

BC-2-5 REPLACING A DRUM SPEED CONTROLLER

THIS INFORMATION IS FOR BC-2 THROUGH 5 MODELS:

The BC-1 does not have drum speed control and the BC-8 thru 35 Uses a different system for drum speed control.

1. Locate drum speed control unit on left side of machine. (This information and pictures
2. As with any part replacement always take pictures of your setup BEFORE removing any parts to ensure you reassemble correctly.
3. Pictures shows setup on a BC-3-5 (But BC-2 is similar)
4. Using a Metric Hex key (Most likely a 3mm key) remove both screws holding controller to roaster body.
5. Open utility door or remove drum housing to get to wire terminal to unplug it.
6. Most likely your unit will have plastic zip ties to hold wires and terminal together. Carefully cut these loose to remove old part.
7. Assemble new part and reconnect wire terminal (best use new zip ties to hold parts and any wires together)
8. Once new part is assembled properly. Test unit with drum cold.



THERE IS A JUMPER WIRE ON UNIT TO CHANGE DIRECTION OF MOTOR. MAKE SURE IF REPLACING DRUM SPEED CONTROLLER TO SET THE DIRECTION TO MATCH YOUR UNIT:

OTHER WIRES MAY BE ZIP TIED TO CONTROLLER



WIRE TERMINAL

