

## **Description: Pack Change Operator**

### **JOB PURPOSE:**

To efficiently and effectively manage the extrusion process converting plastic flake into fiber

### **JOB DUTIES:**

- Perform scheduled filter changes
  - Remove filters
  - Move them to area to disassemble
  - Transfer to 3<sup>rd</sup> floor for burning and cleaning
- Perform spin pack changeovers
  - When notification lights flash, turn valves off to stop flow of plastic
  - Remove spin pack using an electric hoist
  - Move spin pack to back area to disassemble and pop out plastic buildup
  - Transfer pieces to 3<sup>rd</sup> floor to spin pack maintenance team
  - Remove a new spin pack from ovens using electric hoist
  - Place new spin pack into designated station
- Place new spin packs into ovens and label correctly for heating prior to use
- Ensure flake is keeping correct pressure and flowing properly into extruder
- Line changeovers – purge lines prior to starting new product
- Maintain clean work area
  - Clean up flake
  - Transfer waste product to designated area
  - Work on 3<sup>rd</sup> floor assisting with breakdown and cleaning of filters
- Notify Management of any mechanical issues
- Follow all plant safety rules
- Report any unsafe issues to Management immediately

### **EDUCATION / TRAINING:**

- High School Diploma / GED
- Previous experience working in a manufacturing/production environment; extrusion experience a plus
- Average to above average mechanical skills
- General Safety Practices
- Lock Out / Tag Out

### **TRAVEL REQUIRED:**

- Low (0 – 10%)

**Skills / Qualifications:**

- Must be able to work in a hot environment (70 – 125 degrees)
- Must be physically able to lift/push/pull 50 lbs frequently; 75 lbs occasionally
- Must be able to walk up and down stairs / platforms / ladders
- Must be able to stand on concrete floors for a 12-hour shift
- Good eye/hand coordination for using hoist system
- High level of teamwork orientation

**Department:**

- Melt Spin

**Reports To:**

- Shift Supervisor

**FLSA Status:**

- Hourly Non-Exempt

**Direct Reports:**

- None

**Salary Range:**