with minimal machine adjustments required.
- Continuous motion with adjustable speed range. (Allen-Bradley AC Drive.)
- Durable carton transport blocks with Clybourn Glide Track Technology.
- One (1) set of Precision Machined Carton Pockets that transport cartons consistently throughout machine operations.
- 6" Powered Carton Magazine - Large capacity, easy to load with "On Demand" carton feed up technology.
- All product contact surfaces are stainless steel or plated finish.
- All shafts stainless steel. (NOTE: Extended Frame Machines may have CRS Shafting)
- Easy to set up and maintain.
- Carton Flap Folding for Tuck Style Carton. (Hot Melt or Cold Glue available at additional cost.)
- Painted Components are Clybourn White. (Other coatings and colors available.)
- Right Hand - Counter Clockwise Rotation.
- Minimal adjustments and maintenance

### THE CLYBOURN HANDLOAD PROVIDES A PLATFORM TO CONVERT TO AUTO FILLING INCLUDING: AUTO CARTON FILLING OPTIONS

Allen-Bradley Components  
 ELECTRIC - 230V / 3 PHASE / 60HZ - Other Voltages Available  
 Control Voltage 24 VDC

Volumetric Fill  
 Net Weight Scale Integration  
 Auger Integration

### CLYBOURN MODEL CHL 7 FLOOR PLAN



### OTHER OPTIONS

Extended Hand Load Area.  
 Hot Melt Adhesive System  
 Sift Proof Glue System.  
 Cold Glue Adhesive System.  
 Carton Coding.  
 Reverse Fold Carton Closing  
 Tuck Style Carton Closing.  
 Extended Length Carton Magazine.  
 Product Conveyor over hand load area.  
 Completed Carton Counter.

### STANDARD CARTON SIZE AND SPEED RANGES

L X W X H	CPM
MIN- 1" X 3/4" X 4 1/4"	20 - 100
MAX- 8 1/4" X 3 1/4" X 11 1/4"	
NOTE: CUSTOM CARTON SIZES AND SPEEDS AVAILABLE.	
TOP CARTON SCORELINE	41 3/4"