

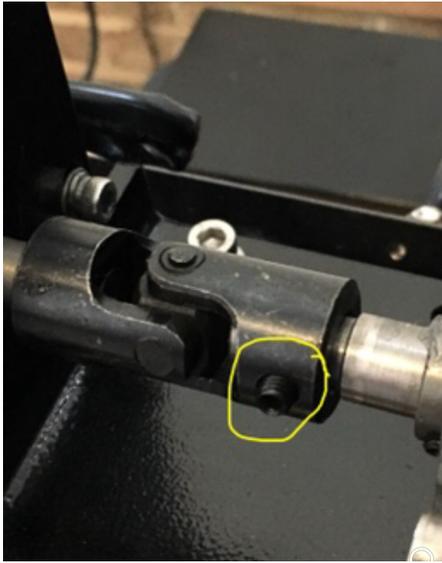
## BC-1 & 2 COUPLER REPAIR & REPLACEMENT

IN THE EVENT YOUR ROASTER BEGINS TO MAKE A CLICKING NOISE FROM BACK AREA NEAR MOTOR YOU MAY NEED TO REPAIR OR REPLACE THE DIRECT DRIVE COUPLER. HERE ARE SOME INSTRUCTIONS FOR REPAIR OR REPLACEMENT:

In the event your roaster either begins to make a ticking noise from back side or the drum has issues not turning properly it may mean the set screws on the Motor shaft coupler have come loose. You can remove drum housing cover and tighten but it may be best to replace set screws with heavy-duty bolts:

TWO SET SCEWS ON COUPLER:

Can be replaced with Heavy-Duty bolts with locking Nut. You can also grease coupler at joint



If you need to replace coupler you will need to loosen motor from motor mount and loosen the bolts or set screws on coupler to remove it:



Loosen the 4 bolts that hold motor to mount and loosen couple set screws or bolts then remove motor and replace coupler. Next reassemble

If you need to replace aback bearing this would be a good time to do that as well.

You can replace back bearing by removing motor & coupler. You may need a bearing puller tool.

