

Tubular-Rollers, LLC

- ✓ Before moving the tubular, first remove any pipe chocks or debris in the path that the tubulars will travel.

Caution – Never climb onto the tubulars or pipe rack.

- ✓ Once the Tubular Roller is correctly inserted, the tubular is ready to move.
- ✓ Directly face the Tubular Roller and place both hands on the designated locations on the Tubular Roller shaft.

Caution – Always move tubulars from the side of the catwalk...never in front of or behind the catwalk and tubulars.

- ✓ Ensure that your travel path is clear and that you have good foot traction.
- ✓ Push against the Tubular Roller until the tubular begins to roll forward.
- ✓ Continue holding onto the Tubular Roller to control the speed of the tubular throughout the moving process.
- ✓ Bring the tubular to a complete stop at the appropriate location.

Caution:

**Never move more than one tubular at a time by removing the Tubular Roller from the tubular while it is still rolling.
Never stand between two joints when moving tubulars.
Never use the Tubular Roller to pull tubulars toward you.**

- ✓ Once the tubular and Tubular Roller come to a complete stop, remove the Tubular Roller by grabbing the batwing with one hand and holding the shaft with the other.
- ✓ If there are shorter tubulars on the pipe rack, it will be necessary to reach with the Tubular Roller to insert it into the tubular. Once it is inserted properly, push the tubular by placing one hand on the Tubular Roller and the other hand on a longer tubular to get leverage.

Caution – Never climb onto the tubulars or pipe rack.

- ✓ When it is necessary to drop tubulars from an upper level to the catwalk, move the tubular with the Tubular Roller slowly to the drop-off edge. While the tubular is slowly rolling to the edge, let go of the Tubular Roller and step clear. With the Tubular Roller still inside the tubular, let them drop to the catwalk and come to a complete stop before approaching.

Caution – Never hold onto the Tubular Roller while the tubular drops.

- ✓ Prior to moving tubulars with the Tubular Roller, review the provided Tubular Roller Job Safety Analysis (JSA). If it's your first time to use the Tubular Roller, it is highly recommended that someone with experience using the Tubular Roller demonstrate its' use.
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- ✓ Thank you for your time in reviewing this Tubular Roller training video and may you return home safely...day in and day out!