

Production Tracking System (PTS) Program- “The Day After”

“The Day After”- You installed the Production Tracking System (PTS), now what?

The purpose of this program is to help organizations improve and capitalize on the opportunities available through Process tracking with PTS and data analysis.

The program Include:

1. Introduce Supervisors and Management to PTS and its features.
 2. Introduce Supervisors and operators to efficiency factor, OEE and OEE factors.
 3. PTS settings –verify that the initial settings are correct: Cycle time, Takt Time, Set-up, Down, Performance and Quality.
 4. Data received from PTS translate this to production needs- How to use the data and translate it to production needs.
 - S.I.C : Short interval control.
 - R.C.A: Root Cause Analysis.
 - Goal Setting.
 - Morning Meetings
 - Huddlel.
 - * When applicable introduce CRM concept, Control – Respond- Manage.
 5. Reports
 - Reports from PTS.
 - Customize Reports.
 6. Set the screen display (If needed)
 7. Provide S.O.P’s.
 8. Sustain.
- Provide ongoing online and phone support (free for the first 3 months.).

“You can’t manage what you can't measure “

Please contact us: 403-607-6048

www.leantakumi.com

eli@leantakumi.com

Lean 匠 Takumi

Business Improvement, Lean Implementation & Coaching



PTS and Production

Challenges

You installed the PTS and collected data, now what? How do you translate the data to production efficiency? How can the data increase productivity?

Solutions

5 days of onsite, hands-on support and training for staff.

Cost

Please call for more information.

**Options

Lean Belt Training (see details in Lean Belt training brochure)

- Yellow Belt
- Green Belt
- Black Belt
- CRM Belt