



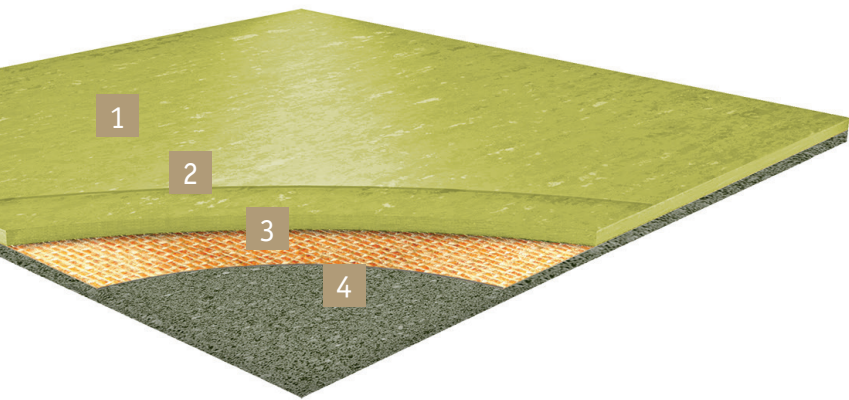
EcoPURE

Naturally
Sustainable
Sports

EcoPure

4.6 mm

EcoPure 4.6 mm linoleum, with its vibrant colors and natural materials, is a sports floor that goes beyond the ordinary, creating a surface that is unique and sustainable. It is perfect for fitness or light recreation activities, providing Class 1 force reduction.



- 1 Second Generation xf2™ Finish**
The improved xf2™ finish increases abrasion resistance and decreases maintenance costs. Most importantly, it never requires refinishing.
- 2 Linoleum Core**
Pure linoleum is made with natural raw materials that are naturally bacteriostatic.
- 3 Jute Underlayment**
A layer of natural jute provides strength and support.
- 4 Shock-Absorbing Foam**
EcoPure 4.6 mm includes a foam back that increases comfort and provides shock absorption.

Sports Performance



EcoPure 4.6 mm meets all the requirements of ASTM F2772, including force reduction, ball rebound, surface finish effect, and vertical deformation.



Health and the Environment

EcoPure 4.6 mm embodies four categories of sustainability, providing not only superior sports performance, but stewardship of the environment and care for individual health.



Good Materials

- 93% natural materials on average
- No REACH restricted materials
- No California Prop. 65 chemicals
- No formaldehyde



Resource Stewardship

- ISO 14001 manufacturing
- Cradle to Cradle™ Certified Basic
- 50% waste reduction in 3 years
- Closed-loop water system
- 3% energy reduction in 3 years



People-Friendly Spaces

- Low TVOC emissions: < 100 µg/m³
- FloorScore® certified
- Natural bacteriostatic properties
- Reduced maintenance
- Requires no harsh chemicals



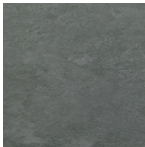
Reuse and Recycle

- 100% recyclable*
 - 30% recycled content on average
 - 10%[◇] reprocessed linoleum
- * Recycling facilities may not exist in your area. Transportation of the material may be required.
◇ Approximate percentage

Colors



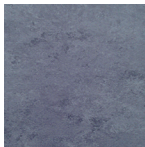
Beige – 14858624



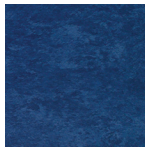
Steel – 14858673



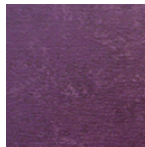
Light Green – 14858695



Grey Blue – 14858764



Navy Blue – 14858688



Purple – 14858742



Linen – 14858400[◇]



Chocolate – 14858632



Yellow – 14858628

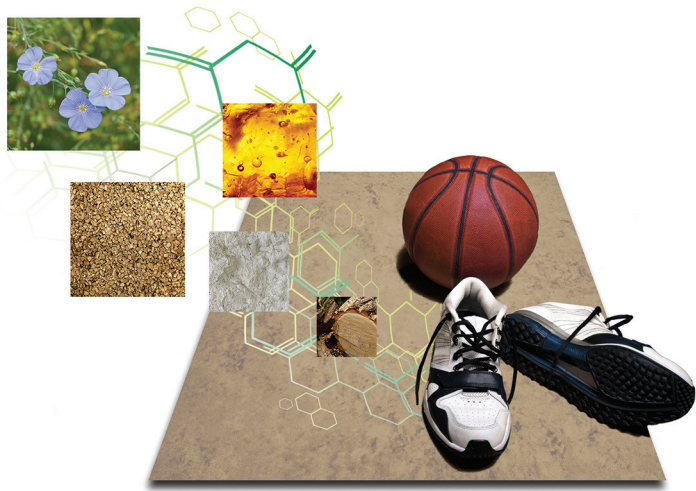


Carmine Red - 14858645

The colors presented here are representations only. An actual sample is recommended for exact color evaluation and matching.
◇ This color is 100% natural linoleum. No pigments are used.

Natural Sports

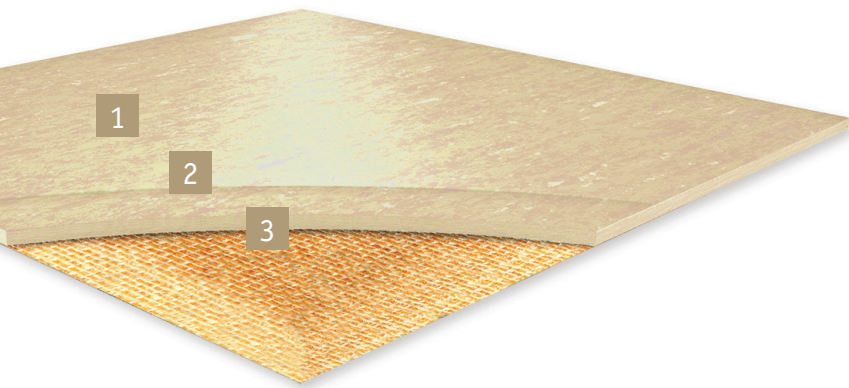
EcoPure is the culmination of a century-old tradition of linoleum manufacturing that began in 1898. The main ingredients are still the same as they were in the beginning: linseed oil, wood, cork, pine rosin, and jute. A total of 78% of these natural materials come from renewable sources, which makes EcoPure linoleum a highly sustainable sports flooring solution. Tarkett Sports also offers *linen*, a unique color that is 100% linoleum with no pigments added. More than any other resilient surface, EcoPure is the *natural* choice for your multipurpose sports floor.



EcoPure

3.2 mm

EcoPure 3.2 mm is a linoleum floor that can be used as a surface for the Lumaflex combination system, which provides excellent sports performance and Class 4 force reduction. It can also be used as a matching surface in areas adjacent to EcoPure sports installations.



- 1 Second-Generation xf2™ Finish**
The improved xf2™ finish increases abrasion resistance and decreases maintenance costs. Most importantly, it never requires refinishing.
- 2 Linoleum Core**
Pure linoleum is made with natural raw materials that are naturally bacteriostatic.
- 3 Jute Underlayment**
A layer of natural jute provides strength and support.

Performance

For sports applications, EcoPure 3.2 mm is intended for use with the Lumaflex combination system, which is described on page 6. It can also be used as a matching surface for areas around the primary sports area. With the xf2™ finish, EcoPure 3.2 mm is highly resistant to abrasion, withstands heavy traffic, and requires minimal maintenance.



Health and the Environment

EcoPure 3.2 mm embodies four categories of sustainability, providing not only superior sports performance, but stewardship of the environment and care for individual health.



Good Materials

- 93% natural materials on average
- No REACH restricted materials
- No California Prop. 65 chemicals
- No formaldehyde



Resource Stewardship

- ISO 14001 manufacturing
- Cradle to Cradle™ Certified Silver
- 50% waste reduction in 3 years
- Closed-loop water system
- 3% energy reduction in 3 years



People-Friendly Spaces

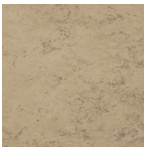
- Low TVOC emissions: <100 µg/m³
- FloorScore® certified
- Natural bacteriostatic properties
- Reduced maintenance
- Requires no harsh chemicals



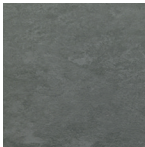
Reuse and Recycle

- 100% recyclable*
 - 30% recycled content on average
 - 10%^o reprocessed linoleum
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^o Approximate percentage

Colors



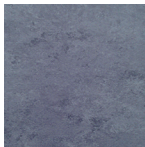
Beige – 14849624



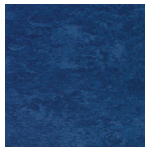
Steel – 14849673



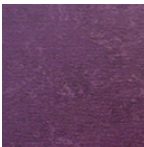
Light Green – 14849695



Grey Blue – 14849764



Navy Blue – 14849688



Purple – 14849742



Linen – 14849400^o



Chocolate – 14849632



Yellow – 14849628



Carmine Red – 14849645

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A Linoleum Surface for the 21st Century

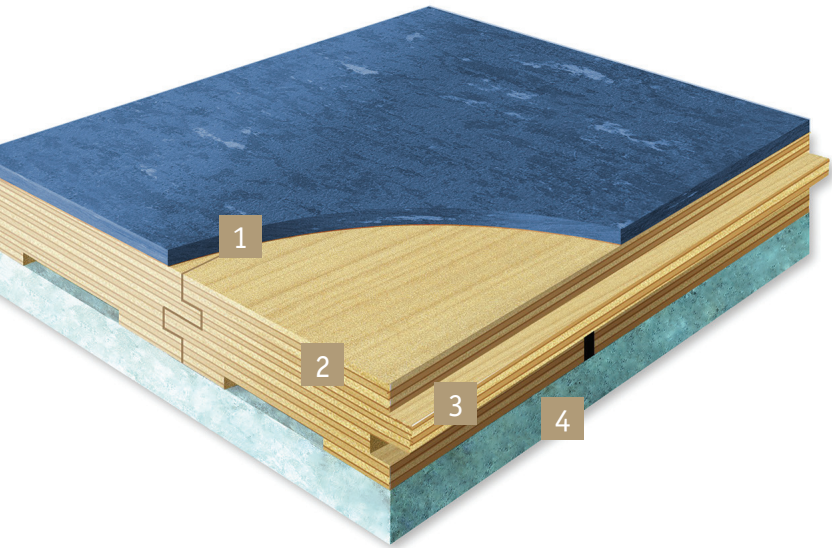
Linoleum has been used as a flooring surface for over 100 years, but modern indoor spaces are a lot different than they were in the past. Today, we expect a floor to be more durable and use fewer resources. Although linoleum production has remained mostly the same over the years, Tarkett-manufactured linoleum includes innovations that equip it for demanding contemporary environments. The second-generation xf2™ surface finish is the latest development that allows Tarkett linoleum to withstand heavy traffic with minimal maintenance requirements. It is highly resistant to abrasion, contributes to lower life cycle costs, and most importantly never requires waxing or refinishing. With Tarkett's xf2™ finish, you can have the beauty of traditional linoleum without sacrificing the durability your space requires.



EcoPure

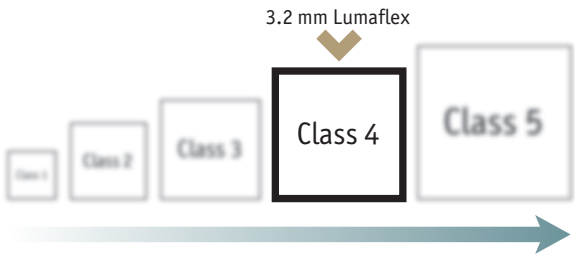
3.2 mm Lumaflex

Elevate your game...literally. Lumaflex upgrades your EcoPure floor by adding a layer of sturdy birch plywood and shock-absorbing foam underneath, giving you the pinnacle of performance, safety, and comfort. Go ahead, take your floor up a notch with Lumaflex.



- 1 Versatile Point-Elastic Surface**
With EcoPure 3.2 mm as the surface, Lumaflex provides easy maintenance and versatility. It adds multi-use functionality and comfort to the ultimate sports flooring system.
- 2 Uniform Structural Support**
These 18 mm plywood planks provide stability and a uniform structure for resilient sports surfaces. They are made exclusively from birch, one of the most stable species of wood.
- 3 Reliable Bonding and Assembly**
Each plywood plank incorporates an interlocking tongue-and-groove edge for fast and reliable installation.
- 4 Lumaflex Shock-Absorbing Foam**
This shock-absorbing cushion is available in either a 1/2" or 1-1/2" thickness depending on the profile needs of the project. In addition to providing high levels of shock absorption, it is also GREENGUARD certified as a low-emitting interior building material.

Sports Performance



EcoPure 3.2 mm Lumaflex meets all the requirements of ASTM F2772, including force reduction, ball rebound, surface finish effect, and vertical deformation.

Health and the Environment

Lumaflex embodies four categories of sustainability, providing not only superior sports performance, but stewardship of the environment and care for individual health.



Good Materials

- Uses renewable resources
- Incorporates natural materials
- No formaldehyde



Resource Stewardship

- ISO 14001 manufacturing
- A history of conservation



People-Friendly Spaces

- GREENGUARD certified foam
- CRI Green Label certified foam

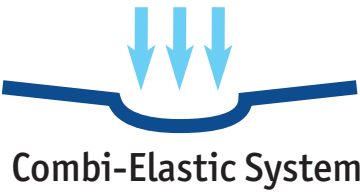


Reuse and Recycle

- Zero-landfill foam manufacturing
- Contains recycled content

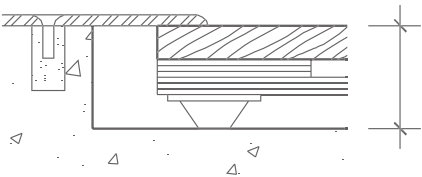
The Best of Both Worlds

Lumaflex is a combination system, the definitive sports floor for comfort, safety, and sports performance. It combines point-elastic surface properties with an area-elastic substructure. By engaging the athlete with these two types of elasticity, Lumaflex simultaneously responds in the immediate area of impact and across the wider surface area. This combined response generates remarkably high levels of shock absorption and natural stability underfoot. On a Lumaflex floor, you can train, practice, and play for longer periods of time with less fatigue and more comfort.



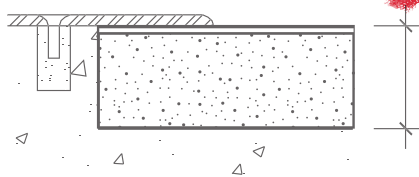
Upgrading a Hardwood Court to Lumaflex

The trick to a successful renovation project is turning challenges into opportunities. If you are replacing a hardwood sports floor, your challenge is a recessed concrete slab that is lower than the rest of your building. You could replace it with another hardwood floor, but that would mean the same costly maintenance and upkeep. You could raise the profile with expensive self-leveling compound, but that wouldn't provide sports performance or shock absorption. Luckily, there is a third option. Lumaflex can correct the profile difference using shock-absorbing foam and a uniform substructure, giving you a top-tier system with the low maintenance and versatility of a resilient sports surface. With Lumaflex, this common renovation problem isn't a problem at all. It's potential.



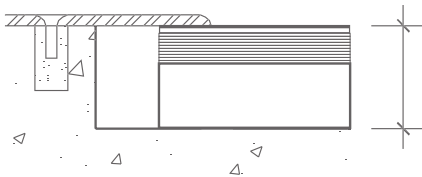
Option A
Replace with Hardwoods

This option offers high shock absorption, but it perpetuates costly upkeep, provides less versatility, and has less uniformity.



Option B
Fill the Gap

This option adjusts the profile, but it is costly and adds no additional sports performance properties like shock absorption.



Option C
Upgrade with Lumaflex

Lumaflex corrects profile differences while adding Class 4 shock absorption, plus the low maintenance and versatility of EcoPure.



Tarkett Sports is a division of the Tarkett Group, which was established in 1886. The Tarkett Group has now reached over \$2.5 billion in annual sales and is a global leader in commercial, residential, and sports flooring. Tarkett Sports surfacing solutions include hardwood and synthetic basketball courts, volleyball courts, multipurpose gymnasium floors, weight room flooring, running tracks, and its world-renowned FieldTurf artificial turf.

For more information on EcoPure sports linoleum, including technical data and specifications, visit www.tarkettsportsindoor.com or call 888-364-6541.

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