



Revision Number: 002.0

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE® PIPE JOINT COMPOUND	IDH number:	234953
Product type:	Sealant	Item number:	30557
Restriction of Use:	None identified	Region:	United States
Company address:	Contact information:		
Henkel Corporation	Telephone: (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW	
DANGER:	HIGHLY FLAMMABLE LIQUID AND VAPOR. CAUSES SKIN IRRITATION. MAY CAUSE AN ALLERGIC SKIN REACTION. CAUSES SERIOUS EYE IRRITATION. MAY CAUSE ALLERGY OR ASTHMA SYMPTOMS OR BREATHING DIFFICULTIES IF INHALED.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	2
SKIN IRRITATION	2
EYE IRRITATION	2A
RESPIRATORY SENSITIZATION	1
SKIN SENSITIZATION	1



Precautionary Statements

Prevention:	Keep away from heat, sparks, open flames, hot surfaces - no smoking. Keep container tightly closed. No release into water. Use explosion-proof equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing vapors, mist, or spray. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection. In case of inadequate ventilation wear respiratory protection.
Response:	If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. If experiencing respiratory symptoms: Call a poison center or physician. Take off contaminated clothing. In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.
Storage:	Store in a well-ventilated place. Keep cool.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local

governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Kaolin	1332-58-7	30 - 60
Blown castor oil	Proprietary	10 - 30
Rosin	8050-09-7	10 - 30
Methyl acetate	79-20-9	10 - 30
Talc	14807-96-6	5 - 10
Titanium dioxide	13463-67-7	0.1 - 1
Carbon black	1333-86-4	0.1 - 1
Quartz (SiO ₂)	14808-60-7	0.1 - 1

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
Skin contact:	Remove contaminated clothing and footwear. Immediately flush skin with plenty of water (using soap, if available). Wash clothing before reuse. Get medical attention.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	Uncontrolled polymerization may occur at high temperatures resulting in explosions or rupture of storage containers.
Hazardous combustion products:	Oxides of carbon. Carboxylic acids. Aldehydes. Irritating organic vapours.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
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Clean-up methods:

Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling:

Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Use only with adequate ventilation. Refer to Section 8.

Storage:

Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Kaolin	2 mg/m ³ TWA Respirable fraction.	15 mg/m ³ PEL Total dust. 5 mg/m ³ PEL Respirable fraction.	None	None
Blown castor oil	None	None	None	None
Rosin	Exposure by all routes should be carefully controlled to levels as low as possible. Included in the regulation but with no data values. See regulation for further details (Respiratory sensitization) (Dermal sensitization)	None	None	None
Methyl acetate	200 ppm TWA 250 ppm STEL	200 ppm (610 mg/m ³) PEL	None	None
Talc	2 mg/m ³ TWA Respirable fraction.	20 MPPCF TWA 2.4 MPPCF TWA Respirable. 0.1 mg/m ³ TWA Respirable. 0.3 mg/m ³ TWA Total dust.	None	50 ppm
Titanium dioxide	10 mg/m ³ TWA	15 mg/m ³ PEL Total dust.	None	None
Carbon black	3 mg/m ³ TWA Inhalable fraction.	3.5 mg/m ³ PEL	None	None
Quartz (SiO ₂)	0.025 mg/m ³ TWA Respirable fraction.	0.3 mg/m ³ TWA Total dust. 2.4 MPPCF TWA Respirable. 0.1 mg/m ³ TWA Respirable.	None	None

Engineering controls:

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection:	Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
Eye/face protection:	Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.
Skin protection:	Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid, viscous
Color:	Black, dark brown
Odor:	Alcoholic
Odor threshold:	Not available.
pH:	Not available.
Vapor pressure:	33 mm hg
Boiling point/range:	82.2 °C (180°F)
Melting point/ range:	Not available.
Specific gravity:	1.37
Vapor density:	Heavier than air.
Flash point:	< 22 °F (< -5.56 °C)
Flammable/Explosive limits - lower:	2.3 %
Flammable/Explosive limits - upper:	12.7 %
Autoignition temperature:	398.3 °C (748.94 °F)
Evaporation rate:	Not available.
Solubility in water:	Partially soluble
Partition coefficient (n-octanol/water):	Not determined
VOC content:	0 %; 0 g/l EPA Method 24
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Oxides of carbon. Aldehydes. Irritating organic vapours.
Incompatible materials:	Flammable materials. Strong oxidizing agents.
Reactivity:	Not available.
Conditions to avoid:	Heat, flames, sparks and other sources of ignition. Store away from incompatible materials. Elevated temperatures.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:	Skin, Inhalation, Eyes, Ingestion
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Potential Health Effects/Symptoms

Inhalation: Inhalation of vapors or mists of the product may be irritating to the respiratory system. May cause allergic respiratory reaction. These symptoms, which can include chest tightness, wheezing, cough, shortness of breath or asthma attack, could be immediate or delayed (up to several hours after exposure).

Skin contact: Causes skin irritation. May cause skin irritation. Burning sensation. Redness.

Eye contact: Causes serious eye irritation. Swelling. Stinging. Redness.

Ingestion: May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Kaolin	Oral LD50 (RAT) = > 5,000 mg/kg Dermal LD50 (RAT) = > 5,000 mg/kg	Nuisance dust
Blown castor oil	None	No Records
Rosin	None	Allergen, Irritant, Respiratory
Methyl acetate	Oral LD50 (RABBIT) = 3.7 g/kg	Blood, Central nervous system, Eyes, Irritant
Talc	None	Irritant, Lung, Some evidence of carcinogenicity
Titanium dioxide	None	Irritant, Respiratory, Some evidence of carcinogenicity
Carbon black	Oral LD50 (RAT) = > 8,000 mg/kg	Respiratory, Some evidence of carcinogenicity
Quartz (SiO2)	None	Immune system, Lung, Some evidence of carcinogenicity

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Kaolin	No	No	No
Blown castor oil	No	No	No
Rosin	No	No	No
Methyl acetate	No	No	No
Talc	No	Group 2B	No
Titanium dioxide	No	Group 2B	No
Carbon black	No	Group 2B	No
Quartz (SiO2)	Known To Be Human Carcinogen.	Group 1	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: D001: Ignitable.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Resin solution
Hazard class or division: 3
Identification number: UN 1866
Packing group: II

International Air Transportation (ICAO/IATA)

Proper shipping name: Resin solution
Hazard class or division: 3
Identification number: UN 1866
Packing group: II
Exceptions: (Not more than 500 ml), Consumer Commodity ORM-D, ID8000

Water Transportation (IMO/IMDG)

Proper shipping name: RESIN SOLUTION
Hazard class or division: 3
Identification number: UN 1866
Packing group: II

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification: Blown castor oil (CAS# 68187-84-8).
CERCLA/SARA Section 302 EHS: None above reporting de minimis
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health, Fire
CERCLA/SARA Section 313: None above reporting de minimis
CERCLA Reportable quantity: Methyl acetate (CAS# 79-20-9) 100 lbs. (45.4 kg)
California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

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