

SAFETY DATA SHEET

Sika® Primer-115



Version 1.0

SDS Number: 000000131166

Revision Date: 23.11.2016

SECTION 1: Identification of the hazardous chemical and of the supplier

Product name : Sika® Primer-115

Product code : 000000131166

Type of product : liquid

Recommended use of the chemical and restrictions on use

Product use : Pretreatment agent, Product is not intended for consumer use

Manufacturer or supplier's details

Company : Sika Kimia Sdn. Bhd.

Address : Lot 689 Nilai Industrial Estate
Nilai 71800

Telephone : +6067991762

Emergency telephone
number :

Telefax : +6067991980

E-mail address : EHS@my.sika.com

Contact point :

SECTION 2: Hazards identification

Classification of the hazardous chemical

Flammable liquids : Category 2

Serious eye damage/eye
irritation : Category 2

Skin sensitisation : Category 1

Specific target organ toxicity -
single exposure : Category 3 (Central nervous system)

Label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : H225 Highly flammable liquid and vapour.
H317 May cause an allergic skin reaction.

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H319 Causes serious eye irritation.
H336 May cause drowsiness or dizziness.

Precautionary statements : **Prevention:**
P210 Keep away from heat/sparks/open flames/hot surfaces.
No smoking.
P233 Keep container tightly closed.
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P280 Wear protective gloves/ eye protection/ face protection.
Response:
P303 + P361 + P353 IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.

Other hazards which do not result in classification

None known.

SECTION 3: Composition and information of the ingredients of the hazardous chemical

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (%)
ethyl acetate	141-78-6	>= 30 - < 60
Hexamethylene diisocyanate, oligomers	28182-81-2	>= 10 - < 30
tris(p-isocyanatophenyl) thiophosphate	4151-51-3	>= 5 - < 10
Isophorondiisocyanate homopolymer	53880-05-0	>= 5 - < 10
n-butyl acetate	123-86-4	>= 5 - < 10
xylene	1330-20-7	>= 1 - < 3

SECTION 4: First aid measures

General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.
Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.

In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed : Clean mouth with water and drink afterwards plenty of water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.



Obtain medical attention.

Most important symptoms and effects, both acute and delayed : irritant effects
sensitising effects
Allergic reactions
Excessive lachrymation
Loss of balance
Vertigo
See Section 11 for more detailed information on health effects and symptoms.
May cause an allergic skin reaction.
Causes serious eye irritation.
May cause drowsiness or dizziness.

Notes to physician : Treat symptomatically.

SECTION 5: Firefighting measures

Extinguishing media

Suitable extinguishing media : Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical

Unsuitable extinguishing media : Water

Physicochemical hazards arising from the chemical

Hazardous combustion products : No hazardous combustion products are known

Special protective equipment and precautions for fire-fighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Specific extinguishing methods : Use water spray to cool unopened containers.

SECTION 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Remove all sources of ignition.
Deny access to unprotected persons.

Environmental precautions : Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to



local / national regulations (see section 13).

SECTION 7: Handling and storage

Handling

Precautions for safe handling

- Advice on protection against fire and explosion : Use explosion-proof equipment. Keep away from heat/sparks/open flames/hot surfaces. No smoking. Take precautionary measures against electrostatic discharges.
- Advice on safe handling : Do not breathe vapours or spray mist.
 Avoid exceeding the given occupational exposure limits (see section 8).
 Do not get in eyes, on skin, or on clothing.
 For personal protection see section 8.
 Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
 Smoking, eating and drinking should be prohibited in the application area.
 Take precautionary measures against static discharge.
 Open drum carefully as content may be under pressure.
 Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours).
 Follow standard hygiene measures when handling chemical products

Storage

Conditions for safe storage, including any incompatibilities

- Conditions for safe storage : Store in original container.
 Store in cool place.
 Keep in a well-ventilated place.
 Containers which are opened must be carefully resealed and kept upright to prevent leakage.
 Observe label precautions.
 Store in accordance with local regulations.

SECTION 8: Exposure controls and personal protection

Control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
ethyl acetate	141-78-6	TWA	400 ppm 1,440 mg/m ³	MY PEL
		TWA	400 ppm	ACGIH
n-butyl acetate	123-86-4	TWA	150 ppm 713 mg/m ³	MY PEL

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		TWA	150 ppm	ACGIH
		STEL	200 ppm	ACGIH
xylene	1330-20-7	TWA	100 ppm 434 mg/m ³	MY PEL
		TWA	100 ppm	ACGIH
		STEL	150 ppm	ACGIH

Individual protection measures, such as personal protective equipment

- Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
- Skin protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.
When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9: Physical and chemical properties

- Appearance : liquid
- Colour : yellow
- Odour : ester-like
- Odour Threshold : No data available
- pH : Not applicable
- Melting point/range / Freezing point : No data available
- Boiling point/boiling range : No data available
- Flash point : -4 °C (25 °F)
Method: closed cup

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Evaporation rate	: No data available
Flammability	: No data available
Upper explosion limit	: 7.5 %(V)
Lower explosion limit	: 1.2 %(V)
Vapour pressure	: 99.9915 hPa (75.000 mmHg)
Relative vapour density	: No data available
Density	: ca. 1.0 g/cm ³ (20 °C (68 °F) ())
Solubility(ies)	
Water solubility	: No data available
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, dynamic	: No data available
Viscosity, kinematic	: No data available
Explosive properties	: No data available
Molecular weight	: No data available

SECTION 10: Stability and reactivity

Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: The product is chemically stable.
Possibility of hazardous reactions	: Stable under recommended storage conditions. Vapours may form explosive mixture with air.
Conditions to avoid	: Heat, flames and sparks.
Incompatible materials	: No data available
No decomposition if stored and applied as directed.	

SECTION 11: Toxicological information

Information on likely routes of exposure : None known.



Acute toxicity

Not classified based on available information.

Components:

ethyl acetate:

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Acute inhalation toxicity : LC50 (Rat): ca. 1,600 mg/l
Exposure time: 4 h
Test atmosphere: vapour

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5,000 mg/kg

Hexamethylene diisocyanate, oligomers:

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Acute inhalation toxicity : Acute toxicity estimate: 1.5 mg/l
Test atmosphere: dust/mist
Method: Expert judgement

tris(p-isocyanatophenyl) thiophosphate:

Acute oral toxicity : LD50 Oral (Rat): > 675 mg/kg
Remarks: see user defined free text

Acute inhalation toxicity : LC50 (Rat): 5.721 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

n-butyl acetate:

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Acute inhalation toxicity : LC50 (Rat): 23.4 mg/l
Exposure time: 4 h
Test atmosphere: vapour

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5,000 mg/kg

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

Skin sensitisation: May cause an allergic skin reaction.

Respiratory sensitisation: Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

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STOT - single exposure

May cause drowsiness or dizziness.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

SECTION 12: Ecological information

Ecotoxicity

Components:

Hexamethylene diisocyanate, oligomers:

Toxicity to fish : LC50 (Danio rerio (zebra fish)): > 100 mg/l
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): > 100 mg/l
aquatic invertebrates Exposure time: 48 h

n-butyl acetate:

Toxicity to algae : EC50 (Desmodesmus subspicatus (green algae)): 647.7 mg/l
Exposure time: 72 h

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological : There is no data available for this product.
information

SECTION 13: Disposal information

Disposal methods

Waste from residues : Do not contaminate ponds, waterways or ditches with
chemical or used container.
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.
Do not burn, or use a cutting torch on, the empty drum.



SECTION 14: Transport information

International Regulations

UNRTDG

UN number : UN 1866
Proper shipping name : RESIN SOLUTION
Class : 3
Packing group : II
Labels : 3

IATA-DGR

UN/ID No. : UN 1866
Proper shipping name : Resin solution
Class : 3
Packing group : II
Labels : 3
Packing instruction (cargo aircraft) : 364
Packing instruction (passenger aircraft) : 353

IMDG-Code

UN number : UN 1866
Proper shipping name : RESIN SOLUTION

Class : 3
Packing group : II
Labels : 3
EmS Code : F-E, S-E
Marine pollutant : no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

SECTION 15: Regulatory information

Safety, health, and environmental regulations specific for the hazardous chemical

International Chemical Weapons Convention (CWC) : Not applicable
Schedules of Toxic Chemicals and Precursors

Occupational Safety and Health (Classification, Labelling and Safety Data Sheet of Hazardous Chemicals) Regulations 2013.

Occupational Safety and Health (Use and Standards of Exposure of Chemicals Hazardous to Health) Regulations 2000.

SECTION 16: Other information

Date format : dd.mm.yyyy

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The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !