

## **Classic Thunderboat Motor Inspection Procedure**

Inspection to include all parts of motor:

1. Fasteners – Stock
2. Gaskets – Thickness  
Carburetor .017 to 0.23  
Manifold .017 to .023  
Case .017 to .019  
Base – Barrel .014 to .016
3. Seals – Springs
4. Bearings – Stock
5. Flywheel – Thickness .800 - .810 – Keyway .121
6. Crank Rod Piston and Ring – Keyway .121
7. Intake Manifold – Thickness and Grinding  
Manifold .690 to .702 (Allow to sand)
8. Ignition Parts – Color – Slotted Holes
9. Case to Crank Shaft Top .910
10. Barrel Depth 2.025