

**Read all instructions in this manual before operating pump.  
Most accidents can be avoided by using COMMON SENSE.**

Please Read This Before Installing Or Operating Pump.  
This information is provided for **SAFETY** and to **PREVENT EQUIPMENT PROBLEMS**. To help recognize this information, observe the following symbols:



**IMPORTANT!** Warns about hazards that can result in personal injury or indicates factors concerned with assembly, installation, operation, or maintenance which could result in damage to the machine or equipment if ignored.

**CAUTION!** Warns about hazards that can or will cause minor personal injury or property damage if ignored. Used with symbols below.

**WARNING!** Warns about hazards that can or will cause serious personal injury, death, or major property damage if ignored. Used with symbols below.



Hazardous fluids can cause fire or explosions, burns or death could result.



Extremely hot - Severe burns can occur on contact.



Biohazard can cause serious personal injury.



Hazardous fluids can Hazardous pressure; eruptions or explosions could cause personal injury or property damage.



Rotating machinery Amputation or severe laceration can result.



Hazardous voltage can shock, burn or cause death.

Only qualified personnel should install, operate and repair pump. Any wiring of pumps should be performed by a qualified electrician.



**WARNING!** - To reduce risk of electrical shock, pumps and control panels must be properly grounded in accordance with the National Electric Code (NEC) or the Canadian Electrical Code (CEC) and all applicable state, province, local codes and ordinances.

**WARNING!** - To reduce risk of electrical shock, always disconnect the pump from the power source before handling or servicing. Lock out power and tag.

Prevent large articles of clothing, large amounts of chemicals, other materials or substances such as are uncommon in domestic sewage from entering the system.

During power black-outs, minimize water consumption at the home(s) to prevent sewage from backing up into the house.

Always keep the shut-off valve completely open when system is in operation (unless advised otherwise by the proper authorities). Before removing the pump from the basin, be sure to close the shut-off valve. (This prevents backflow from the pressure sewer.)

Keep the control panel locked or confined to prevent unauthorized access to it.

If the pump is idle for long periods of time, it is advisable to start the pump occasionally by adding water to the basin.



**CAUTION!** Pumps build up heat and pressure during operation-allow time for pumps to cool before handling or servicing.



**WARNING!** - DO NOT pump hazardous materials (flammable, caustic, etc.) unless the pump is specifically designed and designated to handle them.

Do not block or restrict discharge hose, as discharge hose may whip under pressure.



**WARNING!** - DO NOT wear loose clothing that may become entangled in the impeller or other moving parts.

**WARNING!** - Keep clear of suction and discharge openings. DO NOT insert fingers in pump with power connected.

Make sure lifting handles are securely fastened each time before lifting. Do not operate pump without safety devices in place. Always replace safety devices that have been removed during service or repair.

Do not exceed manufacturers recommendation for maximum performance, as this could cause the motor to overheat.

Secure the pump in its operating position so it can not tip over, fall or slide.

Cable should be protected at all times to avoid punctures, cut, bruises and abrasions - inspect frequently.



Never handle connected power cords with wet hands.

To reduce risk of electrical shock, all wiring and junction connections should be made per the NEC or CEC and applicable state or province and local codes. Requirements may vary depending on usage and location.



Submersible Pumps are not approved for use in swimming pools, recreational water installations, decorative fountains or any installation where human contact with the pumped fluid is common.

Do not remove cord and strain relief. Do not connect conduit to pump.



Products Returned Must Be Cleaned, Sanitized, Or Decontaminated As Necessary Prior To Shipment, To Insure That Employees Will Not Be Exposed To Health Hazards In Handling Said Material. All Applicable Laws And Regulations Shall Apply.

Bronze/brass and bronze/brass fitted pumps may contain lead levels higher than considered safe for potable water systems. Various government agencies have determined that leaded copper alloys should not be used in potable water applications. For non-leaded copper alloy materials of construction, please contact factory.

**KEEN PUMP** is not responsible for losses, injury or death resulting from a failure to observe these safety precautions, misuse, abuse or misapplication of pumps or equipment.

**WARNING!**

**THE PUMP MUST BE WIRED BY A QUALIFIED ELECTRICIAN, USING AN APPROVED STARTER BOX AND SWITCHING DEVICE.**

On 3 phase pumps only, "Motor Protection" must be provided by the installer. All 3 phase pumps must be installed with magnetic starters having 3 leg overload protection in accordance with the NEC (National Electric Code). For duplex installations, both pump motors must have separate overload protection.

Pumps with seal leak detectors must be connected to the proper control circuitry.

**DANGER!**

**HAZARDOUS MOVING PARTS.** To reduce risk of injury, disconnect power before servicing. Never put fingers near grinder impeller or in pump inlet when pump cord is connected or pump is operating.

For use with maximum 140 degrees F liquid.

**DANGER!**

In the initial installation, before sewage is admitted to the basin, there is no danger on entering the basin. **AFTER SEWAGE HAS BEEN IN THE BASIN, THERE IS DANGER.** Sewage water produces methane and hydrogen sulfide gasses, both of which are highly poisonous. A breathing device may be required. Never enter the basin unless cover is open and outside blower is used to force fresh air into the basin. Also the worker in the basin must wear a harness attached to the surface so he can be pulled out in case of asphyxiation. **NEVER WORK ALONE!**

**WARNING!**

Do not exceed working load limit of lifting chain, cable or rope. Do not use lifting chain, cable or rope where failure could result in loss of life.

Examine all lifting devices, chain, cable or rope for damage before and after each lift. Do not use any lifting devices that are not rated for and designed to lift the weights involved with these pumps. **DO NOT LIFT PUMP BY POWER CORD.**

Do not install or remove pump with person(s) in the basin.

This pump is designed to handle materials which could cause illness or disease through direct exposure. Wear and use protective clothing when working on the pump or piping.

**WARNING !**

Any wiring to be done on pumps should be done by a qualified electrician.

**NEVER** operate a pump with a power cord that has frayed or brittle insulation.

**NEVER** let cords or plugs lay in water.

**NEVER** handle connected power cords with wet hands.

**NEVER** be in contact with the liquid being pumped while pump cord is connected to electrical supply.

Only qualified personnel should install, operate or repair pump.

\*\*\*\*\*  
\*\*\*\*\* **USE AND CARE** \*\*\*\*\*

**DO NOT** pump hazardous material not recommended for pump. **NEVER** introduce:

- Explosives
- Flammable Material
- Lubricating Oil and/or Grease
- Chemicals, Solvents, etc.
- Gasoline
- Any Petroleum Product

Regulatory agencies advise that the following items should not be introduced into any sewer:

- Glass
- Metal
- Diapers
- Clothing, socks, rags, etc.
- Plastic objects (toys, utensils, etc.)
- Sanitary napkins or tampons

**DO NOT** pump without safety devices in place.

For hazardous locations, use pumps listed and classified for such locations.

**DO NOT** use non-explosion rated pumps in locations considered hazardous in accordance with the National Electric Code, ANSI/NFPA 70-1993.

**IMPORTANT!**

**KEEN PUMP** is not responsible for losses, injury or death resulting from failure to observe these safety precautions.