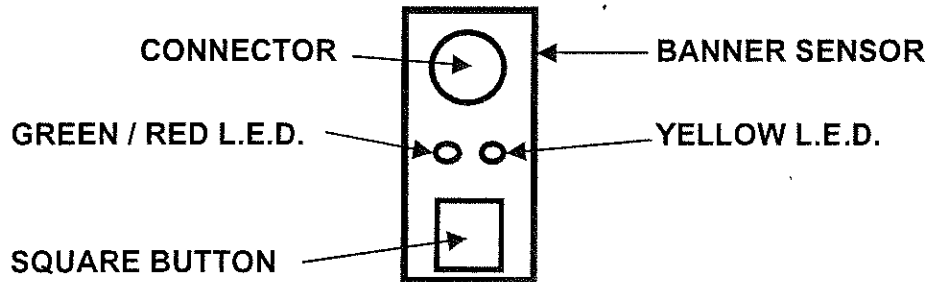


PEEL PLATE TAB / LABEL SENSOR TEACH PROCEDURE

SET-UP FOR DARK ON OPERATION

NOTE: THE SENSOR ON KR535 HEAD HAS BEEN SETUP AND TAUGHT PROPERLY FROM THE FACTORY. THE TEACH PROCEDURE SHOULD NOT BE NECESSARY UNLESS THE SENSOR IS REPLACED OR A MULTI COLOR LABEL IS BEING USED.



FIRST STEP

Enter the teach mode by pressing the square button until the green L.E.D. turns red.

WHITE TAB

Place the white tab/label under the red peel plate image until yellow L.E.D. is on.

FIRST TEACH

Momentarily click square button. Yellow light should go off. Red light is still on.

SECOND TEACH

Move the red image to gap between white tabs. Momentarily click square button. Red light goes to green. Teach complete.

CLEAR TAB W/BLACK LINE

Place the black line under the red peel plate image until yellow L.E.D. is on.

FIRST TEACH

Momentarily click square button. Yellow light should go off. Red light is still on.

SECOND TEACH

Move the red image to the clear tabs. Momentarily click square button. Red light goes to green. Teach complete.

LABELS MULTI-COLOR

Move the red image to the lightest color on the label. The yellow L.E.D. is on.

FIRST TEACH

Momentarily click square button. Yellow light should go off. Red light is still on.

SECOND TEACH

Move the red image to gap between labels. Momentarily click square button. Red light goes to green. Teach complete.