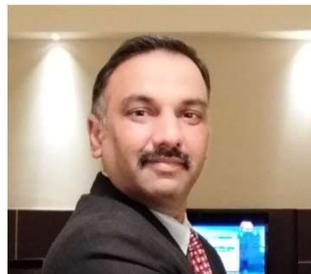


# Latest Innovations in Control Room Video Wall Solution

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## Trends from DLP to Fine Pitch LED Video Wall



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Pyrotech Electronics P

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- Kuldeep Singh Rathore has got total working experience of 25 years in IT and display solution.
- He is having an experience in the display solution for more than 10 years.
- Had provided video wall solution into power generation transmission distribution / Oil and gas / City surveillance / and smart city projects control room.



## Fundamental Of Fine Pitch Technology

- Why Fine Pitch Technology ?
- Comparison of Fine Pitch Technologies
- Pixel Pitches of Fine Pitch LED
- Mounting Arrangements of Fine Pitch Technology

## Application of Fine Pitch Technology

CONTEN

## History of LED Displays

- Early use with incandescent bulbs in sports and roadside digital signage
- Breakout with introduction of RGB LEDs in late 1990's
- Initially used monochrome LEDs

## Benefits of Fine Pitch Technology

- Seamless = No bezels
- Brightness  $\geq 800$  nits
- Wide color gamut  $\geq 95\%$  NTSC
- Unmatched uniformity
- Wide viewing angles
- Long life  $\leq 1,00,000$  hours ( ~10 years)
- Any size or shape, not only 16:9



# Different Technologies in video walls

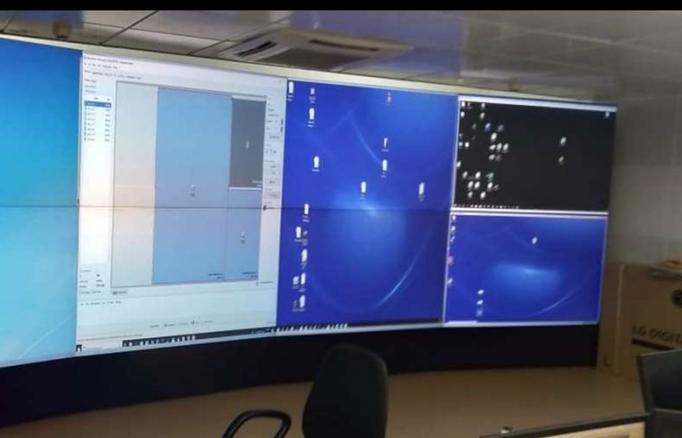


LED LIT LCD VIDEO WALL



FINE PITCH LED VIDEO WALL

LED VIDEO WALL





## Micro Projection DLP



- small bezel (<1mm)
- combination LED , LASER
- highly reliable
- high pixel density
- excellent static image performance
- high brightness
- up to 1000-mm installed depth
- off-axis viewing compromises
- higher cost

## Ultra Narrow Bezel LCD



- Good value/lower cost
- High brightness, lower lifetime
- Good off-axis viewing
- High pixel density
- Best touch solutions
- 3.6 to 8.0-inch installed depth
- Small but prominent bezel (.8mm)

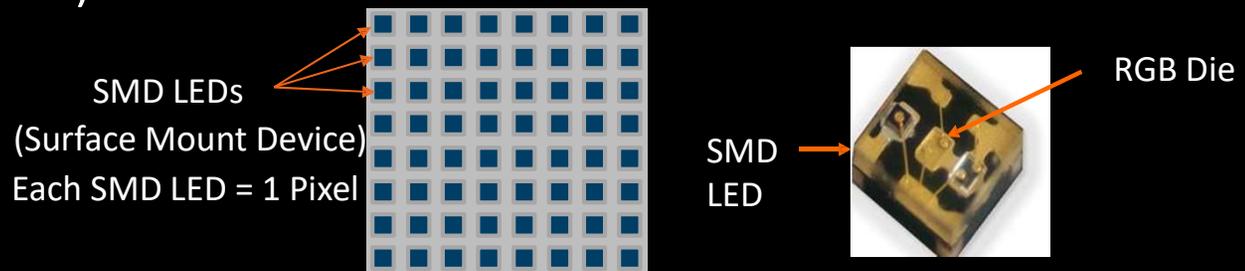
## Fine Pitch LED



- Seam less
- Unmatched Uniformity
- Best Viewing Angle
- Longest Life
- High Brightness
- Depth varies, rear access common
- Lower Pixel Density

## What Comprises Each Pixel in a DV LED Display?

One SMD (Surface Mount Device) LED



### RGB LEDs for DV LED Signage

Surface Mounted Device (SMD):

Trend toward reduced reflectance (improved contrast)

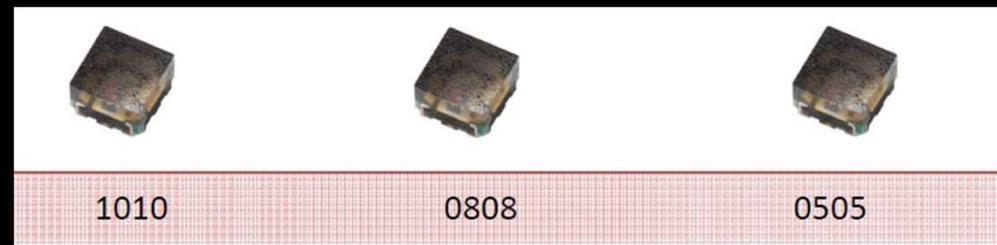
Smaller packages, 1010 = 1 x 1mm

Used in:

≥ P0.8

≥ P1.5

≥ P1.2





Example: Full HD Display = 2,073,600 pixels

## Digital Light Processing (DLP) Projection DMD



Single solid-state device (D)

Light hits DMD

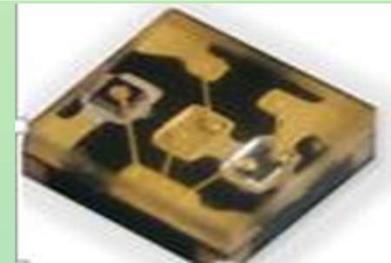
Pixel structure less visible

## LED Lit LCD Module



- Single multi-layered LCD module
- 2M cells in module
- Pixel structure less visible

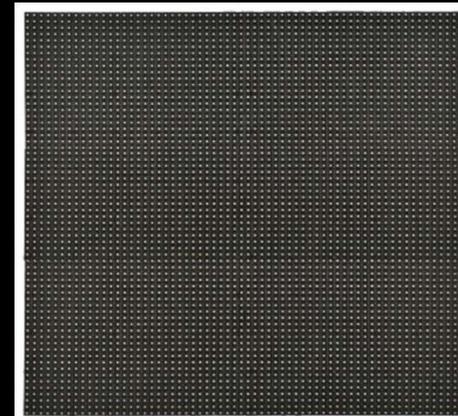
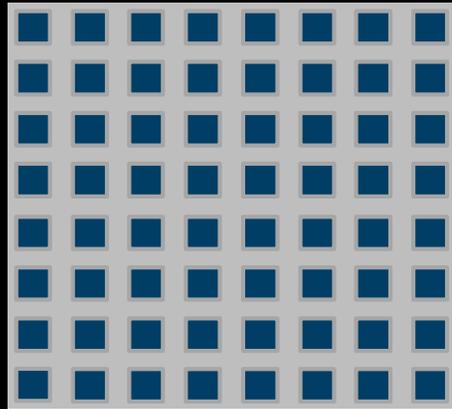
## SMD LED



- 2M SMD LED pixels
- Each is surface-mounted
- Pixels are more visible and easily damaged

What is the term for a Printed Circuit Board (PCB) with SMD LEDs mounted on it?

- Modular or
- Tile



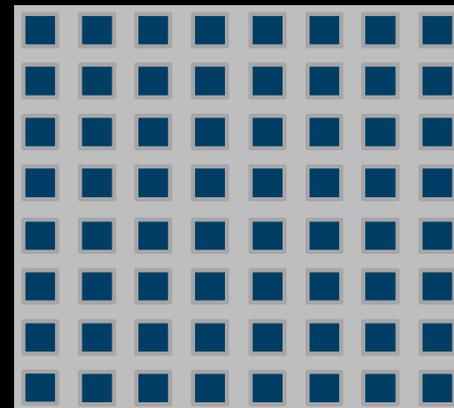
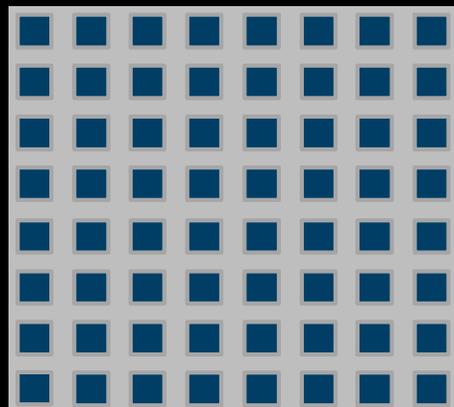
LED Module or LED Tile

or

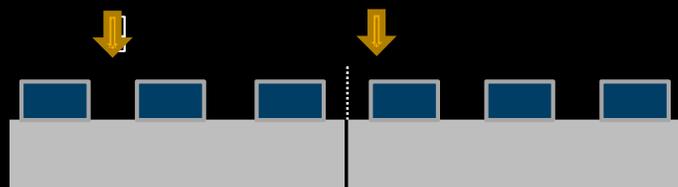
PCB (Printed Circuit Board)



## Constructing Seamless Fine Pitch LED Displays



Example: P2.0

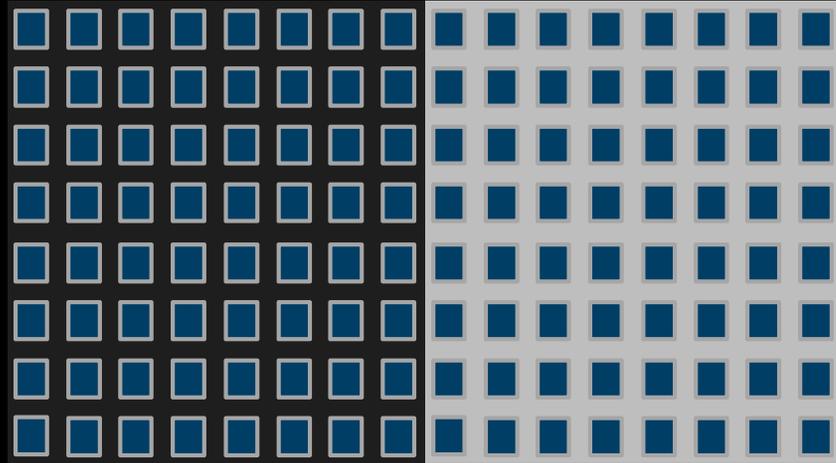
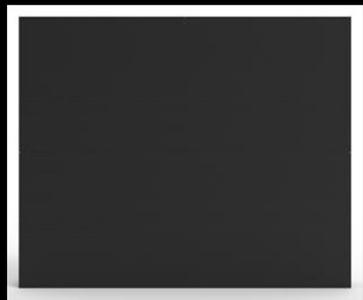




Why? The original technology wasn't built for it!



- For outdoor environments, the key concern is brightness.
- For indoor environments, the key concern is contrast and image quality.
- LEDs are coated in a black resin epoxy. A shade is inserted between the LEDs - this allows DV LED to achieve true blacks and a crisp image by eliminating reflectance



# PITCH CLASSIFICATIONS



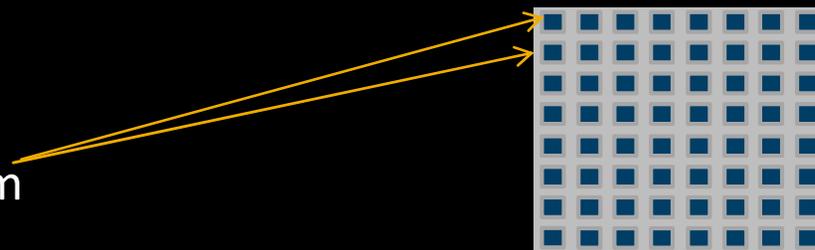
What is the Terms Used to Describe the Pitch Density of fine Pitch LED:

- Pitch is the distance in mm between centers of each SMD LED (or pixel)
- P2.0 LED display = 2mm Pitch = 2mm between the centers of each pixel

Type Of Pixel Pitch:

PITCH TYPE	SPECIFICATION
Standard Pitch	> 4.0 mm
Fine Pitch	1.6 to 3 mm
Ultra Fine Pitch	<1.6 mm

ch = Distance between center for Pixels in mm





This depends on who you ask:

LED-only vendors understate this distance

Beware of “Optimal Viewing” distances

Retina distance: Distance a person with 20/20 vision cannot see pixels

4.0mm = 45ft, 1.5mm = 17ft

10x Rule: Shorthand calculation is  $4.0\text{mm} \times 10 = 40\text{ft}$ ,  $1.5\text{mm} \times 10 = 15\text{ft}$

Comfortable viewing distance for typical content is usually half of retina distance

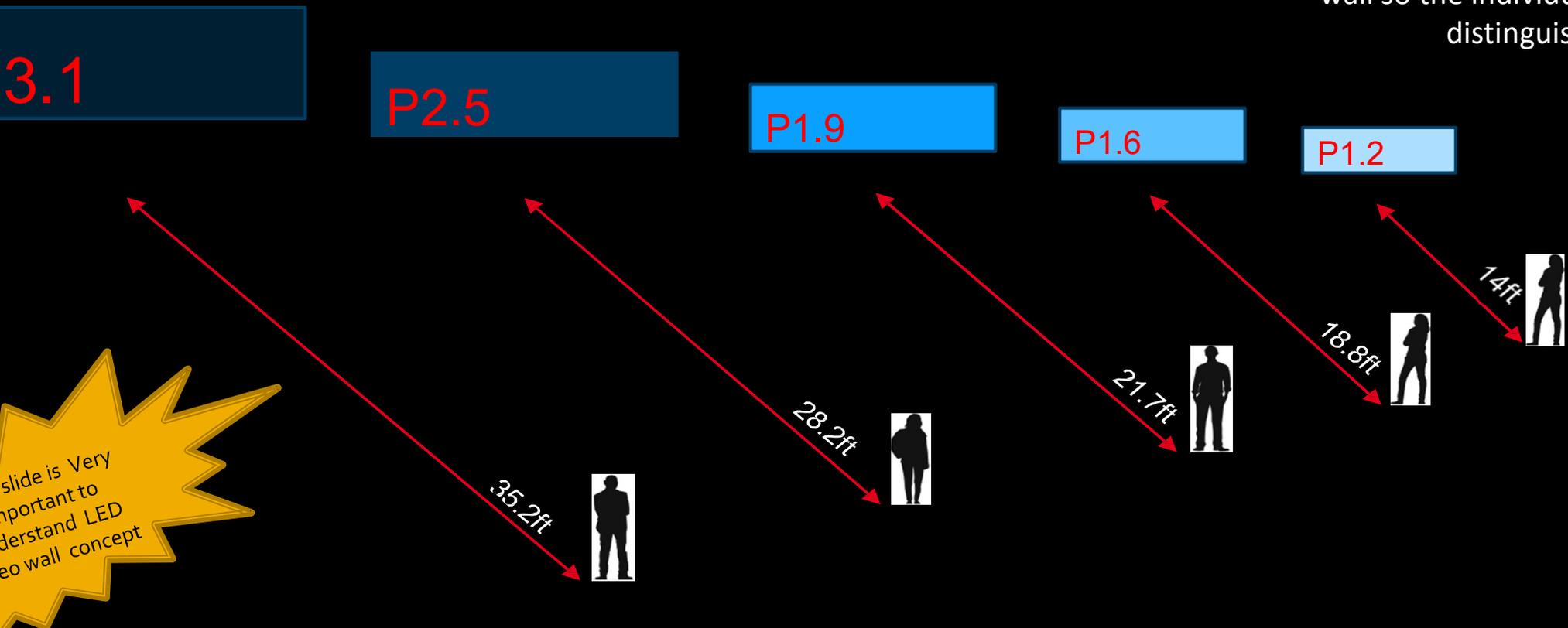
Customer’s content, application, perception and budget are final determinants

# RETINA DISTANCE



## Retina Distance

Distance a person with 20/20 vision must stand away from a wall so the individual pixels are distinguishable



This slide is Very important to understand LED video wall concept

# Power Considerations

Power and BTU stats can be VERY misleading with fine pitch LED

Fine Pitch LED has the POTENTIAL to use a lot of power but almost never does

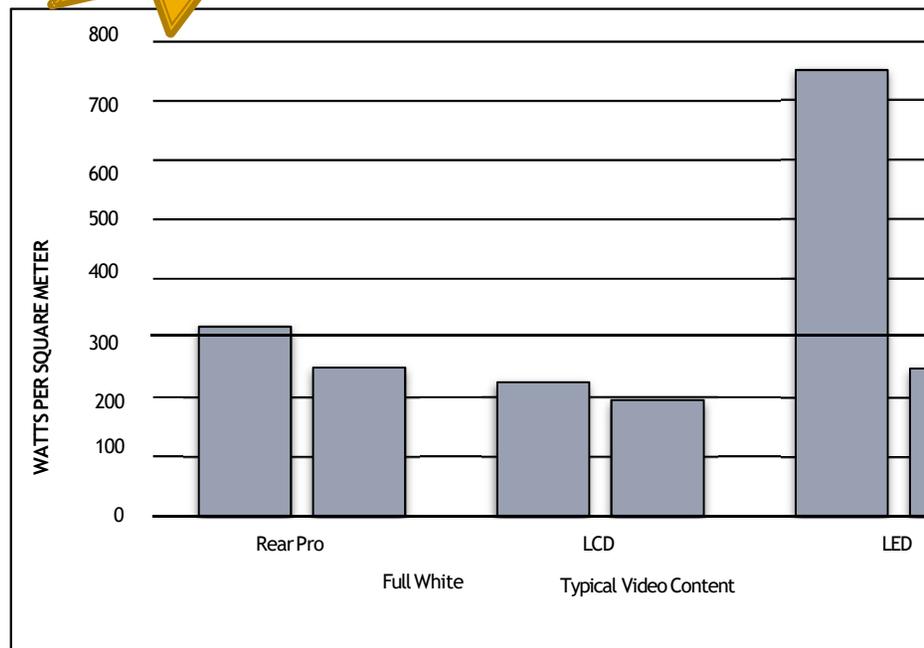
Content has a large impact on fine pitch LED power usage when compared to LCD

Brightness can be fixed for more predictable energy usage

Power-commissioning for fine pitch LED

BTU planning for fine pitch LED

This slide is consuming more power as compare to previous one because of content



# Mounting Arrangement of Video wall

## Front Serviceable Video wall Mount

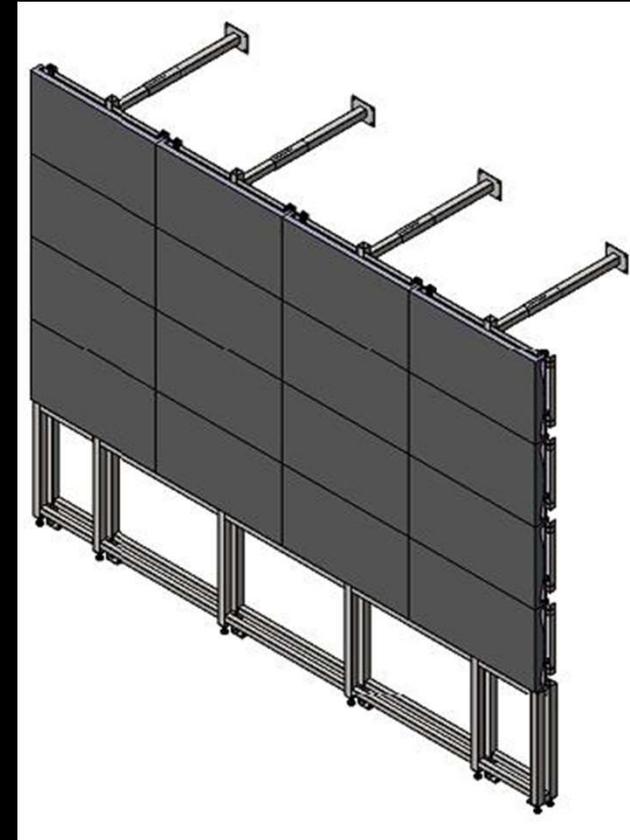
- Flip Out Service Design

## Front Serviceable Floor Mount

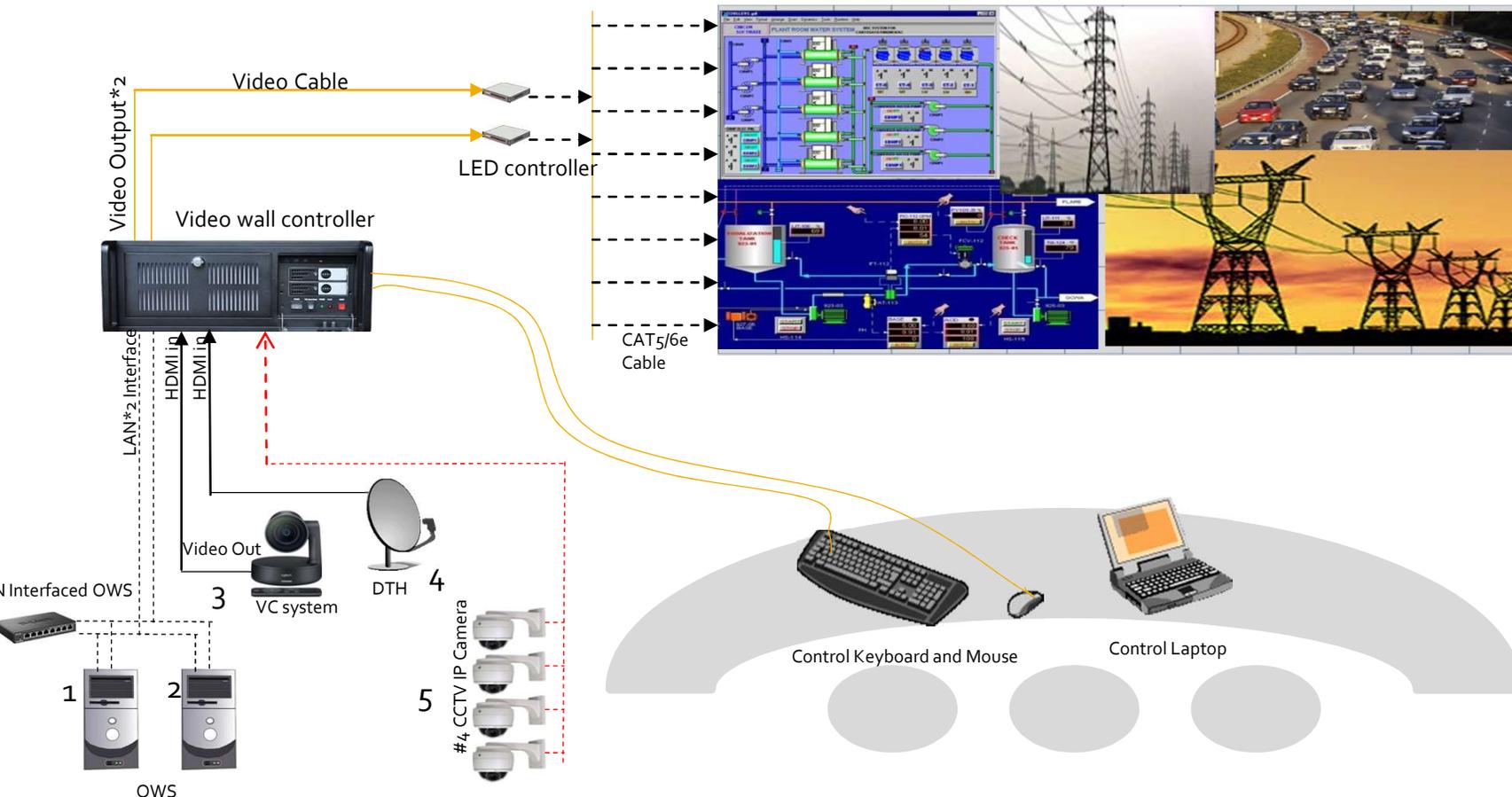
- Flip Out Service Design
- Anchored to floor or lift

## Rear Serviceable Floor Mount

- All service and adjustments must be done from the rear
- Faceted (curved) designs available



# Video wall Connectivity



ISA-D: (Fertilizer Food & Pharma Symposium

- 1
- 2
- 3
- 4
- 5
- 6



Atrium & Architectural

Auditoriums

Broadcast On-Air

Conference Rooms & Decision Rooms

Control Rooms

Corporate Lobbies & Common Areas

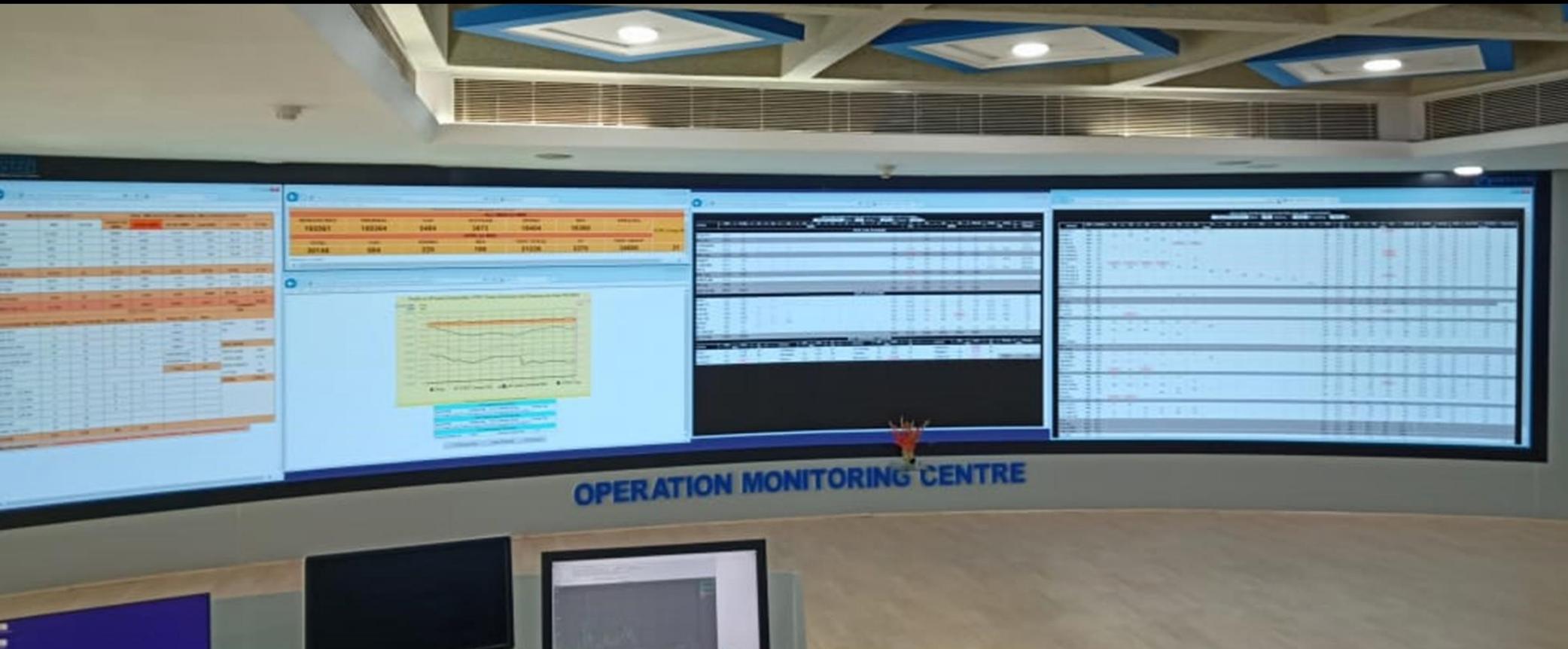
Museums

Retail

Universities

At NTPC Scope Complex

Video wall Size : 1.6mm Pitch 9.6 meter x 1.8 meter



ISA-D: (Fertilizer Food & Pharma Symposium 2019)









pyrotech



# Questions?





**Thank You !!**