

Roofing Week in Chicago

January 20-22, 2021



<u>Technical and code issues – Now and the future</u>



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LAFARGEHOLCIM TO ACQUIRE FIRESTONE BUILDING PRODUCTS FROM BRIDGESTONE AMERICAS

- Acquiring industry leader in commercial roofing and building envelope solutions to position it for continued growth
- A milestone in the transformation of LafargeHolcim to become the global leader in innovative and sustainable building materials and solutions
- $\bullet \ {\it Strengthening Lafarge Holcim's \ biggest \ market, the \ US, with \ annual \ sales \ to \ exceed \ USD \ 6bn }$
- Plans to expand in Europe and Latin America to become the global leader in flat roofing systems
- Sale to enable Bridgestone to strengthen investments in company's tire business and fast-growing mobility solutions business

NASHVILLE, TN (January 7, 2021) - LafargeHolcim has signed an agreement to acquire Firestone Building Products (FSBP), a leader in commercial roofing and building envelope solutions based in the United States (US), with 2020 (est.) net sales of USD 1.8 billion and EBITDA of USD 270 million. This acquisition is a milestone in LafargeHolcim's transformation to become the global leader in innovative and sustainable building solutions.

This transaction is valued at USD 3.4 billion, to be financed with cash and debt while maintaining net debt below 2x. Synergies of USD 110 million per year are expected on a run-rate basis within two years of closing, which is expected in the second quarter. The acquisition is earnings per share (EPS) accretive from the first year.

Jan Jenisch, LafargeHolcim CEO: "I am excited to be entering the highly attractive roofing business. With Firestone Building Products we are strengthening our biggest market, the US, while also building a global growth and innovation platform for the company. Today's milestone is a strategic leap on our journey to become the global leader in innovative and sustainable building solutions, to build a world that works for people and the planet. I have great respect for the high-caliber leadership and expertise of the Firestone Building Products' team and look forward to welcoming them into the LafargeHolcim family."

Paolo Ferrari, Bridgestone Americas President, CEO & COO: "This transaction will create new growth opportunities for Firestone Building Products and allow Bridgestone to focus its resources to further invest in the company's tire business and rapidly growing mobility solutions business. Like Bridgestone, LafargeHolcim is a global company with a strong financial position and thriving culture. We know they will take great care of our Firestone Building Products employees and customers, and ensure the business enjoys growth and success for many years to come."

With up to 60% of buildings' energy lost through roofs, FSBP plays an instrumental role in mitigating this process with its industry-leading technologies, including cool roofs, insulation and waterproofing systems. In addition, its green roofs contribute to more sustainable urban environments. These technologies complement LafargeHolcim's sustainable building solutions, from its ECOPact green concrete to its EcoLabel range, accelerating the company's net zero commitment. With this acquisition LafargeHolcim will add 15 manufacturing facilities, 1,800 distribution points, and three R&D laboratories to its network. Upon completion of the sale, FSBP will continue to be headquartered in Nashville, Tennessee, and all 1,900 FSBP employees will transition to LafargeHolcim.

<u>Link</u>

Some things to watch for...

- Warranties?
- Contractors' applicator agreements?
- Re-branding?
- Culture?

https://www.lafargeholcim.com/

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IIBEC Technical Advisory on New Concrete Roof Decks

Technical Advisory
Rend Covering Systems and New Cencrete Rend Decks – 20-2021

TITLE

Rend Covering Systems and New Cencrete Rend Decks

DISIGNATION:

IIIBECT A-020-2021

OBJECTIVE:

To provide commentary on the installation and design of low-alope roof systems over new concrete roof decks substrates.

BACKGROUND

Rend membrane and roof assembly installations over new concrete roof decks have always been prose to moisture-releated problems due to latent moisture release by the concrete sair continues to cue. The peoplems are due to the release of excess moisture from the concrete into the roof assembly, which can impact roof system securement, the ord membrane, roof maintaine, and related components. Mostime-releaded problems are due to the release of excess moisture from the concrete into the roof assembly, which can impact roof system securement, the ord membrane, roof maintaine, and related components. Mostime-releaded problems are due to the release of excess moisture from the concrete into the roof assembly, which can impact roof system securement, the ord membrane, roof maintaine, and related components. Mostime-releaded problems are due to the release of excess moisture from the concrete into the roof assembly and the release of the release of excess moisture from the concrete into the roof assembly related to the following and the release of the following and the following.

**Use of alternative methods instead of aspekla as an adhesive for the direct stackment of roof assembly released to the release of failure. However, alternative stackment endeaded and the release of the release of the release from the concrete into the roof assembly in amounts large enough to cause or of membrane dates on a wayor returder. Thus, the use of asphalts as an adhesive mitigated the amount of latent moisture release from the concrete into the roof assembly in mounts large enough to cause of membrane dates on failure. Howev

<u>Link</u>

IIBEC RECOMMENDATIONS

Designers and installers ∯f insulated roofing assemblies over concrete roof decks should consider the following:

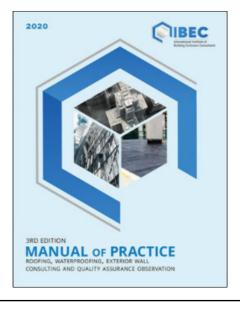
- Concrete Mixture Proportions and Placement:
 - Limit the water-to-cementitious materials ratio (w/c ratio) (for normal-weight concrete, the w/c should be less than or equal to 0.40; for lightweight structural concrete, the w/c should be less than or equal to 0.45)
 - Avoid hard-troweling the slab, which densifies the newly placed concrete surface
 - Use a cover to cure the concrete and avoid film-forming curing compounds
- New Concrete Roof Decks: Allow time in the schedule for drying of the concrete roof deck past the 28day curing period prior to roof installation. Precipitation on exposed concrete roof decks during and after the initial concrete curing will significantly increase the required drying time that must also be taken into consideration.
- New Lightweight Aggregate Concrete Roof Decks: Concrete utilizing lightweight aggregate can take
 much longer to release excess moisture than normal-weight aggregate concrete and, as such, should not
 be expected to be adequately dry for the installation of an insulated roof assembly without a vapor retarder
 or moisture release system.
- New Normal-weight Aggregate Concrete Roof Decks: Concrete using normal-weight aggregate
 typically releases moisture much quicker than lightweight aggregate mixtures; however, it should not be
 expected to be adequately dry on a typical project for the installation of an insulated roof assembly without
 a vapor retarder.
- Use of Ventilated Steel Pan Decks vs. Non-Ventilated Steel Pan Decks with Concrete: Although
 ventilated steel pan decks will not allow significant downward drying, specifying ventilated steel pan
 decks beneath concrete to provide additional moisture release is recommended in lieu of non-ventilated
 steel pan decks.
- Roofing-Manufacturer-Specific Assemblies Over New Concrete: Some manufacturers have developed
 roof assemblies specifically for installation over new concrete decks. Such assemblies are designed to
 allow the release of excess moisture through venting to the exterior. These systems, however, are new to
 the market and without widespread long-term performance history. As such, it is recommended that

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designers carefully review the roof performance requirements with the roofing manufacturer and any system performance history prior to selection of a new proprietary system.

- Roof Replacement Existing Concrete Roof Decks: Existing concrete decks are typically in place for
 many years prior to a roof replacement. As such, excess moisture from initial concrete placement is often
 not an issue. However, moisture from roof leaks can result in rewetting of the cured concrete and result in
 a large quantity of excess moisture in the concrete. Designers of roof replacement systems over existing
 concrete decks should analyze and consider the moisture content of concrete roof decks at and around leak
 locations at a minimum, and should consider the impacts of modern methods and systems detailed above
 for the roof as a whole.
- Moisture Content and Testing of Concrete Roof Decks: Currently there are no roofing industry
 standard criteria for an acceptable moisture content in concrete roof decks and no accepted standard field
 testing for measurement of the moisture content. Results from ASTM D4263 and ASTM F1869 are only
 reflective of surface moisture and are not effective in detecting moisture levels in lower portions of the
 concrete slab. Field measurement of concrete relative humidity using in-situ probes using ASTM F2170,
 as currently used in the flooring industry, has possibilities in the future but needs further refinement and
 standardization for field use on concrete roof decks.
- Use of a Vapor Retarder: Designers should consider installing a Class I vapor retarder with a perm rating
 of 0.1 or less over both lightweight aggregate and normal-weight aggregate concrete roof decks. The
 installation of a vapor retarder will mitigate the latent release of excess moisture concrete over time and
 still require that the moisture content of concrete be low enough to achieve proper adhesion. Field-verify
 adhesion per manufacturer recommendations and review manufacturer requirements for vapor retarder
 installation.
- Roof Assembly Wind Uplift: Roof assembly wind uplift resistance with adhered systems (i.e., those that
 are adhered directly to the roof deck) is dependent on the adhesion of the vapor retarder to the concrete
 deck and all subsequent layers that are adhered to it. Designers should consider the adhesion performance
 and installation requirements of vapor retarders over concrete roof decks when designing a roof assembly
 over a concrete roof deck that relies on the adhesion for wind uplift resistance.
- Roofing Manufacturers: Contact roofing manufacturers for current recommendations and installation
 practices for their products over concrete roof deck substrates.

New IIBEC Manual of Practice

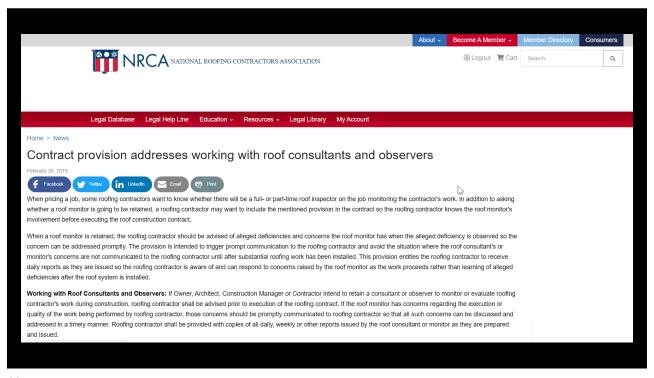


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	PERFORMANCE BOND	
	Knew all men by these presents: That, the Contractor ("Principal") whose principal place of business is located at, and	
	("Surety") are held and firmly bound unto	
	the Owner ('Obligee') in the amount of	
	dollars (\$)	
	for the payment whereof Principal and Surety bind themselves, their heirs, executors, administrators, successors, and assigns.	
	jointly and severally, firmly by these presents.	
	Whereas,	
	Principal has by written agreement datedentered into a contract	
	with Obligee for	
	which counts (the "Counts(") is by reference expressly made a part between. New therefore, the conditions of fide obligation is used that if the Principal shall promptly and faithfully perform sold Counts in conforming with the plant, specifications, and conditions on the Counts; the time sold principal shall be until and void of sharing at shall remain in full force and effect. Provided that any phentions which may be made in the terms of the Counts; the into third to be done under it, of the princip by the Obliges of the Principal and the better and the counts; the principal counts of the counts; the provided that any obliges of the Principal and the better also in an any way release the Principal and the better, established the principal and the better, which is any way release the Principal and the better, which is any way release the Principal and the better, which have the principal and the	
304 1/2021	PERFORMANCE BOND	Page 1 of 2

	PAYMENT BOND	
Know	all men by these presents: That	
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00420	, the Owner ("Obligee") in the amount of	
	dollars	
(\$) for the payment whereof Principal and Surety bind themselves, their beirs, executors,	
admin	istrators, successors and assigns, jointly and severally, firmly by these presents.	
When	eas, Principal has by written agreement datedentered into a	
	ct with Obligee for	
	which contract (the "Contract") is by reference expressly made a part	
hereot		
2	inacipal and Survey, jointly and severably, hereby agree with Obligee as follows: A climinant is defined as one having a direct content with the Principal or with a subconstructor of the Principal for lobor, miserical, or both for use in the performance of the Countext. A "subconstructor" of the Principal for lobor, miserical, or both for use in the performance of the Countext. A "subconstructor" of the Principal for "first-des enfolcements"), but the observations of the Countext of the State of Countext and Principal for "first-des enfolcements"), but the one work of the Countext of supplies having a direct comment enfoundably with a significant counter of the Countext of the	
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Code development process

The 2021 I-codes present the code as originally published in 2000, with changes reflected in the 2003 through 2018 editions and further changes approved by the ICC Code Development Process through 2020. A new edition is promulgated every three years.

2018 Group A: IBC Building Fire, Building General and Plumbing Committees 2019 Group B: IBC Structural, IECC-Commercial, IECC-Residential Committees

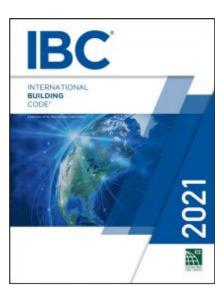
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My adoption predictions....

Assuming publication is finalized in February:

- Some (suburban) jurisdictions may begin the adoption process in mid- to late-2021.
- Earliest feasible adoption may be at the end of 2021 (early- to mid-2022 seems more likely)

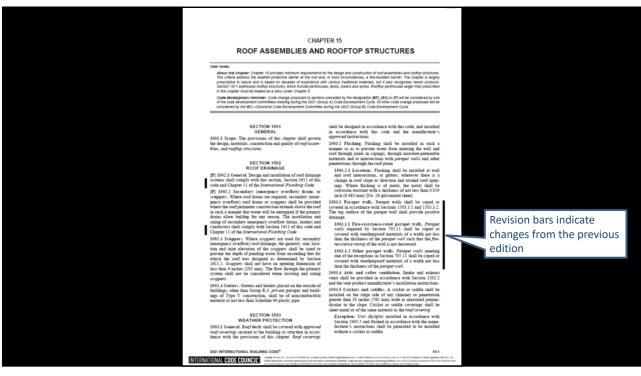
2021 IBC



Roofing-related changes:

- Reformatted single ply section
- Reformatted and new liquidapplied membrane requirements
- Reformatted and new roof coating requirements
- New aggregate-surfacing requirements
- New gutter testing requirement (ANSI/SPRI GT-1)
- Roof zones required in Construction Documents

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Aggregate surfacing Changes in IBC 2021

1504.9 Wind resistance of aggregate-surfaced roofs. Parapets shall be provided for aggregate surfaced roofs and shall comply with Table 1504.9.

	MEAN					W	IND EX	POSUP	RE AND	BASIC	C DESIG	3N WIN	D SPE	ED (MP	H)				
AGGREGATE	ROOF HEIGHT		Exposure B											Ex	posure	Cd			
	(ft)	≤ 95	100	105	110	115	120	130	140	150	≤ 95	100	105	110	115	120	130	140	150
ASTM D1863 (No. 7 - or No. 67)	15	2	2	2	2	12	12	16	20	24	2	13	15	18	20	23	27	32	37
	20	2	2	2	2	12	14	18	22	26	12	15	17	19	22	24	29	34	39
	30	2	2	2	13	15	17	21	25	30	14	17	19	22	24	27	32	37	42
	50	12	12	14	16	18	21	25	30	35	17	19	22	25	28	30	36	41	47
	100	14	16	19	21	24	27	32	37	42	21	24	26	29	32	35	41	47	53
	150	17	19	22	25	27	30	36	41	46	23	26	29	32	35	38	44	50	56
	15	2	2	2	2	12	12	12	15	18	2	2	2	13	15	17	22	26	30
1	20	2	2	2	2	12	12	13	17	21	2	2	12	15	17	19	23	28	32
ASTM D1863	30	2	2	2	2	12	12	16	20	24	2	12	14	17	19	21	26	31	35
(No. 6)	50	12	12	12	12	14	16	20	24	28	12	15	17	19	22	24	29	34	39
	100	12	12	14	16	19	21	26	30	35	16	18	21	24	26	29	34	39	45
	150	12	14	17	19	22	24	29	34	39	18	21	23	26	29	32	37	43	48

- For Sl: 1 inch = 25.4 mm; 1 foot = 304.8 mm; 1 mile per hour = 0.447 m/s.

 a. Interpolation shall be permitted for mean roof height and parapet height.

 B. Basic design wind speed. V. and wind exposure wall be determined in accordance with Section 1609.

 c. Where the minimum required parapet height is indicated to be 2 inches (51 mm), a gravel stop shall be permitted and shall extend not less than 2 inches (51 mm) from the roof surface and not less than the height of the aggregate.

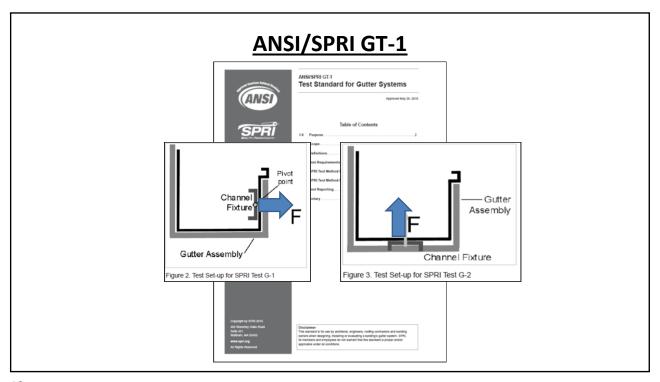
 d. For Exposure D, add 8 inches (203 mm) to the parapet height required for Exposure C and the parapet height shall not be less than 12 inches (305 mm).

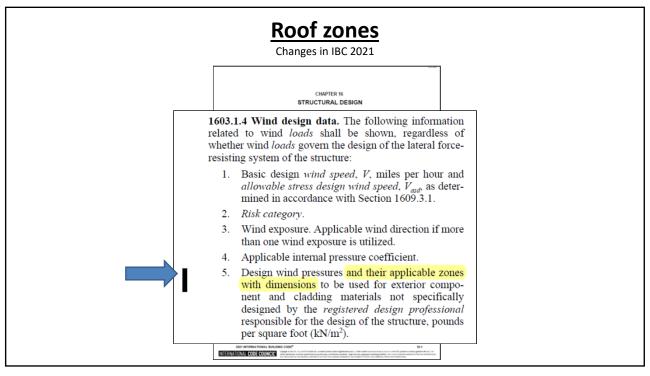
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Gutter testing

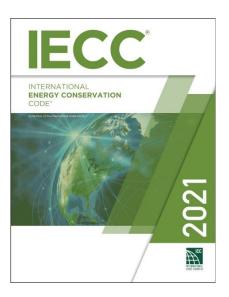
1504.6 Edge systems for low-slope roofs. Metal edge systems, except gutters and counterflashing, installed on built-up, modified bitumen and single-ply roof systems having a slope less than 2 units vertical in 12 units horizontal (2:12) shall be designed and installed for wind loads in accordance with Chapter 16 and tested for resistance in accordance with Test Methods RE-1, RE-2 and RE-3 of ANSI/SPRI ES-1, except basic design wind speed, V, shall be determined from Figures 1609.3(1) through 1609.3(12) as applicable.

1504.6.1 Gutter securement for low-slope roofs. Gutters that are used to secure the perimeter edge of the roof membrane on low-slope (less than 2:12 slope) builtup, modified bitumen, and single-ply roofs, shall be designed, constructed and installed to resist wind loads in accordance with Section 1609 and shall be tested in accordance with Test Methods G-1 and G-2 of SPRI GT-1.





2021 IECC



Roofing-related changes:

- Reformatted roofing provisions
- Rewrote the U-factor approach to also apply to roof assemblies
- Revised tapered insulation criteria:
 - Average R-value method
- Clarified language on roof re-covers

Not successful:

 Height limitation (e.g., curb height) exception

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ICC is currently considering changing its development process for future editions of the IECC to their standard development process.

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New FM Global Loss Prevention Data Sheets

February 26, 2020 – Accessible at www.fmglobaldatasheets.com

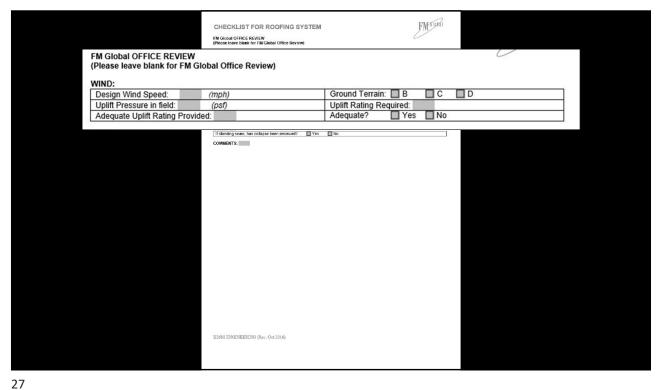
- FM 1-15, "Roof-Mounted Solar Photovoltaic Panels
- FM 1-28, "Wind Design"
- FM 1-29, "Roof Deck Securement and Above-deck Roof Components"
- FM 1-30, "Repair of Wind-damaged Single- and Multi-ply Roof Systems
- FM 1-31, "Roof Panel Systems"
- FM 1-34, "Hail Damage"
- FM 1-35, "Vegetative Roof Systems
- FM 1-49, "Perimeter Flashing"
- FM 1-52, "Field Verification of Roof Wind Uplift Resistance"

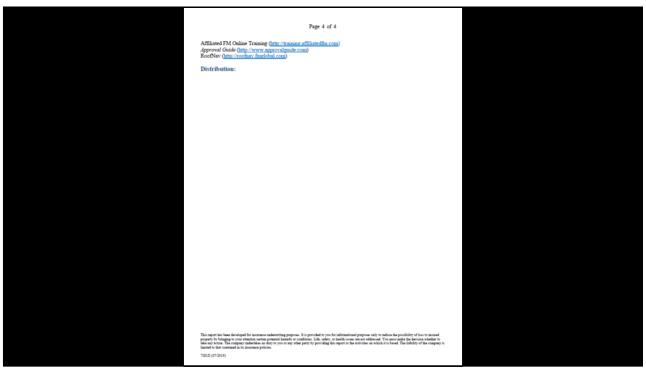
February 26, 2020

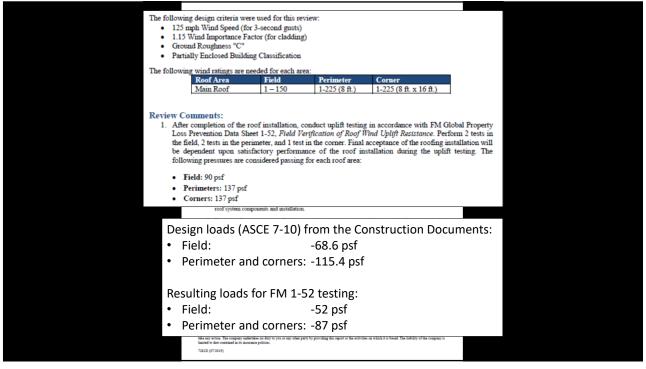
Publication date... and implementation date

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FM Global-insured roofing project process







Recommendations

FM Global-insured roofing project process

- Realize a FM Global-insured roof assembly is a premium product
 - It is typically (well) above minimum code requirements
- Actively manage roofing projects for FM Global-insured clients

Questions...

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