

58-64 Power Steering Bracket Instructions

This bracket uses the Saginaw 605 box which came on 1979-1986 GM cars. The box has a distinctive round aluminum lid with the numbers 605 cast on the top of the box. You must drill out the three tapped mounting holes on the box to a 1/2" diameter. Use the supplied allen head bolts (3), slip a lock washer on the bolt and put the bolt through the drilled out hole. After the bolt is through the 1/2" hole slip a supplied spacer on the bolt and screw the bolt into the bracket. Once the bracket is bolted to the box, the bracket bolts to your frame using your frame's original holes and original bolts (bolts in the same way your stock box was).