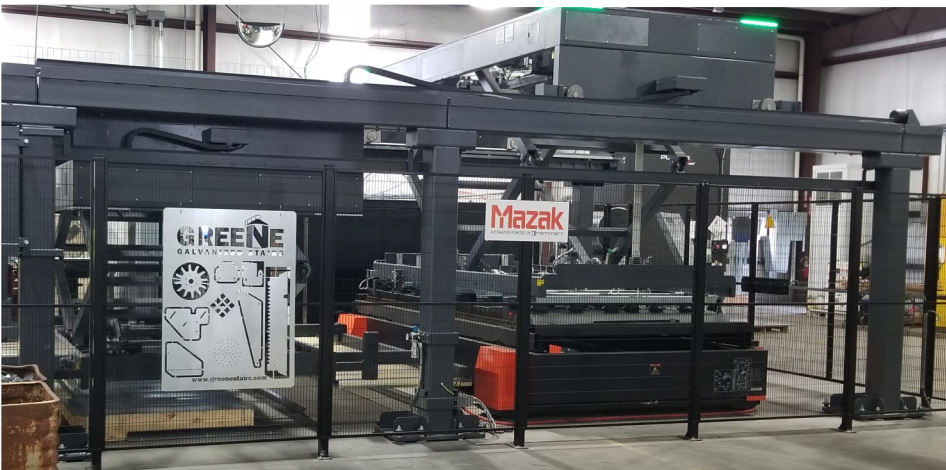


GREENE
GALVANIZED STAIRS

Manufacturing



Manufacturing

71,000 S.F. Manufacturing Space

30,000 S.F. Warehouse Space

We are a single shift fabrication facility with an average length of service of 8.4 years

We have available existing capacity and the potential of multi shift operations.

Computer Aided Engineering Software	Autodesk Product Design Collection 3D & 2D Nastran FEA
Computer Aided Machining Software	Striker Punch and Radan Nest, Burn Profiling
Fiber Laser	6 Kilowatt with auto loader / unloader Thicknesses ranging from .06" to .75". Large bed machine accepting sheet sizes up to 78" wide x 156" long.
CNC Turret Presses	Capacity up to 30 ton. Throat sizes up to 72" with beds up to 144" 2 Hydraulic 2 Mechanical
Press Brakes	6 foot to 12 foot beds with tonnage ranging from 50 ton to 240 ton. Several fully CNC controlled
Shears	16 gauge (.060) to 1/4" thickness, up to 12' wide Coil fed cut to length line up to 14 gauge x 12.5" wide
Punch Presses	Hydraulic Up to 50 ton Mechanical Up to 75 ton
Angle Fabrication	Angle Master Punch & Shear Line 20' length capacity up to 6" x 6" x 1/2" thickness. Single Gang Punch
Tube Cutting and End Forming	Cut to Length 1" - 1.5" OD with additional sizes possible End Swaging 1" - 1.5" OD with additional sizes possible Bending 1" - 1.5" OD with additional sizes possible
Materials & Material Handling	7.5 ton overhead Crane
Packaging	Heated shrink film packaging available
Shipping	Daily Pickups by multiple LTL Carriers. Ready access to OTR flat bed, box truck, & straight truck.

We carry approximately 400 tons of Galvanized sheet at any given time.

We have ready access to unplated and non-ferrous materials through any of our trusted suppliers.

Greene Galvanized Stairs

41774 Main Street; PO Box 191

East Lynn IL 60932

Phone: 217-375-4244 Fax: 217-375-4245

Web: www.greenestairs.com

