

NORMAC 900-R ULTRA CHEMICAL COLD BOND ADHESIVE

PRODUCT:

Normac 900R ULTRA is one of our new chloroprene rubber adhesive products that offers improved bond strengths and cold weather performance over our competitor's traditional two part products.

DESCRIPTION:

Normac 900R ULTRA is a two component, room temperature curing, solvent based chloroprene rubber adhesive/cement that when catalyzed with the appropriate amount of Normac Ultra R Hardener (4%) yields fast, high strength adhesion when bonding rubber to rubber, fabric, steel, concrete, fiberglass, PVC and urethane.

APPLICATION:

Normac 900R ULTRA is available in black, grey and FDA compliant White. Custom colors are available upon request. Non-flammable in shipping, storage and use. Fast initial bond strength allows for less downtime. Excellent cold weather properties to -40°C (-40°F).



PROPERTIES:

Shelf Life	2 years +	Rev. 6
Pot Life	mixed, 2 to 3 hours	
Solvent Base	Trichloroethylene	
Viscosity	3000 to 5000cps	
Bond Strength	55-75pli/9.63kn/m to 13.14kn/m	
Chemical Resistance	Excellent – see Normac 900R Ultra Chemical Resistance Chart	
Hardener Ratio	4% - 4g ULTRA E Hardener to 100g 900R ULTRA, by weight	
Flash Point	None	
Priming System	XL-5000, XL-5001	
Shipping	DGR – Dangerous Goods	

Product Code	900R ULTRA	Ultra R Hardener	Approximate Shipping Weight
9RUK.5	500g/1/2 liter/pint can	20g/15ml bottle	0.70kg/2.0 lbs
9RUK1	1.0kg/1 liter/quart can	40g/30ml bottle	1.20kg/11.0 lbs
9RUK5	5.0kgs/4 liter/1 gallon can	5 x 40g/30ml bottle	5.50kg/48.4 lbs
9RUK25	25kgs/20 liter/5 gallon pail	25 x 40g/30ml/1oz bottles	30kg/66lbs
9RUK290	290kg/200 liter/55 gallon drum	290 x 40g/30ml/1oz. bottles	225kg/495lbs

This data is based on information believed to be reliable and is offered solely for evaluation. Normac products are sold with the understanding that clients make their own tests to determine the suitability of these products for their particular application. Since the use of this product is beyond the control of the Seller, the Buyer assumes all risks of use or handling, whether in accordance with directions or not, as the Seller makes no warranty, expressed or implied, concerning this product.