

## Howto setup the ELS 2x1-SC

Softwareversion V11-02-XX



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### 1. Switch on mains



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### 2. If necessary confirm info 171 by pressing the enter button [1].



### 3. Create a new workflow:

- call the servicemenu by pressing the service key [4]
- change to editmode by pressing the enter key [1]
- Use the keys plus [9] and minus [8] to enter your password segmentwise. The active segment is marked by the lit led above the segment.
- Switch to the next segment by pressing the enter key [1].



- The third segment shows a dot if your password was accepted.



- Choose Parameter **228** by using the plus [9] and minus [8] keys and enter the editmode by pressing the enter key [1].
- Use the keys plus [9] and minus [8] to select the desired workflow and commit by pressing the enter key [1].



- Find function **J-n** by pressing the keys plus [9] and minus [8] and commit with enter [1].



- Confirm the security query by changing to **YES** and commit with enter[1].



### 4. Setup parameters:

- Setup all needed parameters.
- Use the keys plus [9] and minus [8] to select the desired parameters and change to editmode by pressing enter [1].
- Enter the desired parameter value by using the keys plus [9] and minus [8].
- Commit with enter [1].

## 5. calibration of the photo cell:

- Remove labels and put only backing paper into the photo cell.
- Press and hold key [5] for 3 seconds to start the calibration of the photo cell.



- The value measured is shown on the display.



- If a failure occurs, errormessage Err. 82 or Err. 83 is shown.



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## 6. measuring run:

- press key [6] to execute the measuring run.



- The measured label length will be shown on the display.



- If a failure occurs, errormessage Err. 93 is shown.



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7. ready for operation



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8. save your setup:

As an option you can save your setup as a job.

- Choose function **J-5** with the keys plus [9] and minus [8] and commit with enter [1].
- Confirm the shown jobnumber by pressing enter [1]
  
- Confirm the security query by changing to **YES** and commit with enter[1].



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