



Waterloo Mfg., Inc.

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## INSTALLATION INSTRUCTIONS FOR #125 & #200 POCKET FRAMES

Please read and understand all instructions before attempting to install your pocket door frame.

Lay assembled pocket door frame flat on floor and insert finish jamb into bracket provided on header, and secure with screws. Place complete assembly into rough opening and shim until **jamb are perfectly vertical.** And track in header is **absolutely level.** (Door will not stay in position if track is not level.) Fasten complete frame to rough framing and floor. **If heavy weight doors are to be installed in pocket frame, remove every other screw holding track into pocket frame header, drill through pocket frame header and shims and install 2-3/4" to 3" screws through track, header, and shims, and into rough framing header.** This will transfer the weight of the door to the rough framing of the building! **Check again to be sure that all is square and level!** Do not remove spacers or hardware bag until wall covering is in place! Locate the center point of the vertical member at the rear of the frame pocket, and place solid shims between the vertical member and the rough framing, as there will be a rubber bumper at this point that will cushion the door when it is opened.

Apply wall covering before removing spacers or hardware bag. Use caution that nails or screws used to secure wall covering do not penetrate into pocket, or the door will be damaged. You may remove spacers at this point.

**Note; before installing door; doors must be sealed on all four edges as well as both faces before installation!**

You may now remove and open hardware bag. (If you have purchased a #125 series pocket frame, the rubber bumper will be attached to the rear vertical member of the frame at the appropriate location. If you have purchased a #200 series frame, you must attach the rubber bumper to the rear edge of your door at the vertical center point. (40" for an 80" tall door, 42" for an 84" tall door, or 48" for a 96" tall door, Etc., Etc.)

Install tricycle rollers into track, alternating direction of rollers. (See illustration on page four and five of catalog) Center door hanger plates on the top edge of the door **2-3/4"** from each edge and secure with screws provided. (Be sure that the clips are both on the same side of door.) Set door into opening and insert hanger pins into slot on top of door plates, and lock into place with clips.

Slide door into pocket. **Note; pre-drilling pilot holes for screws will help prevent splitting material!** Adjust hangers with wrench provided to level and square door to opening. Use flat head screws to attach finish stops to the side of the frame where the clips are located, to facilitate removal of the door at a later date if desired. Apply finish stops. Allowing a minimum of 3/16" clearance on each side of door. Fasten #1550 door guides at bottom of door and adjust for smooth operation.