



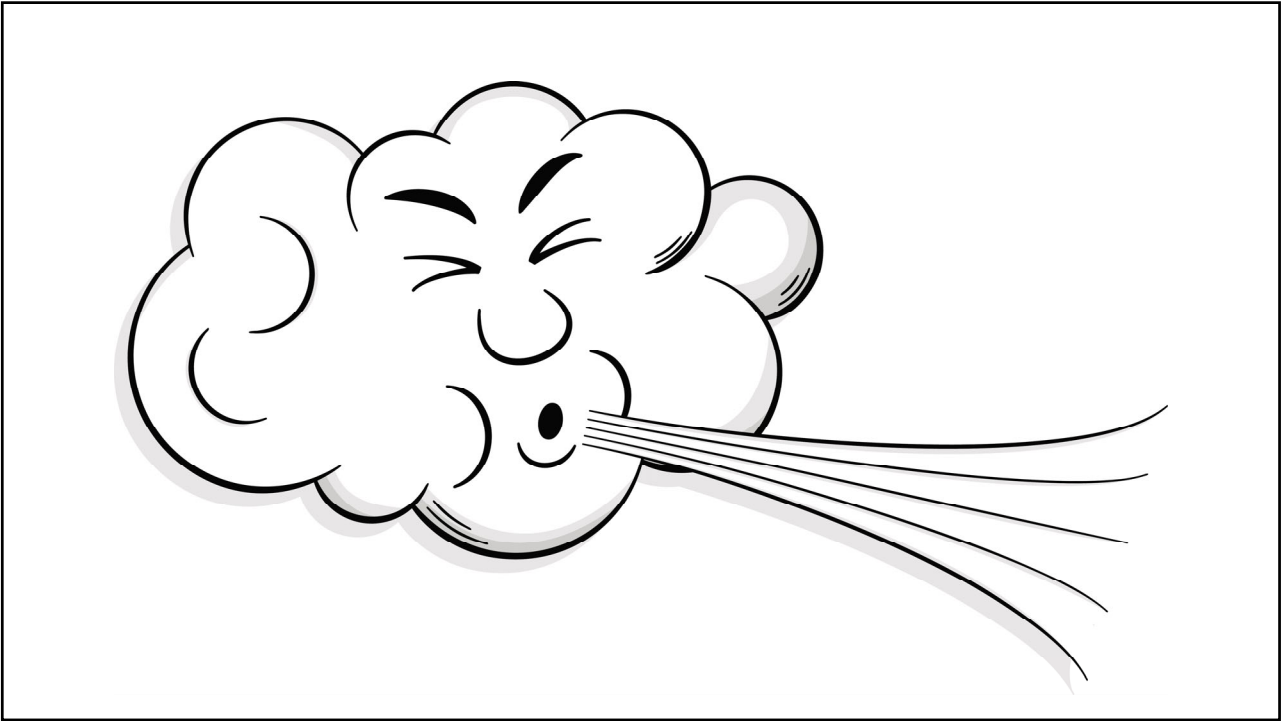
LEGALCon Live
Oct. 8-10

Technical update
"Technical issues posing liability risks"



Mark S. Graham
Vice President, Technical Services
National Roofing Contractors Association
Rosemont, Illinois

1



2

Beaufort wind scale			
Force	Wind Speed (mph)	Description	Characteristics
0	0-1	Calm	Smoke rises vertically
1	1-3	Light air	Direction of smoke drift
2	4-7	Light breeze	Wind felt of face; leaves rustle
3	8-12	Gentle breeze	Wind extends a light flag
4	13-18	Moderate breeze	Small branches are moved
5	19-24	Fresh breeze	Small trees in leaf begin to sway
6	25-31	Strong breeze	Large branches in motion
7	32-38	Near gale	Whole trees in motion
8	39-46	Gale	Breaks twigs off trees
9	47-54	Severe gale	Slight structural damage occurs
10	55-63	Storm	Trees uprooted; structural damage
11	64-72	Violent storm	Wide-spread damage
12	73-83	Hurricane	See Saffir-Simpson Hurricane Scale

3

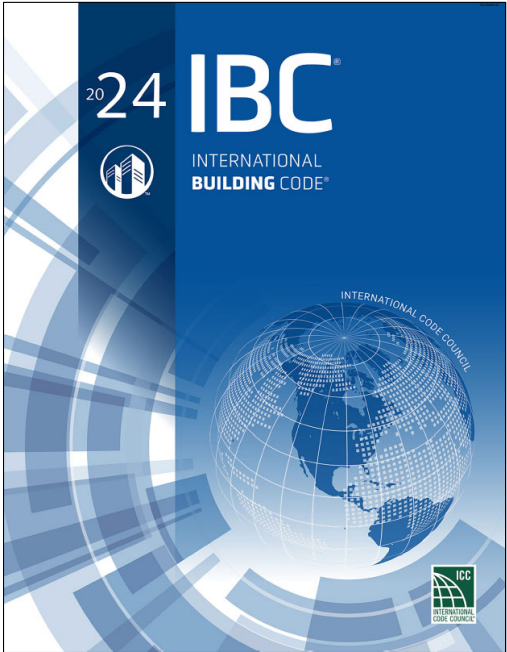
Saffir-Simpson Hurricane Wind Scale		
Category	Wind Speed (mph)	Characteristics
1	74-95	Very dangerous winds produce some damage
2	96-110	Extremely dangerous winds will cause extensive damage
3	111-129	Devastating damage will occur
4	130-156	Catastrophic damage will occur
5	157 and higher	Catastrophic damage will occur

4

Enhanced Fujita Tornado Scale (EF scale)

Category	Wind Speed (mph)
0	65-85
1	86-110
2	111-135
3	136-165
4	166-200
5	Over 200

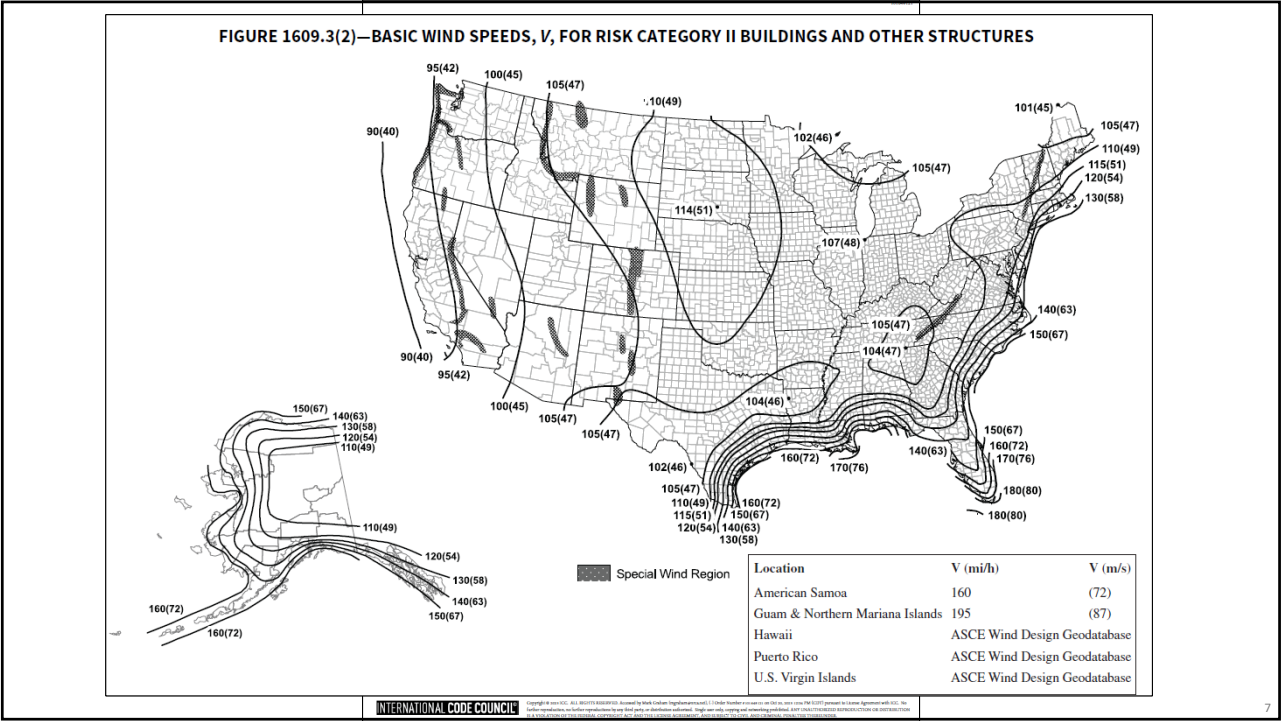
5



***International Building Code,
2024 Edition***

[Link](#)

6



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Mean recurrence interval

MRI dictates a building's Risk Category → Basic wind speed (3-sec. peak gust) map

Risk Category I	300-year MRI
Risk Category II	700-year MRI
Risk Category III	1,700-year MRI
Risk Category IV	3,000-year MRI

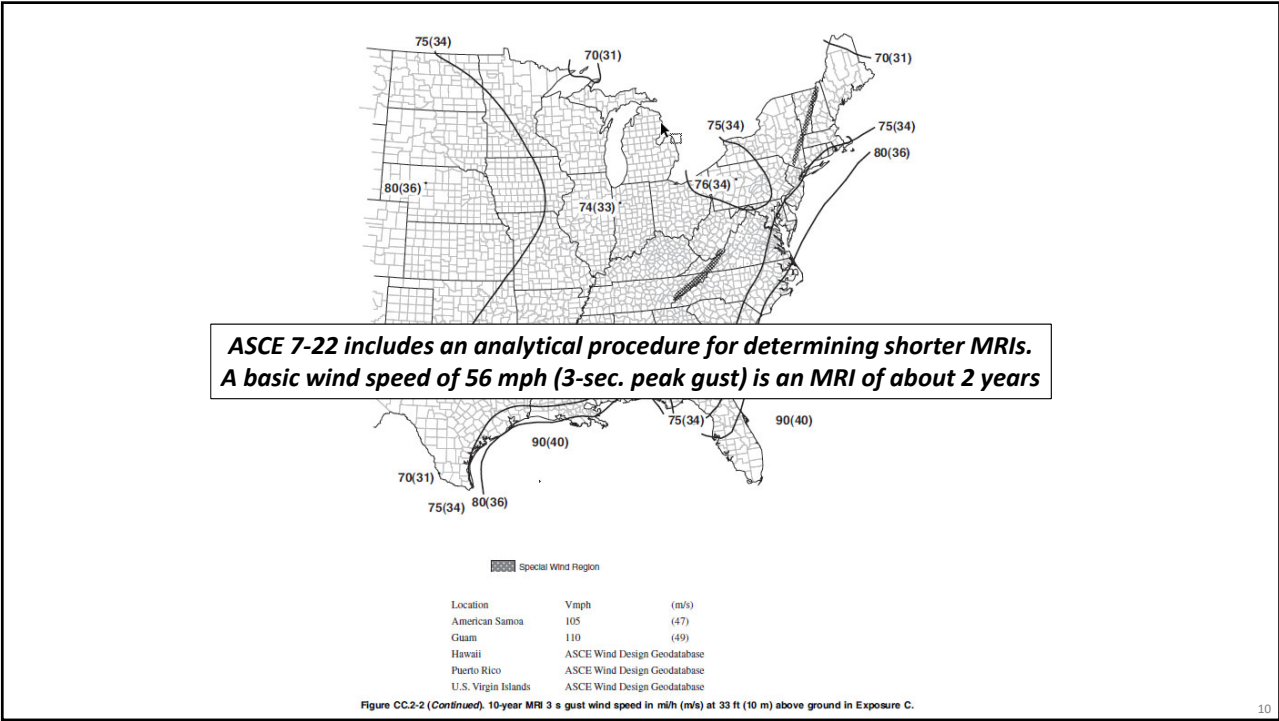
8

Manufacturers' warranties

- Typically limit wind coverage to 56 mph
- "...sole and exclusive warranty..."

9

9



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Considerations...

- Manufacturers are increasingly using wind speed history to void their warranties... and avoid responsibilities
- Contractors face some liability:
 - Wind speeds between the manufacturer’s warranty limit and the design wind speed (i.e., building code)
 - Non-wind-related issues when the warranty limit is exceeded
- Building owners may better served without a manufacturer’s warranty with a low wind speed limit
- Contractors can consider wind speed limitations in their warranties

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“Moisture” meter concerns



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*These meters do not read moisture...
...they are reading relative conductivity, which can be
correlated to specific materials in specific conditions
when properly calibrated.*

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Considerations

“Moisture” meters

- Read/understand the instruction manual
- Understand device sensitivity
- Understand proper operating conditions
- Proper calibration/recalibration is critical
- Don't overstate the meter's capability
- Verify job-specific results with gravimetric analysis

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Installation

Apply only as many DensDeck® Roof Boards as can be covered by a roof membrane system in the same day.

DensDeck® Roof Boards of any thickness do not require gapping. Board edges and ends should be butted tightly together. When installed on a structural metal deck, edge joints should be located on and parallel to top flutes, so that edges are supported.

Independent evaluations have demonstrated that hot mopping to DensDeck® Roof Boards is an acceptable method of bonding membranes. However, the product must be **dry prior to commencing installation of hot asphalt application, with free moisture content less than 1% using a moisture meter** that has been set to the gypsum scale.

- When using DensDeck® Roof Board or DensDeck® Prime Roof Board, Georgia-Pacific Building Products recommends maximum **asphalt application temperatures of 425°F (218°C) to 450°F (232°C)**. Application temperatures above these recommended temperatures may adversely affect roof system performance. Consult and follow roofing system manufacturer's specifications for full mopping applications and temperature requirements.
- Follow accepted roofing industry guidelines for full mopping applications such as EVT temperature guidelines, brooming and proper application rates of asphalt.

DensDeck® Prime Roof Board and DensDeck® StormX™ Prime Roof Board may be flood mopped to a substrate followed by a flood mopped application of membrane using these guidelines:

- DensDeck® Prime Roof Board and substrate must be dry.
- Asphalt used to install DensDeck® Prime Roof Board should be allowed to cool prior to mopping base sheet to top of boards.
- Allow base ply to cool before mopping additional plies or cap sheet to limit the amount of direct heat that is applied to boards.

18 Recommendations and Limitations for Use

PRODUCT

DensDeck®
Roof Board

DensDeck®
Prime Roof Board

DensDeck®
StormX™
Prime Roof Board

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NEWS & EVENTS

Q

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Moisture in Gypsum Panel Products

The number of inquiries to the Gypsum Association about water-damaged gypsum panels always increases during the winter, early spring, after hurricane season or after any other significant water exposure event. Answers to many of these questions are found in an Association document revised in 2019, GA-231 *Assessing Water Damage to Gypsum Board*. Gypsum panels can occasionally be subjected to moisture. Sometimes, this exposure is unintentional and due to a flood or hurricane. On occasion, a panel is intentionally dampened so that it can be used to create a curved surface. In each case, gypsum panels must not be overexposed to excessive moisture levels.

Once exposed to moisture, a panel must be evaluated. It is the recommendation of the Gypsum Association and its member companies that panels exposed to water should always be replaced unless all of the following conditions are met:

- The source of the water is identified and eliminated.
- The water to which any gypsum panel was exposed was uncontaminated.
- The gypsum panels can be dried thoroughly before mold growth begins typically 24 to 48 hours depending on environmental conditions.
- The gypsum panel is structurally sound and there is no evidence of rusting fasteners or physical damage to the framing that would diminish the physical properties of the gypsum panel or system.

All of this is immaterial, however, when it comes to panels that have been exposed to floodwater. Since floodwater is almost certainly contaminated with extremely high levels of bacteria and pollutants, the industry recommends that gypsum panels exposed to floodwater shall be replaced. The same is true if it is believed that a panel has been exposed to sewage or wastewater.

All of the above is contained in Gypsum Association document GA-231 *Assessing Water Damage to Gypsum Board*, along with recommendations for creating acceptable drying conditions and a list of additional information resources. Quite simply, if there is ever doubt about whether to keep or replace gypsum panels that have been exposed to water, replace them.

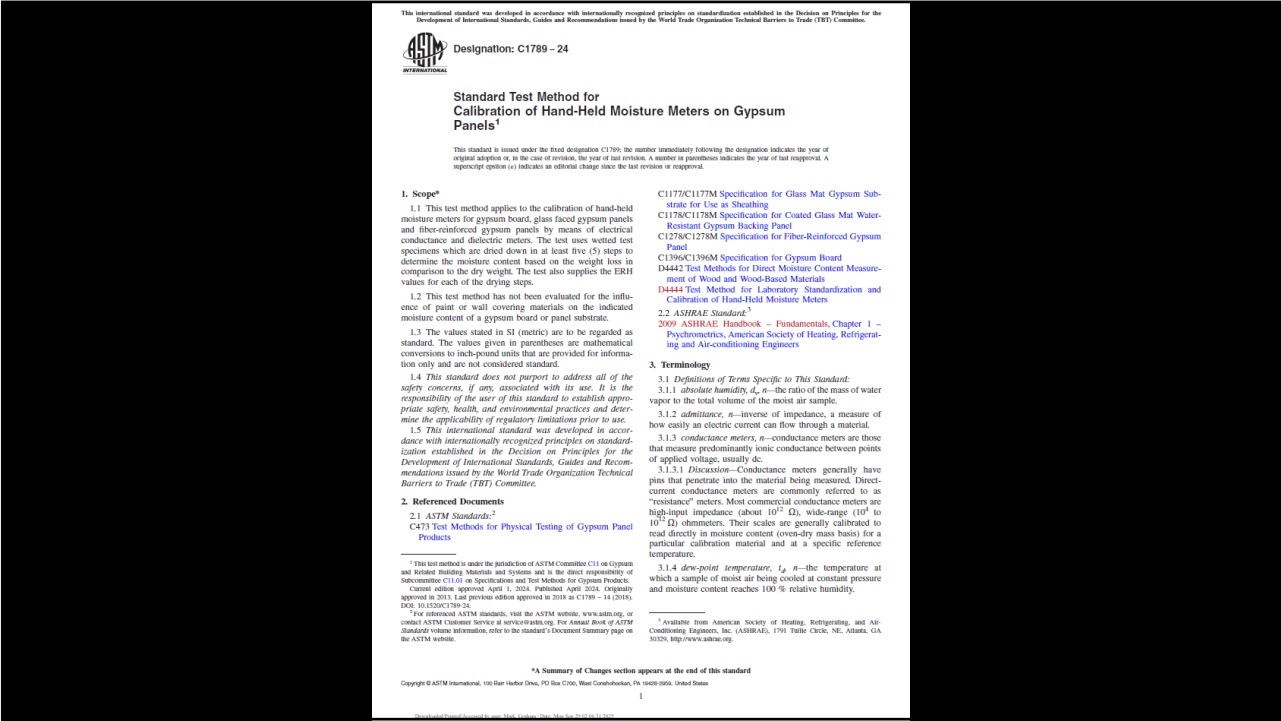
Beyond a flood or natural disaster, gypsum panels can be exposed to water in a number of ways, including improper installation, missing flashing, ruptured pipes, bathtub overflows, and general water leaks. The Association does periodically receive requests for instructions on how to establish the moisture content of gypsum panels if they have been subjected to potentially damaging levels of water exposure. These generally involve the use of moisture meters.

Moisture meters operate on the principle that the electrical resistance and dielectric properties of materials vary consistently with moisture content changes. Calibrating a moisture meter to a substance such as wood is relatively straightforward because wood has relatively uniform composition throughout the thickness. Moreover, calibration curves are often quite consistent for different species of wood, (i.e. between spruce, pine, or fir).

Using a moisture meter on gypsum panels presents a significantly different physical situation. In this case, volume includes two materials with quite different responses to moisture. It is important to recognize that, unlike lumber, a gypsum panel consists of an inorganic core comprising the bulk of panel thickness with thin paper or glass mat facers laminated to the front and back of the panel. The measurement volume includes a thin hygroscopic layer (in the case of a paper facer), and a much larger volume of inorganic mineral (the gypsum core). These materials have quite dissimilar moisture adsorption and electrical properties. As such, a moisture meter calibrated using the techniques commonly applied for wood can yield misleading results for quantifying the moisture content of a gypsum panel. Similarly, the facer of glass-mat gypsum panels affects moisture meters differently than the paper facer on gypsum board. Further, the hydrophobic additives incorporated in the paper and core of water- and mold-resistant gypsum panels can introduce even more complications.

[Link](#)

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Considerations...

- Be extra cautious of handheld moisture meters
- The “dryness” of gypsum board products is somewhat unknown
- NRCA cautions mopped- or torch-application to gypsum board products

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Polyiso. testing

R-value testing
Facer sheet adhesion (with the Chicago Roofing Contractors Association)

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LTTR – ASTM C1303 and ASTM C518

- A 15-year time-weighted average R-value
- The predicted R-value after 5-years
(under controlled laboratory conditions)

R-value – ASTM C518

- R-value at the time of the test

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- LTTR and R-value is typically tested and reported at 75 F.
- NRCA tests at 75 F, but we also test at 40 F and 110 F.

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Test results		
Physical properties		
Manufacturer	Apparent density (lb/ft³)	Thickness (inches)
1c	2.726	2.578
1p	2.002	2.594
2c	3.254	2.576
2p	2.024	2.585
3p	2.218	2.500
4p	2.057	2.735

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Test results	
R-value	
Manufacturer	R-value (75 F)
1c	14.4
1p	13.9
2c	13.6
2p	15.6
3p	13.2
4p	15.3

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More test results			
R-value			
Manufacturer	R-value (40 F)	R-value (75 F)	R-value (110 F)
1c	10.8	14.4	12.8
1p	8.9	13.9	12.0
2c	14.5	13.6	12.1
2p	15.4	15.6	13.4
3p	12.6	13.2	11.6
4p	16.9	15.3	13.1

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- | |
|--|
| <div><div>Preliminary conclusions</div><ul style="list-style-type: none">• Tested R-values vary• Some tested R-values are already lower than LTTR• Some samples are exhibiting different characteristics</div> |
|--|

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Preliminary recommendations

- Specify, purchase and sell polyisocyanurate insulation (and all insulation products) based on their thicknesses, not its R-values

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Polyiso facer sheet adhesion

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This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.

 Designation: C1289 - 23a

Standard Specification for Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board¹

This standard is issued under the fixed designation C1289; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last revision. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the U.S. Department of Defense.

1. Scope

1.1 This specification covers the general requirements for faced thermal insulation boards composed of rigid cellular polyisocyanurate surfaced with other materials. The insulation boards are intended for use at temperatures between -40 and 200°F (-40 and 93°C). This specification does not cover cryogenic applications. Consult the manufacturer for specific recommendations and properties in cryogenic conditions. For specific applications, the actual temperature limits shall be agreed upon by the manufacturer and the purchaser.

1.2 This standard is intended to apply to rigid cellular polyurethane-modified polyisocyanurate thermal insulation board products that are commercially acceptable as non-structural panels useful in building construction. The term polyisocyanurate encompasses the term polyurethane. For engineering and design purposes, users should follow specific product information provided by board manufacturers regarding physical properties, system design considerations and installation recommendations.

NOTE 1—See Appendix XI for guidance on determining wind pressure resistance of panels when required for wall cladding applications.

1.3 The use of thermal insulation materials covered by this specification is typically regulated by building codes, or other agencies that address fire performance. Where required, the fire performance of the material shall be addressed through standard fire test methods established by the appropriate governing documents.

1.4 The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.

NOTE 2—For conversion to metric units other than those contained in this standard, refer to IEEE/ASTM SI 10.

¹This specification is under the jurisdiction of ASTM Committee C18 on Thermal Insulation and is the direct responsibility of Subcommittee C18.02 on Organic and Nonhollowglass Reinforced Thermal Insulation.

Current edition approved Sept. 1, 2023. Published October 2023. Originally approved in 1995. Last previous edition approved in 2021 as C1289 - 21. DOI: 10.1520/C1289-23a.

2. Referenced Documents

2.1 The following documents, of the issue in effect on the date of material purchase, form a part of this specification to the extent specified herein:

2.2 *ASTM Standards*²:

- C168 Terminology Relating to Thermal Insulation
- C177 Test Method for Steady-State Heat Flux Measurements and Thermal Transmission Properties by Means of the Guarded Hot Plate Apparatus
- C203 Test Methods for Breaking Load and Flexural Properties of Block-Type Thermal Insulation
- C208 Specification for Cellulosic Fiber Insulating Board
- C209 Test Methods for Cellulosic Fiber Insulating Board
- C303 Test Method for Dimensions and Density of Pre-formed Block and Board-Type Thermal Insulation
- C390 Practice for Sampling and Acceptance of Thermal Insulation Lots
- C518 Test Method for Steady-State Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus
- C550 Test Method for Measuring Trueness and Squareness of Rigid Block and Board Thermal Insulation
- C728 Specification for Petrie Thermal Insulation Board
- C1045 Practice for Calculating Thermal Transmission Properties Under Steady-State Conditions

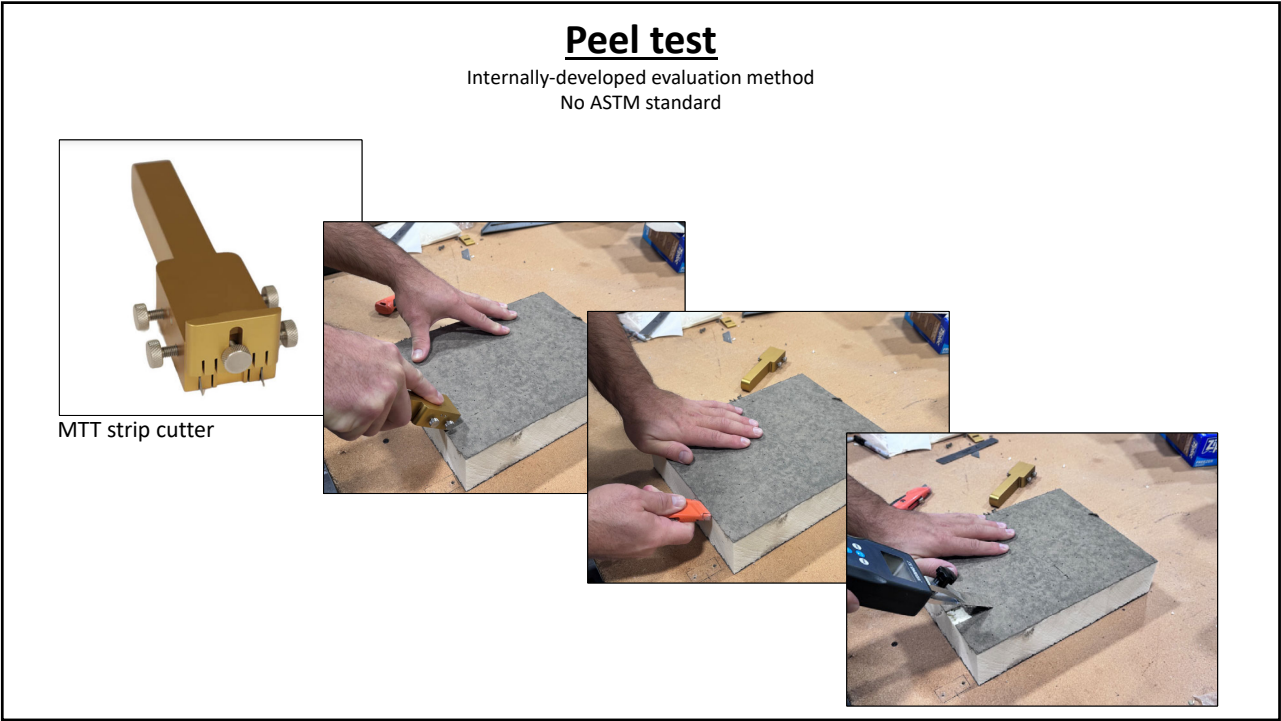
²For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For Annual Book of ASTM Standards volume information, refer to the standard's Document Summary page on the ASTM website.

11.6 *Tensile Strength Perpendicular to Board Surface*—Tensile strength perpendicular to the major board surfaces of the faced board product shall be tested in accordance with Test Method C209, Tensile Strength Perpendicular to Surface, or Test Method D1623 (Type C), utilizing a 250°F (121°C) hot melt adhesive system for sample preparation. Molten adhesive shall be uniformly applied over each faced sample surface and allowed to cool in 73°F (23°C) laboratory air for 24 h before testing.

FIG. 2 Apparatus for Determination of Tensile Strength Perpendicular to Surface

Test results		
ASTM C209 tensile strength		
Manufacturer	Tensile strength Average (psf)	Standard deviation (psf)
1c	1,888	556
1p	2,041	909
2c	1,874	730
2p	1,301	409
3p	1,029	495
4p	1,185	327

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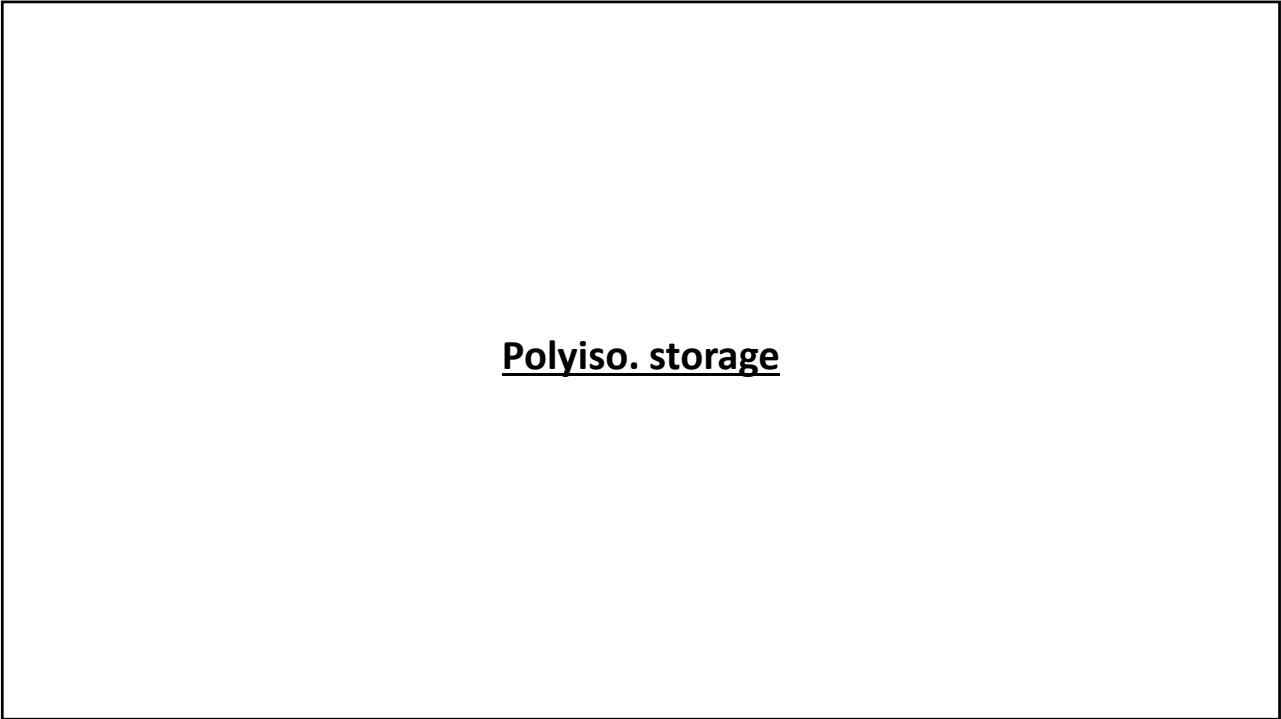
Test results		
Manufacturer	Peel strength Average (psi)	Standard deviation (psi)
1c	2.78 MD	0.62 MD
	3.03 XMD	0.44 XMD
1p	2.52 MD	0.78 MD
	2.89 XMD	0.94 XMD
2c	2.30 MD	0.31 MD
	2.30 XMD	0.28 XMD
2p	2.52 MD	0.61 MD
	2.36 XMD	0.53 XMD
3p	2.83 MD	0.59 MD
	2.97 XMD	0.57 XMD
4p	2.61 MD	0.56 MD
	2.19 XMD	0.76 XMD
Average	2.59 MD 2.62 XMD	

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- Preliminary conclusions

- Our peel test method seems viable
 - More refinement of the test method may be needed
 - Peel values are only about 10% of tensile values
 - Peel values seem low
 - More testing is planned:
 - More polyiso. specimens (production lots, plants)
 - Board top vs. board bottom
 - Impact of knit lines
 - Other faced insulation boards

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TECHNICAL BULLETIN | 12

Storage Recommendations for
Atlas ACFoam® Products

ISSUED: 10/29/2017

*UPDATED: 08/19/2024

PAGES: 01

Factory applied packaging is intended only for protection during transit. When stored outdoors or on the job site, the insulation should be stacked on pallets at least three inches above ground level and completely covered with a weatherproof covering such as a tarpaulin. The temporary factory-applied packaging should be slit or removed to prevent accumulation of condensation. Roof insulation which has become wet or damaged should be removed and replaced with solid, dry insulation, of the same type.

For additional storage and handling recommendations, see [PIMA Technical Bulletin # 100](#).

 **ACFoam**
Polyiso Roof Insulation

Atlas Roofing Corporation
3000 Riverchase Parkway, Suite 100 • Atlanta, GA • 30328
770 852-1442 • info@atlas.com



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PAGE 1 of 1

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Standards for wood structural panels

International Residential Code, 2024 Edition

Plywood:

- U.S. Department of Commerce PS-1, “Structural Plywood”
- CSA Group O325, “Construction Sheathing”

Oriented-strand board (OSB):

- U.S. Department of Commerce PS-2, “Performance Standard for Wood-based Structural-use Panels”
- CSA Group O437, “Standards for OSB and Waferboard”

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Common, but not referenced in the Code

Plywood and OSB:

- APA-The Engineered Wood Association Standard PRP-108, “Performance Standards and Policies for Structural-Use Panels”

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Attachment of Wood Panels: The *International Residential Code, 2024 Edition's* Table R602.3(1)-Fastening Schedule provides minimum fastener and fastener spacing requirements for wood structural panels into roof framing shown in Figure 6.1.

Item	Description of building elements	Number and type of fasteners	Spacing of fasteners	
			Edges (inches)	Intermediate supports (inches)
Wood structural panels, roof sheathing to framing and particle board wall sheathing to framing				
31	3/8- to 1/2-inch-thick	6d common or deformed nail (2" x 0.113" x 0.281" head)	6	6
		8d common nail (2½" x 0.131" x 0.281" head), or RSRS-01 nail (2⅝" x 0.113" x 0.281" head)	6	6
32	19/32- to ¾-inch thick	8d common nail (2½" x 0.131" x 0.281" head), or RSRS-01 nail (2⅝" x 0.113" x 0.281" head)	6	6
33	7/8- to 1¼-inch thick	10d common nail (3" x 0.148" x 0.281" head), or 2½" x 0.131" x 0.281" head deformed nail	6	12

Figure 6-1. Roof sheathing-specific excerpt from *International Residential Code, 2024 Edition's* Table R602.3(1)-Fastening Schedule

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The image shows the cover of a technical guide titled "Roof Construction" by APA. The cover features the APA logo at the top left, the title "Roof Construction" in a large blue font, and a subtitle "AN EXCERPT OF THE ENGINEERED WOOD CONSTRUCTION GUIDE" in smaller blue text. Below the text is a photograph of a wooden roof structure under construction against a clear blue sky.

APA Form E30, "Roof Construction"

--Roofing-specific excerpts from
APA's *Engineered Wood Construction Guide* (102 pages)

[Link](#)

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Considerations

Lumber, plywood and OSB roof decks

- Be extra cautious of plywood and OSB roof decks
- Limit your deck acceptance responsibilities
- Consider more proactive plywood and OSB deck replacement
- Consider pull tests for plywood and OSB roof decks when using mechanically-attached membrane systems

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Professional Roofing

December/January 2020-21

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Professional Roofing

September 2024

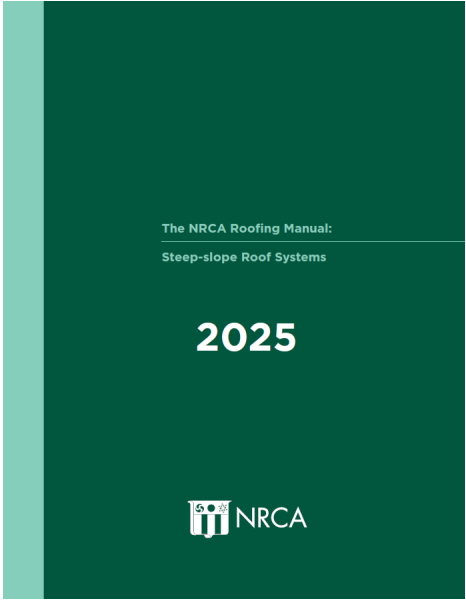
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Nailbase insulation considerations

- Double layer design and application
- Taped joints can control vapor leaks/underlayment wrinkling at board joints
- Pressure-tested and FRT nailbase are not good ideas for nailbase

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2025 NRCA Manual
Steep-slope Roof Systems

*The Manual represents
"best practice" guidelines*

[Link](#)

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NRCA has concerns about the long-term performance of OSB panels, including those addressed by PS 2 used as substrates for asphalt shingle roof systems. Although NRCA acknowledges the widespread use of OSB panels for constructing roof deck substrates, experience has shown OSB panels are subject to dimensional changes, ridging and fastener backout resulting from changing moisture conditions the roof decks typically encounter. NRCA has received reports of asphalt shingle roof assemblies constructed with OSB panel decks experiencing panel edge swelling, warping and buckling. NRCA also is concerned about the effects on OSB panels of repeated fastener removal and new fastener installation as existing roof systems are removed and replacement roof systems are installed during a roof deck's life. Because of these reasons, NRCA does not recommend using OSB panels as a substrate for asphalt shingle roof systems.

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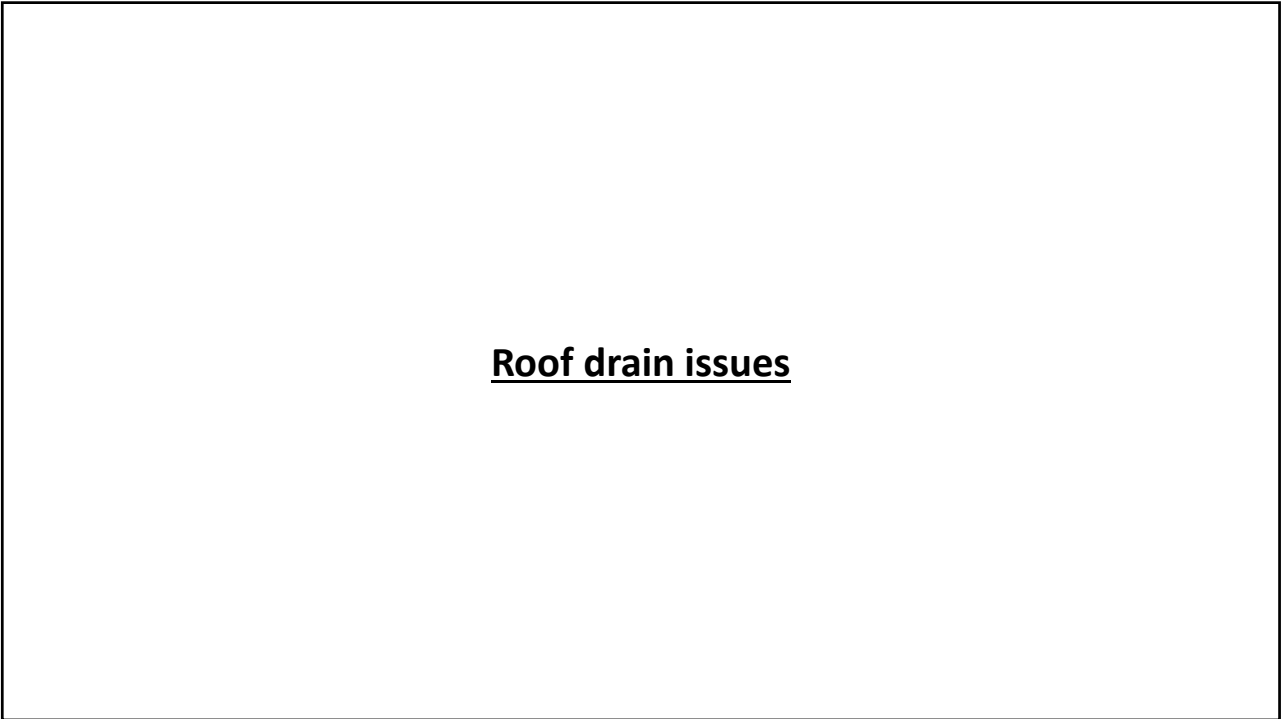
Requests of NRCA for technical assistance

Fastener issues

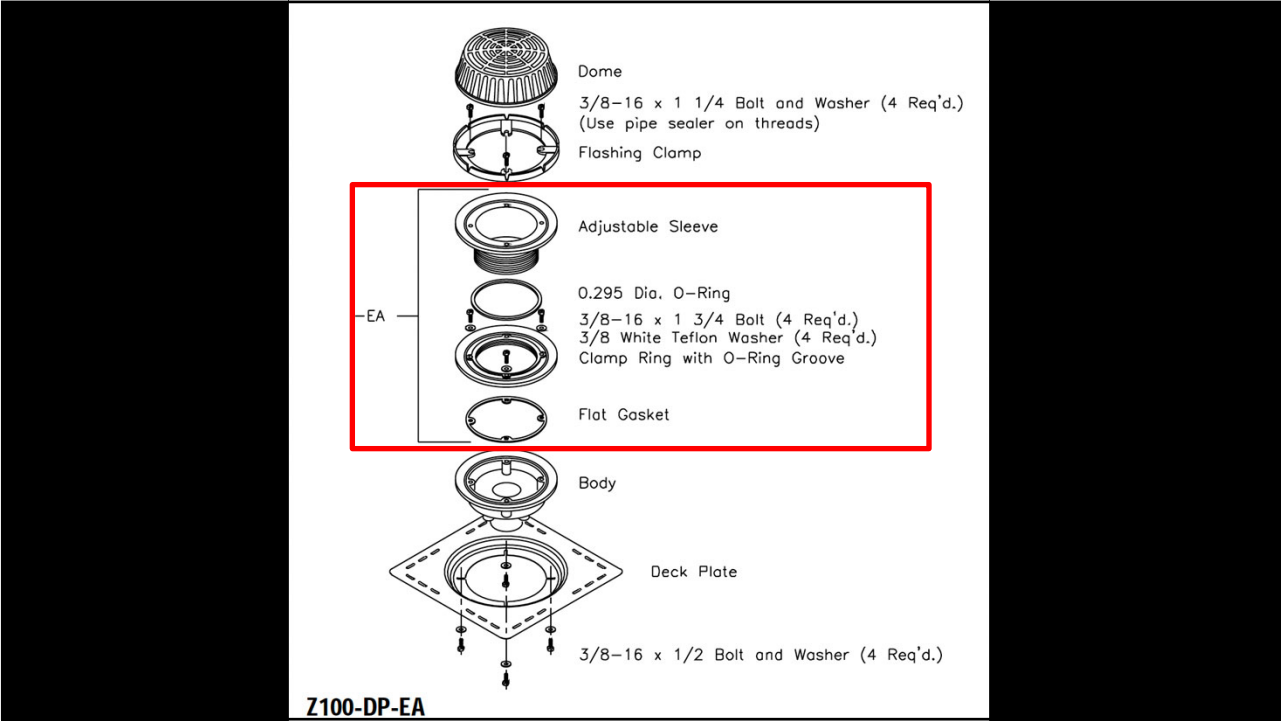
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Home / Courses / Low-Slope Roofing Systems

Low-Slope Roofing Systems

Low-slope roofing systems require careful planning, material selection, and detailing to ensure long-term performance and weather resistance. This course covers everything from wind design and insulation to membrane systems, coatings, and moisture control. Participants will gain hands-on insights into roofing codes, warranties, and maintenance strategies to avoid common failures and extend roof life.

Learning Outcomes:

- Identify and apply best practices for designing and installing bituminous, single-ply, and liquid-applied membrane systems.
- Understand insulation types, moisture control strategies, and code requirements for low-slope roofing.
- Evaluate roofing details, warranty provisions, and maintenance programs to ensure long-term system performance.

Who Should Attend:

- Contractors, architects, and materials specifiers involved in roofing design and construction.
- Commissioning authorities, product manufacturers, and owner's representatives overseeing roofing projects.
- Anyone responsible for the maintenance, repair, or re-roofing of low-slope roofing systems.

Select from 2 upcoming dates:

Date	Format	ID	Fee	
Dec 2-3, 2025	Face-to-Face Madison, WI	D572	\$1,095	ENROLL NOW
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Additional information about my work is available on NRCA's website, www.nrca.net.

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