



SPECIAL DATA

OPERATING CONDITIONS

	POWER (KW)	SPEED (RPM) TURBINE/GENERATOR	STEAM FLOW LBS./HR.
Normal Rated:	8 500	6 750/1 800	100 000
Maximum Rated:	8 500	7 500/1 800	

STEAM CONDITIONS

Inlet Pressure (psig):	650
Ext. #1 (psig):	150 (Uncont.)
Ext. #2 (psig):	70 (Uncont.)
Inlet Temperature (°F):	750
Exhaust Pressure (in. HgA):	3.0

MECHANICAL OVERSPEED TRIP SPEED

7 425 RPM to 7 573 RPM

CRITICAL SPEEDS

NOTES: Calculated critical speeds are the speeds at which the frequencies are the same as the natural frequencies of the various drive train rotors (re: turbine rotor, generator rotor). Resonant effects could add to the level of vibration and cause problems at these speeds.

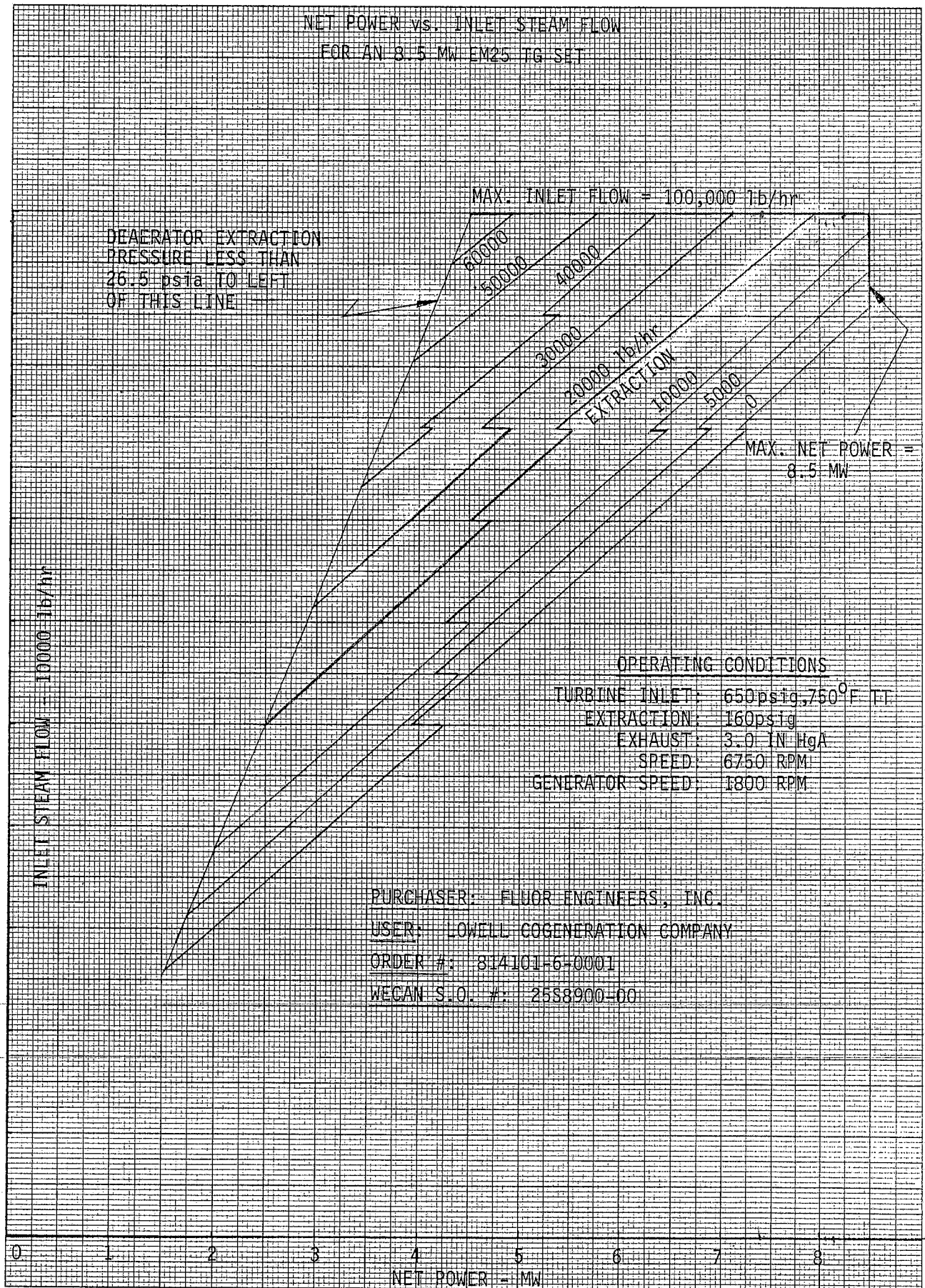
CALCULATED LATERAL CRITICAL SPEEDS

1st Lateral (Turbine):	2 750 RPM
1st Lateral (Generator):	2 437 RPM
2nd Lateral (Generator):	4 599 RPM
1st Lateral (Speed Reducer):	Greater than 8 100 RPM
1st Axial:	782 RPM
1st Torsional:	1 296 RPM
2nd Torsional:	3 264 RPM

NET POWER vs. INLET STEAM FLOW
FOR AN 8.5 MW EM25 TG SET

GRAPHIC CONTROLS CANADA LTD.
SARNANQUE, ONTARIO MADE IN CANADA

GRFG14 SQUARE 10 X 10 TO THE CM
SPECIFY TRACING OR DRAWING PAPER



SIGNATURE: *A. Mackay*

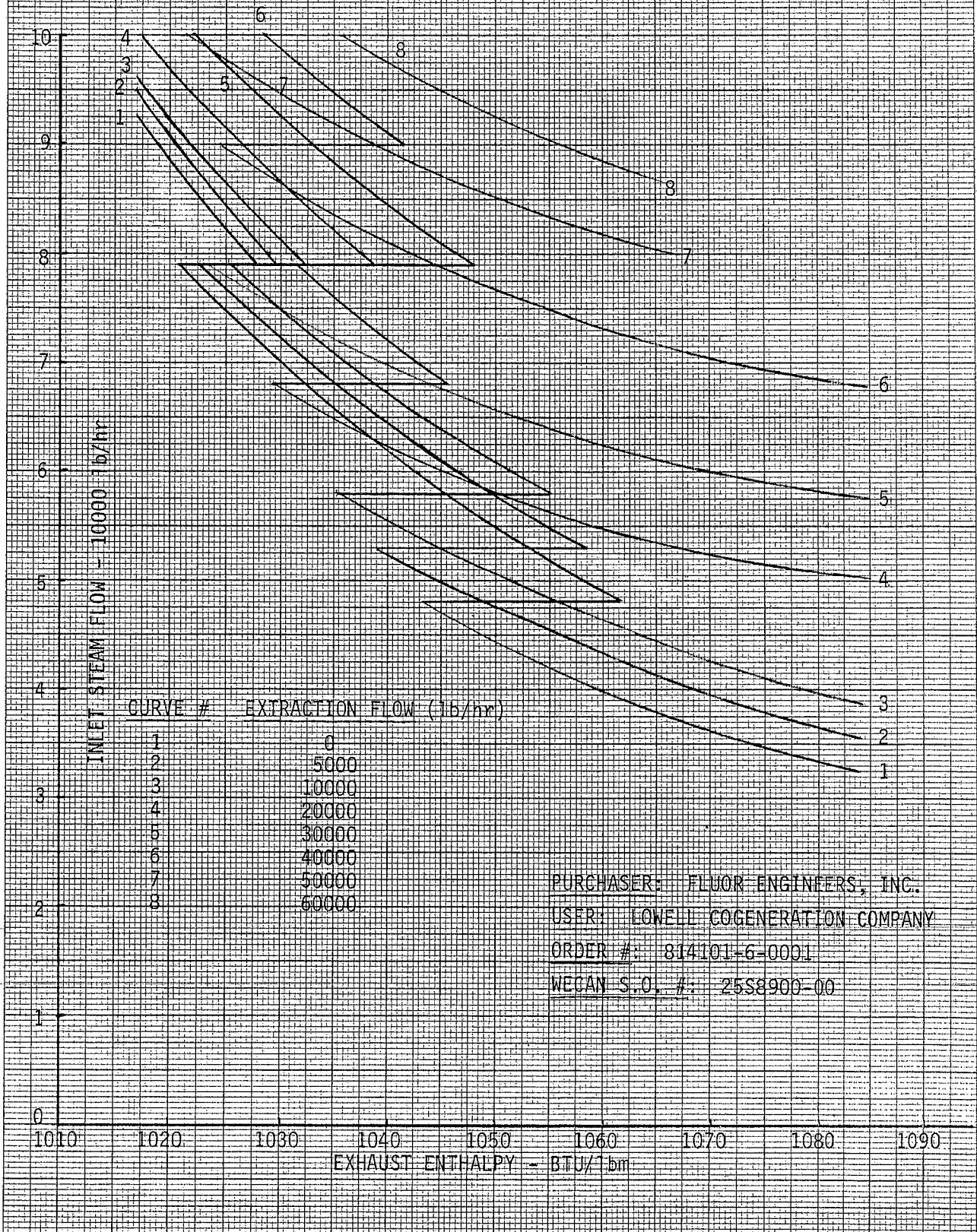
DATE: 87.5.23

CURVE NO. PC-8900-A

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EXHAUST ENTHALPY vs. INLET STEAM FLOW FOR AN 8.5 MW LM25 TG SET



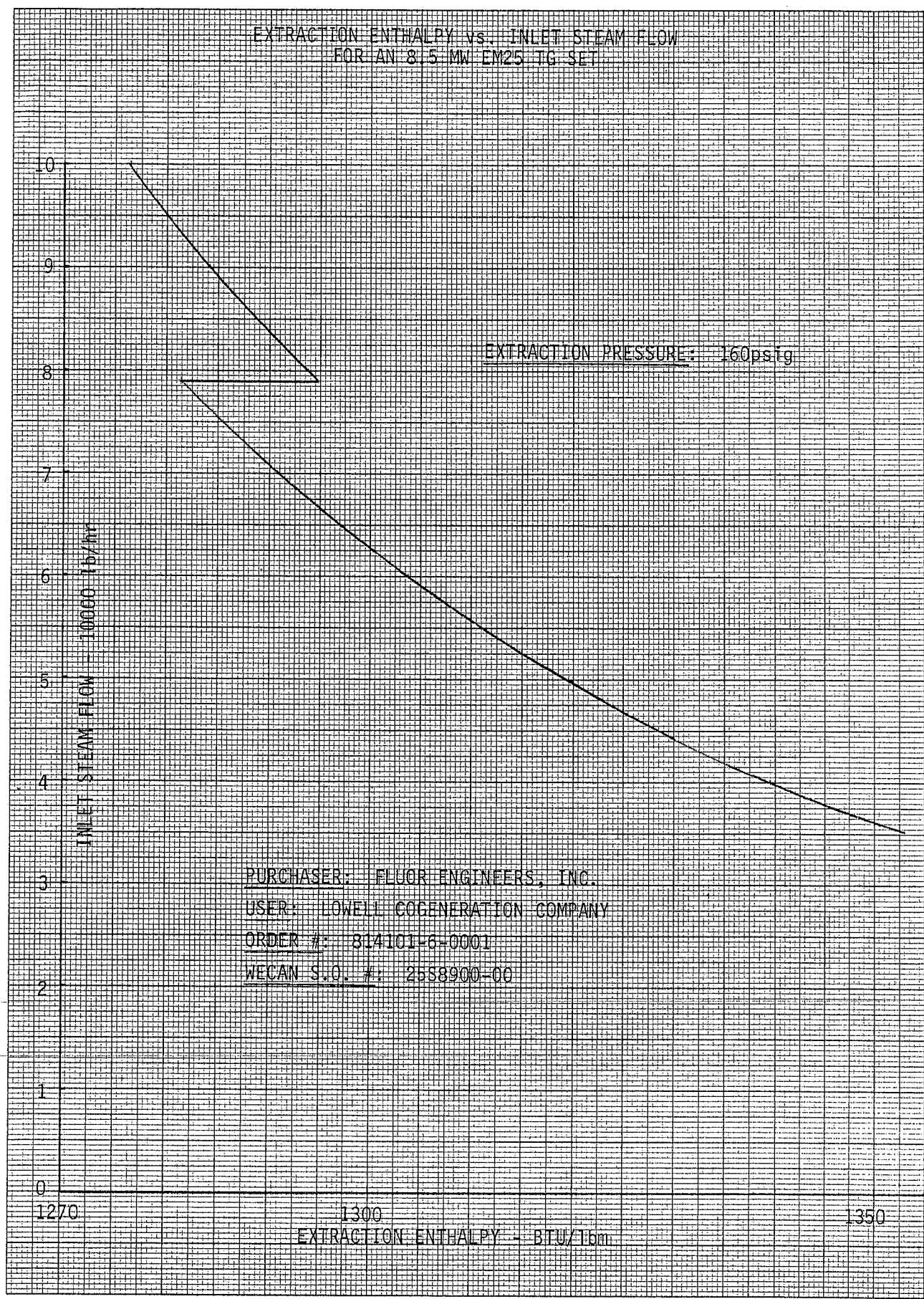
SIGNATURE: *A. Machay*

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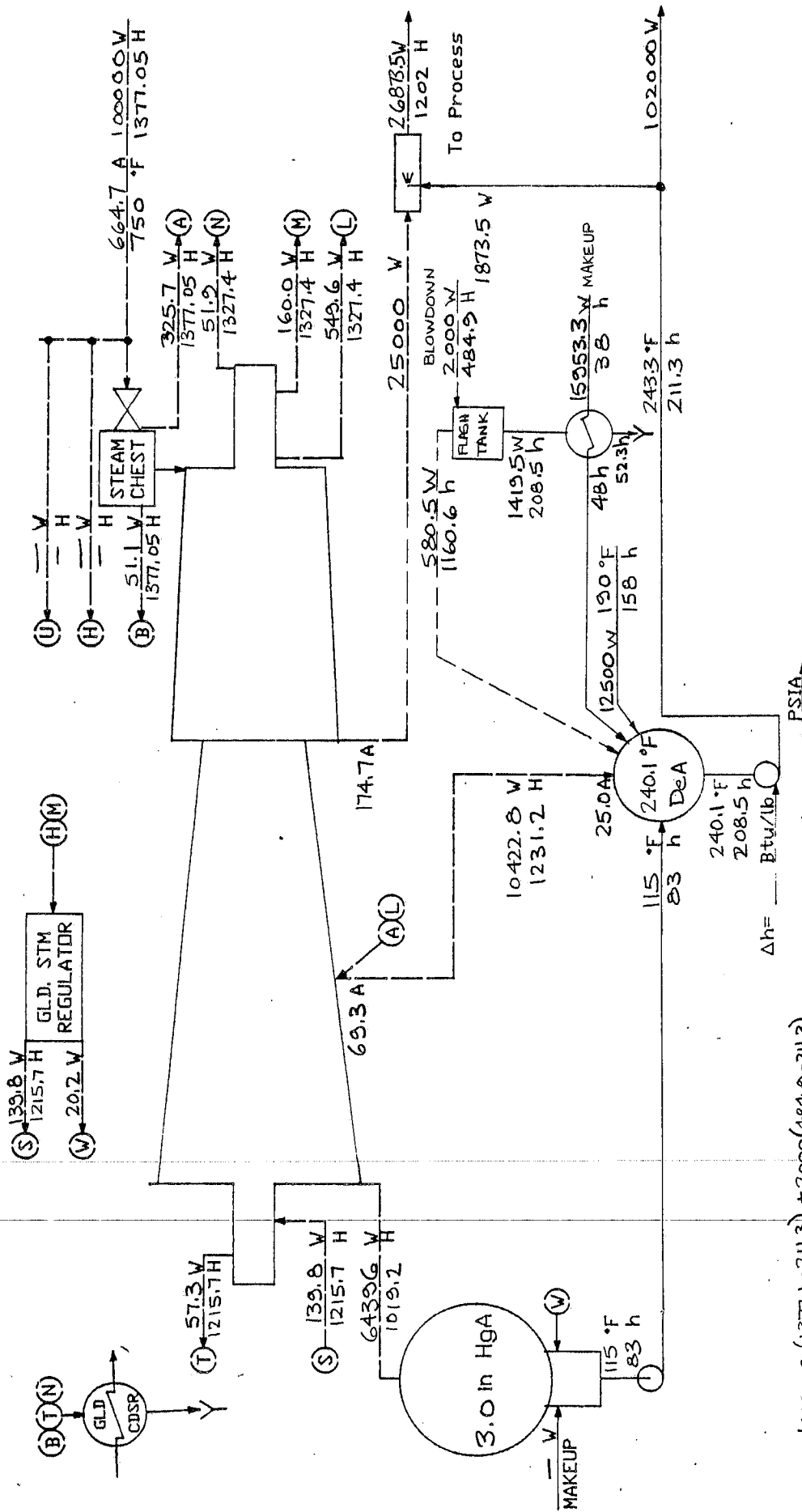
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SIGNATURE: *A. Harley*

DATE: 87.5.22

CURVE No. PC-8900-C



HEAT RATE $= \frac{1000000(1377.1-211.3) + 2000(484.9-211.3)}{-12500(1202-158) - 14373.5(1202-38)} = 11561$		NAMEPLATE RATING 8500 kW TURBINE GENERATOR UNIT 650 psig 750 °F 3.0 in HgA 7555 kW 89 % RATED LOAD		VESTINGHOUSE CANADA INC. Hamilton, Ontario. ENGR. _____ Date _____
PIPING CALCULATIONS ARE BASED ON NO RADIATION LOSSES TO HEATERS OR EXTRACTION. THROTTLE FLOWS ARE NOT GUARANTEED. THROTTLE FLOW AT MAXIMUM GUARANTEED LOAD = _____ LB/HR. THROTTLE FLOW AT MAXIMUM CALCULATED LOAD = _____ LB/HR.		TEP = 1019.0 BTU/LB ELEP = 145 BTU/LB MECH. LOSS = 145 kW ELEC. LOSS = 237 kW PF = _____ BFP POWER = _____ BFP EFFY = _____ FRAME EM25		No. HB-8900-A2

GRAHAM MANUFACTURING CO., INC.

THEORETICAL CONDENSER PERFORMANCE

Customer : FLUOR ENGINEERS, INC. Date 3/22/88
 Job : 62676M Engineer LEW
 Surface Area (sq. ft.) 6963.2 Model 54 68 / 16.50TALT
 Water Flow Rate (gpm) 8100.0 x=HEI requirement of
 Latent Heat (b/lb) 952.0 5 degree F approach

