



## Manual Cam Chain Tensioners instructions:

To set the tensioner adjustments rotate the engine forward while screwing the tensioner inward. When you feel the engine tensioners parts (guides, rollers, cam chain) make contact with the moving cam chain, back the tensioner bolt (left or out)  $\frac{1}{4}$  turn and tighten the locking nut.

### **\*\*\*Caution\*\*\***

Do not over tighten the cam chain, as you might damage the cam chain follower/guide. Be sure that the jam nut is tight against the tensioner body when completed.

Please call if you have any questions,

*Gregg Spears*

**Spears**  
Racing

Sp23-650



**Spears Enterprises/Racing**  
**15253 S Inheritance Way Manteca Ca 95336**  
**(209)923-4684**  
**[www.spearsenterprises.com](http://www.spearsenterprises.com)**