Industrial/Utility Supply

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BUYING GUIDE

To help you in your rope buying, AAMSTRAND has prepared this Rope Buying Guide which contains basic information and many practical suggestions which will be useful to you. Rope can be an important area for cost reduction and yet, since lives, expensive equipment and products are often at stake, it is critical for the wise rope buyer to weigh many factors in choosing rope. Purchasing cut rate seconds from unreliable suppliers can save you pennies initially, but end up costing you thousands of dollars in the "real" cost. Always order from a well established source such as AAMSTRAND, with a national reputation of quality, service and guaranteed dependability. We sincerely hope you will find that the few moments you spend studying these hints and suggestions will yield rich rewards for your company and you. Please call us for any help you may need as you select rope and cordage. Our sales representatives and engineers are only a phone call away.

How to Cut Rope Costs

Check these ten basic rules for maintaining high quality and reducing rope costs.

- **1. Do not overbuy.** Know how the rope is to be used and the working strength requirement so you don't buy a more costly construction, material, or diameter than you need.
- 2. Order maximum quantity to be used for a period of time, even though it may be delivered at different times. Allow adequate lead times.
- 3. Buy on a blanket order arrangement. The seller may feel more bound to honor an earlier lower price rather than renegotiate a new price with each order. The manufacturer may save money by being able to predict inventories and schedule production to insure delivery. Therefore, quantity discounts may be offered.
- 4. Buy the most commonly stocked sizes and constructions as much as possible. It is more economical for the manufacturer to run these and hold inventories. By ordering from stock, you save delivery time and money. If your first choice is not in stock, we may be able to recommend an acceptable substitute in color, construction, length, etc. so you can get quick delivery out of stock.
- 5. Buy standard length, color and construction as much as possible. Up charges for nonstandards can add considerably to your costs.

- 6. Send, exchange, or ask for samples if you are unsure of the exact construction or color. This will save valuable time and eliminate costly returns. Remember, what you consider to be a "medium lay" or a "bright blue" may be different for some of our other customers.
- 7. Always check the weight and diameter of rope. Variance in the weight of yarn make the manufacturing of twisted rope unpredictable as to the exact feet per pound, diameter, and weight.
- 8. If the rope is to be cut, spliced, attached, etc. check with us to see if we can do it for you more economically than you can do it yourself.
- **9. Take good care of your rope.** Remove rope from coils and reels properly, store rope properly, dry rope properly, keep rope clean, keep rope away from chemicals, avoid rust, slack off guys in wet weather, choose rope size to match gear, reverse ends of rope occasionally, splice rope correctly, avoid unnecessary wear and abrasion, avoid overheating, avoid sharp angles and bends, do not overload rope, avoid sudden jerks or strains, visually inspect rope frequently.
- **10. Ask about a more economical substitute.** Tell us what the rope is to be used for. We may be able to recommend a less costly substitute.

TERMS AND CONDITIONS

PRICES: Subject to change without notice. All orders are invoiced at prices in effect at the time of the shipment.

CREDIT: All new accounts are shipped C.O.D. until open accounts are established. A credit card back up is required for all C.O.D. ship ments.

PAYMENT TERMS: Net 30 days from invoice date for approved accounts.

MINIMUM ORDERS: Orders less than \$200.00 are subject to a \$25.00 invoice charge.

PAST DUE ACCOUNTS: Subject to a finance charge of 1.5% per month from invoice date.

RETURNS: Material may not be returned without prior authorization. All returns of non-defective goods are subject to a 20% restocking charge and return freight prepaid at the customers expense.

SHIPPING: Shipments are F.O.B. Manteno, IL. with freight charges added to the invoice.

DISCLAIMER: Misuse of rope can result in serious injury or death. Avoid using rope that shows signs of aging and wear. For overhead lifting, support of human weight, or other situations where <u>personal safety</u> or <u>valuable property</u> can be endangered, refer to AAmstrand Rope Buyer's Guide and consult AAmstrand Special Products Division.

ghtweight, spliceable and sed extensively for most rope equirements. 0 his rope's highly visible bright ellow color makes it an xcellent choice for roping off onstruction site areas. 1 his economical synthetic rope nearly twice as strong as nanila and it's smooth surface takes it easier to handle than atural fiber ropes. 1	# 09949 09955 09998 10000 10017 10023 10034 10074 10040 10041 10050 10094	In 1/8 3/16 3/16 3/16 3/16 3/16 1/4 1/4 1/4	mm 3 5 5 5 5 5 5 6 6 6	Feet 600 3,000 300 600 1,200 2,400 3,600 250	Meter 183 914 91 183 366 732 1,097	Color Yellow Yellow Yellow Yellow Yellow Yellow	Each 3.5 10.5 1.95 3.9 7.8 15.6	Each .30 1.5 .25 .56 1 2.25	Limits (Lbs.) 27 - 65 27 - 65 54 - 130 54 - 130 54 - 130
anonofilament rope is strong, ghtweight, spliceable and sed extensively for most rope equirements. anonofilament rope is strong, ghtweight, spliceable and sed extensively for most rope equirements. his rope's highly visible bright ellow color makes it an xcellent choice for roping off construction site areas. anonofilament rope is strong as the strong a	09955 09998 10000 10017 10023 10034 10074 10040 10041 10050	1/8 3/16 3/16 3/16 3/16 3/16 1/4 1/4	3 5 5 5 5 5 5 6	3,000 300 600 1,200 2,400 3,600	914 91 183 366 732	Yellow Yellow Yellow Yellow	10.5 1.95 3.9 7.8	1.5 .25 .56 1	27 - 65 54 - 130 54 - 130
sed extensively for most rope equirements. his rope's highly visible bright ellow color makes it an xcellent choice for roping off onstruction site areas. his economical synthetic rope nearly twice as strong as nanila and it's smooth surface takes it easier to handle than atural fiber ropes.	09998 10000 10017 10023 10034 10074 10040 10041 10050	3/16 3/16 3/16 3/16 3/16 1/4 1/4	5 5 5 5 5 5 6	300 600 1,200 2,400 3,600	91 183 366 732	Yellow Yellow Yellow	1.95 3.9 7.8	.25 .56 1	54 - 130 54 - 130
equirements.	10000 10017 10023 10034 10074 10040 10041 10050	3/16 3/16 3/16 3/16 1/4 1/4	5 5 5 5 6	600 1,200 2,400 3,600	183 366 732	Yellow Yellow	3.9 7.8	.56 1	54 - 130
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ellow color makes it an kcellent choice for roping off onstruction site areas. his economical synthetic rope nearly twice as strong as anila and it's smooth surface akes it easier to handle than atural fiber ropes.	10023 10034 10074 10040 10041 10050	3/16 3/16 1/4 1/4	5 5 6	2,400 3,600	732				54 - 130
Allow color makes it an excellent choice for roping off construction site areas. his economical synthetic rope nearly twice as strong as lanila and it's smooth surface lakes it easier to handle than atural fiber ropes.	10023 10034 10074 10040 10041 10050	3/16 1/4 1/4	5 6	2,400 3,600		Yellow	15.6	2.25	
onstruction site areas.	10074 10040 10041 10050	1/4 1/4	6		1,097			2.25	54 - 130
his economical synthetic rope nearly twice as strong as anila and it's smooth surface akes it easier to handle than atural fiber ropes.	10074 10040 10041 10050	1/4 1/4	-			Yellow	23.4	.95	54 - 130
nearly twice as strong as anila and it's smooth surface akes it easier to handle than atural fiber ropes.	10040 10041 10050	1/4	6		76	Yellow	2.9	.25	94 - 225
anila and it's smooth surface akes it easier to handle than atural fiber ropes.	10041 10050		•	300	91	Yellow	3.4	.30	94 - 225
akes it easier to handle than atural fiber ropes.	10050	., .	6	500	152	Yellow	5.8	.50	94 - 225
olypropylene resists bending		1/4	6	600	183	Yellow	6.9	.56	94 - 225
olypropylene resists bending	10007	1/4	6	1,000	305	Yellow	11.5	.30	94 - 225
	16120	1/4	6	1,200	366	Yellow	13.8	1.25	94 - 225
	10076	1/4	6	2,400	732	Yellow	27.6	2.25	94 - 225
	10070	1/4	6	5,000	1,524	Yellow	57.5	4.5	94 - 225
• • •			8						
n excellent insulator; polypro-	10100	5/16	-	600	183	Yellow	10.8	.58	143 - 342
	10105	5/16	8	1,200	366	Yellow	21.6	1.25	143 - 342
ss and may be used safely	10108	5/16	8	2,400	732	Yellow	43.2	2.5	143 - 342
ound "hot" wires.	36365	3/8	9	200	61	Yellow	5.2	.30	203 - 486
	10176	3/8	9	250	76	Yellow	6.5	.345	203 - 486
tts and canstans where heat	10161	3/8	9	300	91	Yellow	7.8	.50	203 - 486
a factor because it tends to	16121	3/8	9	600	183	Yellow	15.6	.83	203 - 486
	10175	3/8	9	1,200	366	Yellow	31.2	1.27	203 - 486
Ithough an ultraviolet inhibitor	16150	3/8	9	2,400	732	Yellow	62.4	2.5	203 - 486
JV) is added during the	10257	1/2	13	250	76	Yellow	11.5	.638	315 - 756
	10259	1/2	13	300	91	Yellow	13.8	1	315 - 756
ill lose strength depending	19146	1/2	13	600	183	Yellow	27.6	1.53	315 - 756
diation is it exposed to.	10275	1/2	13	1,200	366	Yellow	55.2	3.03	315 - 756
	10300	5/8	16	600	183	Yellow	43.2	2.04	465 - 1,116
nis rope floats and is	10325	5/8	16	1,200	366	Yellow	86.4	4.68	465 - 1,116
asoline, water and most	10350	3/4	19	600	183	Yellow	62.4	2.06	638 - 1,530
	10375	3/4	19	1,200	366	Yellow	124.8	6.06	638 - 1,530
	10450	1	24	600	183	Yellow	108	5.71	1,069 - 2,565
olypropylene has a low	10467	1	24	1,200	366	Yellow	216	11.5	1,069 - 2,565
	10500	1-1/8	28	600	183	Yellow	136.8	7.75	1,333 - 3,200
ollow is our standard salar	10550	1-1/4	30	600	183	Yellow	165.6	9.98	1,613 - 3,870
ellow is our standard color,	10650	1-1/2	37	600	183	Yellow	236.4	12.75	2,279 - 5,470
	10665	1-5/8	40	600	183	Yellow	276	17.0	2,663 - 6,390
	10750	1-3/4	43	600	183	Yellow	318	20.71	3,075 - 7,380
-	10800	2	48	600	183	Yellow	414	25.89	3,900 - 9,360

3 Stra	and T	wist	ed Po	lyprop	ylene Ro	pe (Fib	rillated) ·	- Spool	Picture 4
Item	* Diar	neter	* Ler	ngth	* Item	Lbs.	Cube	** Working Load	Fibrillated fiber polypropylene rope has a much
#	In	mm	Feet	Meter	Color	Each	Each	Limits (Lbs.)	better knot holding ability than monofilament polypropylene rope. This general purpose rope
78545	3/16	5	1,200	366	Yellow	7.8	.58	54 - 130	is lightweight, strong and used extensively for
78549	1/4	6	600	183	Yellow	6.9	.56	94 - 225	most rope requirements. This synthetic rope is easier to handle than rope made from natural
78550	1/4	6	1,200	366	Yellow	13.8	.95	94 - 225	fibers. It is a floating rope and is rot proof and unaffected by water, oil, gasoline and most chemicals. This is the lightest rope we offer and is nearly twice as strong as manila. Also known as laid rope. It is spliceable and is a very common rope construction for general purpose use. Even though we add an ultraviolet (UV) inhibitor during the extrusion process, this rope loses strength depending or the amount of exposure to ultraviolet radiation. Yellow is our standard, but it is available in other colors.
78555	5/16	8	600	183	Yellow	10.8	.58	143 - 342	
78560	3/8	9	600	183	Yellow	15.6	.83	203 - 486	
78565	1/2	13	600	183	Yellow	27.6	1.53	315 - 756	
78567	5/8	16	600	183	Yellow	43.2	2.04	465 - 1,116	
78570	3/4	19	600	183	Yellow	62.4	2.60	638 - 1,530	
78575	1	24	600	183	Yellow	108	5.71	1,069 - 2,565	
78577	1-1/2	37	600	183	Yellow	236.4	12.75	2,279 - 5,470	
78579	2	48	600	183	Yellow	414	25.89	3,900 - 9,360	* Ask about other colors and sizes. ** Do not exceed Working Load Limits - See Page

3 Strand Twisted Polyester Rope - Spool

Picture 14 * Diameter Item * Length Item Lbs. Cube ** Working Load This high strength heavy synthetic fiber is resistant to ultraviolet deterioration giving it # In mm Feet Meter Color Each Each Limits (Lbs.) greater weather resistance than either nylon or 110 - 263 manila. Due to polyester's low water 12970 1/4 6 1,200 366 White 23.4 .95 absorbency; only slight strength loss is 13000 5/16 8 600 183 White 18.3 .58 171 - 410 experienced when wet. Polyester does not have the stretch and elasticity of nylon. Polyester is 242 - 580 13050 3/8 9 600 183 White 26.1 .83 superior to nylon with respect to cycle loading and abrasion. Good for high friction uses like 13150 1/2 13 600 183 White 46.2 1.53 424 - 1,017 marine running, rigging and stringing line. Also 13200 5/8 16 600 183 White 72 2.04 652 - 1,565 great for tree rope, truck rope, antenna guy lines and common utility rope. 13250 3/4 19 600 183 White 103.2 2.60 933 - 2,240 * Other sizes available upon request ** Do not exceed Working Load Limits - See Page 13350 1 24 600 183 White 182.4 5.71 1,648 - 3,955

3 Strand Polyxtra® Rope - Spool

Item	n * Diameter * Length		ngth	Item	Lbs.	Cube	** Working Load	This rope combines a polyester	
#	In	mm	Feet	Meter	Color	Each	Each	Limits (Lbs.)	cover wrapped around a
14050	3/8	9	600	183	White/Colored Tracer	21.6	.83	225 - 540	polypropylene core for
14053	3/8	9	1,200	366	White/Colored Tracer	43.2	2	225 - 540	considerably less stretch and
14100	1/2	13	600	183	White/ColoredTracer	37.2	1.53	367 - 880	longer wear. This design
14110	1/2	13	1,200	366	White/Colored Tracer	74.4	3	367 - 880	combines the durability and high abrasion resistance of
14149	5/8	16	600	183	White/ColoredTracer	57	2.04	508 - 1,220	polyester with the light weight
14151	5/8	16	1,200	366	White/Colored Tracer	114	4	508 - 1,220	of polypropylene. This rope
14200	3/4	19	600	183	White/ColoredTracer	81	2.60	700 - 1,680	also floats. It handles like a
14212	3/4	19	1,200	366	White/Colored Tracer	162	5.5	700 - 1,680	natural fiber rope, yet has the stretch and flexibility of
14300	1	24	600	183	White/ColoredTracer	130.8	5.71	1,098 - 2,635	synthetics. This rope is
14302	1	24	1,200	366	White/Colored Tracer	261.6	12	1,098 - 2,635	resistant to degradation from
14312	1-1/8	28	600	183	White/Colored Tracer	162.6	8	1,360 - 3,265	ultraviolet light.
14345	1-1/4	30	600	183	White/Colored Tracer	200.4	10	1,658 - 3,980	Nata
14350	1-1/2	37	600	183	White/ColoredTracer	282	12.75	2,354 - 5,650	Note: Diameters of 1-1/8" and above are
14353	1-5/8	40	600	183	White/ColoredTracer	330	15.57	2,746 - 6,590	on coils.
14358	1-3/4	43	600	183	White/ColoredTracer	372	20.71	3,071 - 7,370	* Other sizes available upon request ** Do not exceed Working Load Limits -
14406	2	48	600	183	White/ColoredTracer	486	25.89	4,004 - 9,610	See Page 19

Picture 32

3 AAmstrand Ropes & Twines, Inc. Manteno, IL. 60950 1-800-338-0557 Fax: 1-815-468-2117 E-Mail: sales@aamstrand.com Web Site: www.aamstrand.com

3 Strand Twisted Nylon Rope - Spool

The first synthetic fiber rope	ltem	* Diar	neter	* Len	gth	Item	Lbs.	Cube	** Working Load
manufactured. Three strand twisted	#	In	mm	Feet	Meter	Color	Each	Each	Limits (Lbs.)
nylon rope lasts as much as 10 times longer than manila rope and 5 times	10998	3/16	5	1,200	366	White	10.7	.58	73 - 176
longer than polypropylene rope. Long	11025	1/4	6	1,200	366	White	18.8	.95	124 - 297
working life makes nylon rope very	11050	5/16	8	600	183	White	14.7	.83	191 - 459
economical. This high strength resilient nylon rope has the ability to absorb	11100	3/8	9	600	183	White	21.3	.83	270 - 648
sudden shock; as well as excellent flex	11200	1/2	13	600	183	White	37.8	1.53	473 - 1,134
and superb resistance to abrasion,	11250	5/8	16	600	183	White	59.4	2.04	743 - 1,782
chemicals and marine organisms. It is unaffected by mildew and rot and can	11300	3/4	19	600	183	White	85.8	2.60	1,065 - 2,556
be stored when wet. Some of the many	11400	1	24	600	183	White	151.8	5.71	1,853 - 4,446
uses include marine dock and anchor lines, shipping and industrial work,	11450	1-1/8	28	600	183	White	193.2	8.50	2,355 - 5,652
vehicle tow rope, tie-downs, farm and	11500	1-1/4	30	600	183	White	238.2	9.98	2,903 - 6,966
livestock usage. This rope is easy to	11600	1-1/2	37	600	183	White	342	12.75	4,050 - 9,720
splice and is very common for general	11650	1-5/8	40	600	183	White	403.8	15.57	4,781 - 11,475
purpose use.	11662	1-3/4	43	600	183	White	468	20.71	5,513 - 13,230
* Other sizes available upon request ** Do not exceed Working Load Limits - See Page	11665	2	48	600	183	White	600	25.89	7,050 - 16,920

3 Strand Twistod Manila Popo Call

3 Stra	and	WIST	ed Ma	nila R	ope - Col				Picture 12	
Item	* Diai	neter	* Ler	ngth	Item	Lbs.	Cube	** Working Load	The best known natural fiber rope. At	
#	In	mm	Feet	Meter	Color	Each	Each	Limits (Lbs.)	one time, it was the best rope fiber available. This premium grade	
16775	1/4	6	1,200	366	Natural	22	.95	45 - 108	biodegradable rope provides good knot	
16778	3/8	9	600	183	Natural	23	.83	101 - 243	holding ability. Its natural texture	
16782	1/2	13	600	183	Natural	42	1.53	199 - 477	provides a firm grip even when oiled. Manila has very low stretch compared to	
16784	5/8	16	600	183	Natural	76	2.04	330 - 742	synthetic ropes and possesses excellent rendering qualities. With good resistance to internal and external wear, manila provides many uses for industrial, heavy marine, construction, roofing, lasso and lunging ropes. It is also excellent as a general use rope for home and farm, gymnasium climbing ropes and for ornamental purposes. Manila must be handled and stored with care as any	
16785	3/4	19	600	183	Natural	95	2.60	405 - 972		
12350	1	24	600	183	Natural	154	5.71	675 - 1,620		
12400	1-1/8	28	600	183	Natural	206	8.50	900 - 2,160		
12445	1-1/4	30	600	183	Natural	238	9.98	1,013 - 2,430		
12550	1-1/2	37	600	183	Natural	342	12.75	1,388 - 3,330		
12557	1-5/8	40	600	183	Natural	427	15.57	1,688 - 4,050		
12562	1-3/4	43	600	183	Natural	510	20.71	1,988 - 4,770	dampness may cause it to rot.	
12600	2	48	600	183	Natural	612	25.89	2,325 - 5,580	* Other sizes available upon request ** Do not exceed Working Load Limits - See Pag	

C_: **3 Strand Twisted Sisal Rope**

This low cost natural fiber rope has a rough texture which provides a firm grip and holds knots well. Fair to good surface and internal abrasion resistance makes sisal a good choice for general purpose jobs where moderate strength is required. It is lighter in color, softer and more pliable than manila. Sisal rope is great for home, farm and utility use. It is also useful for zoological barriers, ornamental purposes, nursery supply, tie-downs and tent lines. Sisal is a natural fiber that deteriorates rapidly when exposed to weather.

lo	pe - C	oil							Picture 9		
h	ltem	* Diar	neter	* Ler	ngth	Item	Lbs.	Cube	** Working Load		
	#	In	mm	Feet	Meter	Color	Each	Each	Limits (Lbs.)		
1	16915	3/16	5	2,000	610	Natural	27	.97	24 - 58		
	16786	1/4	6	1,500	457	Natural	27	1.10	32 - 77		
ın	16787	5/16	8	1,000	305	Natural	26	.97	53 - 128		
	16788	3/8	9	500	152	Natural	19	.69	72 - 173		
	16789	1/2	13	500	152	Natural	35	2.10	142 - 340		
	16922	3/4	19	500	152	Natural	80	2.10	288 - 691		
	15650	1	24	600	183	Natural	160	5.71	480 - 1,162		
	* Other sizes available upon request ** Do not exceed Working Load Limits : See Page 19										

Picture 1

5 50	anu	wist			ope - co	••			Ficture 35		
Item	* Dia	meter	* Ler	ngth	ltem	Lbs.	Cube	** Working Load	2 strand twisted setten is a		
#	In	mm	Feet	Meter	Color	Each	Each	Limits (Lbs.)	3 strand twisted cotton is a general purpose rope. For		
14840	3/16	5	3,600	1,097	Natural	32	1.0	26 - 63	handling quality, cotton is hard to beat. It is soft and pliable and easy on the hands. Being a		
14912	1/4	6	2,250	686	Natural	32	2.0	46 - 110			
14917	5/16	8	1,200	366	Natural	33	1.0	72 - 174			
15000	3/8	9	600	183	Natural	22	.80	105 - 253	natural fiber, it does not have		
15050	1/2	13	600	183	Natural	36	1.5	156 - 376	the strength or durability of		
15100	5/8	16	600	183	Natural	56	2	192 - 461	synthetic fiber ropes.		
15150	3/4	19	600	183	Natural	70	2.25	233 - 558	Natural white color.		
* Other sizes available upon request ** Do not exceed Working Load Limits : See Page 19											

Picture 35

Picture 16

Picture 6

Tanpro® (Manila Color Poly) - Spool

3 Strand Twisted Cotton Rone - Coil

Item * Diameter * Length Lbs. Cube ** Working Load Item This 3 strand twisted polypropylene rope has the natural look and firm grip # In mm Feet Color Each Each Limits (Lbs.) Meter of manila but is lightweight and longer 65028 1/4 1.200 Manila 94 - 225 6 366 13.8 .95 wearing. Unaffected by water, grease, and most chemicals, this buoyant rope 65029 3/8 9 600 183 Manila 15.6 .83 203 - 486 is perfect for utility and marine use. 65030 1/2 13 600 183 Manila 27.6 1.53 315 - 756 Natural manila color. Even though we 16451 16 600 43.2 2.04 465 - 1,116 5/8 183 Manila add an ultraviolet inhibitor (UV) during 16501 600 2.60 638 - 1,530 3/4 19 183 Manila 62.4 the extrusion process, this rope loses strength depending on the amount of 16550 1 24 600 183 108 5.71 Manila 1,069 - 2,565 exposure to ultraviolet radiation. * Other sizes available upon request ** Do not exceed Working Load Limits : See Page 19

California Truck Rope - Spool

* Diameter * Length Lbs. ** Working Load Item Item Cube Meets California state trucking # In mm Feet Meter Color Each Each Limits (Lbs.) codes. It has all the qualities of 17160 1/4 6 1.200 366 Black/Orange 13.8 .95 94 - 225 polypropylene, plus ultraviolet inhibitors for longer life. Good 35152 3/8 9 600 183 Black/Orange 15.6 .83 203 - 486 abrasion resistance and high 35155 1/213 600 183 Black/Orange 27.6 1.53 315 - 756 strength make it excellent for tie-17400 5/8 16 600 183 Black/Orange 43.2 2.04 465 - 1,116 downs. It is also unaffected by water 17450 3/4 19 600 183 Black/Orange 62.4 2.60 638 - 1,530 and able to float. 17550 24 600 183 Black/Orange 108 5.71 1,069 - 2,565 1 Color is black with a bright orange * Other sizes available upon request ** Do not exceed Working Load Limits : See Page 19

Hollow Braid Polypropylene - Spool

lifelines.

and black.

Picture 19 Item * Diameter * Length * Item Lbs. Cube ** Working Load This rope is constructed of 8 or 12 # In mm Feet Meter Color Each Each Limits (Lbs.) strands with a hollow center. The 5 diamond braid construction of this 18100 3/16 1.000 305 Yellow 6.5 .60 37 - 90 cord is easy on the hands and 18200 1/4 1,000 305 Yellow 9 1.00 83 - 200 6 allows quick splicing. This cord is 8 18250 5/16 1,000 305 Yellow 12.5 1.25 125 - 300 great for barriers, tie-downs. 18300 3/8 9 1,000 305 Yellow 19 1.83 175 - 420 flagpole halvards, floating lines and 18350 1/2 13 1,000 305 Yellow 26.5 2.0 223 - 535 18392 5/8 500 152 Yellow 2.0 480 - 1,152 16 30 Standard colors are yellow, white 152 18394 3/4 500 Yellow 40 19 2.0 690 - 1,656 Ask about other colors and sizes. ** Do not exceed Working Load Limits : See Page 19

5	AAmstrand Ropes & Twines, Inc.	Manteno, IL, 60950	1-800-338-0557	Fax: 1-815-468-2117	E-Mail: sales@aamstrand.com	Web Site: www.aamstrand.com

Double Braid Nylon Rope	•								Picture 15
	Item	* Diai	neter	* Ler	igth	Item	Lbs.	Cube	** Working Load
Double braid nylon, also known as	#	In	mm	Feet	Meter	Color	Each	Each	Limits (Lbs.)
braid on braid nylon, is actually two	21500	1/4	6	600	183	White	9.9	.56	139 - 333
braided ropes combined into one	21592	5/16	8	600	183	White	15.6	.58	218 - 522
rope. A braided core is covered with	21600	3/8	9	600	183	White	22.2	.83	308 - 740
a braided jacket to produce a strong, easy to handle rope. This	21715	1/2	13	600	183	White	39.6	1.53	544 - 1,305
rope is spliceable and very strong.	21750	5/8	16	600	183	White	62.4	2.04	850 - 2,040
	21800	3/4	19	600	183	White	90	2.60	1,208 - 2,900
Nylon double braid is the preferred choice for applications requiring	21900	1	24	600	183	White	159.6	5.71	2,102 - 5,045
high strength with excellent shock	21915	1-1/8	28	600	183	White	201.6	7.85	2,625 - 6,300
absorbing properties.	21940	1-1/4	30	600	183	White	249	9.98	3,225 - 7,740
Nylon double braid has good	21945	1-1/2	37	600	183	White	358.2	12.75	4,583 - 11,000
resistance to abrasion, sunlight and	22122	1-5/8	40	600	183	White	420	16.73	5,367 - 12,880
chemicals.	22123	1-3/4	43	600	183	White	486	20.71	6,200 - 14,880
Due to its high elemention orden is	21946	2	48	600	183	White	636	25.89	8,075 - 19,380
Due to its high elongation, nylon is almost always used in applications	21947	2-1/4	56	600	183	White	804	44	10,125 - 24,300
involving shock loading such as	21949	2-1/2	60	600	183	White	990	44	12,450 - 29,880
anchor lines and mooring lines.	22124	2-5/8	64	600	183	White	1,086	60	13,650 - 32,760
	22126	3	72	600	183	White	1,422	96	17,483 - 41,960
	* Other sizes available upon request ** Do not exceed Working Load Limits : Se								ad Limits : See Page 19

Double Braid Polyester Rope - Spool

Picture 25

Item	* Diar	neter	* Ler	ngth	Item	Lbs.	Cube	** Working Load	Also known as braid on braid	
#	In	mm	Feet	Meter	Color	Each	Each	Limits (Lbs.)	polyester, this rope is actually	
22200	1/4	6	600	183	White	14.4	.56	129 - 310	two braided ropes combined	
22250	5/16	8	600	183	White	21.6	.58	199 - 477	into one rope. A braided core	
22300	3/8	9	600	183	White	28.8	.83	285 - 684	is covered with a braided	
22400	1/2	13	600	183	White	51.6	1.53	495 - 1188	jacket to produce a strong,	
22450	5/8	16	600	183	White	78.6	2.04	750 - 1800	easy to handle rope. This rope	
22500	3/4	19	600	183	White	112.8	2.60	1,069 - 2565	is spliceable and very strong.	
22600	1	24	600	183	White	201	5.71	1,875 - 4,500		
22601	1-1/8	28	600	183	White	.4	7.85	2,371 - 5,690	Polyester double braid	
22602	1-1/4	30	600	183	White	313.8	9.98	2,917 - 7,000	provides an excellent combination of high strength,	
22603	1-1/2	37	600	183	White	452.4	12.75	4,200 - 10,080	low stretch, excellent	
22604	1-5/8	40	600	183	White	529	16.73	4,875 - 11,700	weathering and easy handling.	
22612	1-3/4	43	600	183	White	618	20.71	5,663 - 13,590	Of all the popular fibers,	
22613	2	48	600	183	White	804	25.89	7,396 - 17,750	polyester has the best	
22614	2-1/4	56	600	183	White	1,014	44	11,750 - 28,200	weathering characteristics and the best wet abrasion	
22615	2-1/2	60	600	183	White	1,254	44	14,167 - 34,000		
22616	2-5/8	64	600	183	White	1,386	60	15,500 - 37,200	resistance.	
22617	2-3/4	68	600	183	White	1,590	60	17,167 - 41,200	* Other sizes available upon request	
22618	3	72	600	183	White	1,806	96	19,750 - 47,400		

Solid	* Die	meter	*	a art la	ltom	Lbs.	Cube	** Working Lood	
ltem			* Ler	•	Item			** Working Load	Solid braid ropes are constructed of
#	In	mm	Feet	Meter	Color	Each	Each	Limits (Lbs.)	various bundles of fiber interlocked
18403	1/8	3	500	152	White	3.2	.25	26 - 62	together in a circular braiding
18410	1/8	3	600	183	White	3.7	.3	26 - 62	pattern.
18400	1/8	3	1,000	305	White	5.2	.5	26 - 62	Nylon is resistant to abrasion,
18405	1/8	3	3,000	914	White	13.4	1.5	26 - 62	chemicals, and marine organisms,
18445	5/32	4	500	152	White	3.7	.5	37 - 88	and is among the strongest of rope fibers.
18450	5/32	4	1,000	305	White	6.6	.58	37 - 88	
18470	3/16	5	500	152	White	4.9	.29	52 - 125	This smooth, round, firm braid holds its shape well under pressure and
18500	3/16	5	1,000	305	White	8.8	.58	52 - 125	load. It stays flexible and knots easily
18550	7/32	5.5	1,000	305	White	11	1.13	71 - 170	even after prolonged use.
18625	1/4	6	500	152	White	8.1	.58	90 - 216	An excellent choice for pulleys,
18600	1/4	6	1,000	305	White	14.5	1.13	90 - 216	blocks, sheaves, and winches or
18640	5/16	8	500	152	White	13	.58	135 - 324	wherever a firm round rope is
18650	5/16	8	1,000	305	White	25	1.13	135 - 324	needed. Solid braid is not as strong
18720	3/8	9	500	152	White	18	1.13	192 - 460	as other braids, nor is it spliceable.
18700	3/8	9	1,000	305	White	38	1.83	192 - 460	Other uses include anchor, mooring,
18754	1/2	13	500	152	White	31.5	1.13	323- 775	and dock lines. Also used as a general utility rope for farm, camping,
18750	1/2	13	1,000	305	White	61	2.0	323 - 775	home, or industrial use.
18769	5/8	16	500	152	White	47	2.34	506 - 1,215	
18772	5/8	16	1,000	305	White	94	4.5	506 - 1,215	* Other sizes available upon request ** Do not exceed Working Load Limits - See Page

Solid Braid Nylon Rope - Hank

Item * Diameter * Length Item Lbs. Cube ** Working Load # In Feet Meter Color Each Each Limits (Lbs.) mm 3 50 26 - 62 40830 1/8 15 White .23 .03 26 - 62 40900 1/8 3 100 30 White .48 .06 37 - 88 41150 5/32 4 50 15 White .26 .03 37 - 88 41200 5/32 4 100 30 White .52 .08 41500 3/16 4 50 15 White .39 .03 52 - 125 41550 3/16 4 30 .77 .08 52 - 125 100 White 41750 7/32 5.5 30 White .55 .12 71 - 170 100 41800 1/4 6 50 White .73 .03 90 - 216 15 41850 1/4 6 100 30 White 1.3 .13 90 - 216 42050 8 White 135 - 324 5/16 50 15 1.2 .04 135 - 324 42100 5/16 8 100 30 White 2.4 .13 42250 3/8 9 50 15 White 1.6 .04 192 - 460 42300 3/8 9 100 30 White 3.3 .13 192 - 460 42525 7/16 11 50 15 White 2.6 .04 258 - 620 42526 7/16 11 100 30 White 5.2 .13 258 - 620 42550 1/2 50 2.8 13 15 White .05 323 - 775 42650 1/2 13 100 30 White 5.6 .14 323 - 775 * Other sizes available upon request ** Do not exceed Working Load Limits : See Page 19

Solid braid ropes are constructed of various bundles of fiber interlocked together in a circular braiding pattern.

Nylon is resistant to abrasion, chemicals, and marine organisms, and is among the strongest of rope fibers.

This smooth, round, firm braid holds its shape well under pressure and load. It stays flexible and knots easily even after prolonged use.

An excellent choice for pulleys, blocks, sheaves, and winches or wherever a firm round rope is needed. Solid braid is not as strong as other braids, nor is it spliceable.

Other uses include anchor, mooring and dock lines. Also used as a general utility rope for farm, camping, home, or industrial use. Picture 13

Solid Braid Polyester Rope - Spool

A firm round rope that works extremely	ltem	* Diai	neter	* Len	igth	Item	Lbs.	Cube	** Working Load
well on blocks and pulleys. Its name	#	In	mm	Feet	Meter	Color	Each	Each	Limits (Lbs.)
refers to the special lock-stitch construction of the rope. Solid braid does	19050	1/8	3	1,000	305	White	5	.255	33 - 80
not unravel when cut as much as other	19125	5/32	4	1,000	305	White	7	.58	46 - 110
constructions. This white cord stays flexible and knots easily even after	19150	3/16	5	1,000	305	White	11	.58	68 - 164
prolonged use. Polyester does not have	19200	7/32	5.5	1,000	305	White	14	1.13	79 - 190
the stretch and elasticity of nylon. A	19250	1/4	6	1,000	305	White	18	1.13	108 - 260
favorite for guy lines, sash cords, pulleys, tie-downs and flagpole halyards.	19300	5/16	8	1,000	305	White	30	1.25	146 - 350
* Other sizes available upon request	19350	3/8	9	1,000	305	White	39	1.83	225 - 540
** Do not exceed Working Load Limits - See Page	19400	1/2	13	1,000	305	White	60	2.0	375 - 900

Solid Braid Polypropylene Rope (MFP) - Spool

Picture 13

Picture 18

Picture 24

Item	* Diai	neter	* Ler	ngth	Item	Lbs.	Cube	** Working Load	Solid braid multifilament polypropylene
#	In	mm	Feet	Meter	Color	Each	Each	Limits (Lbs.)	(MFP) has a somewhat velvety appearance and feel. It is constructed of various bundles
19510	1/8	3	1,000	305	White	5	.26	18 - 43	of fiber interlocked together in a circular
19550	3/16	5	1,000	305	White	7.5	.58	52 - 125	braided pattern. The name solid braid refers to the special lock-stitch construction. This
19600	1/4	6	1,000	305	White	12.5	1.13	85 - 204	is a floating rope and is rot proof and
42888	5/16	8	1,000	305	White	19	1.25	124 - 298	unaffected by water, oil, gasoline and most chemicals. Natural white color is standard,
* Other siz	zes availa	ble upon	request		** Do	o not exceed	Working Loa	ad Limits : See Page 19	but other colors are available.

Diamond Braid Nylon Rope - Spool

	Item	* Diai	neter	* Len	igth	Item	Lbs.	Cube	** Working Load
Diamond braid is constructed with	#	In	mm	Feet	Meter	Color	Each	Each	Limits (Lbs.)
strands of fiber braided over and under each other in a circular	20150	1/8	3	1,000	305	White	4	.255	30 - 74
direction. The middle of the rope	20202	5/32	4	1,000	305	White	5.6	.58	47 - 114
has a center core of parallel fibers.	20250	3/16	5	1,000	305	White	7.7	.58	62 - 150
This braid is generally stronger	20300	7/32	5.5	1,000	305	White	11	1.13	83 - 200
than solid braid, but not as strong as twisted or double braid.	20350	1/4	6	1,000	305	White	15	1.13	102 - 245
	20400	5/16	8	1,000	305	White	25	1.25	154 - 370
* Other sizes available upon request	20360	3/8	9	1,000	305	White	38	1.83	221 - 530
** Do not exceed Working Load Limits - See Page	20370	1/2	13	1,000	305	White	61	2.0	392 - 940

Diamond Braid Polyester Rope - Spool

			•						
Item	* Diai	neter	* Ler	ngth	Item	Lbs.	Cube	** Working Load	This rope is constructed with
#	In	mm	Feet	Meter	Color	Each	Each	Limits (Lbs.)	strands of polyester fiber braided
20809	1/8	3	1,000	305	White	4.2	.255	32 - 77	over and under each other in a
20819	5/32	4	1,000	305	White	6	.58	46 - 111	circular direction. Polyester is a
20822	3/16	5	1,000	305	White	8	.58	60 - 144	very strong synthetic with excellent abrasion resistance. Diamond braid
20824	7/32	5.5	1,000	305	White	12	1.13	71 - 171	polyester does not have the stretch
20826	1/4	6	1,000	305	White	15.4	1.13	83 - 198	and elasticity of diamond braid
20799	5/16	8	1,000	305	White	25.7	1.25	120 - 288	nylon.
20800	3/8	9	1,000	305	White	39	1.83	150 - 360	* Other sizes available upon request
22415	1/2	13	1,000	305	White	60	2.0	330 - 792	** Do not exceed Working Load Limits - See Page

Picture 29

Item	* Dia	meter	* Ler	ngth	ltem	Lbs.	Cube	** Working Load	This cord is constructed with 8		
#	In	mm	Feet	Meter	Color	Each	Each	Limits (Lbs.)	strands of multifilament polypro-		
20827	1/8	3	1,000	305	White	3	.26	14 - 33	pylene braided over and under		
20832	5/32	4	1,000	305	White	4.7	.58	21 - 51	each other in a circular direction.		
20835	3/16	5	1,000	305	White	6.5	.58	30 - 73	This construction permits a core		
20838	7/32	5.5	1,000	305	White	8.9	1.13	41 - 97	(inside) fiber to be used for the		
20840	1/4	6	1,000	305	White	11.7	1.13	53 - 126	purpose of adding strength. Multifilament polypropylene has a		
20845	5/16	8	1,000	305	White	18.1	1.23	81 - 194	somewhat velvety appearance		
20850	3/8	9	1,000	305	White	25.9	1.83	96 - 230	and feel.		
* Other size	zes availa	ther sizes available upon request ** Do not exceed Working Load Limits : See Page 19]		

Diamond Braid Polypropylene Rope (MFP) - Spool

Econobraid® Pol

	Item	* Diai	neter	* Ler	ngth	Item	Lbs.	Cube	** Working Load
Econobraid polyester has a low stretch polyester jacket with a polyester/ poly-	#	In	mm	Feet	Meter	Color	Each	Each	Limits (Lbs.)
propylene blend core. This fiber combination has several main advantages:	20500	1/8	3	1,000	305	White	4	.255	18 - 44
he polyester lends a high tensile strength,	20550	5/32	4	1,000	305	White	7.49	.58	31 - 74
veather resistance, and abrasion esistance to the cord, while the	20600	3/16	5	1,000	305	White	9.15	.58	38 - 92
olypropylene adds bulk and ensures its	20650	7/32	5.5	1,000	305	White	14.34	1.13	49 - 118
conomy. Econobraid is also resistant to nold, rot and mildew. Econobraid polyester	20700	1/4	6	1,000	305	White	16.67	1.13	63 - 150
s an all-purpose cord with an unlimited	20750	5/16	8	1,000	305	White	26.10	1.23	95 - 227
mount of commercial applications.	* Other siz	zes availa	ble upon	request		** Do not exceed Working Load Limits : See Page 19			

Standard Cotton Sash Cord with Synthetic Fiber Core - Spool

Picture 5

Item	* Dia	meter	* Ler	ngth	Item	Lbs.	Cube	** Working Load	
#	In	mm	Feet	Meter	Color	Each	Each	Limits (Lbs.)	A firm round lockstitch cotton braid
23150	3/16	5	1,000	305	Natural	8	.58	13 - 32	with a glazed finish. A synthetic fiber core makes this cord twice as
23250	7/32	5.5	1,000	305	Natural	11	1.13	33 - 80	strong as pure cotton. For handling
23350	1/4	6	1,000	305	Natural	15	1.13	41 - 99	quality, cotton is hard to beat. It is
23500	5/16	8	1,000	305	Natural	22	1.23	63 - 150	soft and pliable and easy on the
23650	3/8	9	1,000	305	Natural	32	1.83	88 - 210	hands. Cotton sash cord is an all-
23800	1/2	13	1,000	305	Natural	44	1.83	116 - 280	purpose cord with unlimited applications.
			•	•					upprioutiono.

* Other sizes available upon request

** Do not exceed Working Load Limits : See Page 19

Premium Cotton Sash Cord with Synthetic Fiber Core - Spool

Picture 5 * Diameter ** Working Load Item * Length Item Lbs. Cube This is our premium quality sash cord. Solid braided cotton with a synthetic # Feet Color Each Limits (Lbs.) In mm Meter Each core. Polished for better abrasion 5 22910 3/16 1,000 305 Natural 9 .58 20 - 48 resistance, the tough synthetic core 22912 7/32 5.5 1,000 305 Natural 14 1.13 37 - 88 adds strength and reduces stretch to give you a firm yet flexible grip. For 22914 1/4 6 1,000 305 Natural 17 1.13 63 - 150 handling quality, cotton is hard to beat. 22916 8 1.23 5/16 1,000 305 Natural 29 100 - 240 It is soft and pliable and easy on the 305 39 1.83 hands. Ideal for pulleys, sheaves, light 22918 3/8 9 1,000 Natural 123 - 295 duty tie-downs, halyards and light 22920 1/2 13 1,000 305 Natural 45 1.83 142 - 340 industrial needs. Other sizes available upon request ** Do not exceed Working Load Limits : See Page 19

ltem	* Si	ze	* Ler	igth	Item	Lbs.	Cube	** Working Load	
#	In	#	Feet	Meter	Color	Each	Each	Limits (Lbs.)	Constructed with a tighter locking
24051	3/32	3	3,000	914	White	6	.75	19 - 45	interlacing of nylon yarns. This construction permits core fibers to
24052	7/64	31⁄2	3,000	914	White	9	.75	24 - 59	be used for the purpose of adding
24055	1/8	4	3,000	914	White	12	.75	30 - 74	strength. This old time favorite is
24554	9/64	41⁄2	3,000	914	White	14	.75	39 - 95	specially made for venetian blinds
24061	5/32	5	3,000	914	White	17	1.75	47 - 113	and awnings, but it's great for a
24064	11/64	5½	3,000	914	White	19	1.75	56 - 135	lot more. Use this diamond braided cord for a variety of
24067	3/16	6	3,000	914	White	23	1.75	66 - 158	applications.
* Other si	zes availa	hle unon	request		** D	o not exceed	Working Lo:	ad Limits · See Page 19	

Other sizes available upon request

Do not exceed Working Load Limits : See Page 19

Picture 18

Cotton Venetian Blind and Awning Cord - Spool

	-	* 0		*	-	14	Lha	Quiles	** \\/
	Item	Item * Size		* Ler	igth	Item	Lbs.	Cube	** Working Load
Constructed with a tighter locking	#	In	#	Feet	Meter	Color	Each	Each	Limits (Lbs.)
interlacing of cotton yarns, this	23810	3/32	3	1,500	457	Natural	3.5	.38	5 - 15
construction permits core fibers to be used for the purpose of adding	42960	3/32	3	3,000	914	Natural	7	.75	5 - 15
strength. This old time favorite is	23820	7/64	31⁄2	1,500	457	Natural	4.0	.38	7 - 17
specially made for venetian blinds	23821	7/64	31⁄2	3,000	914	Natural	8	.75	7 - 17
and awnings, but it's great for a	23830	1/8	4	1,500	457	Natural	5.5	.38	8 - 20
lot more. Use this diamond	23850	9/64	41⁄2	1,500	457	Natural	6.5	.38	10 - 24
braided cord for a variety of applications. White, glazed,	23900	5/32	5	1,500	457	Natural	7	.87	11 - 27
polished finish.	23925	11/6	5½	1,500	457	Natural	8.5	.87	13 - 32
	23950	3/16	6	1,500	457	Natural	9	.87	18 - 45
	* Other size	zes availa	ble upon	request		** Do not exceed Working Load Limits : See Page 19			

Cotton Cable Cord (Cotton Seine Twine)

Item	* Size	* Ler	ngth	Case	Item	Lbs.	Cube	** Working Load	
#	#	Feet	Meter	Pack	Color	Each	Each	Limits (Lbs.)	
47250	18	255	78	192	Natural	1/4	.01	3 - 7	
47450	18	510	155	96	Natural	1/2	.03	3 - 7	Made from strong, high quality
47900	18	1,020	311	48	Natural	1	.05	3 - 7	twisted poly cotton yarn. For
47300	21	225	69	192	Natural	1/4	.01	2 - 6	handling quality this twine is
47500	21	450	137	96	Natural	1/2	.03	2 - 6	hard to beat. It is soft and pliable
47550	24	390	119	96	Natural	1/2	.03	4 - 9	and easy on the hands. This
48000	24	780	238	48	Natural	1	.05	4 - 9	twine is used for seine twine,
47600	30	300	91	96	Natural	1/2	.03	5 - 8	chalk, and mason line. Natural
48050	30	600	183	48	Natural	1	.05	5 - 8	unpolished finish holds chalk.
47650	36	255	78	96	Natural	1/2	.03	6 - 14	Other sizes also available.
48100	36	510	155	48	Natural	1	.05	6 - 14	
47700	48	188	57	96	Natural	1/2	.03	7 - 17	
47750	60	140	43	96	Natural	1/2	.03	9 - 22	
48225	72	255	78	48	Natural	1	.05	10 - 25	

Item	* Size	* Ler	ngth	Case	Item	Lbs.	Cube	** Working Load	
#	Ply	Feet	Meter	Pack	Color	Each	Each	Limits (Lbs.)	
48250	4	1,235	377	192	Natural	1⁄4	.01	1 - 2	This soft uppolished natural
48251	4	2,470	753	96	Natural	1/2	.03	1 - 2	This soft, unpolished, natural cotton blend twine is a medium
32401	4	9,878	3,011	25	Natural	2	.10	1 - 2	weight twine that handles well
32400	4	12,348	3,764	20	Natural	21⁄2	.12	1 - 2	and knots easily.
32402	4	24,695	7,527	12	Natural	5	.25	1 - 2	
48301	6	823	251	192	Natural	1⁄4	.01	1 - 3	It is the preferred choice for
48600	6	1,646	502	96	Natural	1/2	.03	1 - 3	general use in tying packages.
32420	6	6,585	2,008	25	Natural	2	.10	1 - 3	Other popular uses include:
32450	6	8,231	2,510	20	Natural	21⁄2	.12	1 - 3	recycling, handyman tasks,
32850	6	16,402	5,000	12	Natural	5	.25	1 - 3	kitchen use, craft projects, and gardening.
48350	8	617	188	192	Natural	1⁄4	.01	2 - 4	gurdennig.
48650	8	1,235	377	96	Natural	1/2	.03	2 - 4	Cotton twine is able to absorb
32520	8	4,939	1,506	25	Natural	2	.10	2 - 4	high amounts of water. It is the
32500	8	6,174	1,883	20	Natural	21⁄2	.12	2 - 4	only fiber known that increases
32900	8	12,348	3,764	12	Natural	5	.25	2 - 4	in strength with more moisture
49048	12	412	126	192	Natural	1⁄4	.01	3 - 6	content.
49049	12	823	251	96	Natural	1/2	.03	3 - 6	The cones are ideal for
32534	12	3,293	1,004	25	Natural	2	.10	3 - 6	automatic tying machines.
32600	12	4,116	1,255	20	Natural	21⁄2	.12	3 - 6	
32950	12	8,232	2,509	12	Natural	5	.25	3 - 6	
34271	16	309	94	192	Natural	1⁄4	.01	3 - 8	
48800	16	617	188	96	Natural	1/2	.03	3 - 8	
32655	16	2,470	753	25	Natural	2	.10	3 - 8	
32650	16	3,087	942	20	Natural	21⁄2	.12	3 - 8	
33000	16	6,174	1,881	12	Natural	5	.25	3 - 8	
48500	24	206	63	192	Natural	1⁄4	.01	5 - 12	
32741	24	412	126	96	Natural	1/2	.03	5 - 12	
32749	24	1,646	502	25	Natural	2	.10	5 - 12	
32750	24	2,058	628	20	Natural	21⁄2	.12	5 - 12	
33100	24	4,116	1,255	12	Natural	5	.25	5 - 12	1

Polished Cotton Twine - Rall

Polished Cotton Twine - Ball Picture 36													
Polished cotton twine is glazed for a	Item	* Size	* Ler	ngth	Case	Item	Lbs.	Cube	** Working Load				
smoother finish and better moisture	#	#	Feet	Meter	Pack	Color	Each	Each	Limits (Lbs.)				
resistance. This twine is run through a gum and pigment polish to give it a	48901	4.5	400	122	54	Natural	1	.05	9 - 22				
gloss. It is made from strong, high	48956	6	320	98	54	Natural	1	.05	6 - 23				
quality, twisted poly cotton yarn. Being a	48921	18	690	210	108	Natural	1/2	.03	3 - 7				
natural fiber, it does not have the strength or durability of synthetic twines.	48925	24	500	152	108	Natural	1/2	.03	4 - 10				
* Other sizes available upon request	48905	60	270	82	108	Natural	1/2	.03	8 - 20				
** Do not exceed Working Load Limits - See Page	32840	60	500	152	54	Natural	1	.05	8 - 20				
								1					

Twisted Nylon Seine Twine (White) - Tube

Item

#

49350

49950

50650

* Size

#

18

18

18

Twisted nylon seine twine, made of continuous filament, is strong and nearly indestructible. Excellent for tying, it resists mildew, rot, abrasion, oil, grease and most chemicals. Also known as masons twine.

* Other sizes available upon request ** Do not exceed Working Load Limits - See Page

Twisted Nylon Seine Twine (Colors) - Tube

Item	* Size	* Ler	ngth	Case	* Item	Pound	Cube	** Working Load	Twisted nylon seine twine, made	
#	#	Feet	Meter	Pack	Color	Each	Each	Limits (Lbs.)	of continuous filament, is strong	
49354	18	275	84	48	Pink	1/4	.01	15 - 36	and nearly indestructible.	
49952	18	550	168	24	Pink	1/2	.03	15 - 36	Excellent for tying, it resists	
50656	18	1,100	335	12	Pink	1	.05	15 - 36	mildew, rot, abrasion, oil, grease and most chemicals. Also known	
49353	18	275	84	48	Yellow	1/4	.01	15 - 36	as masons twine.	
49955	18	550	168	24	Yellow	1/2	.03	15 - 36	* Ask about other colors and sizes.	
50655	18	1,100	335	12	Yellow	1	.05	15 - 36	** Do not exceed Working Load Limits - See Page	

* Length

Meter

84

168

335

Feet

275

550

1,100

Case

Pack

12

24

12

Item

Color

White

White

White

Pound

Each

1/4

1/2

1

Cube

Each

.01

.03

.05

Braided Nylon Seine Twine (White) - Tube

Diai														
	his twine has a smooth braided jacket that esists abrasion and holds chalk extra well.		* Size	* Len	igth	Case	Item	Lbs.	Cube	** Working Load				
Also kno	own as masons twine. Nylon	#	#	Feet	Meter	Pack	Color	Each	Each	Limits (Lbs.)				
	ction lasts longer than cotton and ot, mildew, oil, grease and most	51580	18	275	84	24	White	1/4	.01	13 - 31				
chemica		51590	18	550	168	24	White	1/2	.03	13 - 31				
	sizes available upon request t exceed Working Load Limits - See Page	51599	18	1,100	335	24	White	1	.05	13 - 31				

Braided Nylon Seine Twine (Colors) - Tube

					. ,				
Item	* Size	* Ler	ngth	Case	* Item	Lbs.	Cube	** Working Load	This twine has a smooth braided
#	#	Feet	Meter	Pack	Color	Each	Each	Limits (Lbs.)	jacket that resists abrasion and holds
51583	18	250	76	48	Pink	1/4	.01		chalk extra well. Also known as
49952	18	550	168	24	Pink	1/2	.03	13 - 31	masons twine. Nylon construction lasts longer than cotton and resists
50656	18	1,100	335	12	Pink	1	.05	13 - 31	rot, mildew, oil, grease and most
51584	18	250	76	48	Yellow	1/4	.01		chemicals.
49955	18	550	168	24	Yellow	1/2	.03	13 - 31	* Ask about other colors and sizes.
50655	18	1,100	335	12	Yellow	1	.05	13 - 31	** Do not exceed Working Load Limits - See Page

Sisal Twine Medium - Tube

Sisal fibers are twisted into a smooth,	Item	* Size	* Len	gth	Item	Lbs.	Cube	** Working Load
strong, moisture-resistant twine. It is easy to	#	Ply	Feet	Meter	Color	Each	Each	Limits (Lbs.)
tie and holds knots well. The twine is soft	65044	1	500	152	Natural	1	.03	5 - 13
enough that it won't cut the edges of a	32050	1	3,000	914	Natural	10	.58	5 - 13
backage. Excellent for corrugated boxes, newspapers, hides, lath and lumber. Knot	32100	1	15,000	4572	Natural	50	4.63	5 - 13
strength is approximately 50% of breaking	32140	2	1,470	448	Natural	10	.58	11 - 26
strength. Totally biodegradable.	32200	2	7,350	2,240	Natural	50	4.63	11 - 26
* Other sizes available upon request	32250	3	970	296	Natural	10	.58	16 - 39
** Do not exceed Working Load Limits - See Page	32300	3	4,850	1,478	Natural	50	4.63	16 - 39

Picture 38 ** Working Load

Limits (Lbs.)

15 - 36

15 - 36

15 - 36

Picture 38

Picture 38

Picture 38

Picture 28

Sisal Binder Twine - Tube

Item	* Size	* Length	Case	ltem	Lbs.	Weight	Cube		A twine made of the natural fiber sisal used
#	Ply	Feet	Pack	Color	Each	Per Bale	Each	Limits (Lbs.)	for binding and other utility purposes.
35310	1	2,500	10-5lb. tubes	Natural	5	50 lb.	1.8	9 - 22	* Other sizes available upon request ** Do not exceed Working Load Limits - See Page 19

Picture 28

Picture 41

Picture 6

Sisal Baler Twine

A single ply twine made from sisal that	ltem	* Feet	Feet	Tubes	ltem	Knot	Weight	Cube	** Working Load
is used by farmers for tying bales of	#	Per Ctn.	Per Lb.	Per Ctn.	Color	Strength	Per Carton	Each	Limits (Lbs.)
hay.	35450	7,200	185	2	Natural	160 lb.	40 lb.	2.75	35 - 85
* Other sizes available upon request	35400	9,000	225	2	Natural	130 lb.	40 lb.	2.75	29 - 70
** Do not exceed Working Load Limits - See Page	35350	10,000	255	2	Natural	125 lb.	40 lb.	2.75	27 - 65

Polypropylene Baler Twine

Item	* Feet	Feet	Tubes	ltem	Knot	Weight	Cube	** Working Load	A single ply twine made of
#	Per Ctn.	Per Lb.	Per Ctn.	Color	Strength	Per Carton	Each	Limits (Lbs.)	polypropylene that is used by farmers
35552	7,200	425	2	Black	170 lb.	17.0	2.75		for tying bales of hay. This twine is UV
35504	9,000	550	2	Orange	130 lb.	19.5	2.75	45 - 110	treated, rot and mildew resistant and
* Other s	ther sizes available upon request ** Do not exceed Working Load Limits : See Page 19								biologically harmless to livestock.

Polypropylene Tying Twine - Tube

	1 4 5 0								
Pliable but firm for easy tying and	Item	Item	ltem	* Lei	ngth	ltem	Lbs.	Cube	** Working Load
handling; this twine has a smooth clean	#	Ply	* Size	Feet	Meter	Color	Each	Each	Limits (Lbs.)
surface that is kind to hands. The twine	33450	1	350	3,500	1,067	White	10	.67	27 - 65
has high tensile and knotting strength	33400	1	450	4,500	1,372	White	10	.67	22 - 52
with exceptional holding power. It resists rot, mildew, and insects. The twine has	33350	1	550	5,500	1,676	White	10	.67	18 - 42
excellent uniformity with minimum	33300	1	650	6,500	1,981	White	10	.67	15 - 36
stretch. It has no lubricant, stain, or gum	33250	1	850	8,500	2,591	White	10	.67	11 - 27
coating treatment.	33200	1	1,050	10,500	3,200	White	10	.67	9 - 22
Also used to pull rope through conduit;	33550	2	550	2,722	830	White	10	.67	33 - 80
this lightweight fibrillated twine resists	33310	2	650	3,218	981	White	10	.67	29 - 68
tangling when being dispensed. Although	33500	2	850	4,208	1,283	White	10	.67	21 - 51
this twine is not for pulling wire or cable, it is a good choice for use with	33202	2	1,050	5,198	1,584	White	10	.67	17 - 42
power fishing systems. Available in a	33650	3	550	1,815	553	White	10	.67	50 - 120
reusable plastic bucket.	33315	3	650	2,144	653	White	10	.67	43 - 103
* Other sizes susilable upon assured	33600	3	850	2,805	855	White	10	.67	32 - 77
* Other sizes available upon request ** Do not exceed Working Load Limits - See Page	33204	3	1,050	3,465	1,056	White	10	.67	26 - 63

California Truck Rope - Mini Coils

Item	* Diai	neter	* Ler	igth	Item	Lbs.	Cube	** Working Load	This rope meets California state trucking codes. It has all the qualities of
#	In	mm	Feet	Meter	Color	Each	Each	Limits (Lbs.)	polypropylene, plus ultraviolet inhibitors
37555	1/4	6	50	15	Black/Orange Tracer	.6	.039	94 - 225	for longer life. Good abrasion resistance and high strength make it excellent for tie
37565	1/4	6	100	30	Black/Orange Tracer	1.2	.079	94 - 225	-downs. It is also unaffected by water and
35151	3/8	9	50	15	Black/Orange Tracer	1.4	.069	203 - 486	able to float. Color is black with a bright orange
37575	3/8	9	100	30	Black/Orange Tracer	2.8	.138	203 - 486	surface marker.
35153	1/2	13	50	15	Black/Orange Tracer	2.3	.127	315 - 756	* Other sizes available upon request
35154	1/2	13	100	30	Black/Orange Tracer	4.6	.255	315 - 756	** Do not exceed Working Load Limits - See Page 19

13 AAmstrand Ropes & Twines, Inc. Manteno, IL. 60950 1-800-338-0557 Fax: 1-815-468-2117 E-Mail: sales@aamstrand.com Web Site: www.aamstrand.com

3 Strand Twisted Polypropylene - Mini Coils

This premium general purpose rope is lightweight, strong and used extensively for most rope requirements. This synthetic rope is easier to handle than natural fiber rope. It floats, is rot proof, unaffected by water, oil, gasoline, and most chemicals. The lightest rope we offer; it is nearly twice as strong as manila. This monofilament fiber polypropylene rope is spliceable and very smooth surfaced. Also known as laid rope. It is the most common rope construction for general purpose use. Although an ultraviolet (UV) inhibitor is added during the extrusion process; this rope loses strength depending on the amount of exposure to ultraviolet radiation.

ltem	* Diar	neter	* Lei	ngth	ltem	Lbs.	Cube	** Working Load
#	In	mm	Feet	Meter	Color	Each	Each	Limits (Lbs.)
19133	1/4	6	50	15	Yellow	.6	.039	94 - 225
76463	1/4	6	100	30	Yellow	1.2	.079	94 - 225
19136	3/8	9	50	15	Yellow	1.4	.069	203 - 486
76464	3/8	9	100	30	Yellow	2.8	.138	203 - 486
19138	1/2	13	50	15	Yellow	2.3	.127	315 - 756
36540	1/2	13	100	30	Yellow	4.6	.255	315 - 756
				lable in othe				
* Other si	zes availa	able upon	request		** Do not exceed	l Working Lo	ad Limits :	See Page 19

3 Strand Twisted Nylon - Mini Coils

			-							
ltem	* Dia	meter	* Ler	ngth	ltem	Lbs.	Cube	** Working Load	The first synthetic fiber rope manufactured, nylo	
#	In	mm	Feet	Meter	Color	Each	Each	Limits (Lbs.)	lasts as much as 10 times longer than manila rope and 5 times longer than polypropylene rope.	
65032	1/4	6	50	15	White	.75	.039	124 - 297	This high strength resilient nylon rope has the	
65033	1/4	6	100	30	White	1.5	.079	124 - 297	ability to absorb sudden shock; as well as excellent flex and superb resistance to abrasion,	
19129	3/8	9	50	15	White	1.75	.069	270 - 648	chemicals, and marine organisms. Unaffected by	
65034	3/8	9	100	30	White	3.5	.138	270 - 648	mildew and rot it can be stored when wet. Sou of the many uses include marine dock and an	
19131	1/2	13	50	15	White	3.25	.127	473 - 1,134	lines, in shipping and industrial work, vehicle tow	
38300	1/2	13	100	30	White	6.5	.253	473 - 1,134	rope, tie-downs, farm and livestock usage. This rope is easy to splice and is very common for	
* Other sizes available upon request				** Do	not exceed	Working Loa	ad Limits : See Page 19	general purpose use.		

3 Strand Twisted Manila - Mini Coils

This premium grade, biodegradable, natural fiber rope provides good knot holding ability. Its natural texture provides a firm grip even when oiled. Manila has very low stretch compared to synthetic ropes and possesses excellent rendering gualities. With good resistance to internal and external wear, manila provides many uses for industrial, heavy marine, construction, roofing, lasso and lunging ropes. It is an excellent general use rope for home and farm, gymnasium climbing ropes and ornamental purposes.

Item	* Dia	meter	* Ler	ngth	Item	Lbs.	Cube	** Working Load	
· #	In	mm	Feet	Meter	Color	Each	Each	Limits (Lbs.)	
19140	1/4	6	50	15	Natural	1	.039	45 - 108	
19141	1/4	6	100	30	Natural	2	.079	45 - 108	
19142	3/8	9	50	15	Natural	2.05	.069	101 - 243	
19143	3/8	9	100	30	Natural	4.1	.138	101 - 243	
19144	1/2	13	50	15	Natural	3.75	.127	199 - 477	
39000	1/2	13	100	30	Natural	7.5	.255	199 - 477	
* Other siz	zes availa	able upon	request		** Do	not exceed	Working Loa	d Limits : See Page 19	

3 Strand Twisted Sisal - Mini Coils

Item * Diameter * Length Item Lbs. Cube ** Working Load This low cost natural fiber rope has a rough texture which provides a firm grip and # In mm Feet Meter Color Each Each Limits (Lbs.) holds knots well. Fair to good surface and 39130 1/4 6 50 15 Natural 1 .039 32 - 77 internal abrasion resistance makes sisal a good choice for general purpose jobs 39150 1/4 6 100 30 Natural 2 .079 32 - 77 where moderate strength is required. It is 39300 3/8 9 50 15 Natural 2 .069 72 - 173 lighter in color, softer, and more pliable than manila. Sisal rope is great for home, 4 39350 3/8 9 100 30 Natural .138 72 - 173 farm and utility use. It is also useful for 39400 1/2 13 50 15 Natural 3.8 .127 142 - 340 zoological barriers, ornamental purposes, nursery supply, tie-down and tent lines. 39450 1/2 13 100 30 Natural 7.6 .255 142 - 340 Sisal is a natural fiber that deteriorates rapidly when exposed to weather. ** Do not exceed Working Load Limits : See Page 19 Other sizes available upon request

Picture 12

Picture 1

Picture 4

Picture 9

Derby Rope - Spools

Derby is a special solid braid line manufactured with bright multifilament polypropylene yarn. The color is mixed into the fiber as it is extruded, not dyed after production. Widely used for horse halters and leads, and as decorative barrier rope in theaters, banks, or anywhere crowd control is needed.

Item

* Diameter

Color Each Limits (Lbs.) In mm Feet Meter Each 32215 3/8 9 500 152 Blue 14 .90 150 - 360 32233 1/2 300 12.4 .50 195 - 466 13 91 Blue 32255 5/8 16 200 61 Blue 15.2 1.7 277 - 664 Stock Colors = Solids: Red, Green, Blue, Black - other colors are available.

Item

Lbs.

Cube

Other sizes available upon request ** Do not exceed Working Load Limits - See Page

Stripes: Red/White, Green/White, Blue/White, Black/White

Kernmantle Picture 30 * Diameter * Length Cube ** Working Load Item Item Lbs. A kernmantle construction utilizing a poly-# In mm Feet Meter Color Each Each Limits (Lbs.) ester cover for the best abrasion resistance and durability, braided over an inner nylon 21430 5/16 5 600 183 White 23 .58 350 - 840 core. Uses include high angle rescue, 21435 3/8 9 600 183 White 28 .83 475 - 1,140 confined space rescue, repelling, caving, window cleaning and safety lines. These 21441 7/16 11 600 183 White 38 1.53 625 - 1,500 prices reflect the color white; although 13 600 183 White 43 1.53 21446 1/2 833 - 2,000 black, orange, red, and blue are available at a 15% upcharge. 21448 5/8 16 600 183 White 62 2.04 1,083 - 2,600 Ropes are certified to 1983 N.F.P.A.

* Other sizes available upon request

** Do not exceed Working Load Limits : See Page 19

* Length

Picture 33

Picture 26

Picture 13

** Working Load

Shock Cord (Stretch Cord) - Spool

· · · · · · · · · · · · · · · · · · ·	<u> </u>								
Shock cord is an elastic cord used for	Item	* Diar	neter	* Ler	igth	Item	Lbs.	Cube	** Working Load
e-down purposes, snubbing gear, tc. Made of an elastic rubber core	#	In	mm	Feet	Meter	Color	Each	Each	Limits (Lbs.)
with a braided synthetic fiber jacket.	21233	1/8	3	1,000	305	White/Black Tracer	8	.255	8 - 20
Available in many colors. White and black are standard.	21206	3/16	5	1,000	305	White/Black Tracer	12	.58	17 - 40
WARNING: All products are subject to	21251	1/4	6	1,000	305	White/Black Tracer	21	1.13	25 - 60
failure when exposed to extremely	21300	5/16	8	500	152	White/Black Tracer	17	.58	29 - 70
high stress or incorrect usage.	21346	3/8	9	300	91	White/Black Tracer	18	.42	33 - 80
AAmstrand Ropes and Twines Inc. is not responsible for serious personal	21380	1/2	13	150	46	White/Black Tracer	15	.38	38 - 90
injury or property damage.	* Other siz	zes availa	ble upon	request		** Do not	exceed Wo	rking Loa	d Limits : See Page 19

Cargo Net - (Shock Cord Netting)

-		-		-									
ltem	* Dia	* Si	ze	No. of	ltem	Lbs.	Cube	** Working Load	Keep tarps and bulky loads under control.				
#	In	Width	Length	Hooks	Color	Each	Each	Limits (Lbs.)	This polypropylene covered rubber netting stretches and contracts for constant tension				
21417	1/4	25"	32"	16	Multi	1	.25	25 - 60	on your valuable cargo. Great for 1/4 and				
21415	1/4	40"	50"	16	Multi	3	.75	25 - 60	1/2 ton pickup trucks and trailers. Netting				
21413	1/4	72"	96"	32	Multi	5	1	25 - 60	has break-resistant plastic hooks, so it's easy to attach. Cord diameter is 1/4".				
* Other si	zes availa	able upon re	equest		** D	o not exceed	Working Loa	ad Limits : See Page 19	Multicolored.				

Paraline - Spool

Paraline is made with a 100% nylon outer sleeve which covers a parallel layered core. Paraline has a soft feel makes it one of our top sellers. Also known as parachute cord.

* Other sizes available upon request ** Do not exceed Working Load Limits - See Page

Item	Item	* Length		Item	Lbs.	Cube	** Working Load		
#	*Size	Feet	Meter	Color	Each	Each	Limits (Lbs.)		
20070	650	1,000	305	Black	4	.60	25 - 60		
20072	650	1,000	305	Pink	4	.60	25 - 60		
20074	650	1,000	305	Turquoise	4	.60	25 - 60		
20075	650	1,000	305	White	4	.60	25 - 60		
20080	650	1,000	305	Neon Orange	4	.60	25 - 60		
20085	650	1,000 305		Neon Yellow	4	.60	25 - 60		

Polypropylene	Webbing	(Lightweight) - Roll
---------------	---------	----------------------

Item	* Diar	neter	* Ler	igth	Item	Lbs.	Cube	** Working Load	
#	In	mm	Yards	Meter	Color	Each	Each	Limits (Lbs.)	Polypropylene webbing is a strong,
29992	1/2	13	100	91	Black	1.4	.10	25 - 60	narrow, closely woven tape designed for bearing weight and is
30022	5/8	16	100	91	Black	1.7	.20	31 - 75	used for straps, harnesses, or
30023	3/4	19	100	91	Black	2.05	.20	38 - 90	upholstery. This webbing floats.
30025	1	24	100	91	Black	2.80	.20	50 - 120	
30034	1-1/2	37	100	91	Black	3.9	.28	63 - 150	Stock numbers reflect the color black; although a wide variety of
30029	2	48	100	91	Black	5.6	.38	100 - 240	colors are available.
30030	3	72	100	91	Black	8.2	.56	150 - 360	
* Other co	olors and	sizes ava	ilable upon	request	** Do	o not exceed	Working Loa	ad Limits : See Page 19	

Polypropylene Webbing (Heavyweight) - Roll

narrow, closely woven tape

colors are available.

AAmstrand Ropes & Twines, Inc.

Picture 33 Item * Diameter * Length Lbs. Cube ** Working Load Item Polypropylene webbing is a strong, # In mm Yards Meter Color Each Limits (Lbs.) Each 29994 1/2 41 - 98 13 100 91 Black 2.2 .10 designed for bearing weight and is 51 - 122 29996 5/8 16 100 91 Black 2.6 .20 used for straps, harnesses, or 29997 3/4 100 Black 3.3 .20 77 - 184 upholstery. This webbing floats. 19 91 82 - 196 30005 1 24 100 91 Black 4.4 .20 Stock numbers reflect the color 123 - 294 30014 1-1/2 Black .28 37 100 91 5.6 black; although a wide variety of 30006 2 163 - 392 48 100 91 Black 7.3 .38 30012 3 72 100 91 Black 9.0 .56 246 - 589 * Other colors and sizes available upon request ** Do not exceed Working Load Limits : See Page 19

Polyester Wire Center Cord - Spool

									-
ltem	* Dia	meter	* Ler	ngth	Item	Lbs.	Cube	** Working Load	Manufacturing with 100% polyester
#	In	mm	Feet	Meter	Color	Each	Each	Limits (Lbs.)	provides a tight construction with a firm feel. With other types of wire center cord
43776	1/4	6	1,000	305	White	24	.49	83 - 200	the wire can easily be separated from its
43778	5/16	8	500	152	White	14	.33	83 - 200	jacket. Not with ours; the jacket cinches tightly around the wire core. Other
43777	5/16	8	1,000	305	White	27	1.03	83 - 200	advantages include: superior abrasion
43782	3/8	9	500	152	White	20	.75	83 - 200	resistance, weather and UV resistance, resistance to chemicals, mold, mildew,
43780	3/8	9	1,000	305	White	38	1.42	83 - 200	and rot. Uses include flagpole halyards,
* Other si	zes availa	able upon	request	1 1	** D	o not exceed	Working Loa	ad Limits : See Page 19	slings, hoisting and rigging.

Solid Braid Nylon Wire Center Cord - Spool

Manteno, IL. 60950 1-800-338-0557

* Diameter * Length Item Item Lbs. Cube ** Working Load Manufactured with bundles of # Feet Limits (Lbs.) In mm Meter Color Each Each 100% nylon interlocked 18909 1/4 1,000 305 White 6 31 1.13 together and braided over 18920 5/16 8 1,000 305 White 40 1.25 3/32" aircraft cable in a 18930 3/8 9 500 152 White 25 1.0 circular pattern. 18940 305 White 1.83 3/8 9 1,000 50 ** Do not exceed Working Load Limits : See Page 19 Other sizes available upon request

Fax: 1-815-468-2117 E-Mail: sales@aamstrand.com Web Site: www.aamstrand.com

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Picture 33

Picture 20

Picture 7

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ltem	* Size	* Ler	ngth	Case	lter	m	Lbs.	Cube	** Wor				% filament nylon is
#	#	Feet	Meter	Pack	Col	or	Each	Each	Limi				nearly indestructibl
50495	6	3,750	1,143	12	Whi	ite	1	.037	4				ists mildew, rot, d most chemicals.
50500	9	2,200	671	12	Whi	ite	1	.037	7				for the ability to ad
50550	12	1,750	533	12	Whi	ite	1	.037	ç				ound to payout fast
50650	18	1,100	335	12	Whi	ite	1	.037	1	nnn	without tangl ball.	es. Regula	r outside dispensin
Ask abo	out other o	olors and	sizes.	1		** Do n	ot exceed \	Working Loa	d Limits :		Fax or email	for pricing	
Naxe	ed Po	lyeste	ər Twi	ne - 1	Гube								Picture 3
lanufac	ctured spe	ecifically f	or tying tel	e-	Item	* Size	* Lei	ngth	Case	Item	Lbs.	Cube	** Working Lo
hone c	able form	s, binding	and lacin	g.	#	Ply	Feet	Meter	Pack	Color	Each	Each	Limits (Lbs.)
			mall cable.	-	51725	4	1,260	384	24	White	1/2	.021	5 - 11
Other size Do not e	zes availab exceed Wor	le upon req king Load I	uest Limits - See I	Page 19	51726	9	534	163	24	White	1/2	.021	10 - 23
Vaxe	ed Lir	nen El	lectric	al Co	ord - T	Tube							Picture 3
Item	* Size	* Ler	ngth	Case	Iter	m	Lbs.	Cube	** Wo	rking Load	Used in the	electrical a	nd electronic
#	Ply	Feet	Meter	Pack	Col	or	Each	Each	Lim	its (Lbs.)			r wrapping and tyi
1750	12	900	274	24	Natu	Iral	1	.037		6 - 14			ewaxed 100% pure
									-	-			n tensile strength a axed finish is milde
1752	8	1,350	411	24	Natu	-	1	.037		4 - 10	resistant. Sold in 1-Lb tubes.		
1754	6	1,800	549	24	Natu	ıral	1	.037		3 - 6			NUL T 7/0
Conc his poly spool f	duit F yester twi for fast pa	ne is spe	ne - S cially wour yester's sli	nd on	Item #	** Do r * Size #	not exceed * Lei Feet		ad Limits Case Pack	: See Page 19 Item Color	Lbs.	Cube	_
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Item	* Dia	neter	* Ler	igth	Item	Lbs.	Cube	** Working Load	This strong synthetic fiber is low stretch
#	In	mm	Feet	Meter	Color	Each	Each	Limits (Lbs.)	and is resistant to ultraviolet deterioration.
12668	3/8	9	100	30	White	4.39	.126	242 - 580	It is rot and mildew resistant giving it great weather resistance abilities. Low water
12669	3/8	9	300	91	White	13.09	.38	242 - 580	absorbency means minimal strength loss
12670	3/8	9	600	183	White	26	.83	242 - 580	when wet. Used in low force cable pullers.
12671	3/8	9	1,200	366	White	52	1.66	242 - 580	Select a rope with an average breaking
12672	1/2	13	300	91	White	23	.80	424 - 1,017	strength at least four times the rated capacity of your puller (rope safety factor).
12673	1/2	13	600	183	White	46	1.53	424 - 1,017	A safety factor of 4:1 minimum or greater
12674	1/2	13	1,200	366	White	92	3.06	424 - 1,017	than 4:1 is REQUIRED for pulling inside o raceways with a minimum of rope length
12675	5/8	16	300	91	White	36	1.0	652 - 1,565	exposed. Higher safety factors are
12676	5/8	16	600	183	White	72	2.04	652 - 1,565	recommended if the pulling rope is exposed! Spliced eyes on both ends.
12677	5/8	16	1,200	366	White	144	4.08	652 - 1,565	
12678	3/4	19	300	91	White	52	1.52	933 - 2,240	
12679	3/4	19	600	183	White	103	2.60	933 - 2,240	ROPE ROPE AVERAGE SAFETY= BREAKING STRENGTH
12680	3/4	19	1,200	366	White	207	6.06	933 - 2,240	FACTOR MAXIMUM PULL FORCE DEVELOPED BY YOUR CABLE

Double Braid Polyester Pulling Rope - Spool

		0	•	•						
	ded inner core with an extra braided outer et for added strength and less stretch.		* Dia	meter	* Ler	ngth	Item	Lbs.	Cube	** Working Load
Special doubl	le braided construction produces	#	In	mm	Feet	Meter	Color	Each	Each	Limits (Lbs.)
	strong construction greatly asion . Excellent for pulling lines	22630	9/16	14	300	91	White	30.3	1.08	896 - 2,150
and stringing	lines. Select a rope with an	22631	9/16	14	600	183	White	60.6	1.99	896 - 2,150
	king strength at least four times acity of your puller (rope safety	22632	9/16	14	1,200	366	White	121.2	4.4	896 - 2,150
,	ety factor of 4:1 minimum or 4:1 is REQUIRED for pulling	22633	3/4	19	300	91	White	53.7	1.5	1,450 - 3,480
inside of race	ways with a minimum of rope	22634	3/4	19	600	183	White	107.4	3.0	1,450 - 3,480
	ed. Higher safety factors are difference of the	22635	3/4	19	1,200	366	White	214.9	6.9	1,450 - 3,480
	on both ends.	22636	7/8	22	300	91	White	73.2	2.9	2,000 - 4,800
ROPE	ROPE AVERAGE BREAKING STRENGTH	22637	7/8	22	600	183	White	146.4	5.5	2,000 - 4,800
SAFETY= FACTOR	MAXIMUM PULL FORCE	22638	7/8	22	1,200	366	White	292.8	11.6	2,000 - 4,800
	DEVELOPED BY YOUR CABLE PULLER	* Other siz	zes availa	able upon	request		** Do	o not exceed	Working Loa	ad Limits : See Page 19

Polypropylene Pull Line - Bucket

Poly	propy	ylene	Pull L	_ine - Βι	ucket				Picture 37
Item	Item	* Len	igth	Item	ltem	Lbs.	Cube	** Working Load	Polypropylene provides high strength and is
#	Size	Feet	Meter	Package	Color	Each	Each	Limits (Lbs.)	lightweight. This synthetic material provides low elasticity and good electrical resistance.
52315	650	6,500	1,981	Bucket	Blue	10	.67	18 - 42	Used to pull rope through conduit, this
52316	650	6,500	1,981	Carton	Blue	10	.67	18 - 42	monofilament blue spiral wrap twine resists tangling when being dispensed. Although
52317	520	5,200	1,585	Bucket	Blue	10	.67	20 - 44	this twine is not for pulling wire or cable, its
52318	520	5,200	1,585	Carton	Blue	10	.67	20 - 44	rot and mildew resistance make it a good choice for use with power fishing systems.
52319	220	2,200	671	Bucket	Blue	10	.67	40 - 96	Available in a reusable plastic bucket with handle and center pull for easy dispensing.
52320	220	2,200	671	Carton	Blue	10	.67	40 - 96	Guaranteed break strength of 210 Lbs.
* Other si	zes availa	able upon i	request	· ·	** Do	not exceed V	orking Loa	ad Limits : See Page 19	Guaranieeu break sirengin of 210 Ebs.

Picture 25

ROPE CHARACTERISTICS Working Load Limits

The working load of a rope is determined by dividing the minimum breaking strength by the design factor. Design factors range from 5 to 12 for non-critical applications.

Because of the wide range of rope use, rope conditions, exposure to the several factors affecting rope behavior, and the degree of risk to life and property involved, it is not realistic to make standard recommendations as to working loads. However, to provide guidelines, a range of working loads are provided for rope in good condition with appropriate splices, in non-critical applications and under normal service conditions. Normal service is generally considered to be use under static or very modest dynamic load conditions.

Working loads at the high end of the suggested range should only be selected with expert knowledge of conditions and professional estimate of risk, based on the Critical Conditions of Use listed below.

Working loads at the low end of the range or lower should be used when the Critical Conditions of Use below apply:

CRITICAL CONDITIONS OF USE

- 1. Small ropes are used because they can be more severely damaged by cutting, abrasion and sunlight.
- 2. Loads are not accurately known.
- 3. Operators are poorly trained.

- 4. Operation/use procedures are not well defined and/or controlled.
- 5. Inspection is infrequent.
- 6. Abrasion, cutting, dirt are present.
- 7. Shock loads or extreme dynamic loadings are likely.
- 8. High temperatures are present.
- 9. Chemicals are present.
- 10. Ropes are kept in service indefinitely.
- 11. Tensions on the rope are maintained continuously for long periods.
- 12. Rope can be subject to sharp bends or is used over pulleys or surfaces with too small a radius.
- 13. If knots are used, strength is reduced by up to 50%.
- 14. Death, injury or loss of valuable property may result from failure.

For critical applications a design factor greater than 12 may be necessary. Users must determine the design factor as they are the only ones who can assess service conditions and establish operating procedures. The load applied to the rope must not exceed the working load. If uncertain, contact the rope manufacturer or a qualified engineering consultant for assistance.

IN ALL CASES WHERE ANY SUCH CONDITIONS ARE PRESENT, OR THERE IS ANY QUESTION ABOUT THE LOADS INVOLVED OR THE RISKS OF USE, THE WORKING LOAD SHOULD BE SUBSTANTIALLY REDUCED AND THE ROPE INSPECTED FREQUENTLY.

HOW TO SELECT THE RIGHT CORD AND ROPE MATERIALS

		Manila	Nylon	Polyester	Polypropylene	Spectra
	Strength	Fair	Excellent	Excellent	Very Good	Excellent
Montring	Shock Load	Poor	Excellent	Good	Very Good	Fair Fair
Working	Surface Abrasion	Good	Very Good	Excellent	Fair	
Characteristics	Elasticity	Fair	Excellent	Good	Good	Fair
	Floats	No	Νο	Νο	Yes	Νο
	Rot & Mildew	Poor	Excellent	Excellent	Excellent	Excellent
Resistance to	Sunlight	Good	Good	Excellent	Poor	Excellent
the following	Oil & Gas	Fair	Excellent	Excellent	Very Good	Very Good
Conditions	Acids	Poor	Poor	Good	Good	Good
	Alkalides	Poor	Very good	Good	Excellent	Good

SERVICE LIFE FACTORS

SERVICE LIFE FACTORS						
	MANILA	SISAL	NYLON	POLYESTER	POLYPROPYLENE	POLYXTRA
Service Life Factor Manila = 1	1	.8	4 - 5	3 - 5	2 - 3	2 - 4
Cost per Pound Manila = 100	100	55	187	178	102	153
Cost per Foot Manila = 100	100	55	179	201	68	126
Cost per Foot with Service Life Factor Manila = 100	100	68	51	50	27	42
Cost per Foot with Working Strength Factor Manila = 100	100	69	113	163	52	117
Cost per Foot with Both Working Strength and Service Life Factors Manila = 100	100	87	32	40	21	39

When making your selection, be sure to apply sound engineering practices.