



# Copper-containing mineral sulfides as thermoelectric materials

Dr Paz Vaqueiro

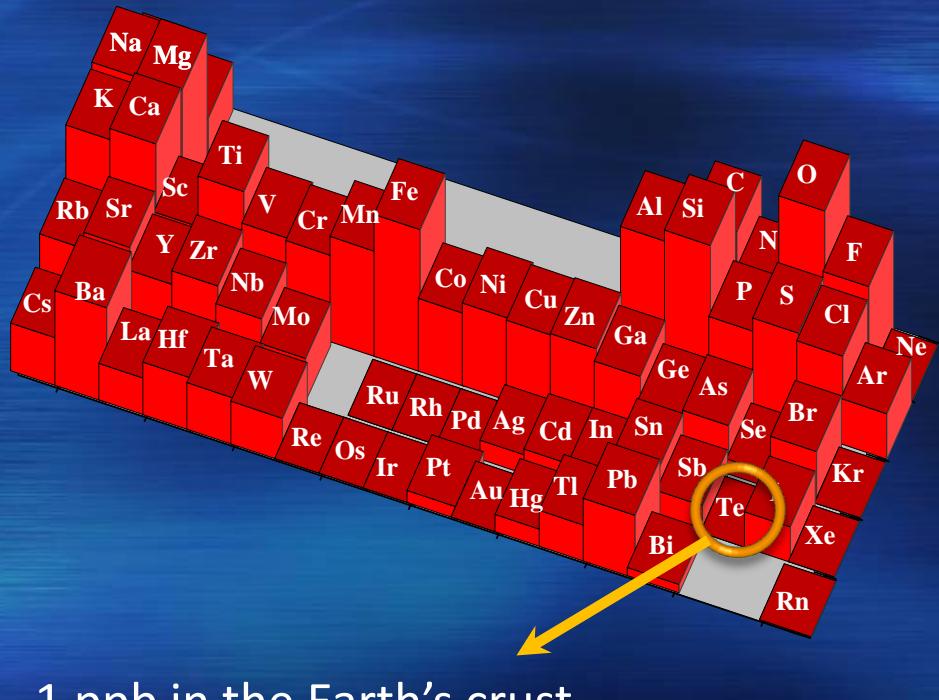
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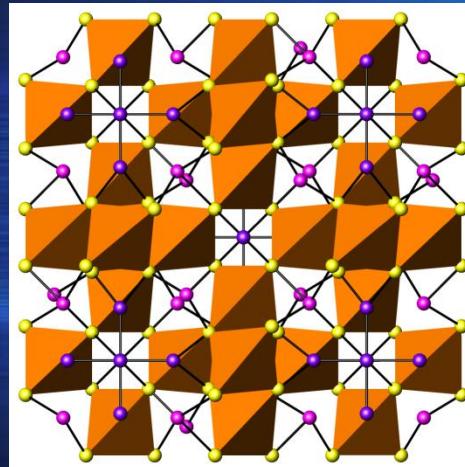
# Need for new materials

Commercial thermoelectric material:  
 $\text{Bi}_2\text{Te}_3$  (doped) ZT  $\sim 1$  at 25°C

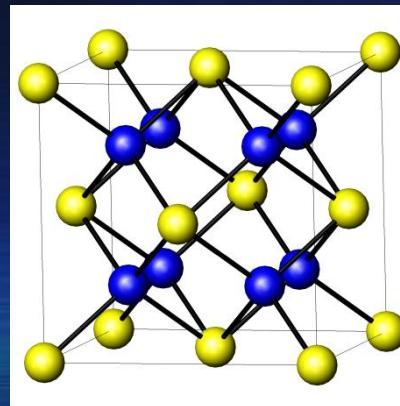
## Abundance of elements



Materials made at Reading:



Tetrahedrite  
(doped)  
 $\text{Cu}_{12}\text{Sb}_4\text{S}_{13}$   
ZT  $\sim 1$  at 450°C  
*Chem. Mater.* 2017,  
**29**, 4080.



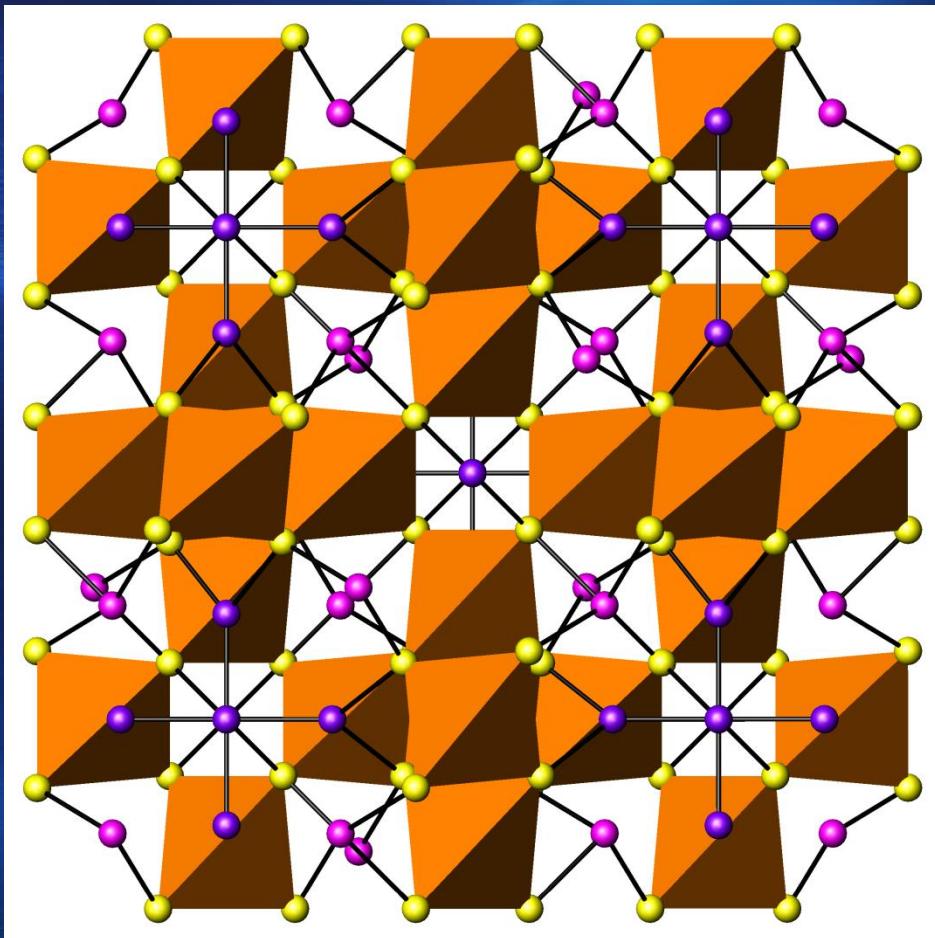
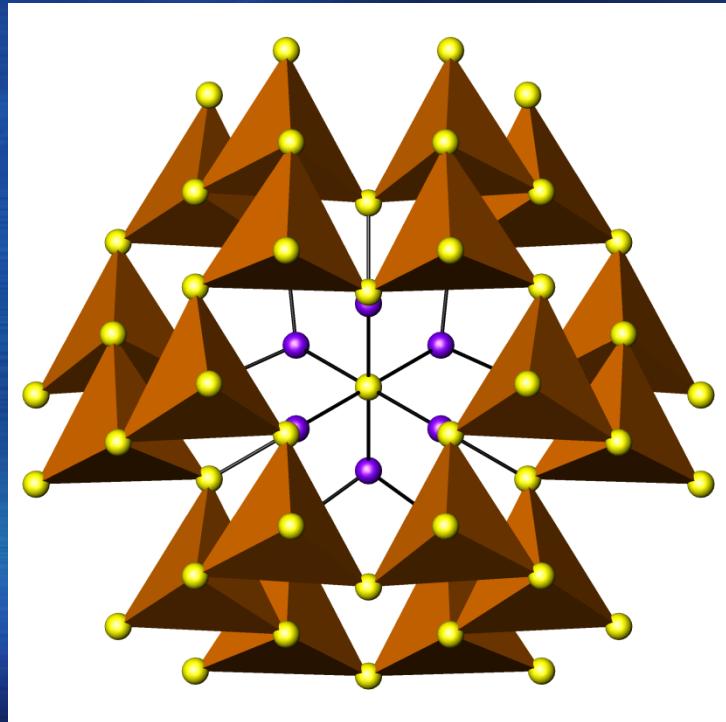
Bornite (doped)  
 $\text{Cu}_5\text{FeS}_4$   
ZT  $\sim 0.8$  at 280°C  
*Chem. Mater.* 2018,  
**30**, 456.

# Tetrahedrite

Tetrahedrite is a mineral with the formula  $\text{Cu}_{12}\text{Sb}_4\text{S}_{13}$ ; a common copper ore.

Space group:  $\overline{I}43m$

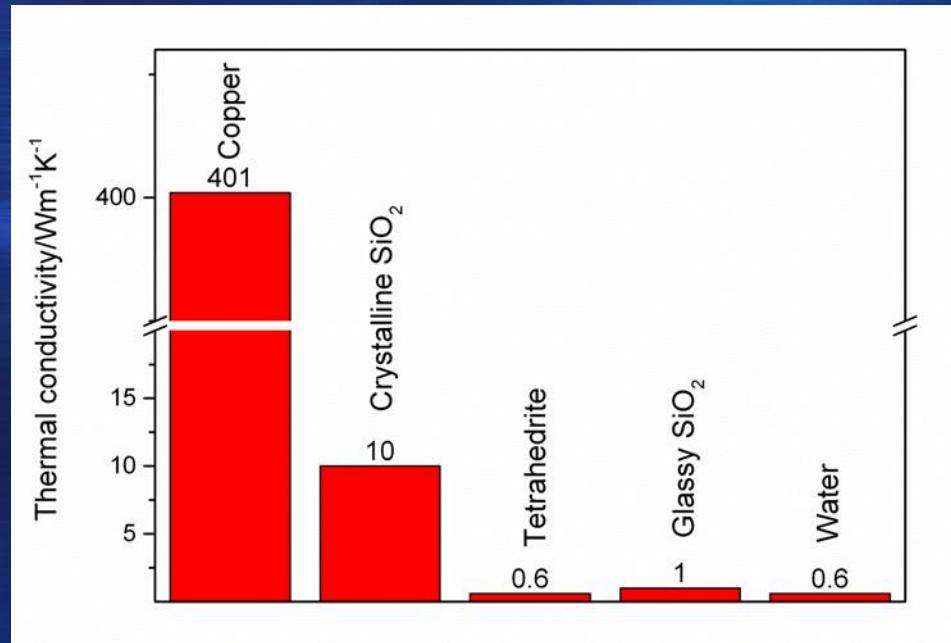
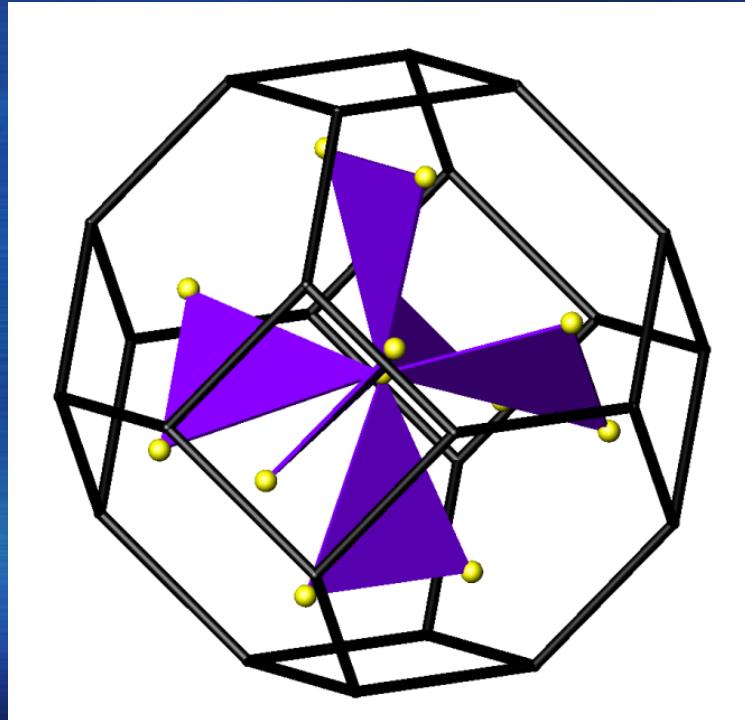
- Sb** trigonal pyramidal site
- Cu(1)** tetrahedral site
- Cu(2)** trigonal planar site



# Tetrahedrite: a collapsed sodalite

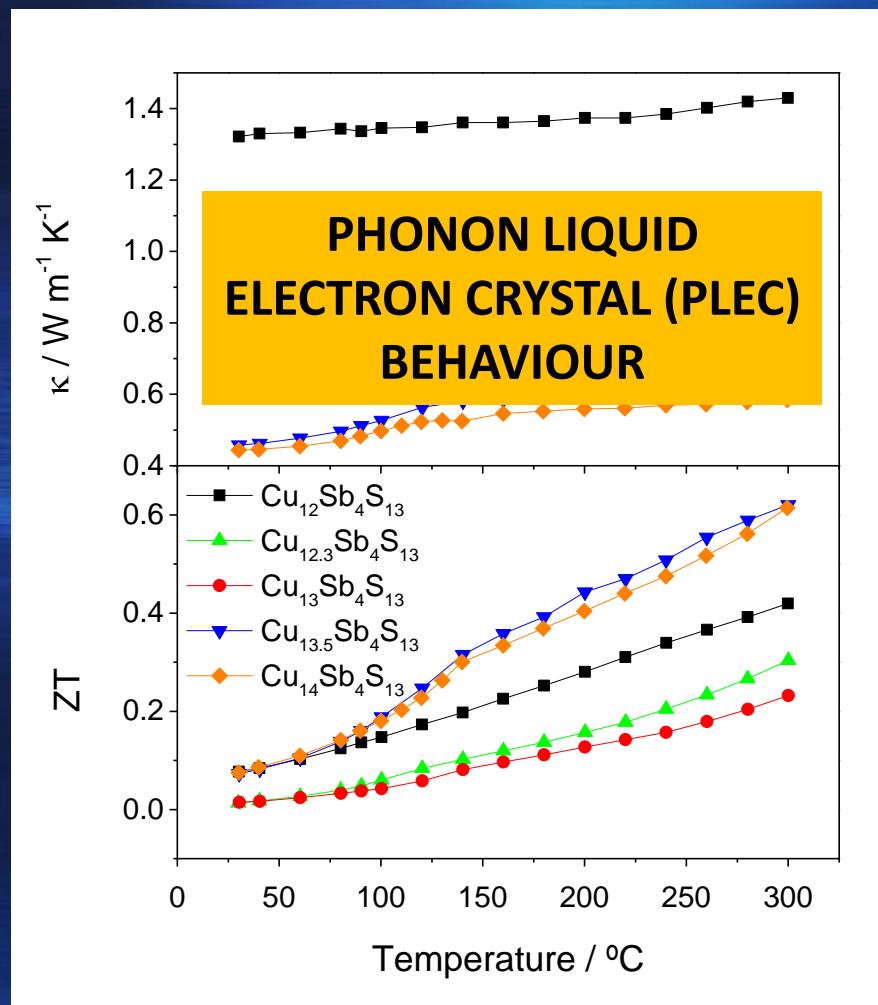
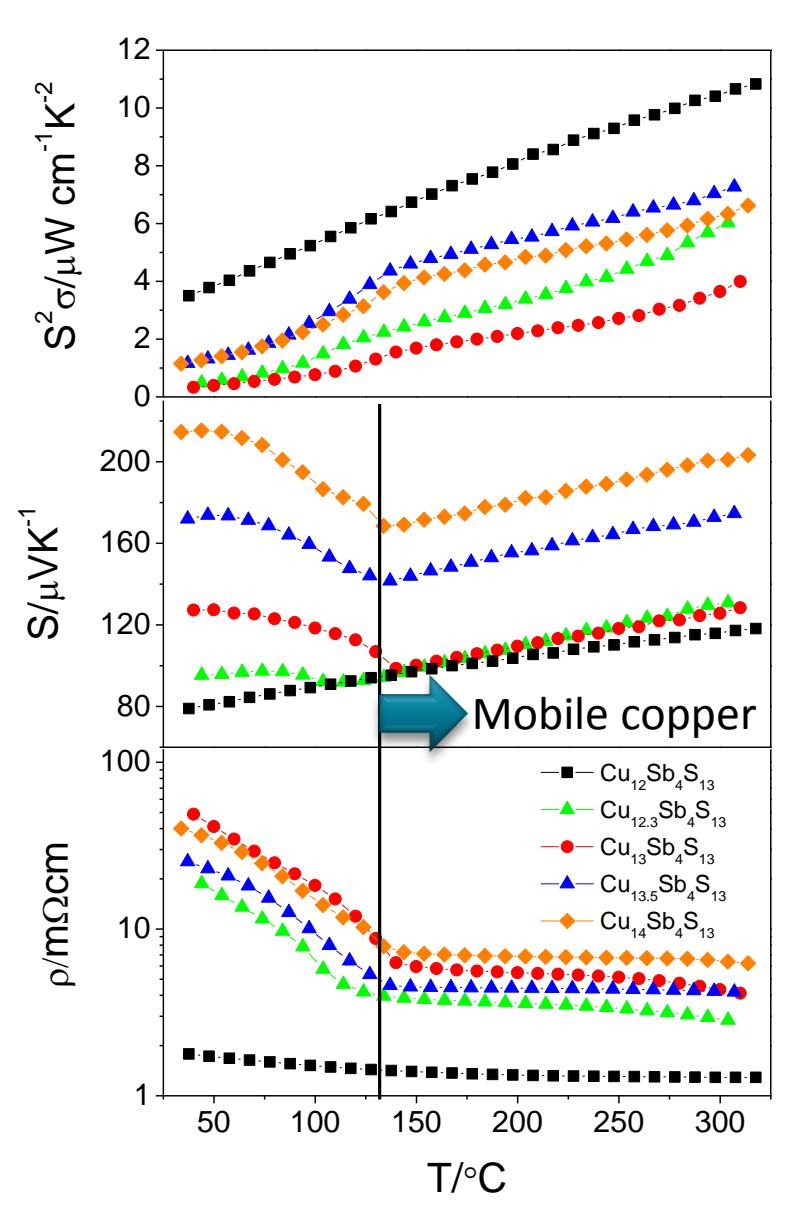
Tetrahedrite is a mineral with the formula  $\text{Cu}_{12}\text{Sb}_4\text{S}_{13}$ ; a common copper ore.

- Sb** trigonal pyramidal site
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$ZT \sim 1$  at  $450^\circ\text{C}$

# Copper-rich tetrahedrites: $\text{Cu}_{12+x}\text{Sb}_4\text{S}_{13}$

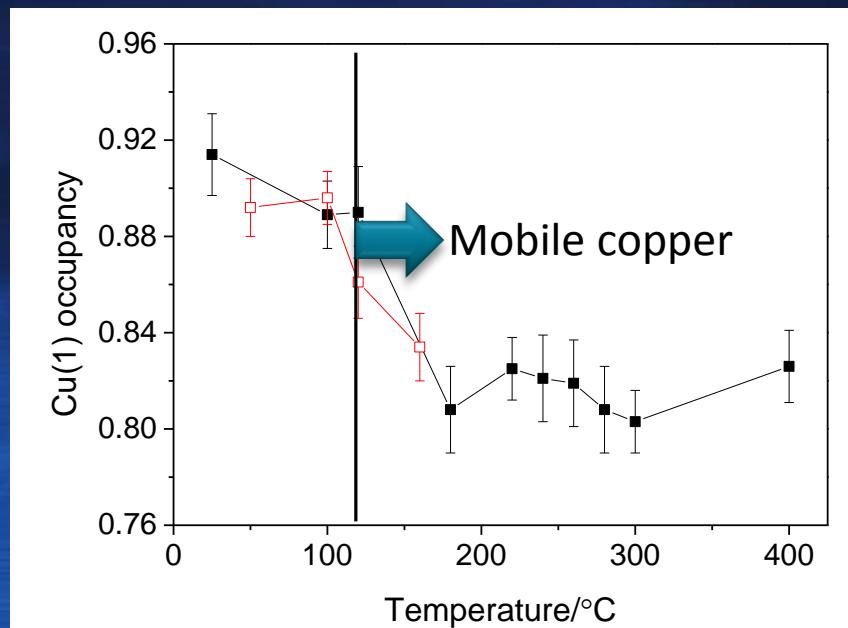


$\text{ZT} \sim 0.6$  at  $300^\circ\text{C}$

Estimated  $\text{ZT} \sim 1$  at  $450^\circ\text{C}$

# Copper mobility

$\text{Cu}(1)\text{S}_4$  in “ $\text{Cu}_{14}\text{Sb}_4\text{S}_{13}$ ”



Anomaly in lattice parameters at the onset of copper mobility.

At 400°C:

Refined composition for “ $\text{Cu}_{12.3}\text{Sb}_4\text{S}_{13}$ ”:



Refined composition for “ $\text{Cu}_{14}\text{Sb}_4\text{S}_{13}$ ”:



## LETTERS

PUBLISHED ONLINE: 11 MARCH 2012 | DOI: 10.1038/NMAT3273

nature  
materials

## Copper ion liquid-like thermoelectrics

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Advanced thermoelectric technology offers a potential for converting waste industrial heat into useful electricity, and an emission-free method for solid state cooling<sup>1,2</sup>. Worldwide efforts to find materials with thermoelectric figure of merit,  $zT$  values significantly above unity, are frequently focused on crystalline semiconductors with low thermal conductivity<sup>2</sup>. Here we report on  $\text{Cu}_{2-\delta}\text{Se}$ , which reaches a  $zT$  of 1.5 at 1,000 K, among the highest values for any bulk materials. Whereas

convergence<sup>9</sup>, nanostructures<sup>10,11</sup>, and strong electron–phonon coupling by charge density waves<sup>12</sup>.

Crystalline semiconductors usually possess high heat conductivity because the phonon mean free path is long in a periodic structure. Disrupting the periodicity or adding defects reduces the phonon mean free path (scattering phonons) to lower  $\kappa_L$ , but such a reduction is limited to the  $\kappa$  of a glass. Whereas a solid glass propagates some heat through transverse shear vibrations,<sup>13</sup>

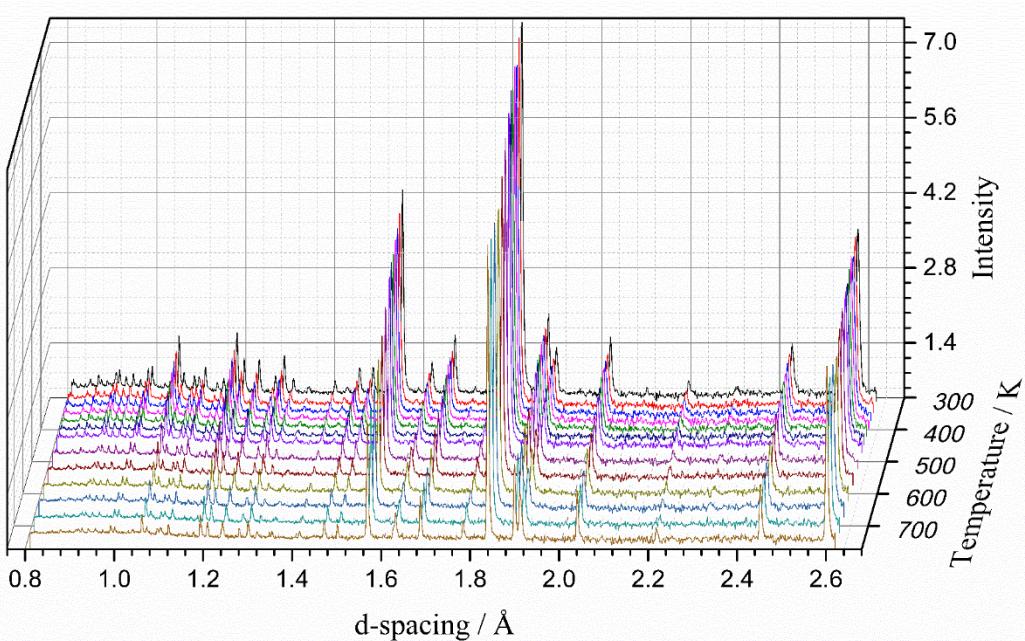


$\text{Cu}_2\text{Se}$  after DC current for 24 hours...

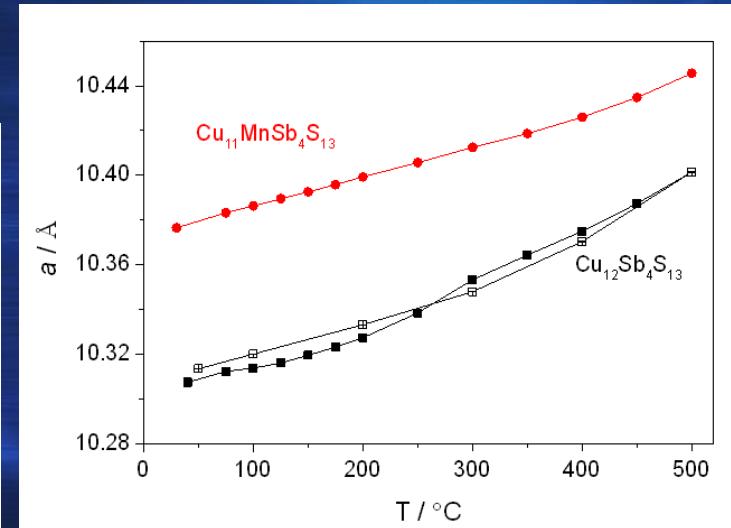
Adv. Energy Mater. 2014, 1301581

# Are all tetrahedrites PLEC materials?

Neutron diffraction data for  $\text{Cu}_{12}\text{Sb}_4\text{S}_{13}$   
POLARIS diffractometer (ISIS)



Sample in sealed ampoule



NO EVIDENCE FOR COPPER MOBILITY

Thermal expansion

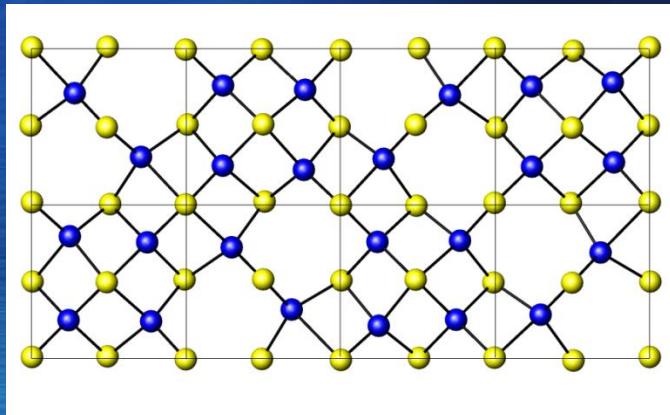
$$\begin{aligned}\text{Cu}_{12}\text{Sb}_4\text{S}_{13} & 2.31(6) \times 10^{-4} \text{ Å K}^{-1} \\ \text{Cu}_{11}\text{MnSb}_4\text{S}_{13} & 1.39(4) \times 10^{-4} \text{ Å K}^{-1}\end{aligned}$$

Manuscript in preparation

# Bornite: $Cu_5FeS_4$

- Mineral  $Cu_5Fe\Box_2S_4$ , where  $\Box$  represents a vacancy
- Structure related to antifluorite / zinc blende

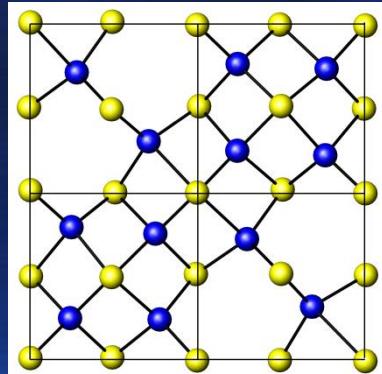
Antifluorite  $M_2S \equiv M_8S_4$



Room-temperature phase  
 $4a \times 2a \times 2a$

Bornite  $M_6S_4$

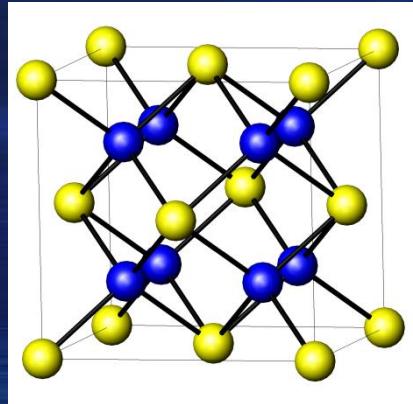
$T > 473 \text{ K}$



Intermediate phase  
 $2a \times 2a \times 2a$

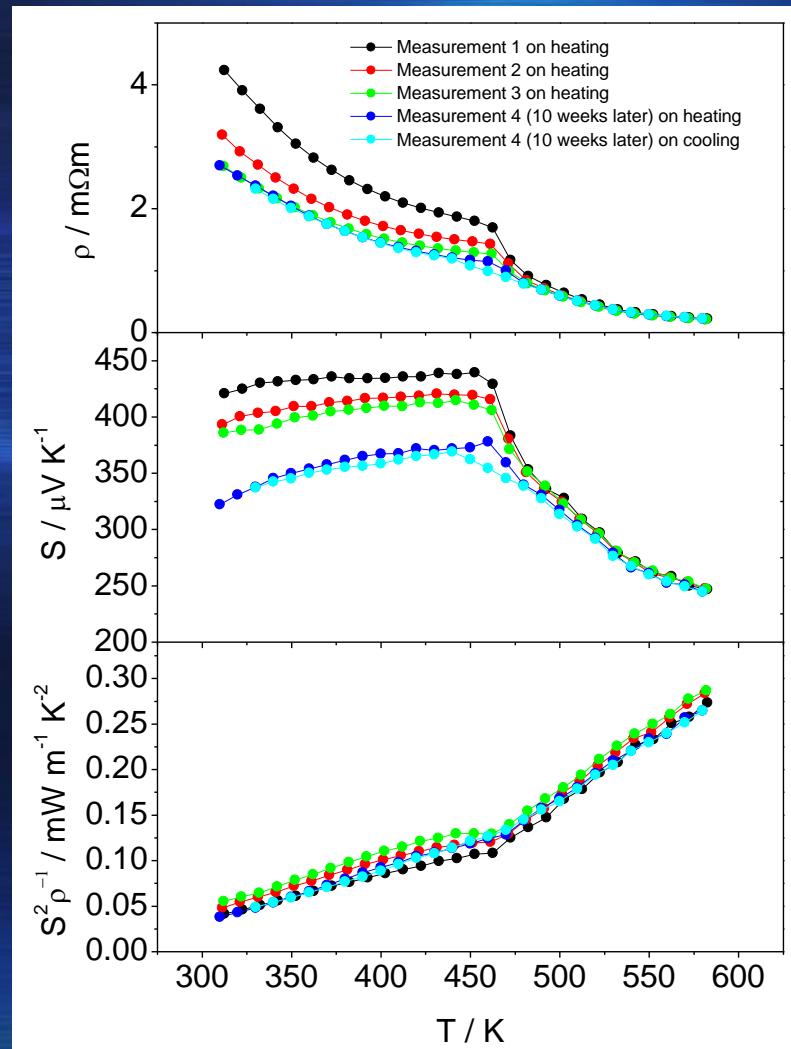
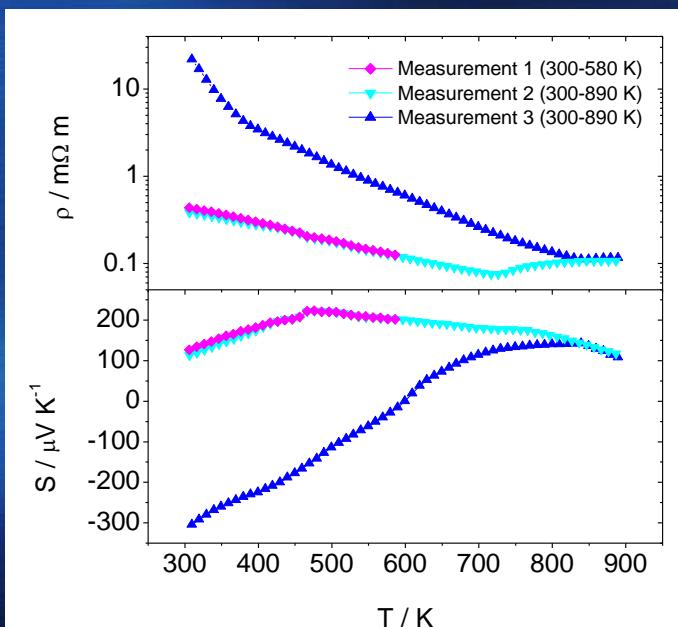
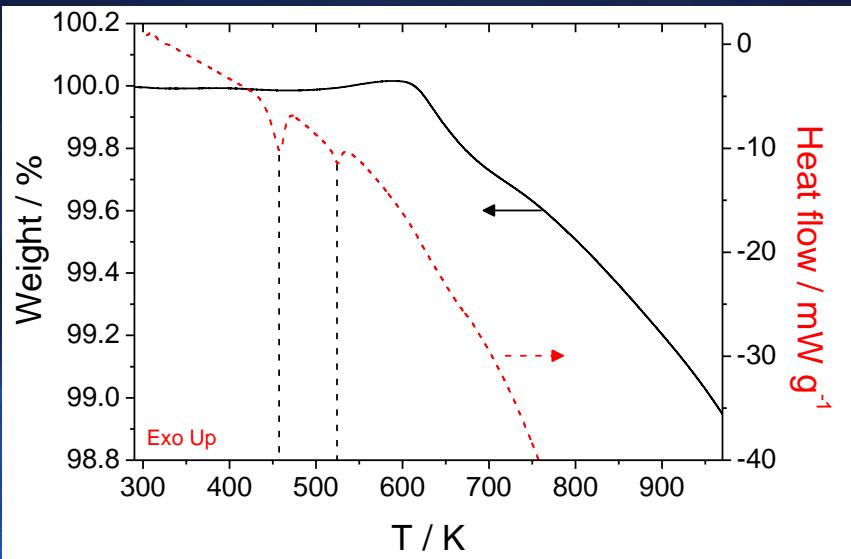
Zinc blende  $MS \equiv M_8S_8$

$T > 543 \text{ K}$

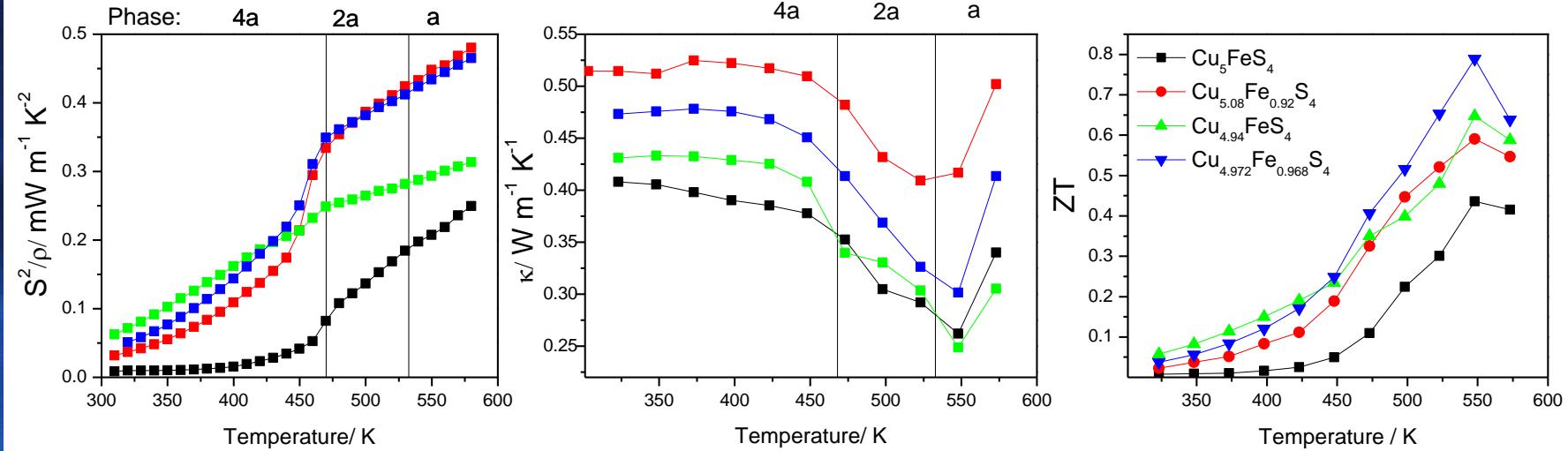


High-temperature phase  
 $a \times a \times a$

# Thermoelectric properties of bornite



# Optimising ZT of bornite



$\text{Cu}_5\text{FeS}_4$

Cu+Fe=6, Parent Phase

Low  $S^2/\rho$ , Low  $\kappa$

$\text{Cu}_{5-x}\text{FeS}_4$

Cu+Fe<6, Iron Rich

Improved  $S^2/\rho$ , Low  $\kappa$

$\text{Cu}_{5+x}\text{Fe}_{1-x}\text{S}_4$

Cu+Fe=6, Copper Rich

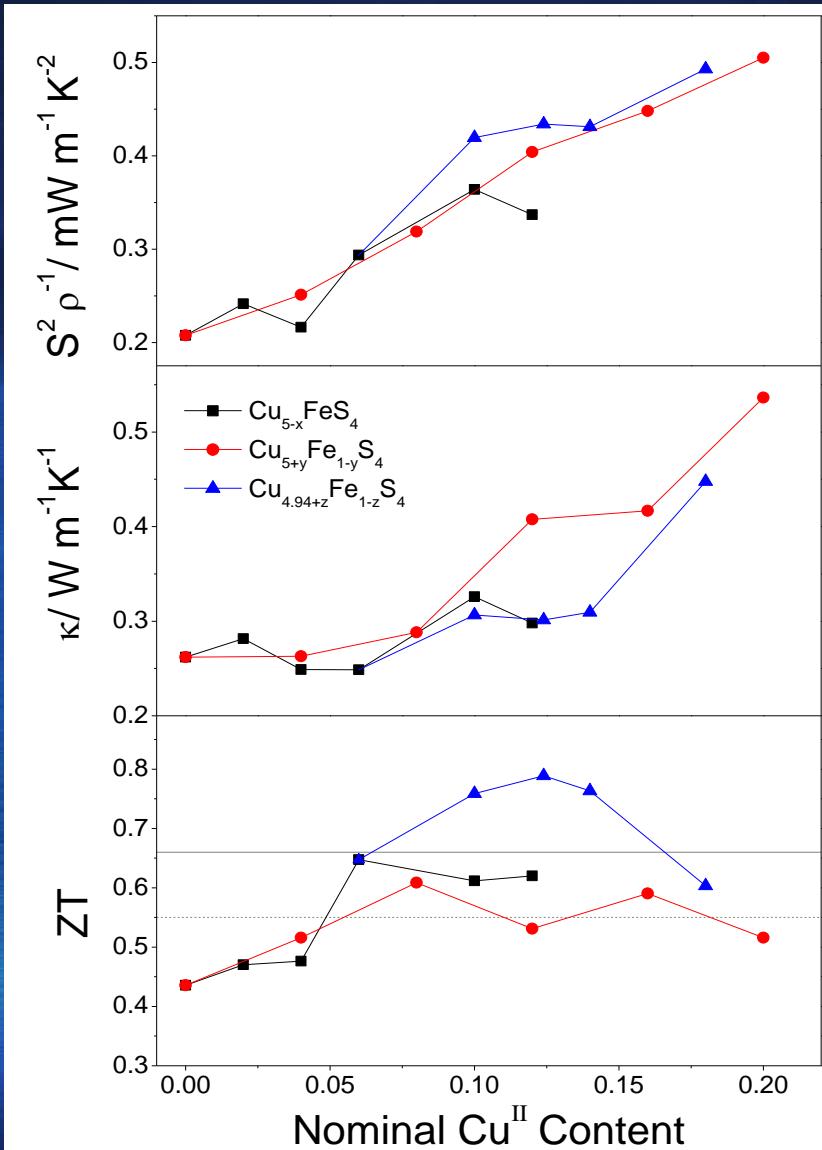
Great  $S^2/\rho$ , Increased  $\kappa$

$\text{Cu}_{4.94+x}\text{Fe}_{1-x}\text{S}_4$

Cu+Fe=5.94, Copper Rich

Great  $S^2/\rho$ , Low  $\kappa$

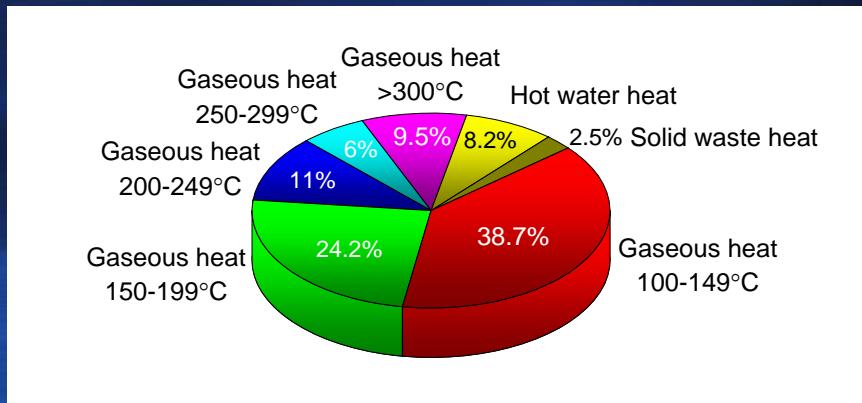
# Optimising ZT of bornite



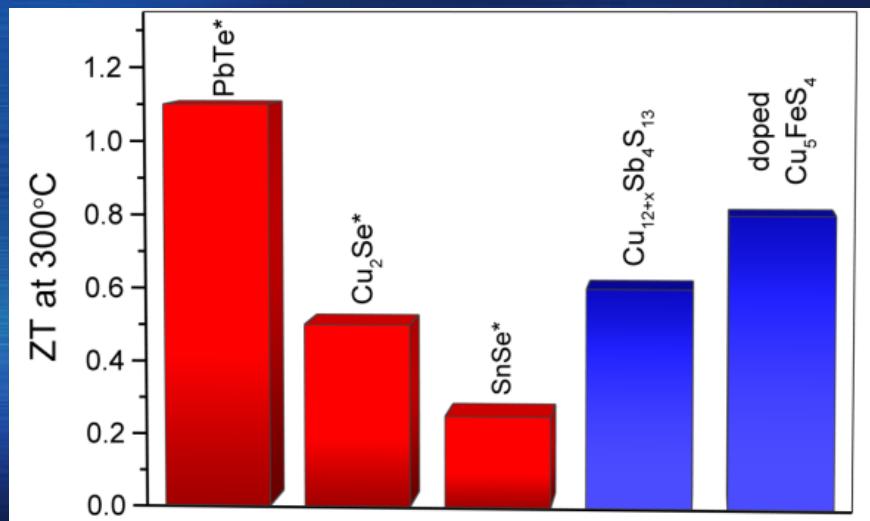
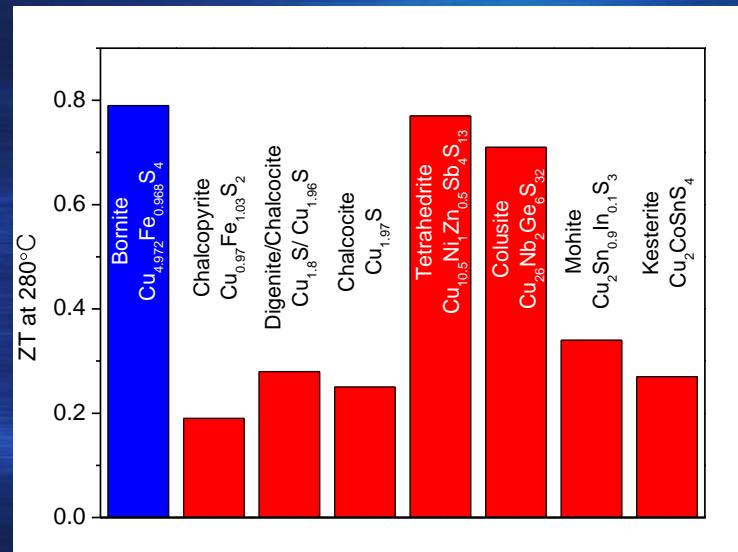
- $\text{Cu}_5\text{FeS}_4$  contains Cu(I) and Fe(III)
- Nominal Cu(II) content gives hole concentration.
- Substitution of Fe by Cu has greater impact on the nominal Cu(II) content than Cu deficiency.
- A critical level of vacancies (ca. 1%) is required in order to achieve a high ZT.

# Comparison with existing materials

## Waste heat recovery



## Copper-containing sulfide minerals



Bornite, together with tetrahedrites and colusites, are promising p-type materials for applications at temperatures below 300°C.

\**Nature*, 2012, **489**, 414 ; 2014, **508**, 373;  
*Nature Materials*, 2012, **11**, 422.

# Conclusions so far...

- In copper-rich tetrahedrites, low thermal conductivity is related to copper ionic mobility. These materials are likely to be phonon liquid electron crystals (PLEC).
- There is no evidence of PLEC behaviour in stoichiometric tetrahedrites ( $\text{Cu}_{12-x}\text{TM}_x\text{Sb}_4\text{S}_{13}$ ). Weak copper bonding results in low-energy vibrational modes.
- Bornite is a promising p-type thermoelectric material.
- In bornite, deviations from the ideal  $\text{Cu}_5\text{FeS}_4$  stoichiometry result in significant enhancements in ZT.

## Acknowledgements

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