

SAFETY DATA SHEET

Section 1. Identification

Manufacturer

Polymeric Systems, Inc.
47 Park Avenue
Elverson, PA 19520
Tel: (610) 286-2500
Fax: (610) 286-2510
Web: polymericystems.com

Supplier

Polymeric Systems, Inc.
47 Park Avenue
Elverson, PA 19520
Tel: (610) 286-2500
Fax: (610) 286-2510
Web: polymericystems.com

Emergency telephone number

(610)286-2500 (24 Hours) Chemtrec Contract No.: 17567

Product name

KNEADATITE® REPAIRITQUIK - 24 CT 7

Code

FG600450555-24

Specific uses

Sealants and adhesives

Section 2. Hazards identification

OSHA/HCS status

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture

SKIN IRRITATION - Category 2
EYE IRRITATION - Category 2A
SKIN SENSITIZATION - Category 1

GHS label elements

Hazard pictograms



Signal word

Warning!

Hazard statements

Causes serious eye irritation.
Causes skin irritation.
May cause an allergic skin reaction.

Precautionary statements

Prevention

Wear protective gloves. Wear eye or face protection. Avoid breathing dust. Wash hands thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.

Response

IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.

Storage

Not applicable.

Disposal

Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazards not otherwise classified

None known.

Section 3. Composition/information on ingredients

Substance/mixture

Mixture

United States

Ingredient name	% by weight	CAS number
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	10 - 30	25068-38-6
2,4,6-tris(dimethylaminomethyl)phenol	1 - 5	-
crystalline silica, non-respirable	0.1 - 1	14808-60-7

Canada

Name	%	CAS number
Talc (none asbestiform)	30 - 60	14807-96-6
glass, oxide, chemicals	10 - 30	65997-17-3
Epichlorhydrin-bisphenol A resin	10 - 30	25068-38-6
Nepheline syenite	10 - 30	-
2,4,6-tris(dimethylaminomethyl)phenol	1 - 5	-
Quartz	0.1 - 1	14808-60-7

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Eye contact	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
Ingestion	Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Inhalation No known significant effects or critical hazards.

Section 4. First aid measures

Skin contact	Causes skin irritation. May cause an allergic skin reaction.
Eye contact	Causes serious eye irritation.
Ingestion	No known significant effects or critical hazards.
<u>Over-exposure signs/symptoms</u>	
Inhalation	No specific data.
Skin contact	Adverse symptoms may include the following: irritation redness
Eye contact	Adverse symptoms may include the following: pain or irritation watering redness
Ingestion	No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	No specific treatment.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media	Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	None known.

Specific hazards arising from the chemical No specific fire or explosion hazard.

National Fire Protection Association (U.S.A.)



Hazardous thermal decomposition products Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
sulfur oxides
halogenated compounds
metal oxide/oxides

Special protective actions for fire-fighters Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
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Methods and materials for containment and cleaning up

Small spill	Move containers from spill area. Avoid dust generation. Using a vacuum with HEPA filter will reduce dust dispersal. Place spilled material in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
Large spill	Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities	Do not store above the following temperature: 35°C (95°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.
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Precautions for safe handling

Protective measures	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Section 8. Exposure controls/personal protection

Ingredient name	CAS #	Exposure limits
crystalline silica, non-respirable	14808-60-7	OSHA PEL (United States, 5/2018). TWA: 50 µg/m ³ 8 hours. Form: Respirable dust OSHA PEL Z3 (United States, 6/2016). TWA: 30 mg/m ³ / (%SiO ₂ +2) 8 hours. Form: Total dust

Canada

Ingredient name	Exposure limits
Talc (none asbestiform)	CA British Columbia Provincial (Canada, 6/2017). TWA: 2 mg/m ³ 8 hours. Form: Respirable TWA: 0.1 f/cc 8 hours. CA Quebec Provincial (Canada, 1/2014). TWAEV: 3 mg/m ³ 8 hours. Form: Respirable dust. CA Ontario Provincial (Canada, 1/2018). TWA: 2 mg/m ³ 8 hours. Form: Respirable fraction. TWA: 2 f/cc 8 hours. CA Alberta Provincial (Canada, 4/2009). 8 hrs OEL: 2 mg/m ³ 8 hours. Form: Respirable particulate CA Saskatchewan Provincial (Canada, 7/2013). TWA: 2 mg/m ³ 8 hours. Form: respirable fraction
glass, oxide, chemicals	CA Alberta Provincial (Canada, 4/2009). 8 hrs OEL: 1 f/cc 8 hours. Form: Fibres 8 hrs OEL: 5 mg/m ³ 8 hours. Form: Fibres 8 hrs OEL: 5 mg/m ³ 8 hours. Form: Fibres, total particulate CA British Columbia Provincial (Canada, 6/2017). TWA: 5 mg/m ³ 8 hours. Form: Inhalable TWA: 1 f/cc 8 hours. CA Ontario Provincial (Canada, 1/2018). TWA: 5 mg/m ³ 8 hours. Form: Inhalable fraction. CA Quebec Provincial (Canada, 1/2014). TWAEV: 1 f/cc 8 hours. Form: RESPIRABLE FIBRES (other than respirable asbestos fibres) : Objects, other than respirable asbestos fibres, longer than 5 µm, having a diameter of less than 3 µm and a ratio of length to diameter of more than 3 :1. TWAEV: 10 mg/m ³ 8 hours. Form: Total dust.
Nepheline syenite	CA Ontario Provincial (Canada, 7/2015). TWA: 10 mg/m ³ 8 hours. Form: Total dust
Quartz	CA Quebec Provincial (Canada, 1/2014). TWAEV: 0.1 mg/m ³ 8 hours. Form: Respirable dust.

Appropriate engineering controls

Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Section 8. Exposure controls/personal protection

Environmental exposure controls	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures	
Hygiene measures	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Respiratory protection	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.
Skin protection	
Hand protection	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Body protection	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Eye/face protection	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Section 9. Physical and chemical properties

Physical state	Solid.
Color	White. Beige. [Light]
Odor	Pungent. Sulfurous. [Strong]
Odor threshold	Not available.
pH	Not applicable.
Melting point	Not available.
Boiling point	Not available.
Flash point	Closed cup: Not applicable. [Product does not sustain combustion.]
Evaporation rate	Not applicable.
Flammability (solid, gas)	Not available.
Lower and upper explosive (flammable) limits	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	1.95
Solubility	Easily soluble in the following materials: methanol and acetone. Insoluble in the following materials: cold water and hot water.
Solubility in water	Not applicable.

Section 9. Physical and chemical properties

Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.

Section 10. Stability and reactivity

Reactivity	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	The product is stable.
Possibility of hazardous reactions	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	No specific data.
Incompatible materials	No specific data.
Hazardous decomposition products	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
2,4,6-tris (dimethylaminomethyl)phenol	LD50 Dermal	Rabbit	1280 mg/kg	-
	LD50 Oral	Rat	1653 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin	Eyes - Mild irritant	Rabbit	-	100 milligrams	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 microliters	-
	Skin - Severe irritant	Rabbit	-	24 hours 2 milligrams	-
2,4,6-tris (dimethylaminomethyl)phenol	Skin - Severe irritant	Rabbit	-	-	-
	Eyes - Severe irritant	Rabbit	-	-	-

Sensitization

Product/ingredient name	Route of exposure	Species	Result
2,4,6-tris (dimethylaminomethyl)phenol	skin	Guinea pig	Not sensitizing

Mutagenicity

No specific data.

Carcinogenicity

No specific data.

Section 11. Toxicological information

Conclusion/Summary : This product contains talc in a polymer matrix. Sanding the cured product may release particles containing talc with the polymer and other components of the matrix into the air. The talc contains less than 1% crystalline silica. Appropriate evaluations of the use of the product should be performed to determine if exposure to talc occurs due to handling and use. If such exposures occur, appropriate precautions must be taken to prevent exposure in excess of the OSHA Permissible Exposure Limit (PEL).

Classification

Product/ingredient name	OSHA	IARC	NTP
crystalline silica, non-respirable	-	1	Known to be a human carcinogen.

Reproductive toxicity

No specific data.

Teratogenicity

No specific data.

Specific target organ toxicity (single exposure)

No specific data.

Specific target organ toxicity (repeated exposure)

No specific data.

Aspiration hazard

No specific data.

Information on the likely routes of exposure

Not available.

Potential acute health effects

Eye contact	Causes serious eye irritation.
Inhalation	No known significant effects or critical hazards.
Skin contact	Causes skin irritation. May cause an allergic skin reaction.
Ingestion	No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	No specific data.
Skin contact	Adverse symptoms may include the following: irritation redness
Ingestion	No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects	Not available.
Potential delayed effects	Not available.

Long term exposure

Potential immediate effects	Not available.
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Section 11. Toxicological information

Potential delayed effects Not available.

Potential chronic health effects

No specific data.

General Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity No known significant effects or critical hazards.

Mutagenicity No known significant effects or critical hazards.

Teratogenicity No known significant effects or critical hazards.

Developmental effects No known significant effects or critical hazards.

Fertility effects No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	17722.9 mg/kg
Dermal	13723.7 mg/kg

Section 12. Ecological information

Toxicity

No specific data.

Persistence and degradability

No specific data.

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	2.64 to 3.78	31	low
2,4,6-tris(dimethylaminomethyl)phenol	0.77	-	low

Mobility in soil

Soil/water partition coefficient (K_{oc}) Not available.

Other adverse effects No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been

Section 13. Disposal considerations

cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

RCRA classification

Not applicable.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	IMDG	IATA
UN Number	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-	-
Transport hazard class(es)	-	-	-	-	-
Packing group	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.

Special precautions for user

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

United States

U.S. Federal regulations

TSCA 8(a) PAIR: Siloxanes and Silicones, di-Me, reaction products with silica
TSCA 8(a) CDR Exempt/Partial exemption: Not determined
United States inventory (TSCA 8b): All components are listed or exempted.
Clean Water Act (CWA) 307: zinc sulphide; zinc oxide

Clean Air Act Section 112
 (b) Hazardous Air
 Pollutants (HAPs)

Ingredient name
 Fine mineral fibers

Conc. (% w/w)
 10 - 30

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ

Not applicable.

SARA 311/312

Classification

SKIN IRRITATION - Category 2
 EYE IRRITATION - Category 2A
 SKIN SENSITIZATION - Category 1

Composition/information on ingredients

Section 15. Regulatory information

Name	%	Classification
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	≥10 - ≤25	SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A
2,4,6-tris(dimethylaminomethyl) phenol	<3	ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 4 SKIN IRRITATION - Category 2
crystalline silica, non-respirable	≤1	SERIOUS EYE DAMAGE - Category 1 CARCINOGENICITY - Category 1A

SARA 313

	Product name	CAS number	%
Form R - Reporting requirements	zinc sulphide	1314-98-3	1 - 5

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations

Massachusetts	The following components are listed: TALC; SOAPSTONE; FIBROUS GLASS
New York	None of the components are listed.
New Jersey	The following components are listed: SOAPSTONE; SILICA, QUARTZ; QUARTZ (SiO ₂); ZINC compounds
Pennsylvania	The following components are listed: TALC; SOAPSTONE DUST; QUARTZ DUST; QUARTZ; ZINC COMPOUNDS
Minnesota Hazardous Substances	None of the components are listed.

California Prop. 65

⚠ WARNING! This product can expose you to Silica, crystalline, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
crystalline silica, non-respirable	Yes.	No.	-	-

Canada

Canadian lists

Canadian NPRI	The following components are listed: zinc (and its compounds)
CEPA Toxic substances	None of the components are listed.

EU Regulation (EC) No. 1907/2006 (REACH)

Substances of very high concern

None of the components are listed.

Inventory list

Australia	: All components are listed or exempted.
Canada	: All components are listed or exempted.
China	: All components are listed or exempted.

Section 15. Regulatory information

Europe	: All components are listed or exempted.
Japan	: Japan inventory (ENCS) : Not determined. Japan inventory (ISHL) : Not determined.
Malaysia	: Not determined.
New Zealand	: All components are listed or exempted.
Philippines	: All components are listed or exempted.
Republic of Korea	: All components are listed or exempted.
Taiwan	: All components are listed or exempted.
Thailand	: Not determined.
Turkey	: Not determined.
United States	: All components are listed or exempted.
Viet Nam	: Not determined.

Section 16. Other information

Key to abbreviations	ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations
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References Not available.

☑ Indicates information that has changed from previously issued version.

Notice to reader

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