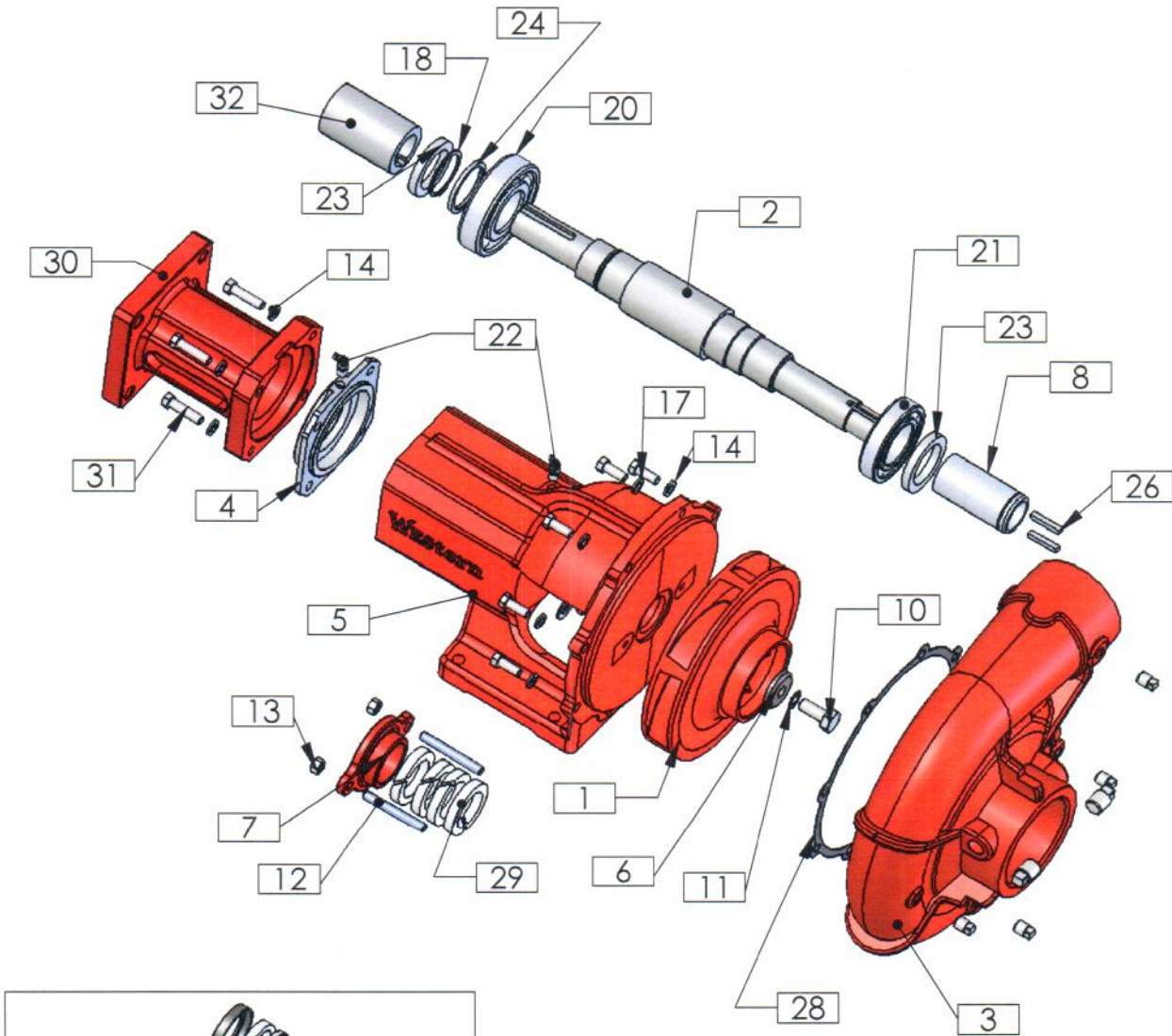


Western Pumps

XS-9 Series - Hydraulic Drive Parts Diagram 3x4x9/6x8x9



Mechanical Seal Pump
Replace Packing Parts
7,12,13,29



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XS-9 Series Pump Parts Listing

Models: 3x4x9, 6x8x9 - Hydraulic Driven B fit 7/8" & C fit 1-1/4"

Draw ID	Pump Model	Component ID	Component Description	Qty Needed
1	349MCC-Hxxx	M-01-IM001-01	Impeller CCW - 349M	1
	349MCW-Hxxx	M-01-IM003-01	Impeller CW - 349M	1
	689HCW-FSxx	M-02-IM005-01	Impeller CW - 689H	1
2	349Mxx-Hxxx	M-01-SH001-01	Shaft - 349M	1
	689HCW-Hxxx	M-02-SH004-01	Shaft - 689H	1
3	349MCW-HxxP	M-01-VL001-01	Volute CW - 349M - NPT	1
	349MCC-HxxP	M-01-VL003-01	Volute CCW - 349M - NPT	1
	349MCC-HxxV	M-01-VL005-01	Volute CCW - 349M - Vic	1
	349MCW-HxxV	M-01-VL007-01	Volute CW - 349M - Vic	1
	689HCW-FSxx	M-02-VL009-01	Volute CW - 689H - Flange	1
4	All	M-05-SR001-01	Hydraulic Mount Seal Retainer	1
5	xx9xxx-HxPx	M-05-BF001-01	Bearing Frame - 9 Packing	1
	xx9xxx-HxSx	M-05-BF003-01	Bearing Frame - 9 Seal	1
6	All	M-05-IW001-01	Washers - 1.75 SS Heavy	1
7	All	M-05-PG001-01	Packing Gland - 349M/689H	1
8	All	M-05-WS001-01	Shaft Wear Sleeve - 349M/689H	1
9	All	P-00-00003-01	Slinger - 1.75	1
10	All	P-00-00006-01	Bolts - 1/2-13 x 1-1/2 SS	1
11	All	P-00-00007-01	Washers - 1/2 Star SS	1
12	All	P-00-00012-01	Studs - 3/8-16 x 3	2
13	All	P-00-00013-01	Nuts - 3/8-16 Flanged	2
14	All	P-00-00014-01	Washers - 3/8 Locking	12
15	All	P-00-00016-01	Pipe Plugs - 1/4	4
16	All	P-00-00018-01	Pipe Plugs - 1/2	2
17	All	P-00-00020-01	Bolts - 3/8-16 x 1-1/4	8
18	All	P-00-00021-01	Snap Ring - 1.969	1
19	All	P-00-00022-01	Snap Ring - 1.750 SS	1
20	All	P-00-00024-01	Bearings - Input Side	1
21	All	P-00-00025-01	Bearings - Impeller Side	1
22	All	P-00-00026-01	Grease Fittings - 1/8 NPT	2
23	All	P-00-00027-01	Grease Seals	2
24	All	P-00-00028-01	Thrust Ring - 1.972	1
25	All	P-00-00030-01	Key - 3/8 x 1.75	1
26	349Mxx-Hxxx	P-01-00029-01	Key - Impeller - 349M	2
	689HCW-FSxx	P-00-00062-01	Key - Impeller	2
27	All	P-05-00008-01	Mechanical Seal - 349M/689H	1
28	All	P-05-00036-01	Gasket - Volute - 349M/689H	1
29	All	S-05-00009-01	Packing Set - 3/8 - 349M/689H	1
30	xx9xxx-HBxx	K-05-00047-01	"B" Hydraulic Motor Mount - 7/8" Shaft	1
	xx9xxx-HCxx	K-05-00048-01	"C" Hydraulic Motor Mount - 1-1/4" Shaft	1
31	All	P-00-00073-01	Bolts - 3/8-16 x 2	4
32	xx9xxx-HBxx	P-00-00045-01	"B" Hydraulic Shaft Coupler - 7/8" Shaft	1
	xx9xxx-HCxx	P-00-00046-01	"C" Hydraulic Shaft Coupler - 1-1/4" Shaft	1
33	All	P-00-00075-01	Set Screws - 3/8-24 x 3/8	2