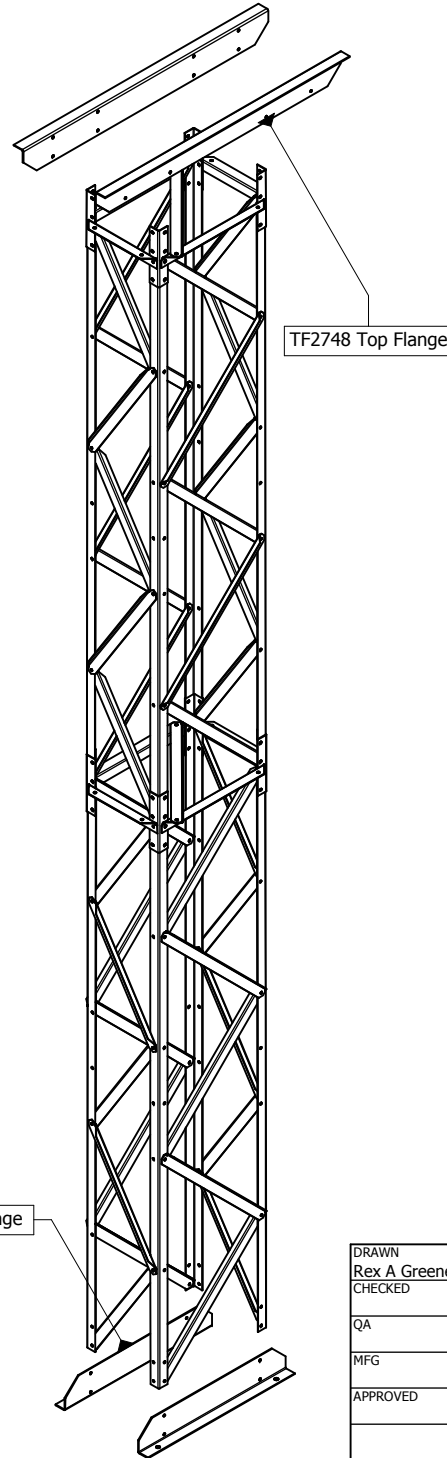


**T27171 27 x 17 single brace tower**

Make sure that on all four sides the Side Braces form W's all the way.

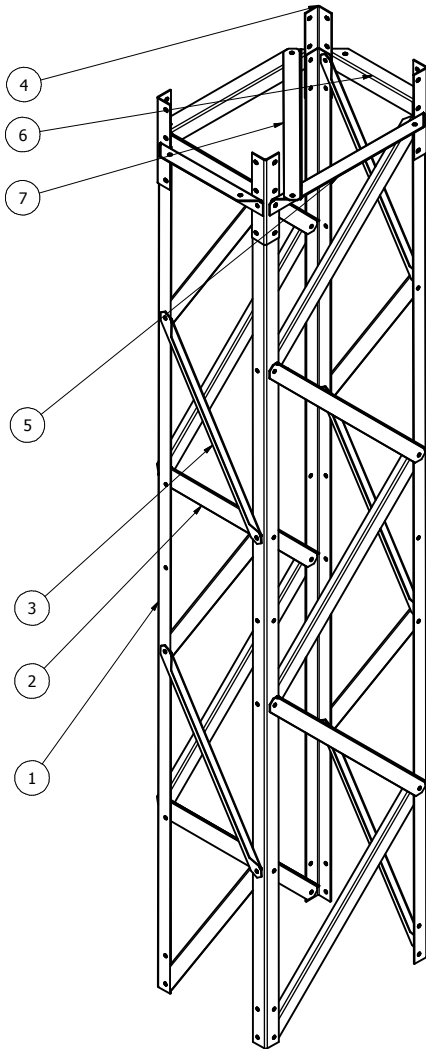
At the end of the sections all the side braces go on the inside to allow tower tie and tie braces to fit.

It is best to put all bolts out with the nuts on the outside.

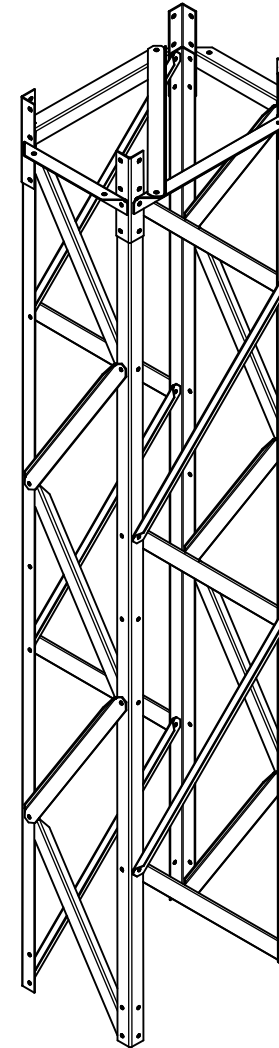


DRAWN Rex A Greene	1/19/2005	Greene Welding and Hardware Inc. Greene Galvanized Stairs 217/375/4244 www.greenebinstairs.com		
CHECKED		TITLE <b>IN-T00003</b>		
QA		SIZE C	DWG NO T27171 Tower ins	REV
MFG		SCALE NA	SHEET 1 OF 2	
APPROVED				

T27171 Tower odd section



T27171 Even section



Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	SR1010 Siderail	
2	10	SB0027 Side Brace 27	
3	10	SB0017 Side Brace	
4	4	SS0010 Siderail Splice	
5	2	TT0027 Tower Tie 27	
6	2	TT0017 Tower Tie 17	
7	1	TB2717 Tower Brace 27 17	

DRAWN Rex A Greene		1/19/2005		Greene Welding and Hardware Inc. Greene Galvanized Stairs 217/375/4244 www.greenebstairs.com	
CHECKED				TITLE	
QA					
MFG					
APPROVED					
		SIZE C	DWG NO T27171 Tower ins		REV
		SCALE NA			SHEET 2 OF 2