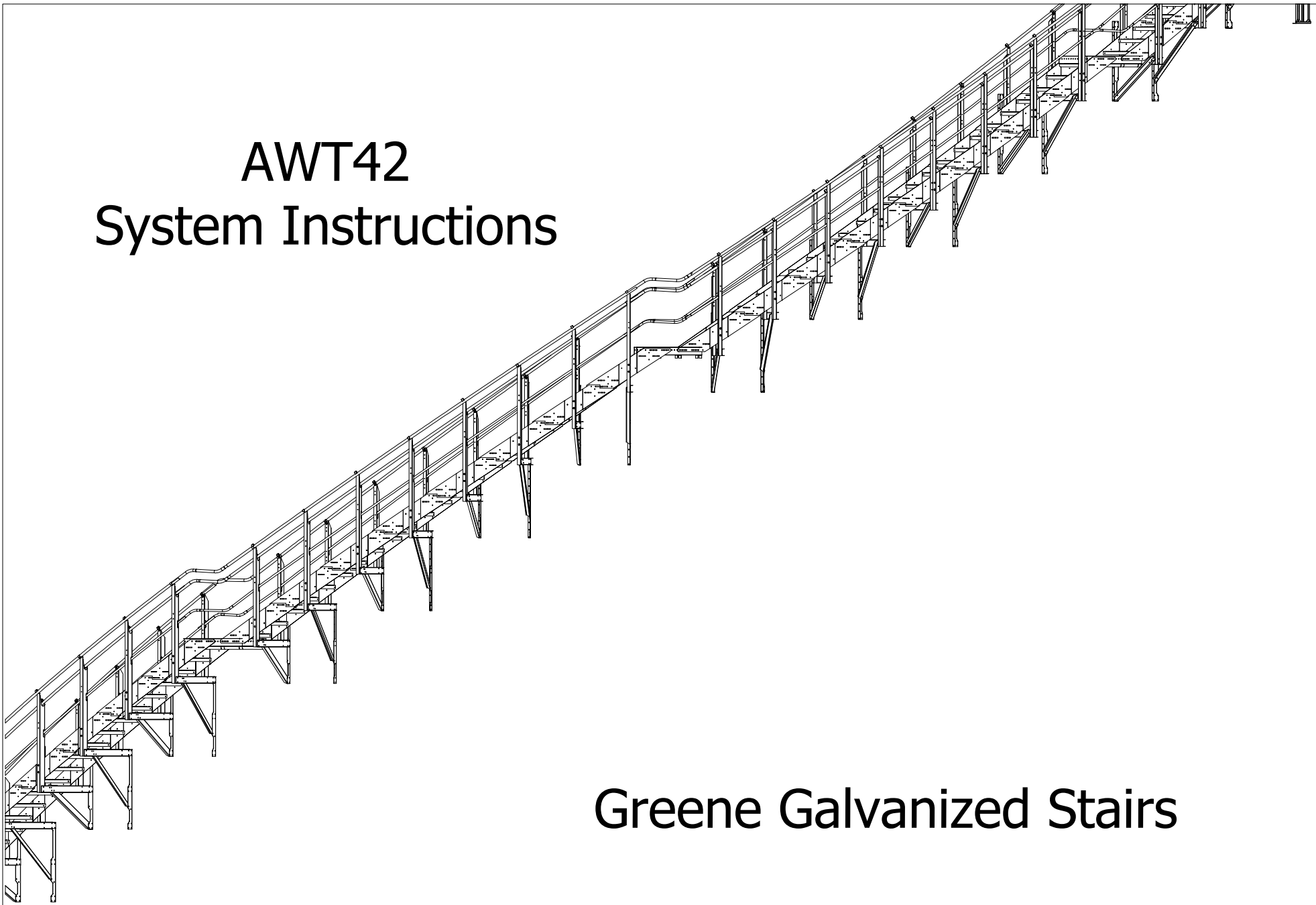
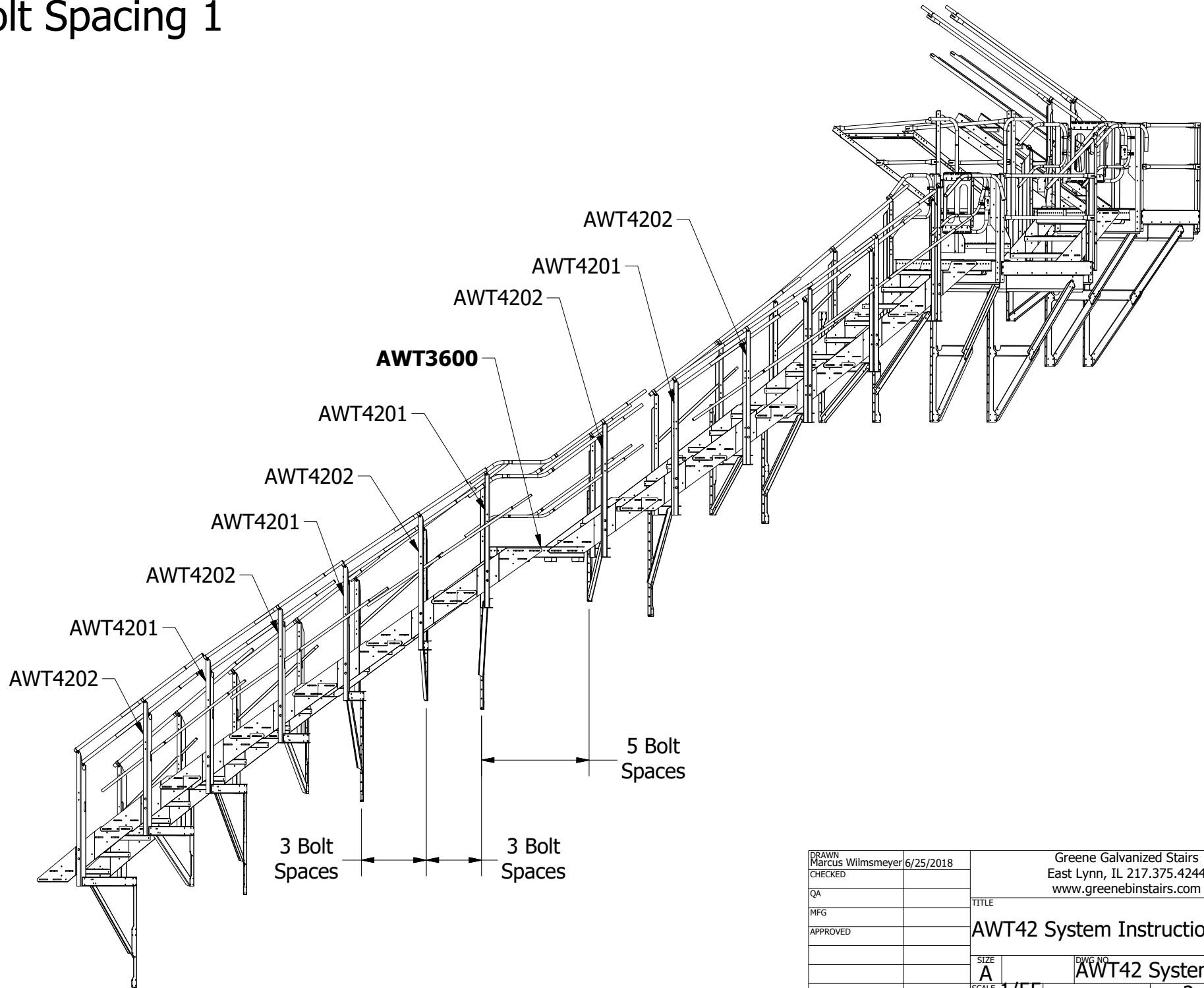


AWT42 System Instructions



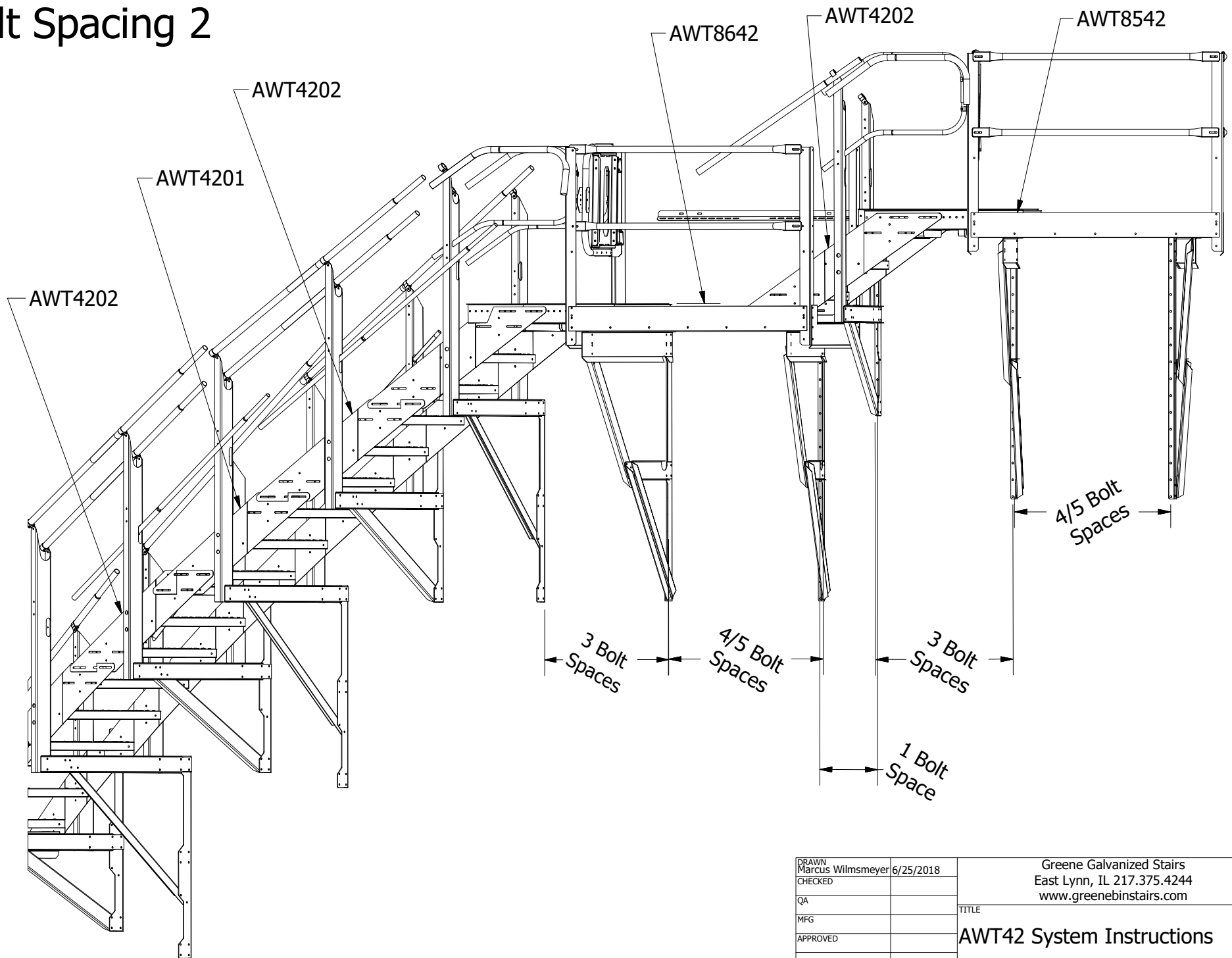
Greene Galvanized Stairs

Bolt Spacing 1



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QA		AWT42 System Instructions
MFG		SIZE A
APPROVED		DWG NO. AWT42 System Instruction
		SCALE 1/55
		SHEET 2 OF 7

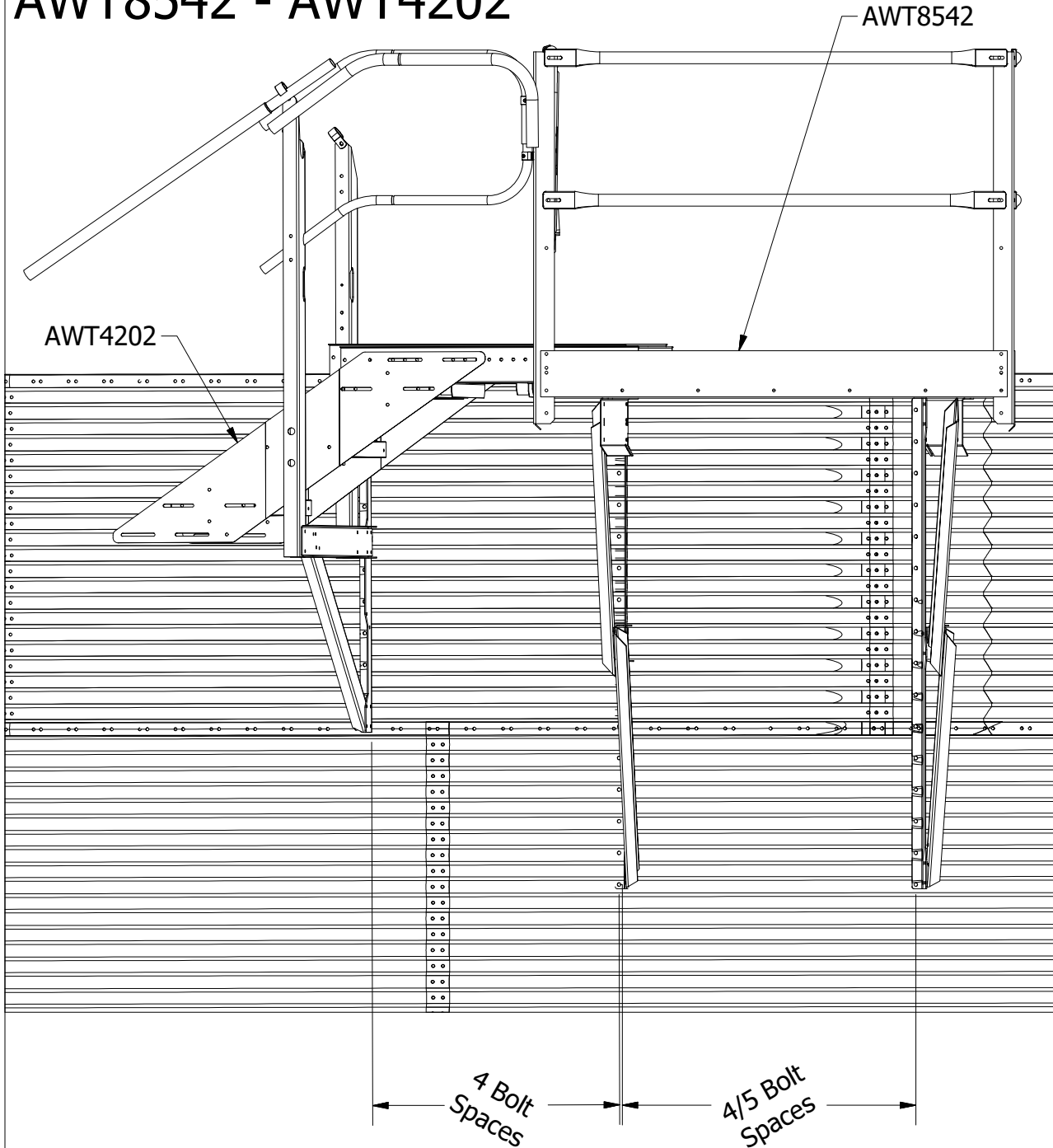
Bolt Spacing 2



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	SCALE 1/30
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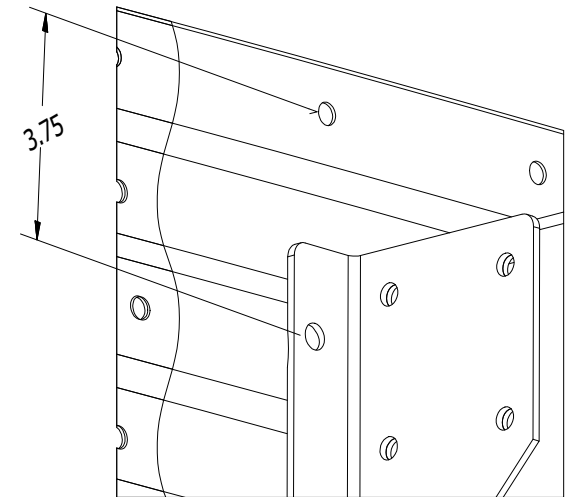
REV

AWT8542 - AWT4202



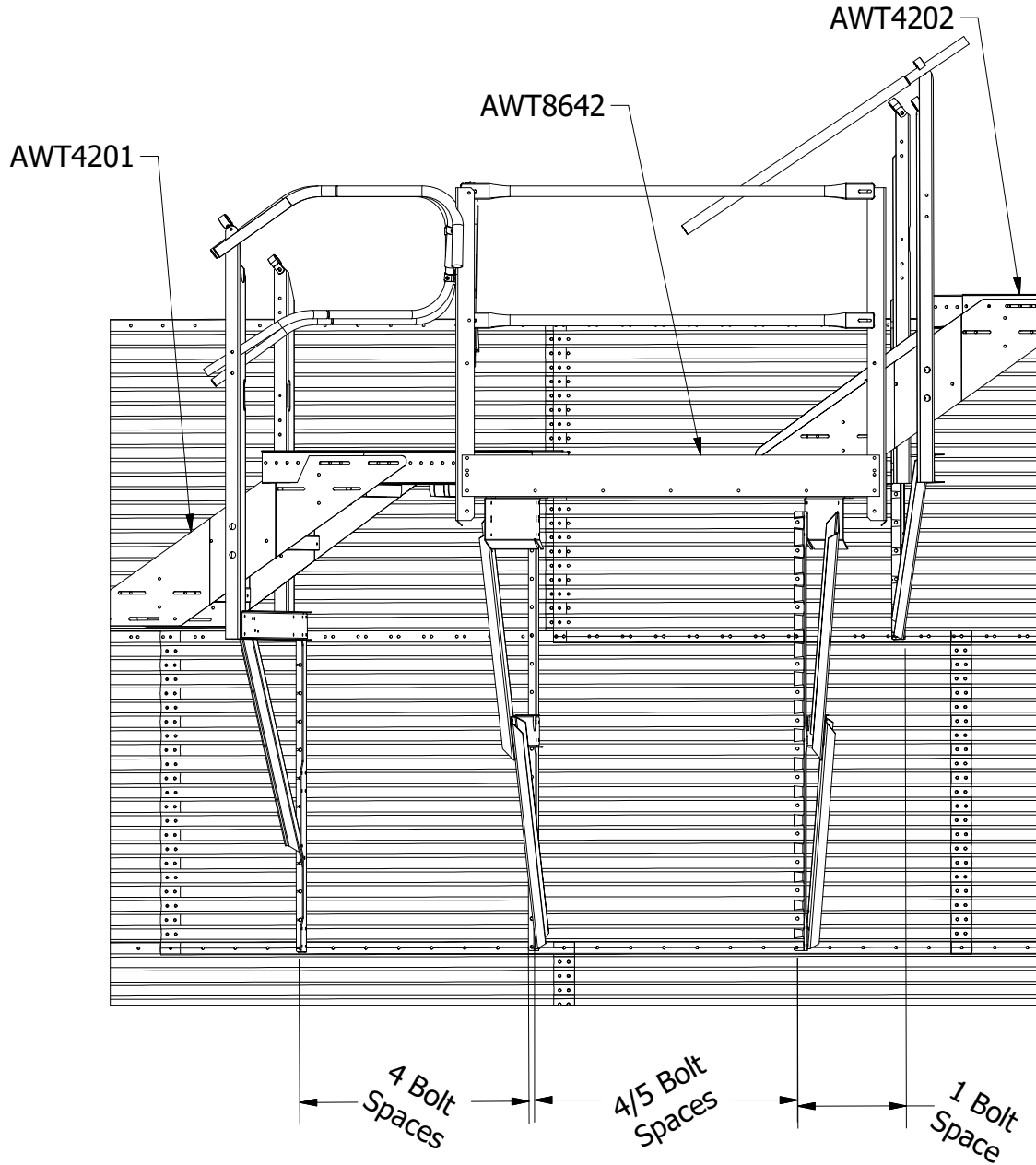
For the bracket placement of both the AWT8542 and AWT8642, use 4 bolt spaces for bin diameters of 60' (18.3 m) and smaller, and used 5 bolt spaces for bins larger than 60'. Either configuration will work, if interference will occur with one bolt spacing and not the other.

For the vertical placement of the AWT8542, locate the top hole on the top bin sheet. The top hole on an AWT8542 wall bracket will sit approximately 3.75" (95 mm) below this. Each bracket requires eight bolts, which will need to be drilled.



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AWT4202 - AWT8642 - AWT4201

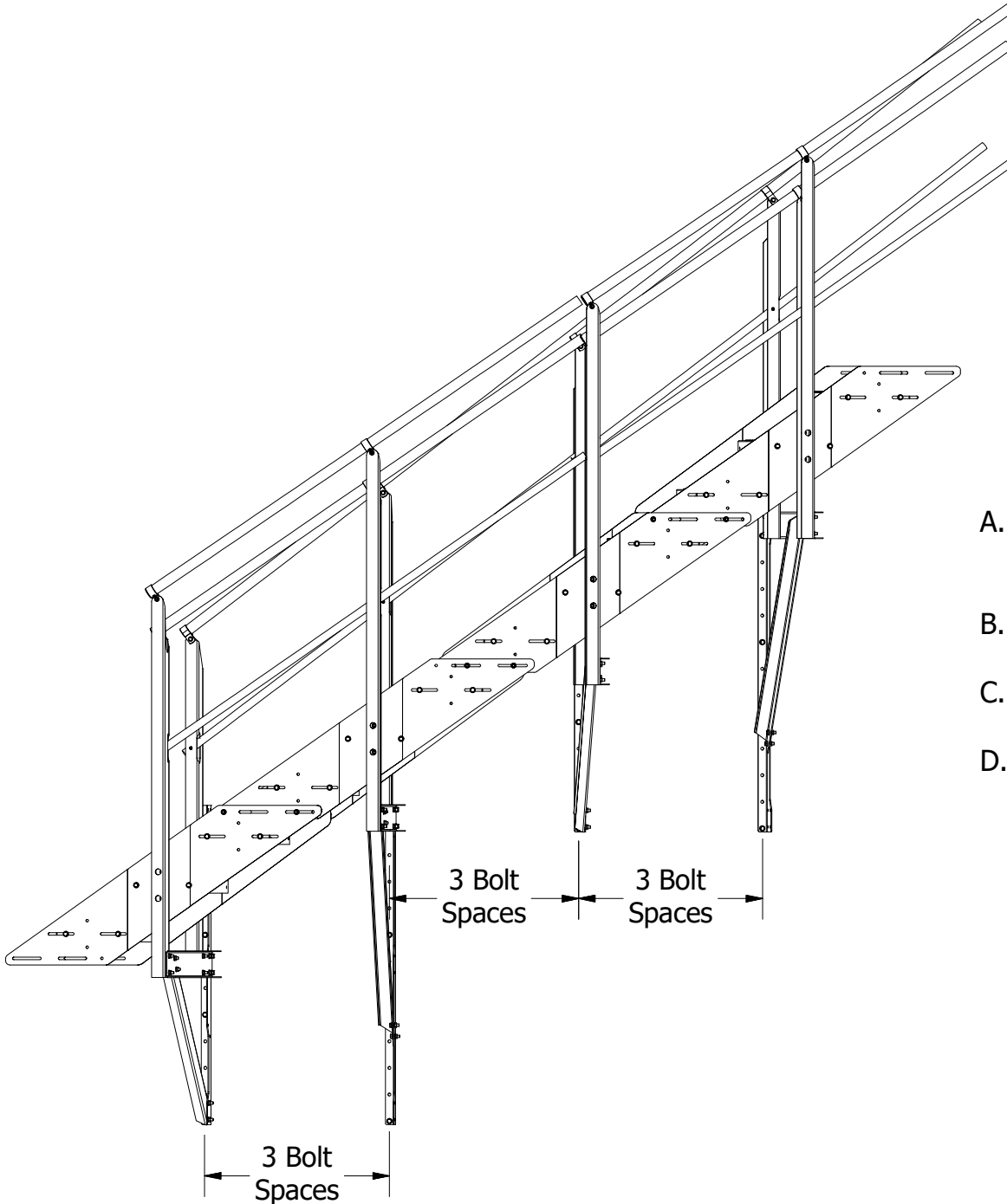


For the bracket placement of both the AWT8542 and AWT8642, use 4 bolt spaces for bin diameters of 60' (18.3 m) and smaller, and used 5 bolt spaces for bins larger than 60'. Either configuration will work, if interference will occur with one bolt spacing and not the other.

For the vertical placement of the AWT8642, the bottom bolt hole on the brackets will line up with the bottom bolt hole on the second sheet from the roof. Each bracket requires eight bolts, which will need to be drilled.

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AWT4200 - AWT4200

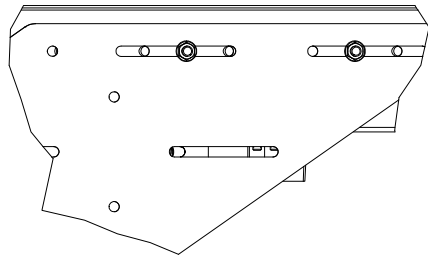


- A. The top and bottom bolt holes on an AWT4200 wall bracket will line up with the top and bottom bolt holes on a 42" sheet.
- B. The spacing between AWT4200 sections is three (3) bolt spaces per section.
- C. Each section is connected to another by using four (4) 3/8" Flange Bolts and four (4) 3/8" Lock Nuts.
- D. Each section needs to be secured to the bin using four (4) 3/8" Bin Bolts and four (4) 3/8" Lock Nuts.

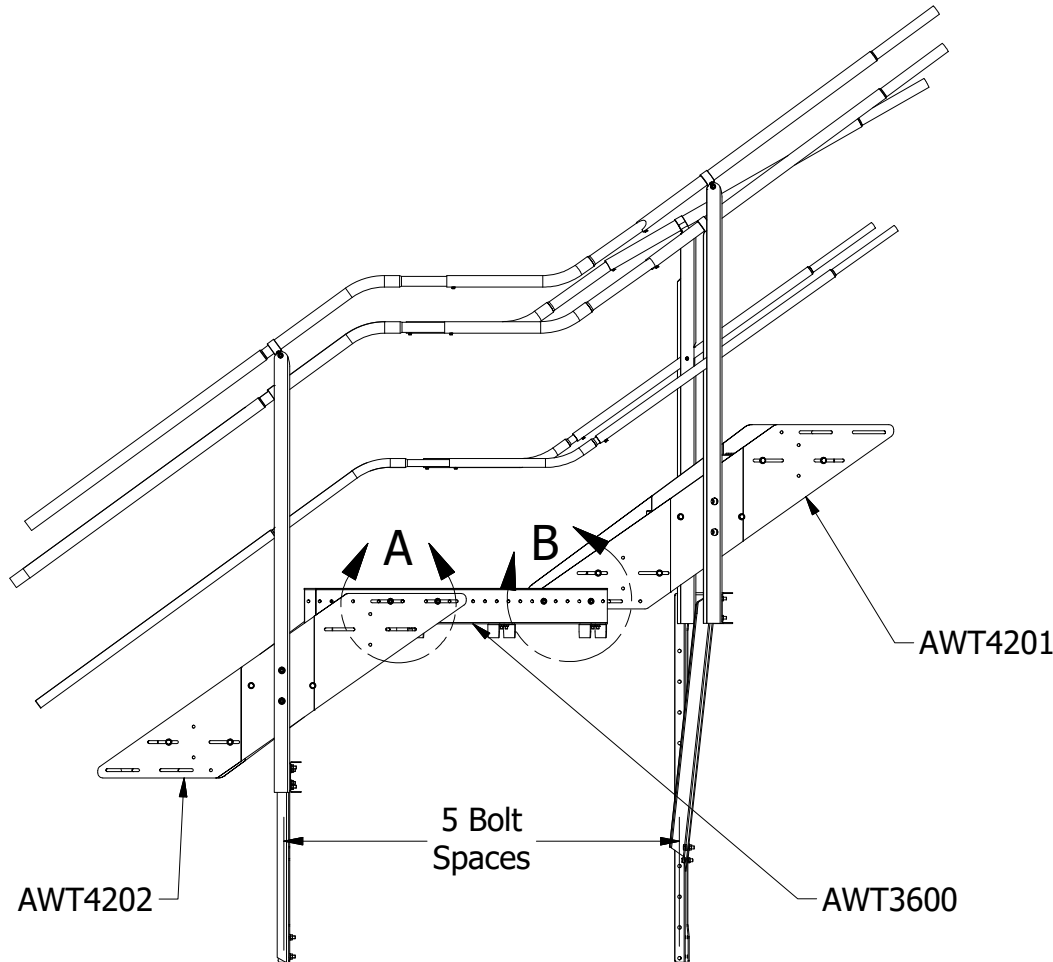
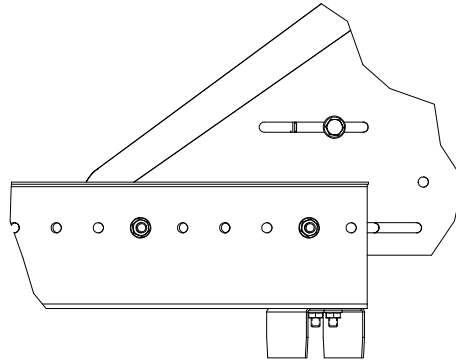
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MFG		SIZE	DWG NO.
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AWT4201 - AWT3600 - AWT4202

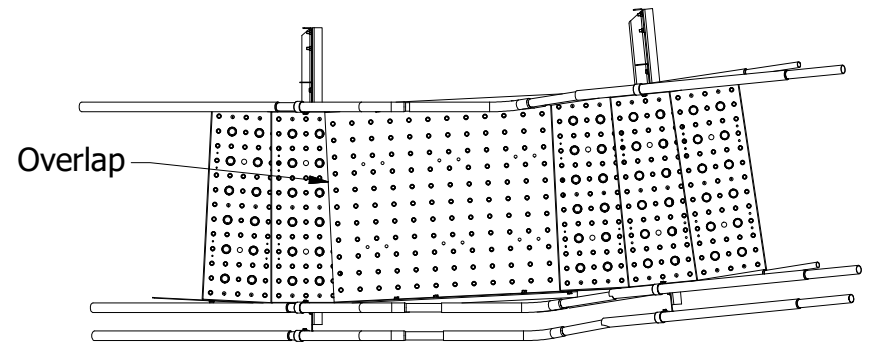
DETAIL A



DETAIL B



- A. The bolt spacing for the rest landing platform should take 5 bolt spaces between AWT4200 wall brackets.
- B. The rest landing can be placed either in the middle (height) of a sheet, or at the top of a sheet. The parts provided and the method works for both.
- C. The AWT3600 platform will replace the top tread on a set of three stairs (either AWT4201 or AWT4202).
- D. The AWT3600 platform should overlap the stair below it, when looking at it from above.
- E. To bolt the AWT3600 to the AWT4200 stair sections, refer to Details A and B for approximate hole locations.
- F. Secure in place using eight (8) 3/8" Flange Bolts and eight (8) 3/8" Lock Nuts.



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