

Anvils and Dies

Insertion/Staking Methods for Terminals

FIG. 1 Backup Method Solder Terminals Only. Also See FIGS. 6 & 7.

Fig. 3 Backup Method Wrap Post Only

FIG. 2 Staking Method for Wrap Posts, also see Figs. 6 & 7

D9 - Die

D10 - Die

TOOLS

Terminal Reference	Description	Req'd Hole Dia.	Bd Thk.	Die Part No.	Anvil Part No.	Die/Anvil Intended For
K24	Inbord Pin	.042"	1/16"	D7-2	N/A	Insertion
K30, K36	Inbord Pin	.042"	1/16"	D7-2	N/A	Insertion
K31	Inbord Pin	.042"	1/16"	D7-2	N/A	Insertion
T44Series	Sq. Pin	.042"	1/16"	D11	D7-4	Insertion
T44Series	Sq. Pin	.042"	1/16"	D11	D7	Staking
T46-2	Terminal	.042"	1/16"	D7-2	N/A	Insertion
T46-3	Terminal	.042"	1/16"	D7-4	N/A	Insertion
T46-5	Terminal	.042"	1/16"	D7-2	N/A	Insertion
T49Series	Sq. Pin	.042"	1/16"	D8	D7-4	Insertion
T49Series	Sq. Pin	.042"	1/16"	D7	D8	Staking
T68Series	Sq. Pin	.042"	1/16"	D17	D7-4	Insertion
T68Series	Sq. Pin	.042"	1/16"	D17	D7	Staking
R30Series	Socket Pin	.055"	1/16"	D10	N/A	Insertion
R31Series	Socket Pin	.055"	1/16"	D10	N/A	Insertion
R32Series	Socket Pin	.042"	1/16"	D9	N/A	Insertion
R52Series	Socket Pin	.055"	1/8"	D19	N/A	Insertion
T125	Terminal	.042"	1/16"	D19	A19	Insertion
T126	Terminal	.042"	1/16"	D20	A19	Insertion