

INSTALLING A FRONT BEARING: BC-1 to BC-5



THIS PROCEDURE IS SHOWN WITH THE SEALED BEARINGS FOR THE 2018 AND OLDER MODELS BUT IS THE SAME FOR THE BC MODELS NEWER THAT USE THE OPEN BEARINGS

1. USE PROTECTIVE EYEWEAR AND GLOVES WHEN HANDLING BEARING (SORRY OUR DEMO PICS ARE WITH GLOVES)
2. MAKE SURE THE SHAFT IS CLEAN AS WELL ENTIRE BEARING HOLDER



CLEAN SHAFT: If shaft exhibits marks or scratches or dents you may be able to smooth them out using fine steel wool. But make sure after using wool to completely clean any area rubbed with steel wool



completely clean bearing holder inside and out



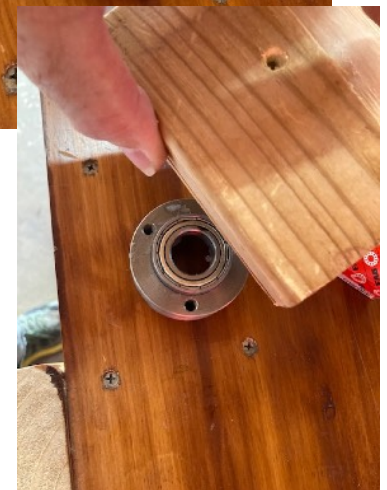
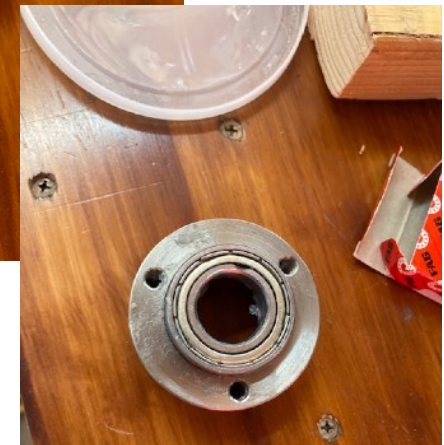
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3. Grease or use penetrating lubricant on the shaft and inside bearing holder and on sides of bearing (we are using the Super Lube food grad grease in pictures)



4. Set bearing level on the inside opening of the bearing holder

5. Using a small block of wood and a hammer gently tap bearing into holder



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6. Once bearing is tapped into holder place it squarely over greased shaft of drum
7. Tap on wood block evenly until bearing and holder are set into place

8. Remove and inspect to ensure bearing and holder are flush against front plate of drum of roaster (front plate not shown in this illustration as we are just doing a demo on a spare drum)

